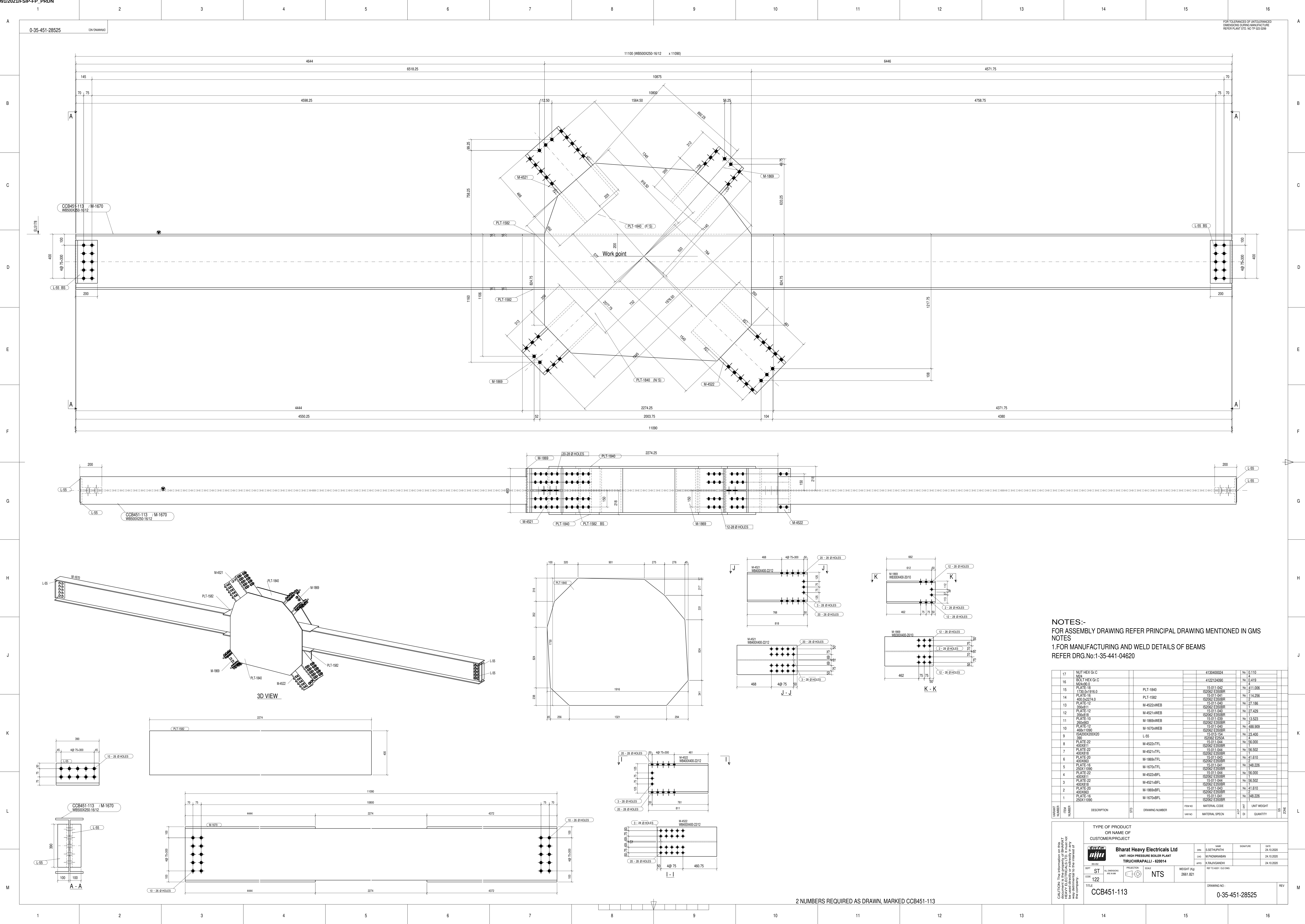
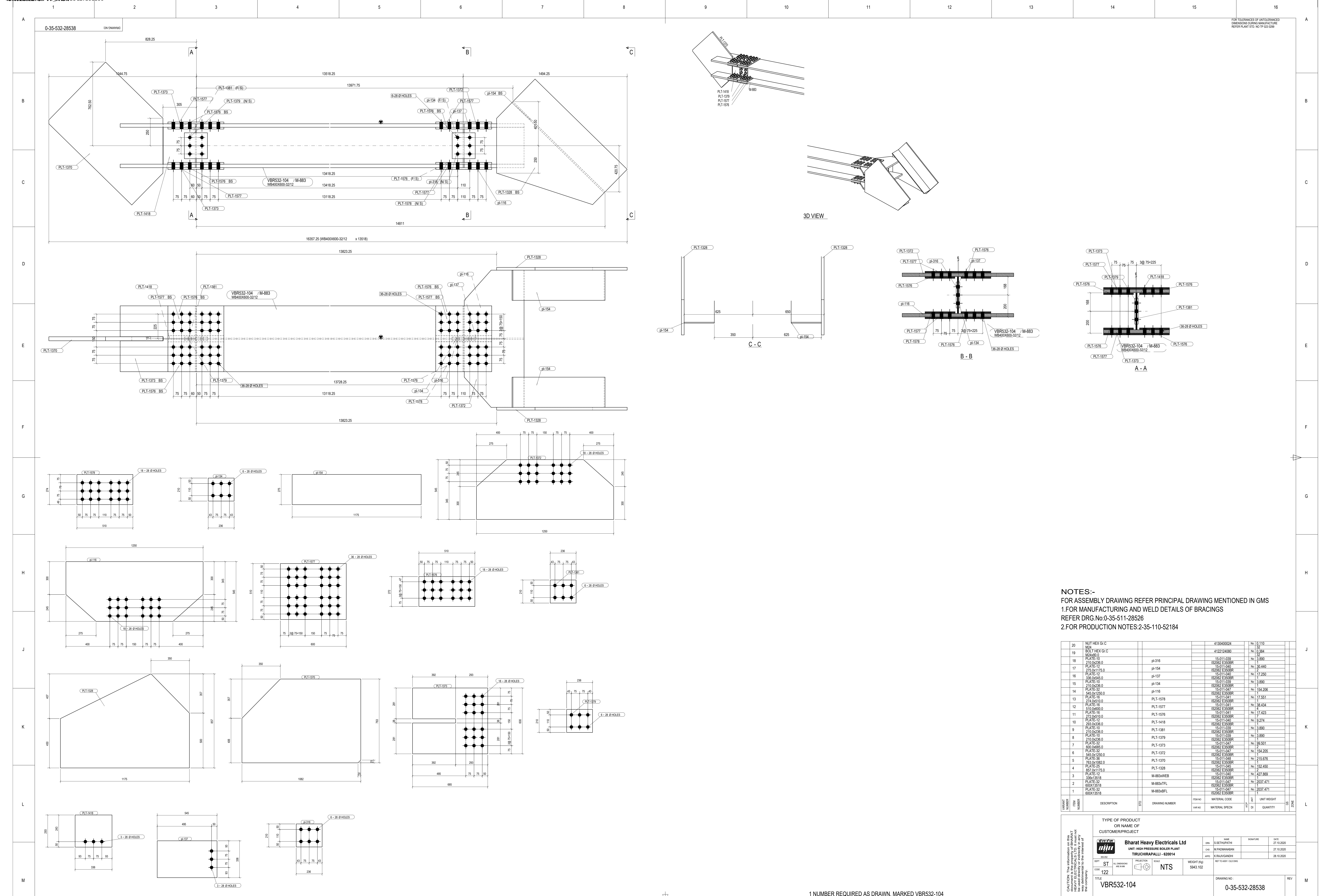






A

B

C

D

E

F

G

H

A

B

C

D

E

F

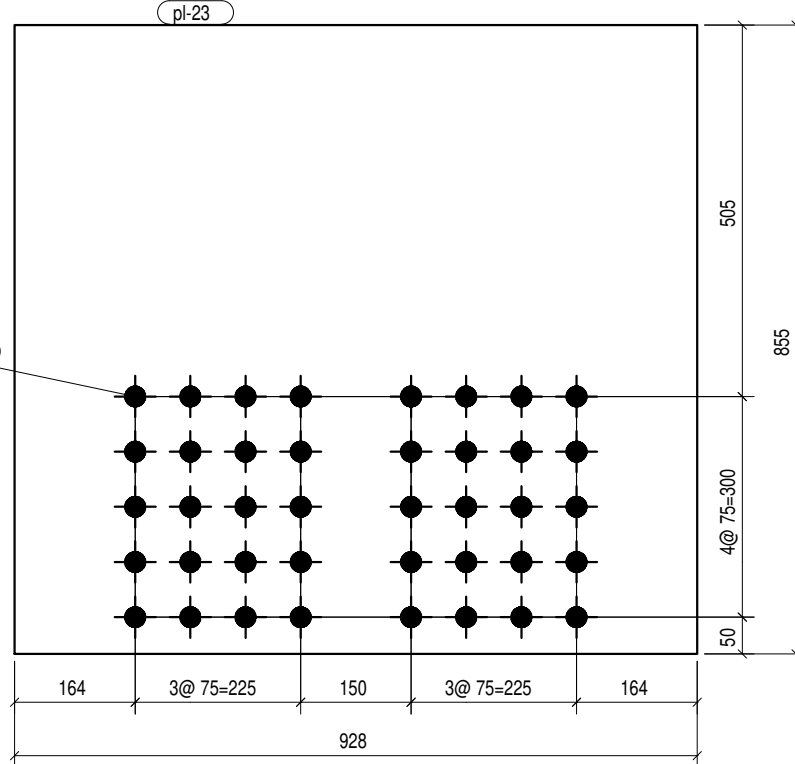
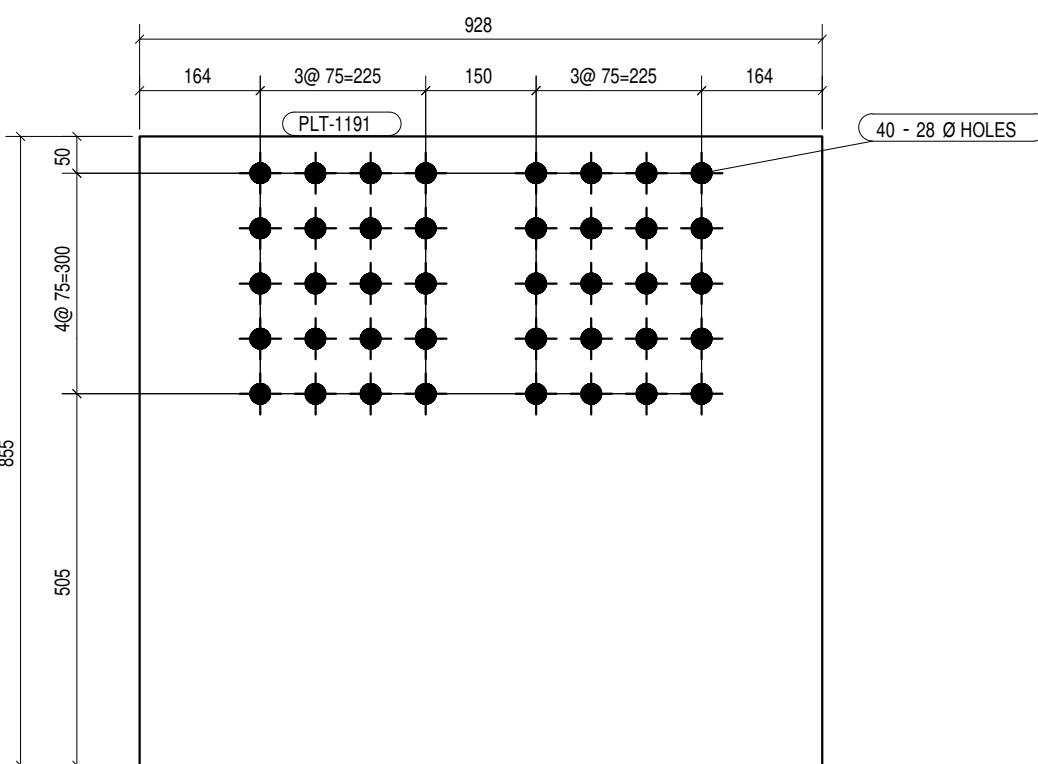
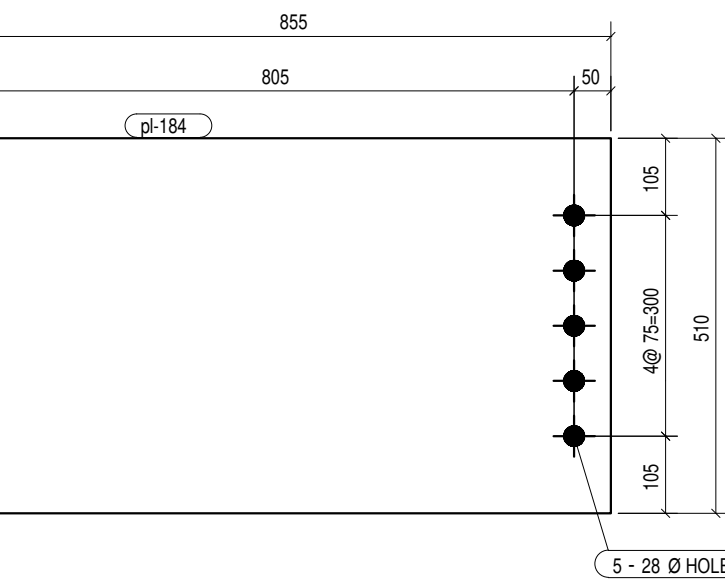
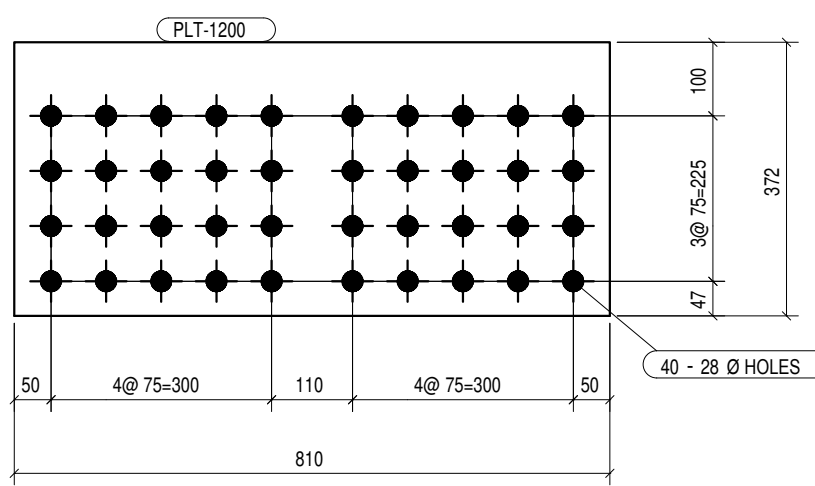
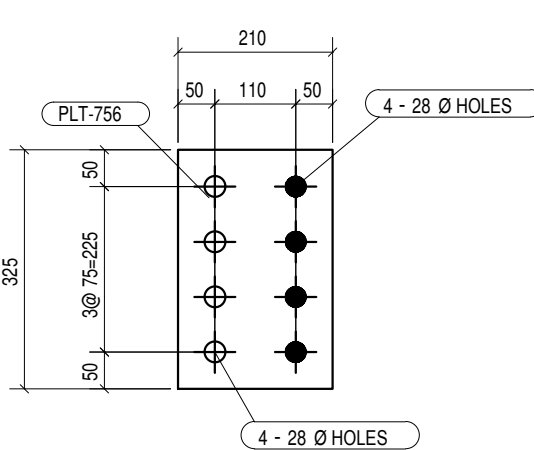
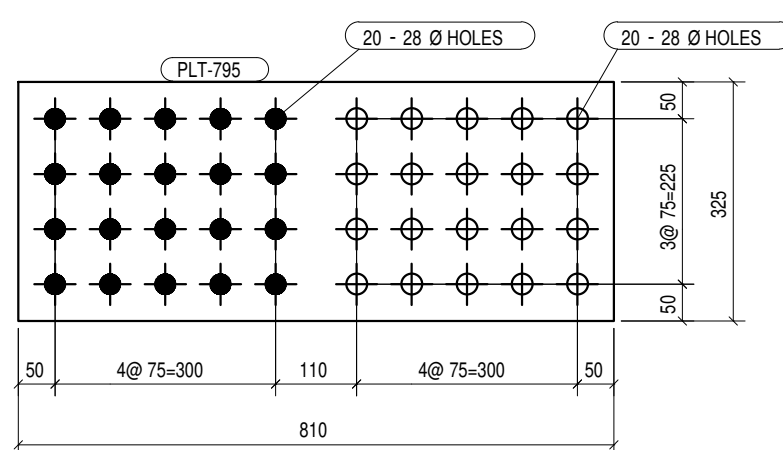
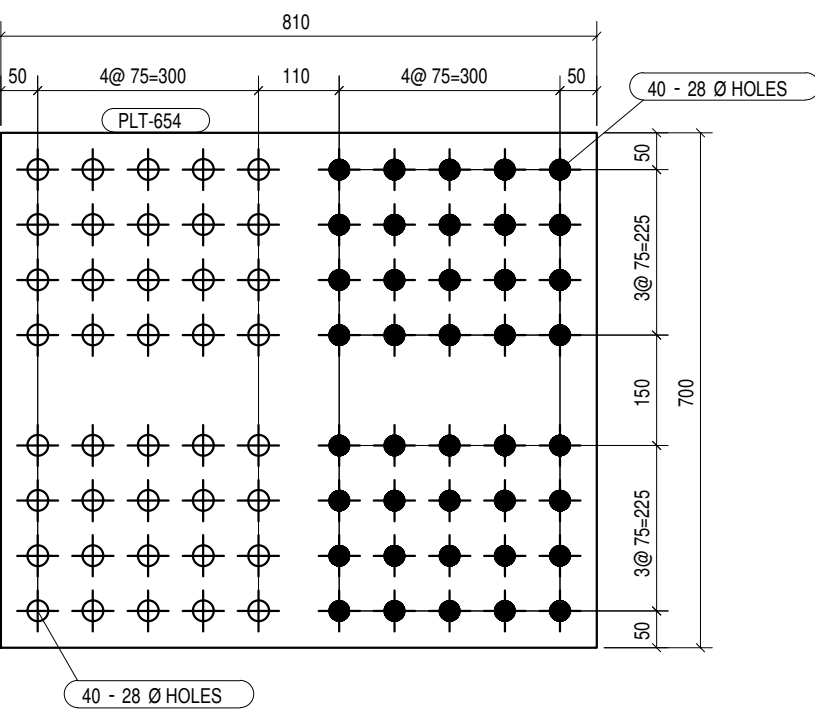
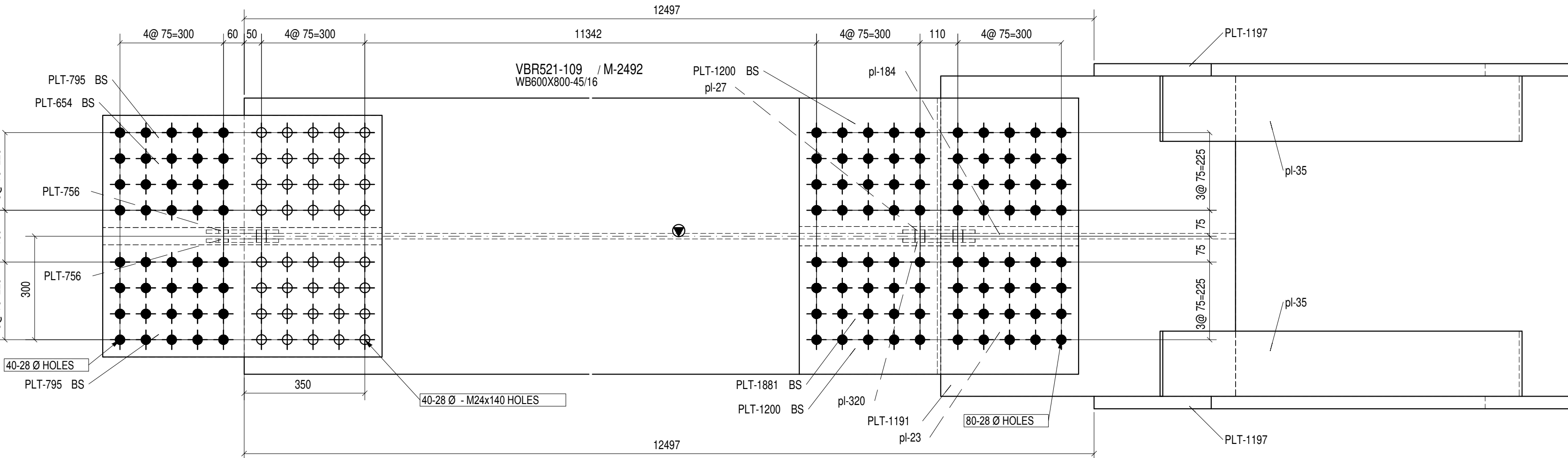
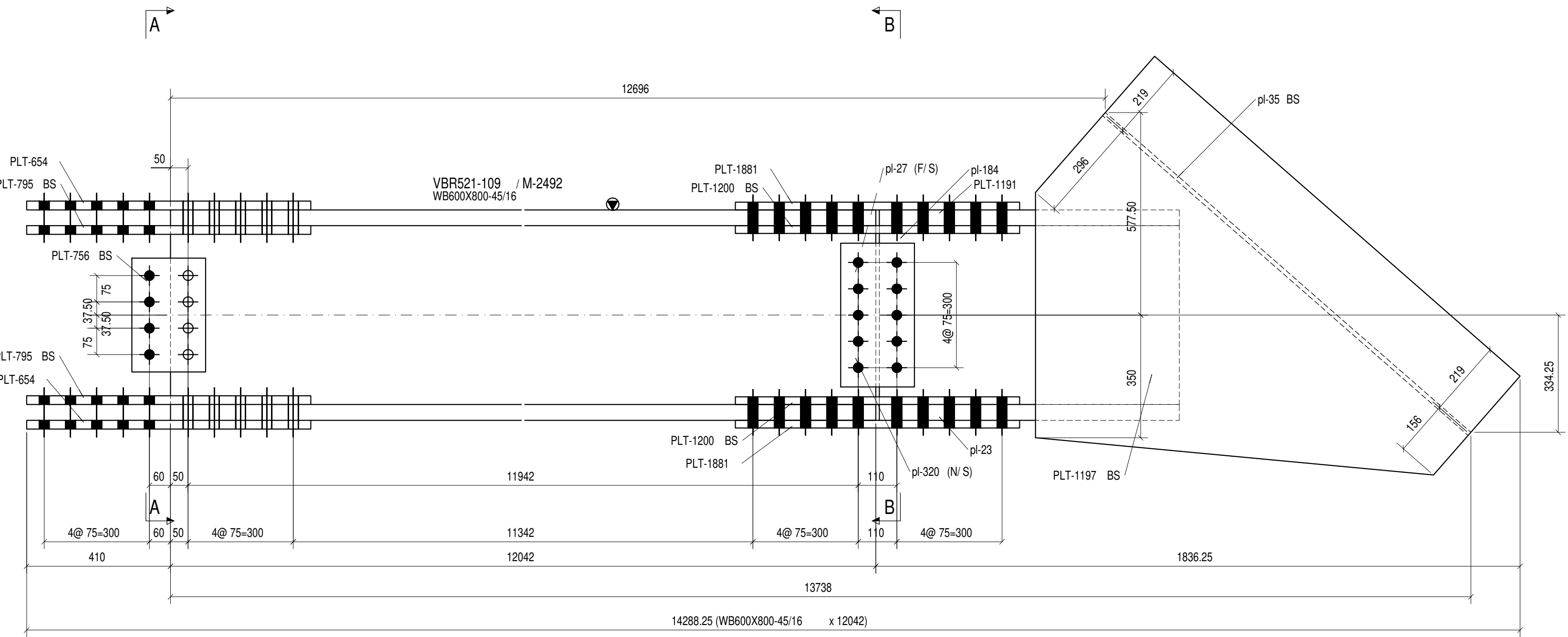
G

H

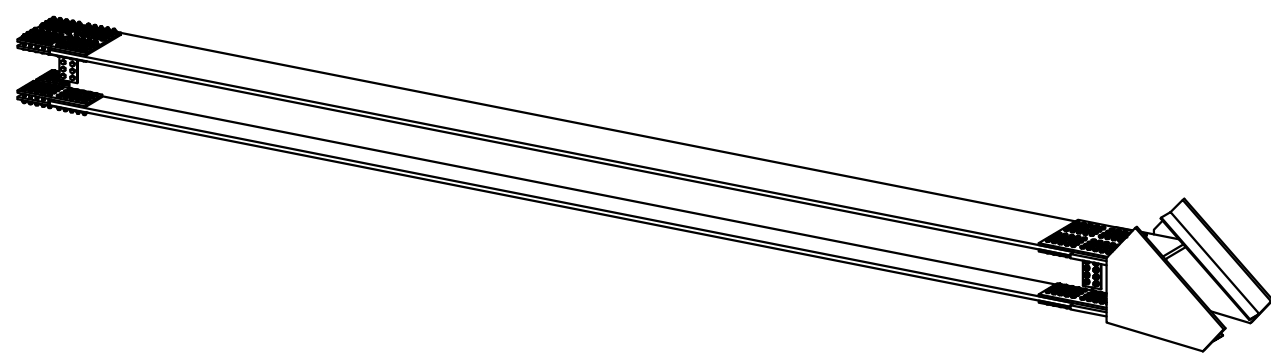
1-35-521-35015

ON DIMMVAR

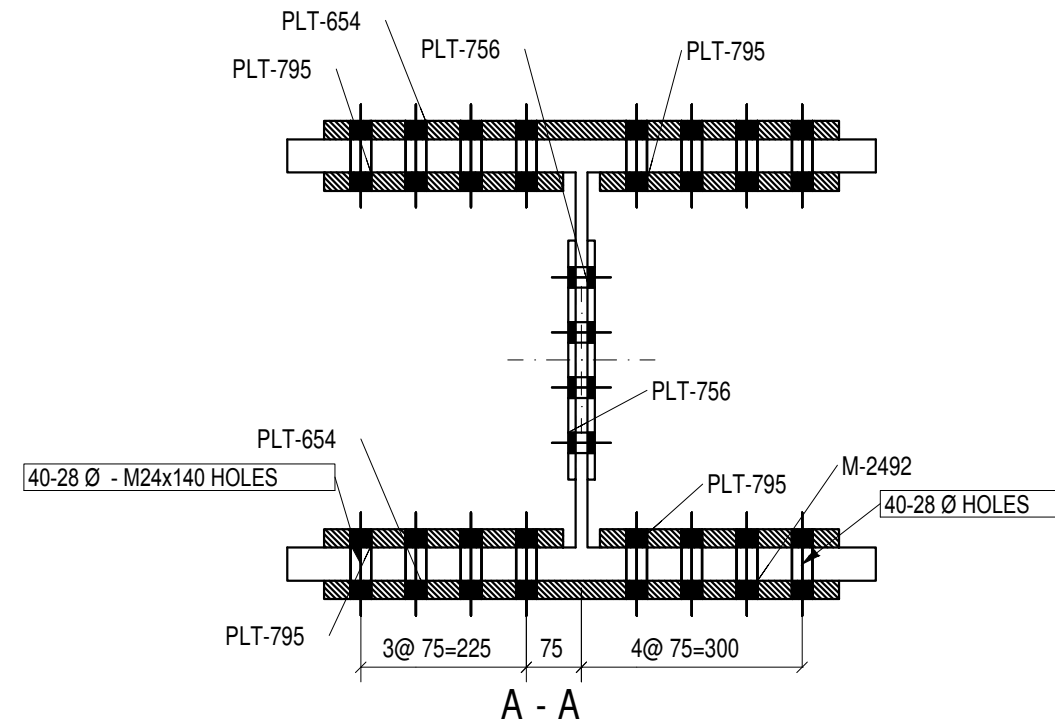
FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD. NO TP-023 0229



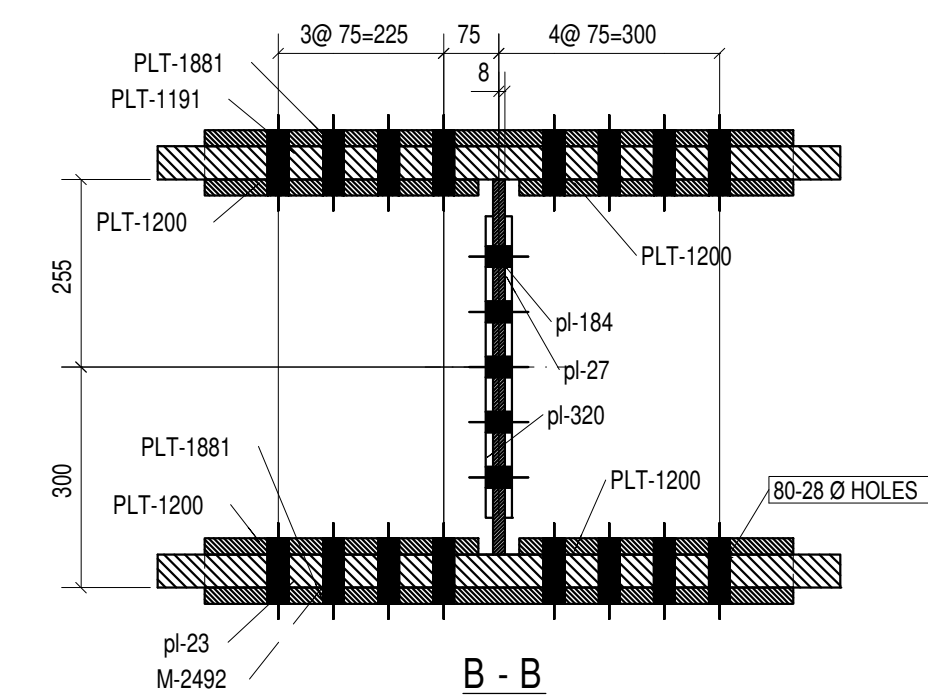
2 NUMBERS REQUIRED AS DRAWN, MARKED VBR521-109



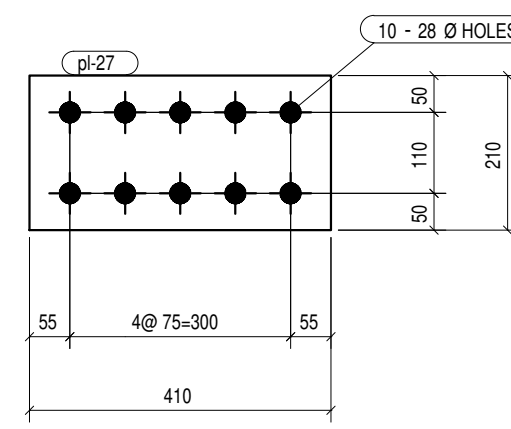
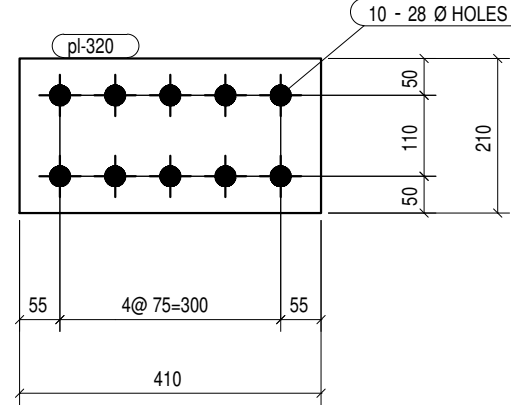
3D VIEW



A - A



B - B



NOTES:-

FOR ASSEMBLY DRAWING REFER PRINCIPAL DRAWING MENTIONED IN GMS
NOTES

1.FOR MANUFACTURING AND WELD DETAILS OF BRACINGS
REFER DRG.No:0-35-511-28526

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	UNIT	UNIT WEIGHT	OS	ZONE
17	NUT HEX Gr.C			4130400024	No	0.110				
16	BOLT HEX Gr.C			4122124080	No	0.384				
15	PLATE-10	210.0x410.0	pl-320	15-011-039	No	6.759				
14	PLATE-16	510.0x855.0	pl-184	15-011-041	No	54.768				
13	PLATE-12	189.0x1384.0	pl-35	15-011-040	No	24.649				
12	PLATE-10	210.0x410.0	pl-27	15-011-039	No	6.759				
11	PLATE-45	855.0x928.0	pl-23	15-011-051	No	280.283				
10	PLATE-22	800.0x810.0	PLT-1881	15-011-044	No	111.910				
9	PLATE-22	372.0x810.0	PLT-1200	15-011-044	No	52.038				
8	PLATE-36	1042.0x1384.0	PLT-1197	15-011-048	No	286.380				
7	PLATE-45	855.0x928.0	PLT-1191	15-011-051	No	280.283				
6	PLATE-25	325.0x810.0	PLT-795	15-011-045	No	51.663				
5	PLATE-10	325.0x210.0	PLT-756	15-011-039	No	5.358				
4	PLATE-25	700.0x810.0	PLT-654	15-011-045	No	111.274				
3	PLATE-16	510.0x1204.2	M-2492WEB	15-011-041	No	771.358				
2	PLATE-45	800.0x1204.2	M-2492xTFL	15-011-051	No	3403.051				
1	PLATE-45	800.0x1204.2	M-2492xBFL	15-011-051	No	3403.050				

CAUTION: The information on this document is the property of BHARAT Heavy Electricals Ltd. It is not to be used directly or indirectly in any way detrimental to the interest of the company.		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		NAME S.SETHUPATHI		SIGNATURE		DATE 27.10.2020	
DEPT ST		ALL DIMENSIONS ARE IN MM		PROJECTION FIRST ANGLE		SCALE NTS		WEIGHT (kg) 9710.983	
CODE 122		TITLE VBR521-109		DRAWING NO : 1-35-521-35015		REV			