# BHARAT HEAVY ELECTRICALS LIMITED, JHANSI

### SPECIFICATION CUM COMPLIANCE CERTIFICATE GAS PIPE LINE

#### NOTE:

- 1 VENDOR must submit complete information against clause No. 7.0 ( Qualifying condition). The offer meeting this clause would only be processed.
- 2 The "offered" Column and where applicable, the "Deviations" Column of this format shall be filled in by the Vender and submitted along with the offer. Technical details also submitted with the offer. Inadequate / incomplete, ambiguous, or unsustainable information against any of the clauses of the specification / requirements shall be treated as non compliance.
- 3 The offer and all documents enclosed with offer should be in English language only.

### SCOPE:

# SUPPLY, INSTALLATION, TESTING AND COMMISSIONING OF OXYGEN AND LPG/ACETYLENE PIPE LINE

S.NO.	DESCRIPTION FOR BHEL REQUIREMENT	OFFERED	DEVIATIONS
1.0	REQUIREMENT		
1.1	This specification governs the quality requirements of supply, installation, testing, and commissioning of Oxygen and LPG/Acetylene gas pipe line in Bay-6 complete in all respect.	VENDER TO CONFIRM	
2.0	SCOPE OF SUPPLY		
2.1	Supply of following items for the Oxygen and LPG/Acetylene gas pipe line:	VENDER TO CONFIRM	
2.1.1	M.S.Pipe as per IS: 1239 heavy duty size 1 1/4 inch - Length - 230 meter each for Oxygen and LPG/Acetylene	VENDER TO CONFIRM	
2.1.2	Down take points complete all material. Total 6 numbers each. Down takes comprises of :	VENDER TO CONFIRM	
	1/2 inch size M.S pipe as per IS 1239 heavy duty for Oxygen and LPG/Acetylene gas,	VENDER TO CONFIRM	
2.1.2.2	Isolation valves for oxygen needle type GM valve	VENDER TO CONFIRM	
2.1.2.3	Isolation Valve for LPG/Acetylene CI diaphragm type	VENDER TO CONFIRM	B. Tarana
2.1.3	Required bends as per IS 1239 for the both lines.	VENDER TO CONFIRM	
2.1.4	Cleaning material for the pickling & degressing	VENDER TO CONFIRM	
2.1.5	Suitable paint for Oxygen and LPG/Acetylene line	VENDER TO CONFIRM	
2.1.6	Supporting material for the laying of pipe line		
3.0	SCOPE OF WORK		
3.1	Scope of work includes all activities required for the installation of Oxygen and LPG/Acetylene gas pipe line.	VENDER TO CONFIRM	
3.1.1	Pickling, degreasing of pipes and painting two coats of red oxyide pain.	VENDER TO CONFIRM	
	Laying of Oxygen and acetyline pipe line at the suitable heighe in Bay - 6	VENDER TO CONFIRM	
3.1.3	Installation of downtakes points complete with 1/2 inch pipe, valves etc.	VENDER TO CONFIRM	
3.1.4	Final painting of line	VENDER TO CONFIRM	
4.0	ERECTION & COMMISSIONING.		

S.NO.	DESCRIPTION FOR BH	EL REQUIREMENT	OFFERED	DEVIATIONS
4.1		onsibility for carring out the erection, m. its control system & all type of other		
4.2	to be indicated by Supplic shall also be provided by	be provided by BHEL at only one point er. Other requiremet like crane, Trolley BHEL if available at site. Details of the informed by Supplier in advance.		
4.3	Tools .Tackles, instrumer any, required to carry out by the supplier on returna	nts and other necessary equipments, if all above activities should be brought able basis.	-	
4.4		& condition for E&C should be ately by VENDOR along with offer.		7,0 57
	TESTING & COMMISSIO			
5.1	Inspection, testing and c will be done after compliti	ommissioning of complete pipe line on of work at BHEL Jhansi	VENDER TO CONFIRM	
6.0	GUARANTEE			120
6.1	The complet line shall be guaranted for the period of 24 months from the date of commissioning.		VENDER TO CONFIRM	
7.0	QUALIFYING CONDITION			
	Only those vender, who have supplied & commissioned at least one such work (air supply line/gas pipe line) in the ten years from the date of opening of tender and such work is presently working satisfactorily for more than one year after commissioning should quote. The following information is to be submitted by the vender about the companies where similar work has been done/ supplied. This is required from all venders for qualifications of their offers.		VENDER TO SUBMIT	
7.2	Name of the customer wh	ere similar work is installed	VENDER TO SUBMIT	
7.3	Complete postal address	of the customer	VENDER TO SUBMIT	46.
7.4	Year of commissioning		VENDER TO SUBMIT	
		the contact person of the customer	VENDER TO SUBMIT	
	Phone , Fax No. and e-mathe customer	ail address of the contact person of	VENDER TO SUBMIT	
	Performance certificate from the customer regarding satisfactory performance of the work done/supplied to them		VENDER TO SUBMIT	
1	BHEL reserves the right to verify information submited by vender. In case the information is found to be false/incorrect, the offer shall be rejected.		VENDER TO CONFIRM	. 4
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	H.V.Bhatia	Inder Mathur	S.J.Chakraborty	O.P.Srivastava
0	Sr. Manager (TRM) Sr. Manager (WE&S)		Sr. DGM (WE&S)	AGM (TRM