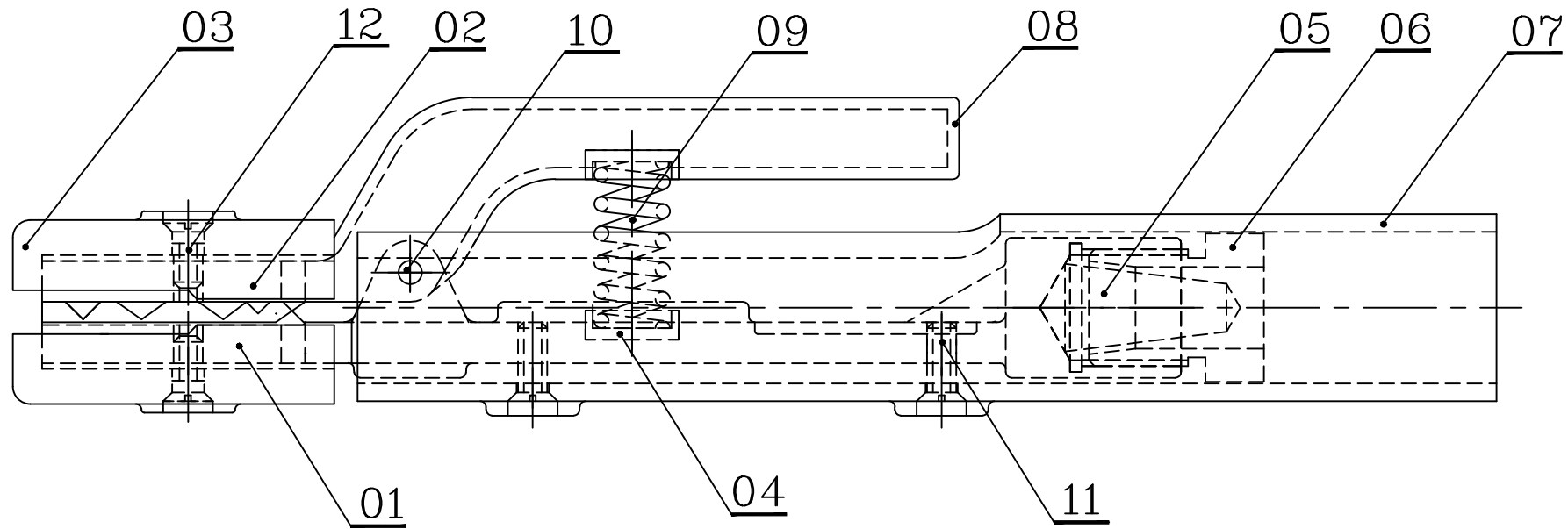


Technical Specifications

SL. No	Description and Technical Specification of the item	QTY	UNIT	Delivery
1	<p>ELECTRODE HOLDER ASSY (As per drg.) 400A</p> <p>Electrode Holder 400 Amperes (FULLY INSULATED) as per Drawing number 3M-10A43-12947 TO 12950 and as per Drawing number 4M-10A43-28059 TO 28064. Material Test Certificate is Required Along with Supply.</p> <p>Application - SMAW Welding Process. Jaw hole is blind hole in drawing number 3M-10A43-12948 and 3M-10A43-12949. Electrode holder shall permit safe and rapid fitting of electrodes and release of stub ends. Electrode holder spring force such as it is, electrode holder lever is effortlessly compressed by welder and simultaneously it shall hold welding electrodes properly during welding process.</p>	3,000.00	NO	90 DAYS

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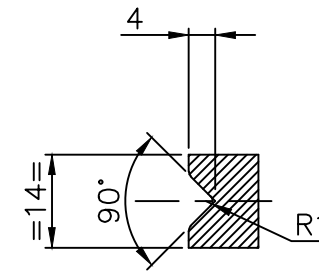
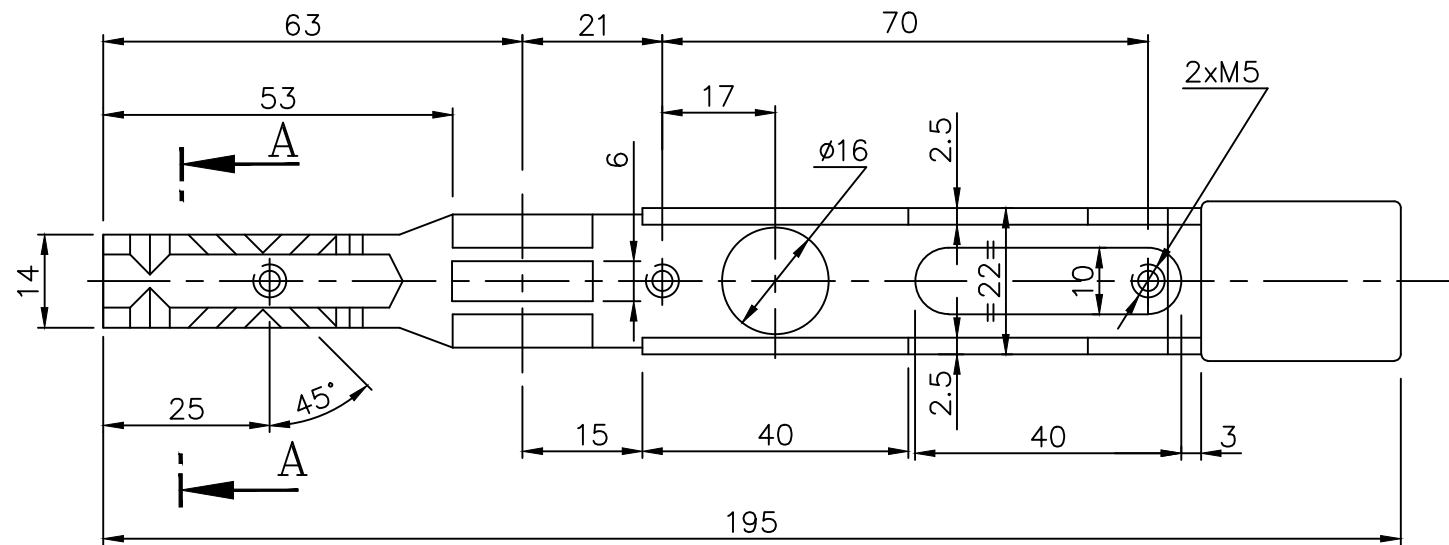
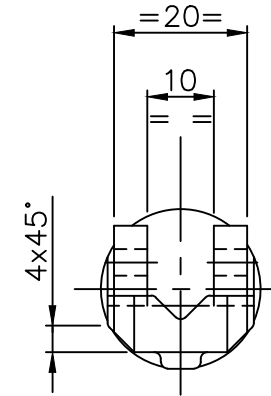
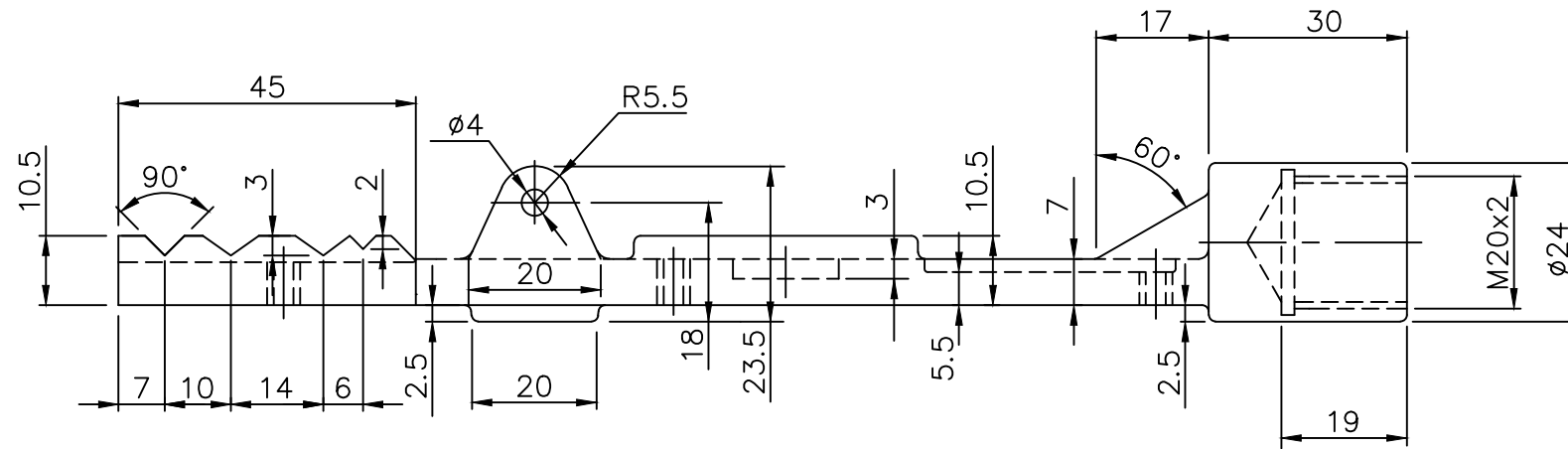
2	CSK HD.SCREW M5x12L	A8M	IS 617			12
2	CSK HD.SCREW M5x10L	A8M	IS 617			11
1	PIN ϕ 4x20L	45C8	IS: 7283			10
1	COMP.SPRING	50 Cr 4 V2	IS 2507	4-M-10A43-28063		09
1	HANDLE INSULATION	HEAT RESISTANCE UNBREAKABLE FIBRE		4-M-10A43-28062		08
1	HOLDER COVER	HEAT RESISTANCE UNBREAKABLE FIBRE		3-M-10A43-12950		07

1	HEX.NUT-M20x2	FNB	IS: 6912		4-M-10A43-28061	06	
1	TAPER PLUG	FNB	IS: 6912		4-M-10A43-28060	05	
2	SPRING RETAINER	BAKELITE			4-M-10A43-28059	04	
2	JAW COVER	HEAT RESISTANCE UNBREAKABLE FIBRE			4-M-10A43-28064	03	
1	TOP JAW	FNB	IS: 6912		3-M-10A43-12949	02	
1	BOTTOM JAW	FNB	IS: 6912		3-M-10A43-12948	01	
				0.575			
No. of Pieces		DESCRIPTION	MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
		REFERENCE:	ALTERATIONS:		DCN REF	DATE	SIGN.
SCALE	DRAWN	G.G.R					
	CHECKED	R.RAMAMOORTHY					
	APPROVED	C.S.JAYASHEELAN					
	DATE	20-09-07					
MACHINE: WELDING ACCESSORIES				TYPE: WTC			
TITLE: SMAW ELECTRODE HOLDER WITH MODIFIED HANDLE FOR NARROW GAP WELDING 400 AMPS (FULLY INSULATED)				DRAWING No:		REV.	
				3M10A4312947			
				Sheet No:		No. of Sheets:	

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3.2/



SECTION-AA

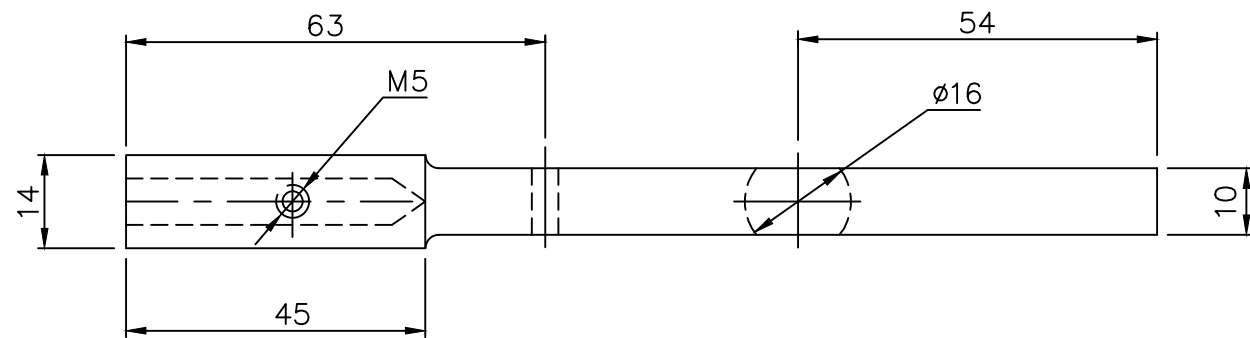
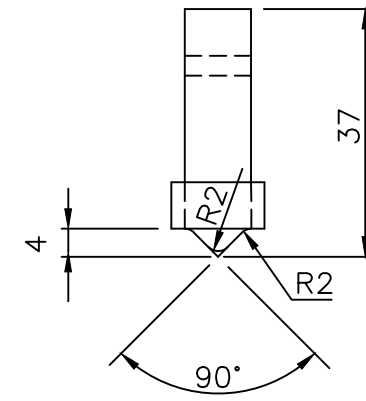
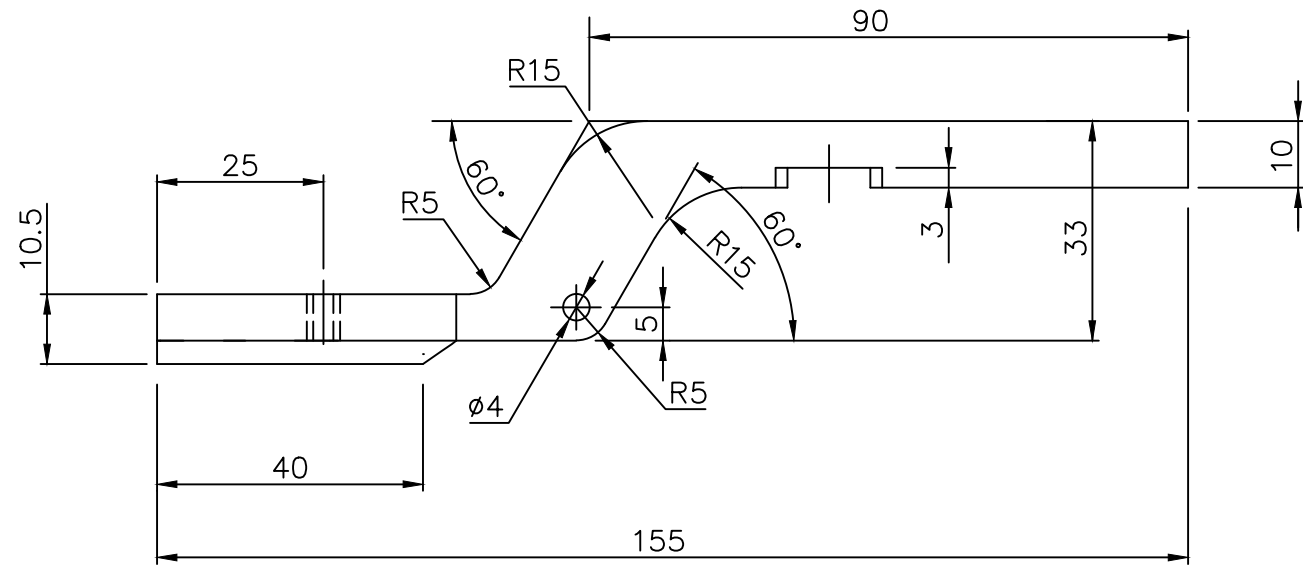
MATL. COMPOSITION : NAVAL BRASS
 CU-61-64, Pb-0-2MAX.,
 Sn 1.0 TO 1.5, Fe-0.10MAX.,
 REST-Zn

X		Ø24x195	FNB	IS: 6912		3-M-10A43-12947	01
No. of Pieces	DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
	REFERENCE:		ALTERATIONS:		DCN REF	DATE	SIGN.
SCALE	DRAWN	G.G.R					
	CHECKED	R.RAMAMOORTHY					
/	APPROVED	C.S.JAYASHEELAN					
	DATE	20-09-07					
MACHINE: WELDING ACCESSORIES				TYPE: WTC			
TITLE: BOTTOM JAW (MODIFIED) 400 AMPS (FULLY INSULATED)				DRAWING No:		REV.	
				3M10A4312948			
				Sheet No:		No. of Sheets:	

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ALL DIMENSIONS ARE IN MM

3.2/

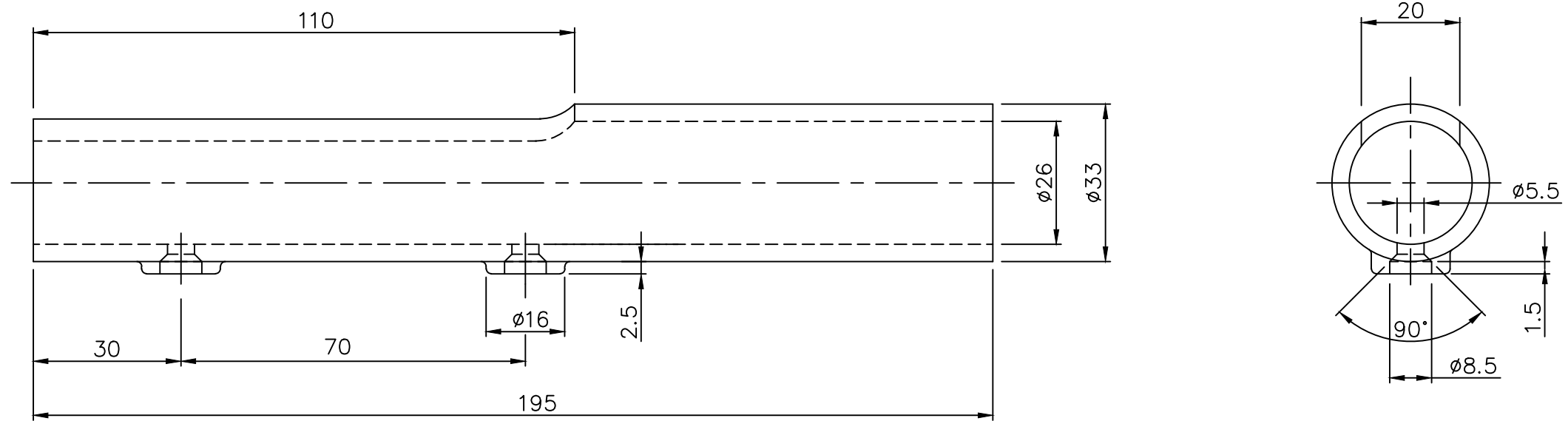


MATL. COMPOSITION : NAVAL BRASS
 CU-61-64, Pb-0-2MAX.,
 Sn 1.0 TO 1.5, Fe-0.10MAX.,
 REST-Zn

No. of Pieces		DESCRIPTION		FNB	IS: 6912	NET.WT.IN KGS.		3-M-10A43-12947	02
REFERENCE:		ALTERATIONS:		DCN REF	DATE	SIGN.	INDEX		
SCALE	DRAWN/TCD	G.G.R							
	CHECKED	R.RAMAMOORTHY							
	APPROVED	C.S.JAYASHEELAN							
	DATE	20-09-07							
MACHINE: WELDING ACCESSORIES				TYPE: WTC					
TITLE: TOP JAW (MODIFIED)				DRAWING No:		3M10A4312949		REV.	
400 AMPS (FULLY INSULATED)				Sheet No:				No.of Sheets:	

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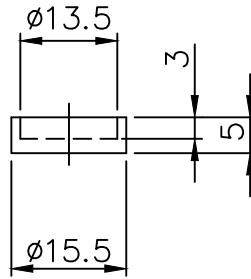






No. of Pieces		DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
/		REFERENCE:		ALTERATIONS:		DCN REF	DATE	SIGN.
SCALE	DRAWN	G.G.R						
	CHECKED	R.RAMAMOORTHY						
	APPROVED	C.S.JAYASHEELAN						
	DATE	20-09-07						
MACHINE: WELDING ACCESSORIES				TYPE: WTC				
TITLE: HOLDER COVER(MODIFIED)				DRAWING No:				REV.
400 AMPS (FULLY INSULATED)				3M10A4312950				
Sheet No:				No.of Sheets:				

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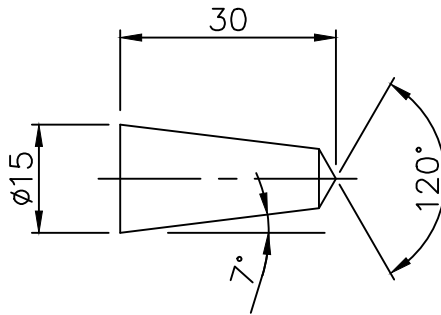
3.2 / 



		BAKELITE		3-M-10A43-12943		04	
No. of Pieces	DESCRIPTION	MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.		ITEM No.
		REFERENCE:	ALTERATIONS:	DCN REF	DATE	SIGN.	INDEX
SCALE	DRAWN/TCD	G.G.R					
/	CHECKED	R.RAMAMOORTHY					
	APPROVED	C.S.JAYASHEELAN					
	DATE	20/09/07					
MACHINE: WELDING ACCESSORIES			TYPE: WTC				
TITLE:			DRAWING No:				REV.
			4M10A4328059				
SPRING RETAINER (MODIFIED)			Sheet No:				No. of Sheets:
600&400 AMPS (FULLY INSULATED)							

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ALL DIMENSIONS ARE IN MM


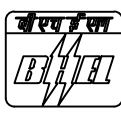


MATL. COMPOSITION : NAVAL BRASS

CU-61-64, Pb-0-2MAX.,

Sn 1.0 TO 1.5, Fe-0.10MAX.,

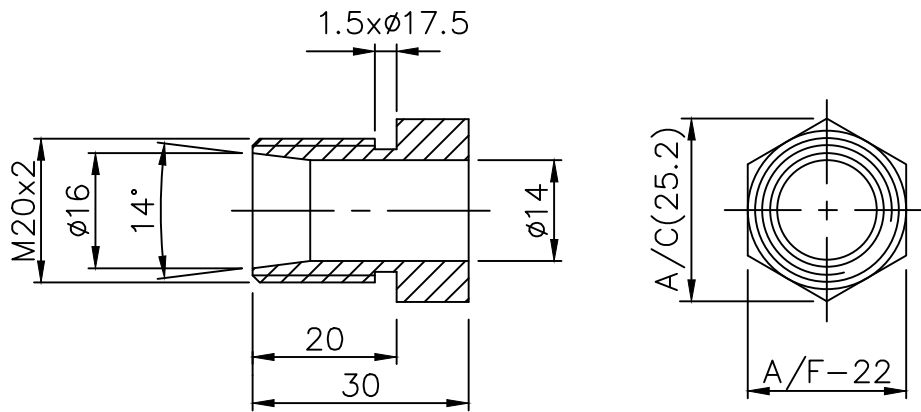
REST-Zn

X	$\phi 15 \times 30$	FNB	IS: 6912		3-M-10A43-12943 3-M-10A43-12947	05
No. of Pieces	DESCRIPTION	MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
	REFERENCE:		ALTERATIONS:	DCN REF	DATE	SIGN.
SCALE	DRAWN/TCD	G.G.R				
/	CHECKED	R.RAMAMOORTHY				
	APPROVED	C.S.JAYASHEELAN				
	DATE	20-09-07				
	MACHINE: WELDING ACCESSORIES	TYPE: WTC				REV.
	TITLE:	DRAWING No:				
	TAPER PLUG (MODIFIED)	4M10A4328060				
	600&400 AMPS (FULLY INSULATED)	Sheet No:		No. of Sheets:		

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3.2 / 






MATL. COMPOSITION : NAVAL BRASS

CU-61-64, Pb-0-2MAX.,

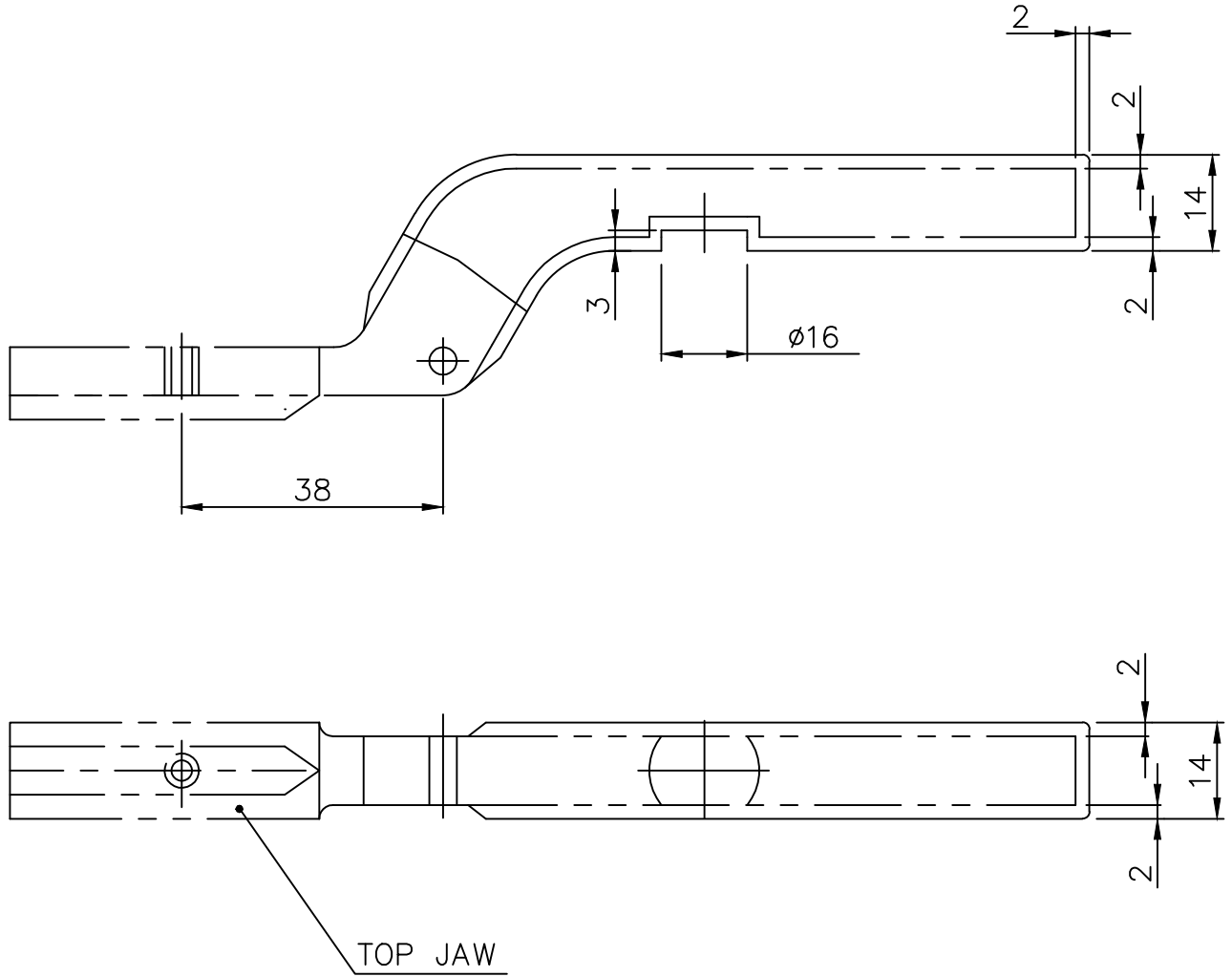
Sn 1.0 TO 1.5, Fe-0.10MAX.,


REST-Zn

		FNB	IS: 6912		3-M-10A43-12943 3-M-10A43-12947	06
No. of Pieces	DESCRIPTION	MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
	REFERENCE:		ALTERATIONS:	DCN REF	DATE	SIGN.
SCALE	DRAWN	G.G.R				
/	CHECKED	R.RAMAMOORTHY				
	APPROVED	C.S.JAYASHEELAN				
	DATE	20-09-07				
	MACHINE: WELDING ACCESSORIES	TYPE: WTC				REV.
	TITLE:	DRAWING No:				
	HEX. NUT M20x2 (MODIFIED)	4M10A4328061				
	600&400 AMPS (FULLY INSULATED)	Sheet No:		No. of Sheets:		

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ALL DIMENSIONS ARE IN MM



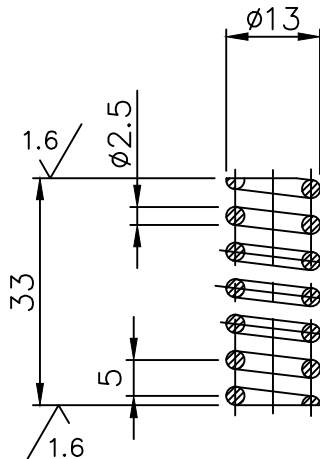
No. of Pieces		DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.		ITEM No.
X				HEAT RESISTANCE UNBREAKABLE FIBRE			3-M-10A43-12943 3-M-10A43-12947		08
REFERENCE:		ALTERATIONS:		DCN REF	DATE	SIGN.	INDEX		
SCALE		DRAWN	G.G.R						
/		CHECKED	R.RAMAMOORTHY						
		APPROVED	C.S.JAYASHEELAN						
		DATE	20-09-07						
MACHINE: WELDING ACCESSORIES				TYPE: WTC					
TITLE: JAW COVER (MODIFIED) 600&400 AMPS (FULLY INSULATED)				DRAWING No:				REV.	
				4M10A4328062					
				Sheet No:				No. of Sheets:	

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CAUTION:


ALL DIMENSIONS ARE IN MM

3.2 // 1.6 //



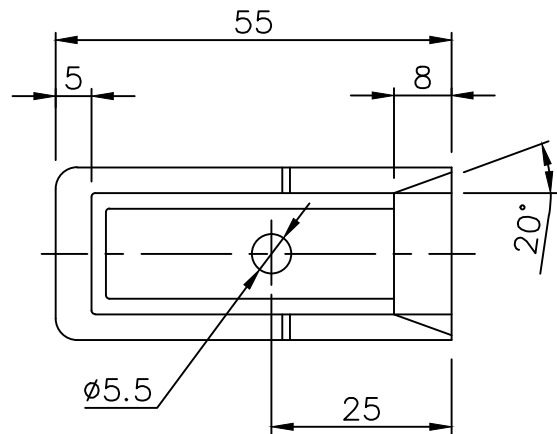
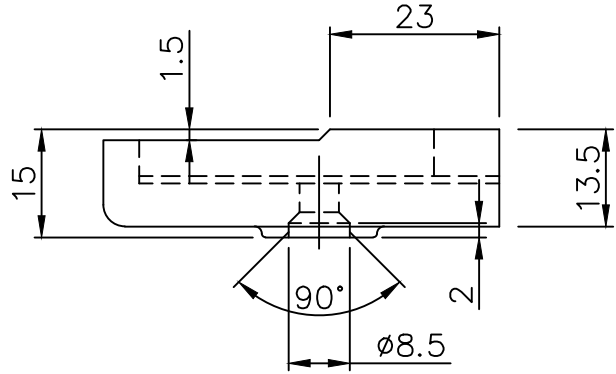
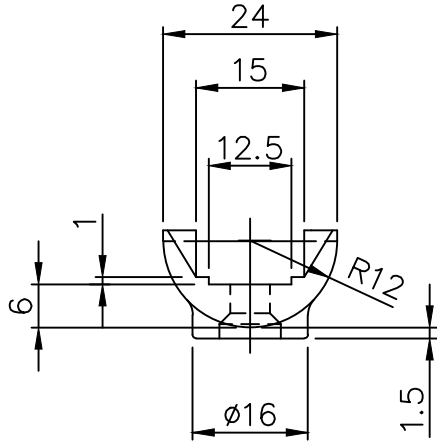
NOTE:


TOTAL No.OF COILS : 8
 EFFECTIVE COILS : 6
 ENDS : CLOSED END COILS SQUARED BY GRINDING
 HARDENED AND TEMPERED

No. of Pieces	DESCRIPTION	MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
	REFERENCE:	ALTERATIONS:	DCN REF	DATE	SIGN.	INDEX
SCALE	DRAWN	G.G.R				
/	CHECKED	R.RAMAMOORTHY				
	APPROVED	C.S.JAYASHEELAN				
	DATE	20-09-07				
	MACHINE: WELDING ACCESSORIES	TYPE: WTC				REV.
	TITLE: COMP. SPRING (MODIFIED) ID8xOD13x33L	DRAWING No:		4M10A4328063		
	600&400 AMPS (FULLY INSULATED)	Sheet No:	No. of Sheets:			

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No. of Pieces		DESCRIPTION		MATERIAL	STANDARD	NET.WT.IN KGS.	DRAWING No.	ITEM No.
X		HEAT RESISTANCE UNBREAKABLE FIBRE				3-M-10A43-12947	03	
REFERENCE:		ALTERATIONS:		DCN REF	DATE	SIGN.	INDEX	
SCALE	DRAWN	G.G.R						
/	CHECKED	R.RAMAMOORTHY						
	APPROVED	C.S.JAYASHEELAN						
	DATE	20/09/07						
MACHINE: WELDING ACCESSORIES				TYPE: WTC				
TITLE: JAW COVER (MODIFIED) 400 AMPS (FULLY INSULATED)				DRAWING No:				REV.
				4M10A4328064				
Sheet No:				No. of Sheets:				

Sl. No.	Pre –Qualification Criteria – PR 0136445552	Bidder remark
1	Any deviation from the Specification are to be mentioned in the “Bidder remark Space”. If There is no deviation vendor should indicate “No Deviation”.	
2	Material test certificate is required along with supply.	

Sign and seal

Annexure – A- Additional Terms and Conditions for GeM Enquiry

The terms and condition mentioned in this document are applicable in addition to the GeM General Terms and Conditions. Bidders shall furnish pointwise confirmation/details.

<i>To be filled by bidder</i>		
Description of the Equipment:		
GeM Tender No. & Date		
Name of the firm (Bidder)		:
Address		:
<u>Contact person 1</u>		<u>Contact person 2</u>
Name:		Name:
Designation:		Designation:
Office Phone:		Office Phone:
Mobile:		Mobile:
e-mail:		e-mail:
Offer/Quotation reference with date		:
SI	Terms and conditions	Vendor's confirmation
1.	Inspection by BHEL/as per Technical specification(if any).	
2.	<p>Payment terms:</p> <ol style="list-style-type: none"> 1. Payment terms for Non MSME Suppliers: 90 days from the Vehicle entry date (Against submission of GST invoice, GeM invoice, LR copy, Last Movement e-Way Bill, UD). 2. Payment terms for Micro & Small Enterprises (MSEs): 45 days from the Vehicle entry date (Against submission of GST invoice, GeM invoice, LR copy, Last Movement e-Way Bill, UD). The supplier should upload UDYAM Registration Certificate in proof of MSE. 3. Payment terms for Medium Enterprises: 60 days from the Vehicle entry date (Against submission of GST invoice, GeM invoice, LR copy, Last Movement e-Way Bill, UD). The supplier should upload UDYAM Registration Certificate in proof of Medium Enterprises. <p>Note: Deviation in above payment terms is not acceptable.</p>	
3.	Response to Tenders for Indigenous supplier will be entertained only if the vendor has a valid GST registration number which should clearly mentioned in the offer. Indicate the GST registration number. If any specific exemption is available, a declaration with due supporting documents need to be furnished for considering the offer.	GST Registration No. _____
4.	EMD / Performance Security:	Not Applicable
5.	Kindly Indicate the HSN Code for all items	HSN CODE : ____
6.	Rate quoted in GeM portal should be on FOR destination basis inclusive of all taxes, P&F, freight etc. Transit Insurance is under Supplier scope. Please indicate how much GST percentage is included in quoted price.	GST in %: ____

Vendor's Seal & Signature

/ On Bidder's office letter pad /

Self-Declaration

Enquiry No.	
Enquiry Date	

In line with Government public procurement order Number P-45021/2/2017-B.E-II dated 15.06.2017, and further modified order dt. 28.05.2018, 29.05.2019 & order 04.06.2020 issued by DPIIT

I / We hereby declare that I / We are a "Local Supplier" meeting the requirement of minimum local content (..... %) defined in the above government notification for the goods against above mentioned enquiry Number.

Details of location at which local value addition will be made is as follows:

Door No.	
Street / Address 1	
Street / Address 2	
District	
State	
Country	
PIN Code	

We also understand that the false declarations will be in breach of the code of Integrity under rule 175(1)(i)(h) of the General financial rules for which a bidder or its successors can be debarred for up to two years as per Rule 151(iii) of the General Financial Rules along with such other actions as may be permissible under law.

For Company Name:

Seal:

Signature:

Date:

Place:

Note:

" Local Content "means the amount of value added in India which shall ,unless otherwise prescribed by the Nodal Ministry, be the total value of the item procured(excluding net domestic indirect taxes) minus the value of imported content in the item(including all customs duties) as a proportion of the total value, in percent. "Local Supplier "means a supplier or service provider whose product or service offered for procurement meets the minimum local content.

The above declaration shall be submitted mandatorily along with the offer in company letter head with seal & signature.

(Please fill all the yellow color field)