

BHARAT HEAVY ELECTRICALS LIMITED
RAMACHANDRAPURAM : : HYDERABAD-502032
M&S-P&C DEPARTMENT

TENDER No.: M&S/P&C/2020/65, DT.:17.11.2020

WORK: "Repair/Rewinding of Yaskawa make 90kW, 2150/850RPM, 440V, 225A."

ANNEXURE - I (SCOPE OF WORK)

| Sl. No. | Description of Work | Qty. |
|----------------|--|----------------------|
| 1 | Rewinding of Dual speed DC Motor Main Field Coils | 1SET/ LUMP SUM |
| 2 | Rewinding of Interpoles and Armature, Composite winding | |
| 3 | Replacement of commutator and under-cutting, Skimming , Dynamic balancing of Armature | |
| 4 | Under cutting and metal buildup of DE shaft bearing portion | |
| 5 | Replacement of new DE bearing grease cup | |
| 6 | Replacement of new carbon brushes - 16 No. | |

SIGNATURE AND SEAL OF CONTRACTOR