

**Annexure – A- Additional Terms and Conditions for GeM Enquiry**

The terms and condition mentioned in this document are applicable in addition to the GeM General Terms and Conditions. Bidders shall furnish pointwise confirmation/details.

<b><i>To be filled by bidder</i></b>		
<b>Description of the Equipment:</b>		
<b>GeM Tender No. &amp; Date</b>		
<b>Name of the firm (Bidder)</b>		:
<b>Address</b>		:
<b>Contact details</b>	<b><u>Contact person 1</u></b> <b>Name:</b> <b>Designation:</b> <b>Office Phone:</b> <b>Mobile:</b> <b>e-mail:</b> <b><u>Contact person 2</u></b> <b>Name:</b> <b>Designation:</b> <b>Office Phone:</b> <b>Mobile:</b> <b>e-mail:</b>	
<b>Offer/Quotation reference with date</b>		:
SI · N O	Terms and conditions	Vendor's confirmation
1.	<b>Technical:</b> Supply of ER 70S-A1 GTAW ROD, ER 80S-B2 GTAW ROD & ER 90S-B3 GTAW ROD shall be as per technical Specifications attached with the enquiry. Bidder shall comply the technical specification as per the enquiry. Any clarifications/deviations to the specification requirements are to be clearly indicated in the above format. Hidden deviations indicated elsewhere in the offer will not be evaluated.	
2.	<b>Pre-qualification requirement:</b> Offer shall be considered only if bidder is meeting Tender Prequalification requirement (Annexure-B). Vendor to comply with Pre-Qualification requirement of the tender and submit along with their technical bid - the credentials and other documents as indicated in the PQR in the format prescribed. Otherwise their offer will get rejected.	
3.	Inspection by BHEL/as per Technical specification(if any).	
4.	Vendor offers will be considered for price bid opening subject to fulfilment of techno commercial suitability.	
5.	Evaluation of tender will be item wise.	
6.	<b>Payment terms:</b>  Payment terms 10 days from the date of goods receipt at stores and acceptance.  <b>Payment shall be as per above terms.</b> This a mandatory deemed accepted clause if you are submitted your offer through GeM. <b>Any deviation in this clause anywhere in the offer will be</b>	

	<p><b>ignored.</b> In case of Auto PRC/CRAC, Payment due date shall be calculated from CRAC date or material acceptance date by BHEL whichever is later.</p>	
7.	<p><b>Firm Price:</b> The quoted / finalised rates shall be Firm till execution of the supplies. Offer with PVC clause will not be considered.</p>	
8.	<p><b>Liquidated Damages:</b> LD terms shall be as per GeM General Terms and Conditions. Invoice date/Bill of Lading date/Airway Bill date/Lorry way bill date/e-waybill/Railway Receipt date, whichever is later will be considered for LD calculation.</p>	
9.	<p><b>Delivery term:</b> The quote shall be on FOR BHEL Trichy destination basis inclusive of Packing, forwarding, Freight also to yours account. Transit Insurance is under Supplier scope.</p>	
10.	<p><b>Performance Bank Guarantee:</b> Not Applicable</p>	
11.	<p><b>Repair &amp; replacements:</b> Within the guarantee period vendor has to replace / rectify the defective/ damaged items on free of cost within a reasonable time of reporting from our end.</p>	
12.	<p><b>Kindly Indicate the HSN Code for all items</b></p>	
13.	<p><b>Rate quoted in GeM portal should be on FOR destination basis inclusive of all taxes, freight etc. Transit Insurance is under Supplier scope.</b></p> <p><b>Please indicate the applicable GST %, P &amp; F and freight cost (in % of material cost), which is included in your quoted rate in GeM portal.</b></p>	
14.	<p>Documents are to be submitted along with technical bid (Part-1)</p> <ol style="list-style-type: none"> <li>01. Covering letter</li> <li>02. Unpriced offer.</li> <li>03. Filled up and signed technical specification (GeM Tender catalogue).</li> <li>04. Filled BHEL Terms and condition sheet (Annexure-A).</li> <li>05. Filled Annexure-B - PQR along with supporting documents.</li> <li>06. Documents required along with offer as per technical specification</li> <li>07. Product Catalogues (if any).</li> <li>08. MSE UDYAM Certificate (if applicable).</li> <li>09. Self-certification for local content declaration as per Make In India Policy</li> </ol> <p><b>Note:</b> All the pages of documents are to be signed and sealed by authorized signatory of the company. Any query during enquiry stage shall be replied within two days failing which offer may be rejected as non-responsive.</p>	
15.	<p><b>Inspection and testing requirements:</b> Inspection and testing requirements are to be carried out as per the specification and BHEL Technical specifications in the enquiry. All test certificates are to be submitted while supply. If required by BHEL, test certificates to be produced before supply.</p>	
16.	<p>Response to Tenders for Indigenous supplier will be entertained only if the vendor has a valid GST registration Number (GSTIN) which should be clearly mentioned in the offer. If the dealer is exempted from GST registration, a declaration with due supporting documents need to be furnished for considering the offer. Dealers under composition scheme</p>	

	should declare that he is a composition dealer supported by the screen shot taken from GSTN portal. The dealer has to submit necessary documents if there is any change in status under GST.	
17.	Supplier shall mention their GSTIN in all their invoices (incl. credit Notes, Debit Notes) and invoices shall be in the format as specified/prescribed under GST laws. Invoices shall necessarily contain Invoice number (in case of multiple numbering system is being followed for billing like SAP invoice no, commercial invoice no etc., then the Invoice No. which is linked/uploaded in GSTN network shall be clearly indicated), Billed to party (with GSTIN) & Shipped to party details, item description as per PO, Quantity, Rate, Value, applicable taxes with nomenclature (like IGST, SGST, CGST & UTGST) separately, HSN/ SAC Code, Place of Supply etc. Wherever E-Invoice is applicable, the tax invoice/ CN / DN submitted by the vendor must contain the QR code generated in E-Invoice Portal & IRN.	
18.	All invoices shall bear the HSN Code for each item separately (Harmonized System of Nomenclature)/ SAC code (Services Accounting Code).	
19.	Invoices will be processed only upon completion of statutory requirement and further subject to following: <ul style="list-style-type: none"> <li>• Vendor declaring such invoice in their GSTR-1 Return/ IFF</li> <li>• Receipt of Goods or Services and Tax invoice by BHEL.</li> </ul>	
20.	As the continuous uploading of tax invoices in GSTN portal (in GSTR-1/ IFF) is available for all (i.e. both Small & Large) tax payers, all invoices raised on BHEL may be uploaded immediately in GST portal on dispatch of material /rendering of services. The supplier shall ensure availability of Invoice in GSTN portal before submission of invoice to BHEL. Invoices will be admitted by BHEL only if the invoices are available in GSTN portal (in BHEL's GSTR-2A/ GSTR-2B).	
21.	In case of discrepancy in the data uploaded by the supplier in the GSTN portal or in case of any shortages or rejection in the supply, then BHEL will not be able to avail the tax credit and will notify the supplier of the same. Supplier has to rectify the data discrepancy in the GSTN portal or issue credit note or debit note (details also to be uploaded in GSTN portal) for the shortages or rejections in the supplies or additional claims, within the calendar month informed by BHEL.	
22.	In cases where invoice details have been uploaded by the vendor but failed to remit the GST amount to GST Department (Form PMT-08 or Form GST RET-01 to be submitted) within stipulated time, then GST paid on the invoices pertaining to the month for which GST return not filed by the vendor will be recovered from the vendor along with the applicable interest (currently 24% p.a) and all subsequent bills of the vendor will not be processed till filing of the GST return by the vendor	
23.	In case GST credit is denied to BHEL due to non-receipt or delayed receipt of goods and/ or tax invoice or expiry of timeline prescribed in GST law for availing such ITC, or any other reasons not attributable to BHEL, GST amount claimed in the invoice shall be disallowed to the vendor.	
24.	Where any GST liability arising on BHEL under Reverse Charge (RCM), the vendor has to submit the invoices to BHEL well within the timeline prescribed in GST Law, to enable BHEL to discharge the GST liability. If there is a delay in submission of invoice by the vendor resulting in delayed payment of GST by BHEL along with Interest, then such Interest payable or paid shall be recovered from the vendor.	
25.	GST TDS will be deducted as per Section 51 of CGST Act 2017 and in line with Notification 50/2018 –Central Tax dated 13.09.2018. GST TDS	

	certificate will be generated in GSTN portal subsequent to vendor accepting the TDS deduction in the GSTN portal & the vendor can directly download the Certificate from the GSTN Portal.	
26.	<p>As per the provisions of Section 194Q of the Income Tax Act, we BHARAT HEAVY ELECTRICALS LIMITED, HPBP, TRICHY having PAN AAACB4146P, had turnover in the preceding financial year for more than Rs 10 Crores.</p> <p>Hence, we are liable as buyer to deduct tax at source on the payment for invoices issued by Supplier on or after 1st July 2021. Accordingly, discontinue charging TCS u/s 206C(1H) on invoices issued from 1st Jul 2021 onward.</p> <p>We shall deduct the eligible TDS u/s 194Q on the payments for invoices issued on or after 1st Jul 2021. TDS deducted so, shall be deposited to the Income Tax Department, and TDS certificate to this effect. Tax credit of such TDS shall reflect in FORM26AS of the supplier at the end of same quarter in which TDS is deducted.</p> <p>For Suppliers who have not filed Income Tax returns for the last 2 preceding assessment years, TDS deduction at higher rates will be applicable as per Section 206AB and Section 206CCA of Income-tax act.</p>	
27.	GST CREDIT: Suppliers are advised to get registered to GSTN portal. Tenderer under "GST credit" shall be preferred.	
28.	<p><b>BILL PROCESSING METHOD:</b></p> <p>Supplier has to ensure the full quantity of material delivery within given PO delivery date to process the bill for payment. In case supplier fails to deliver full quantity within delivery date, bills received after PO delivery date will be processed after final despatch of the total pending supply. Further, bills will be clubbed and forwarded for payment processing as a single bunch.</p>	
29.	<p><b>MSE /START-UP VENDOR:</b></p> <p><i>UDYAM Registration certificate shall be submitted by MSE vendors to avail MSE benefits. Start-up category certificate shall be submitted by start-up companies to avail exemption in Annual Turnover/Past experience if PQC stipulates requirement of Annual Turnover/Past experience.</i></p>	
30.	<p><b><u>Make in India Policy:</u></b></p> <p>Refer the Tender document regarding public procurement policy (Preference to Make in India), Order 2017.</p> <p>"Bidders shall ensure to apply for Make In India preference while quoting through GeM portal. Otherwise offer will not be considered. The local supplier at the time of tender, bidding or solicitation shall be required to provide self-certification that the item offered meets the minimum local content and shall give details of the Location(s) at which the local value addition is made."</p>	
31.	<p><b><u>Fraud Prevention Policy</u></b></p> <p>Bidder along with its associate /collaborators /sub-contractors /sub-vendors / consultants / service providers shall strictly adhere to BHEL Fraud Prevention Policy displayed on BHEL website <a href="http://www.bhel.com">http://www.bhel.com</a> and shall immediately bring to the notice of BHEL Management about any fraud or suspected fraud as soon as it comes to their notice.</p>	

32.	<p><b><u>Risk purchase clause:</u></b></p> <p>a. In the event of any successful Tenderer's failure to fulfil any of the tender / Contract obligations including supply of whole or any part of the ordered items as per Contract / Agreement, BHEL has the right to terminate the contract and purchase from elsewhere, at the risk and cost of the defaulted supplier, either the whole of the goods or any part which the supplier has failed to deliver or dispatch within the time stipulated in the contract or if the same were not available, the best and nearest available substitute thereof. The supplier shall be liable for the additional expenditure/difference in Cost, if any, including consequential losses which BHEL may sustain by reason of risk purchase in addition to the applicable LD as per the Purchase order/contract.</p> <p>b) The decision of BHEL with regard to the additional expenditure / difference in cost and consequential losses incurred by BHEL shall be final and binding on the supplier.</p> <p>c) The amount recoverable under risk purchase shall be recovered from the defaulted supplier in all or any of the following manners:</p> <ul style="list-style-type: none"> <li>i. from dues available in the form of Bills payable to defaulted supplier, SD, BGs against the same contract.</li> <li>ii. from the dues payable to defaulted supplier against other contracts in the same Region/Unit /any other region/unit</li> <li>iii. In-case recoveries are not possible with any of the above available options, Legal action shall be initiated for recovery against defaulted supplier.</li> <li>iv. GST will be applicable to the amount recoverable under risk purchase</li> </ul>	
33.	<p><b><u>Set off :</u></b> BHEL shall have the right to recover any money which in the sole opinion of BHEL is due from the supplier from any money due to the supplier under this Contract or any other contract or from the Security Deposit/BG furnished by the supplier under this Contract or any other contract.</p>	
34.	<p><b><u>Cartel Formation:</u></b></p> <p>The Bidder declares that they will not enter into any illegal or undisclosed agreement or understanding, whether formal or informal with other Bidder(s). This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process. In case, the Bidder is found having indulged in above activities, suitable action shall be taken by BHEL as per extant policies/ guidelines.</p>	
35.	<p>The following documents are to be sent along with consignment to store: One Duplicate for Transporter copy of tax invoice + one extra copy of tax invoice + Delivery challan + LR COPY+E-Way bill+ Test Certificates (if applicable).</p>	
36.	<p>Seller Tax invoice, LR copy, E-Way bill, Courier docket etc. are to be uploaded in GeM portal while updating dispatch details in GeM portal</p>	
37.	<p>Seller Tax invoices (Original for Recipient + Duplicate for Transporter) either in Original hard copies or Digitally Signed Soft copies along with copy of LR + E-Way bill are to be sent to the buyer</p>	
	<p><b><u>Note:</u></b></p> <p>1. In the event of our customer order covering this tender being cancelled /placed on hold / otherwise modified, BHEL would be constrained to accordingly cancel / hold / modify the tender at any stage of execution.</p>	

	<ol style="list-style-type: none"><li>2. BHEL may negotiate the L1 rate, if not meeting our budget / estimated cost. BHEL may re-float the tender opened, if L1 price is not acceptable to BHEL.</li><li>3. BHEL reserves its right to reject an offer due to unsatisfactory past performance by the respective Vendor in the execution of any contract to any BHEL project / Unit.</li><li>4. <b>Any other commercial terms indicated by the vendor in their offer elsewhere will be ignored. BHEL will proceed with tender evaluation as per Annexure-A and GeM general terms and conditions only.</b></li></ol>
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### A. Technical Specifications

SL. No	Description and Technical Specification of the item	QTY	UNIT
1.	<b>ER 70S-A1 GTAW ROD 2.40 MM /2.5 MM</b> ASME SEC.II.C, SFA-5.28 ER70S-A1 LOW ALLOY STEEL BARE SOLID FILLER ROD FOR GTAW TO WCPI-101/10. DIAMETER 2.40 MM /2.5 MM length - 1000 MM LONG.	8000	KG
2.	<b>ER80S-B2 GTAW ROD 2.40 MM /2.5 MM</b> ASME SEC.II.C SFA-5.28 ER80S-B2 LOW ALLOY STEEL SOLID FILLER ROD FOR GTAW AS PER WCPI-102/08. DIAMETER 2.40 MM /2.5 MM length - 1000 MM LONG.	1500	KG
3.	<b>ER90S-B3 GTAW ROD 2.40 MM /2.5 MM</b> ASME SEC.II.C,SFA-5.28 ER90S-B3 LOW ALLOY STEEL BARE SOLID FILLER ROD FOR GTAW TO WCPI-103/09. DIAMETER 2.40 MM /2.5 MM length - 1000 MM LONG.	1500	KG



BHARATH HEAVY ELECTRICALS LIMITED  
TIRUCHIRAPALLI-620 014  
WELDING TECHNOLOGY CENTRE

Doc. Number: WCPI – 101

Revision No.: 10

Date: 06/04/2022

**WELDING CONSUMABLE PURCHASE INSTRUCTION FOR  
LOW ALLOY STEEL BARE SOLID FILLER ROD ER70S-A1**

**1.0 GENERAL:**

- 1.1 The Rod shall comply with requirements specified in the Latest Edition and Addenda (Applicable on the date of Issue of Purchase Order) of ASME Sec.II.C.SFA-5.28, ER70S-A1. All tests, acceptance criteria shall be in accordance with this. Additional requirements specified in this document shall also be complied.
- 1.2 The Rods shall be supplied in sizes and quantities as specified in the Purchase Order.
- 1.3 The rods are intended for use as filler for radiographic quality butt welded joints in high pressure boiler tubes and pipes.

**2.0 Chemical Composition:**

- 2.1 The chemical composition of the Rods shall conform to ASME SECII.C SFA5.28-ER70S-A1.

**3.0 Mechanical Properties:**

- 3.1 The mechanical properties of the Rods shall conform to ASME SECII.C SFA5.28-ER70S-A1.

**4.0 USABILITY AND RADIOGRAPHIC SOUNDNESS:**

- 4.1 The Rod when used as filler in GTAW with 100 % Argon shielding shall deposit weld metal that flows freely, uniformly without sputter or other defects and shall exhibit excellent wetting characteristics. The resultant weld metal shall be smooth and uniform with no visible evidence of cracks/porosity or other defects and shall meet radiographic soundness requirements.

**5.0 FORM & SIZE:**

- 5.1 The Rods shall be supplied in straight lengths of 1000 mm +15, -0mm and as specified in the Purchase Order. The tolerance on diameter shall be as per SFA-5.02.

PREPARED:

*Aditya Kumar*

Aditya Kumar  
Senior Engineer / WTC

REVIEWED & APPROVED:

*R Arivazhagan*

R Arivazhagan  
SM/WTC



**6.0 FINISH & UNIFORMITY:**

6.1 The Wires shall meet the requirements of clause 4.2 of SFA-5.02

**7.0 IDENTIFICATION:**

7.1 Each Rod shall have the Classification designation “ER70S-A1”, brand/trade designation marked or embossed on both ends for positive identification.

**8.0 MARKING:**

8.1 The rods shall meet the requirements of clause 4.6 of SFA-5.02.

**9.0 PACKAGING:**

9.1 Rods of the same size and batch/lot shall be packed in water resistant plastic tube shaped cartons. Each tube carton shall weigh not more than 10 Kg. The cartons shall be provided with watertight lid to ensure waterproof during transit & storage. Tube Cartons shall be packed in waterproof boxes with crates so as to ensure no damage during shipment and normal storage conditions. Weight of each crate shall not exceed 1000kg.

9.2 The cartons shall have product information as per clause 4.6 of SFA-5.02

**10.0 TESTING & CERTIFICATION:**

10.1 Each consignment of rods supplied shall preferably be from one batch (more than one Batch is also acceptable).

10.2 Batch/Lot classification shall be Class S1 as per SFA-5.01 Filler metal procurement guidelines of ASME Sec.II.C. (Latest Edition and Addenda)

10.3 The Level of Testing shall be Schedule J as per SFA-5.01 Filler metal procurement guidelines of ASME Sec.II.C. (Latest Edition and Addenda)

10.4 The Testing Authority shall certify that supplies made against the batch conform to the requirements of the Latest Edition & Addenda (Applicable on the date of issue of Purchase Order) of ASME Sec.II.C.SFA-5.28 ER70S-A1.

10.5 “Original test certificates in English countersigned by Inspecting Authority (latest) approved by IBR for country of origin giving details of the tests done in compliance with this purchase instruction (WCPI- 101 /Revision No.:10) and ASME Sec.II.C, SFA-5.28, ER70S-A1 shall be sent”.

(OR)

“A copy of valid IBR Approval Certificate for the brand being supplied.

Original test certificates in English countersigned by manufacturer giving details of the tests done in compliance with this purchase instruction (WCPI- 101 /Revision No.:10) and ASME Sec.II.C, SFA-5.28, ER70S-A1 shall be sent



BHARATH HEAVY ELECTRICALS LIMITED  
TIRUCHIRAPALLI-620 014  
WELDING TECHNOLOGY CENTRE

WCPI – 102  
Revision No.08  
Date: 01.03.2014

**WELDING CONSUMABLE PURCHASE INSTRUCTION FOR  
LOW ALLOY STEEL BARE SOLID FILLER ROD ER80S-B2**

**1.0 GENERAL:**

- 1.1 The rod shall comply with requirements specified in the latest edition and addenda (applicable on the date of issue of purchase order) of ASME Sec.II.C.SFA-5.28, ER80S-B2. All tests, acceptance criteria shall be in accordance with this. Additional requirements specified in this document shall also be complied.
- 1.2 The rods shall be supplied in sizes and quantities as specified in the purchase order.
- 1.3 The rods are intended for use as filler for radiographic quality butt welded joints in high pressure boiler tubes and pipes.
- 1.4 Every batch of rods shall be inspected and test certificates countersigned by Inspecting Authority approved by IBR for the country of origin (Latest).

**2.0 CHEMICAL COMPOSITION:**

The chemical composition of the rods shall conform to ASME SECII.C SFA5.28-ER80S-B2.

**3.0 MECHANICAL PROPERTIES:**

The mechanical properties of the rods shall conform to ASME SECII.C SFA5.28-ER80S-B2.

**4.0 USABILITY AND RADIOGRAPHIC SOUNDNESS:**

The rod when used as filler in GTAW with 100 % Argon shielding shall deposit weld metal that flows freely, uniformly without sputter or other defects and shall exhibit excellent wetting characteristics. The resultant weld metal shall be smooth and uniform with no visible evidence of cracks/porosity or other defects and shall meet radiographic soundness requirements.

**5.0 FORM, SIZE AND METHOD OF MANUFACTURE:**

The rods shall be supplied in straight lengths of 1000 mm +15,-0 mm and as specified in the purchase order. The tolerance on diameter shall be as per SFA-5.02. Method of manufacture shall meet clause 15 of SFA 5.28.

Prepared:

Suraj N  
Engineer/WTC

Reviewed & Approved:

  
S.Singaravelu  
DGM/WTC



**6.0 FINISH AND UNIFORMITY:**

The rods shall meet the requirements of clause 17.1, 17.4 of SFA-5.28. The rod shall be furnished with a bright finish and chemically cleaned.

**7.0 IDENTIFICATION:**

Each rod shall have the classification designation "ER80S-B2", brand/trade designation marked or embossed on both ends for positive identification.

**8.0 MARKING:**

The rods shall meet the requirements of clause 4.6 of SFA-5.02.

**9.0 PACKAGING:**

9.1 Rods of the same size and batch/lot shall be packed in water resistant plastic tube shaped cartons. Each tube carton shall weigh not more than 10 Kg. The cartons shall be provided with watertight lid to ensure waterproof during transit & storage. Tube cartons shall be packed in waterproof boxes with crates so as to ensure no damage during shipment and normal storage conditions. Weight of each crate shall not exceed 1000kg.

9.2 The cartons shall have product information as per clause 4.6 of SFA-5.02

**10.0 TESTING & CERTIFICATION:**

10.1 Each consignment of rods supplied shall be from one batch only.

10.2 Batch/lot classification shall be Class S1 as per SFA-5.01 filler metal procurement guidelines of ASME Sec.II.C. (Latest Edition and Addenda)

10.3 The level of testing shall be Schedule J as per SFA-5.01 filler metal procurement guidelines of ASME Sec.II.C. (Latest Edition and Addenda)

10.4 Three copies of certified material test report in English countersigned by Inspecting Authority (Latest) approved by IBR for country of origin giving details of tests done in compliance with this purchase instruction and ASME Sec.II.C, SFA-5.28, ER80S-B2 shall be sent.

10.5 The testing authority shall certify that supplies made against the batch conform to the requirements of the latest edition & addenda (applicable on the date of issue of purchase order) of ASME Sec.II.C.SFA-5.28 ER80S-B2.



**BHARATH HEAVY ELECTRICALS LIMITED**  
TIRUCHIRAPALLI-620 014  
**WELDING TECHNOLOGY CENTRE**

**Doc. Number: WCPI – 103**  
**Revision No.: 09**  
**Date: 01.10.2013**

**WELDING CONSUMABLE PURCHASE INSTRUCTION FOR**  
**LOW ALLOY STEEL BARE SOLID GTAW FILLER ROD ER90S-B3**

**1.0 GENERAL:**

- 1.1 The rod shall comply with requirements specified in the latest edition and addenda (applicable on the date of issue of purchase order) of ASME Sec.II.C.SFA-5.28, ER90S-B3. All tests, acceptance criteria shall be in accordance with this. Additional requirements specified in this document shall also be complied.
- 1.2 The rods shall be supplied in sizes and quantities as specified in the purchase order.
- 1.3 The rods are intended for use as filler for radiographic quality butt welded joints in high pressure boiler tubes and pipes.
- 1.4 Every batch of rods shall be inspected & test certificates countersigned by Inspecting Authority approved by IBR for the country of origin (Latest).

**2.0 Chemical Composition:**

- 2.1 The chemical composition of the rods shall conform to ASME SECII.C SFA5.28-ER90S-B3.

**3.0 Mechanical Properties:**

- 3.1 The mechanical properties of the rods shall conform to ASME SECII.C SFA5.28-ER90S-B3.

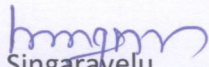
**4.0 USABILITY AND RADIOGRAPHIC SOUNDNESS:**

- 4.1 The rod when used as filler in GTAW with 100 % Argon shielding shall deposit weld metal that flows freely, uniformly without sputter or other defects and shall exhibit excellent wetting characteristics. The resultant weld metal shall be smooth and uniform with no visible evidence of cracks/porosity or other defects and shall meet radiographic soundness requirements.

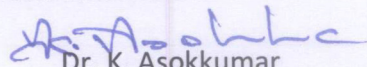
**5.0 FORM & SIZE:**

- 5.1 The rods shall be supplied in straight lengths of 1000 mm +15,-0 mm and as specified in the purchase order. The tolerance on diameter shall be as per SFA-5.02.

PREPARED:

  
S. Singaravelu  
DGM / WTC

REVIEWED & APPROVED:

  
Dr. K. Asokkumar  
AGM/WTC



**6.0 FINISH & UNIFORMITY:**

6.1 The rods shall meet the requirements of clause 17.1 of SFA-5.28. The rod shall be furnished with a bright finish and chemically cleaned.

**7.0 IDENTIFICATION:**

7.1 Each rod shall have the classification designation "ER90S-B3", brand/trade designation marked or embossed on both ends for positive identification.

**8.0 MARKING:**

8.1 The rods shall meet the requirements of clause 4.6 of SFA-5.02.

**9.0 PACKAGING:**

9.1 Rods of the same size and batch/lot shall be packed in water resistant plastic tube shaped cartons. Each tube carton shall weigh not more than 10 Kg. The cartons shall be provided with watertight lid to ensure waterproof during transit & storage. Tube cartons shall be packed in waterproof boxes with crates so as to ensure no damage during shipment and normal storage conditions. Weight of each crate shall not exceed 1000kg.

9.2 The cartons shall have product information as per clause 4.6 of SFA-5.02

**10.0 TESTING & CERTIFICATION:**

10.1 Each consignment of rods supplied shall be from one batch only.

10.2 Batch/lot classification shall be Class S1 as per SFA-5.01 filler metal procurement guidelines of ASME Sec.II.C. (Latest Edition and Addenda)

10.3 The level of testing shall be Schedule J as per SFA-5.01 filler metal procurement guidelines of ASME Sec.II.C. (Latest Edition and Addenda)

12.3 Three copies of original test certificates in English countersigned by inspecting authority (latest) approved by IBR of the country of origin giving details of the tests done in compliance with this purchase instruction and ASME SECII.C SFA5.28-ER90S-B3 shall be sent. In addition, test certificate shall contain purchase order number, quantity and customer name.

10.4 The testing authority shall certify that supplies made against the batch conform to the requirements of the latest edition & addenda (applicable on the date of issue of purchase order) of ASME Sec.II.C.SFA-5.28 ER90S-B3.

Sl. No.	Pre –Qualification Criteria – PR 0132374984	Bidder remark
1	Bidder shall be a manufacturer of the Quoted items or an authorized dealer of the same. If the offer is quoted by agent, letter of authorization or agreement duly signed by the manufacturer is required to consider the offer.	
2	Quoted Welding Consumables Brand Name/Product Name	
3	Quoted Product Catalogue	
4	Mill address (manufacturing address).	
5	Manufacturer shall submit manufacturing process flow chart (Raw material to finished product) along with offer for Quoted Item.	
6	Manufacturer (Principle Supplier) shall submit a valid ISO 9001 certificate or Quality management system certificate or Written down procedure for ISO 9001 or A valid ISO 45001 certificate or Written down procedure for Quality inspection	
7	Mill capacity (Principle Supplier)	

Seal and Sign of Authorized Person

Sl. No.	Pre –Qualification Criteria – PR 0132374984	Bidder remark
8	Bidder should give confirmation to BHEL’s Technical Specification. Any deviation from the Specification are to be mentioned in the “Bidder remark Space”. If There is no deviation vendor should indicate “No Deviation”.	
9	Shall confirm to Technical Specifications as per as per WCPI-101/10	
10	Shall confirm to Technical Specifications as per as per WCPI-102/08	
11	Shall confirm to Technical Specifications as per as per WCPI-103/09	
12	WCPI-101/10 Diameter details Length details	
13	WCPI-102/08 Diameter details Length details	
14	WCPI-103/09 Diameter details Length details	