

**Bharat Heavy Electricals Limited**  
**Ramachandrapuram : : Hyderabad – 502032**  
**M&S – DIVISION**  
**SCOPE OF WORK (ANNEXURE-I)**

**Tender No.:** M&S/P&S/2021/88, Dt.: 16.02.2022

**Name of Work:** Repair of Telescopic Covers of PAMA and Goratu Machines and repair of air oil lubrication in Juaristi Machine.

**DESCRIPTION OF WORK:**

Repair of Telescopic covers of PAMA Machine V Axis and Goratu Machine Z axis and repair of Air Oil Lubrication of Juaristi HMC CNC.

Shop / Block / Area: 02 ELECTRICAL MACHINES/HMS & LMS

<b>S. No</b>	<b>Description of Activity</b>	<b>Quantity</b>	<b>Vencor's Acceptance</b>
1	<u>Reconditioning of "Pama" M/C Rear Telescopic Covers:</u> removing cover from machine, cleaning, denting, replacement of wipers and rollers and fitment on machine. size: 570 x 2600 x 570 no of boxes: 6	1	
2	<u>Reconditioning of "Pama" M/C Front Telescopic Covers:</u> removing cover from machine, cleaning, denting, welding, replacement of wipers and rollers and fitment on machine. size: 570 x 2600 x 570 no of boxes: 8	1	
3	<u>Reconditioning of "Goratu" CNC Lathe Machine Telescopic Cover:</u> removing cover from machine, cleaning, denting, replacement of wipers and rollers and fitment on machine. size: 125 x 510 x 125 no of boxes =6 sheet thickness= 2mm comp- app 165mm, open- app 680mm	1	
4	<u>Reconditioning of "Juaristi" HMC M/C Spindle Air lubrication system:</u> lube pump & distribution block servicing, FRL unit replace, each point to be checked, pipe line to be replaced if required.	1	

**Note:** Contractor should arrange suitable Manpower and all required materials to carry out the above mentioned work.