

	TECHNOLOGICAL PROCESS NOT FOR PROCESS SHEET PRINT					Production Order	Date
Plant: P002	Equipment No:					101925669	24.06.2021
Type	WBS Element		Customer / Project Name				Part No
	P-1020104300-13502		ORISSA Alloy Steel Pvt Ltd.				13502003
Drawing No.-Var	E.Rev.	T.Rev	Material No.		Name Of The Part		
11350231118	02	01	11350231118-00		CLAMPING PLATE MACHINING		
Pos.No	BOM Qty	Ord Qty	MU	St.	Nt.Wt.	Remarks	MDCC
0010	2.000	2.000	EA	IS02	709.000	CLAMPING PLATE MACHINING	NO

BOM Details

Pos.No	IC	Material Code			P.No	Remarks					
Matl.Spec		SPK	Qty	MU	Size 1	Size 2	Size 3	Formula Key	MPcs	St.	
0010		L	11350231119-00			13502004					
			2.000	EA	0.000	0.000	0.000		0.000	IS02	
Material Description : CLAMPING PLATE - CUTTING					Reservation : 0013851699		Item : 0001		Picklist:		

Operation Details

Opr No	W.C.	Plant	Ctl. ky	Prep Time	Time/ PC(M)	Time/ PC(L)	Total Time	QC Signature
PRT Cat	PRT No.			PRT Description				
Sub Operation Text								
0030	CC4232	P002	ZP99	60.000	650.000	650.000	1,360.000	

Clamp the plate on the table, clamp from inside. Face and turn outside dia2047. Reverse, clamp from outside. Face to thickness 56. Turn inside dia 1401.8 and chamfer 30deg maintaining dimn 20 as per Sec.A-A.

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Chkd. By	Dt.	ECR/ Rev No	Dt.	Pro.Plnr	Rate Fixr / Tool Plnr	Pg no	No.of Pgs
	14.08.2021			AKS		1	1