



**BHARAT HEAVY ELECTRICALS LIMITED**  
Heavy Power Equipment Plant, Ramachandrapuram  
Hyderabad-502032, INDIA

Phones :  
Fax Nos.:  
E-mail :

Due Date:  
Supplier Qtn.No.:  
Date:

**TENDER DOCUMENTS TO BE FILLED BY THE SUPPLIER FOR SUPPLY OF ITEMS AS GIVEN BELOW.**

**ADDRESS OF THE SUPPLIER :**  
**TELEPHONE NOS.:**  
**FAX NOS:**  
**E-MAIL:**

| SL.NO. | Description for BHEL requirement  | Qty         | Offered | Deviations | Remarks |
|--------|---|-------------|---------|------------|---------|
| 1      | Rail fixing clamps and base plates for fixing the Gantry rails on the girders.EOT Cranes will move on these Gantry rails.<br><br>Specifications : Rail size : A120/CR120.<br>One set of fixing clamp arrangement comprising of<br>(a) one base plate having two Nos. of threaded holes for fixing the top clamp on the base plate.<br>(b) Bolts suitable for the above thread pitch.<br>(c) Washers suitable for the above.<br>(d) One No. top clamp plate suitable for above for each threaded base plate.<br>(e) One base plate without threading for arresting the movement of the threaded base plate on gantry girder. | As per P.O. |         |            |         |

Note :  
(1) The rails will be placed on the Gantry girders. Alignment of the rails will be done w.r.t level, parallelism and diagonal. The rails are then fastened on the Gantry girder by means of the rail fixing clamps. The distance between any two rail fixing clamps shall be 450 mm.as viewed from top of rail. Opposite to every fixing clamp a base plate is welded on the gantry girder just butting the rail ( to prevent lateral movement of the rail during LT motion of the Crane).  
(2) Material to be supplied as per specification and in ready to use condition.

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