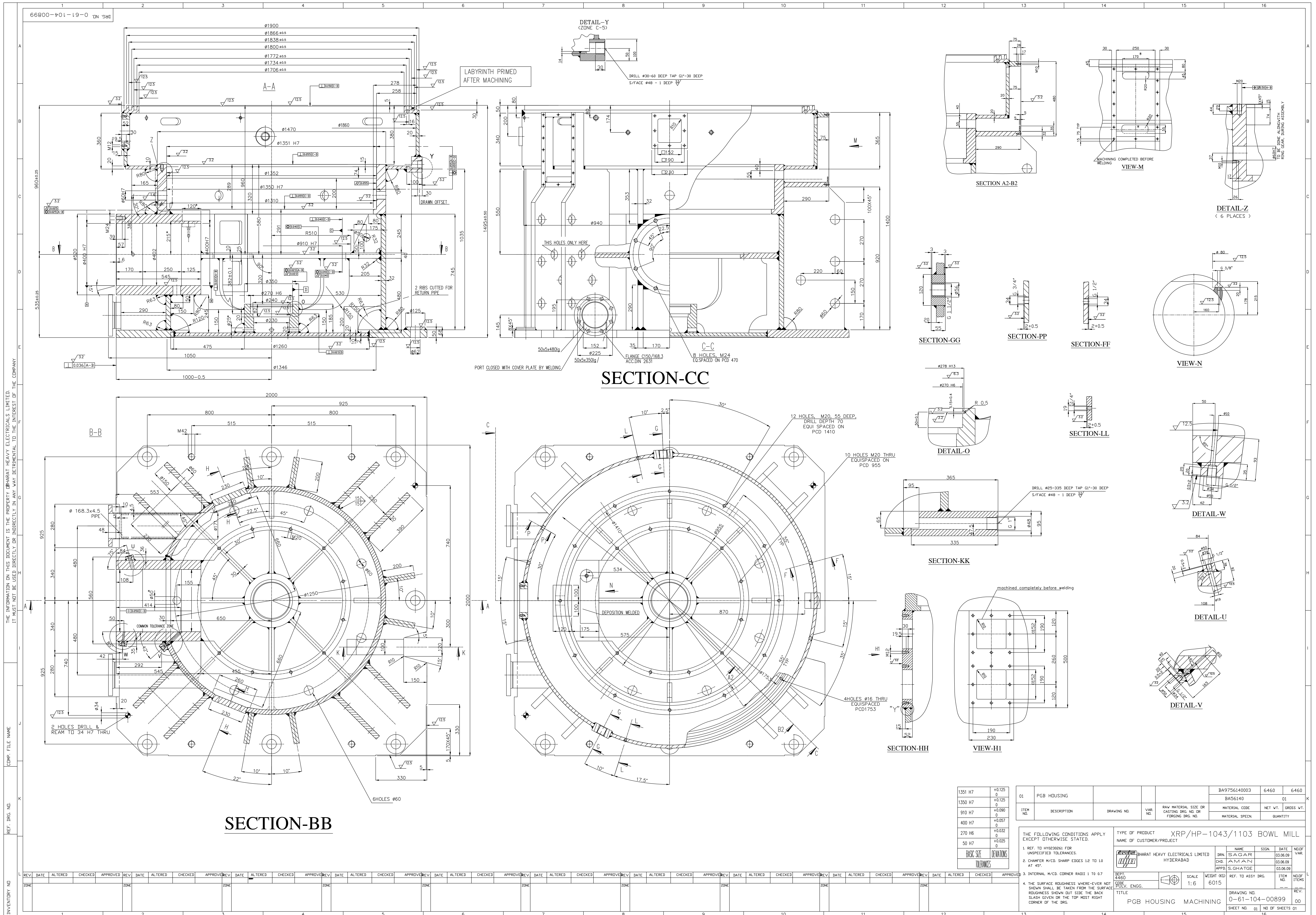




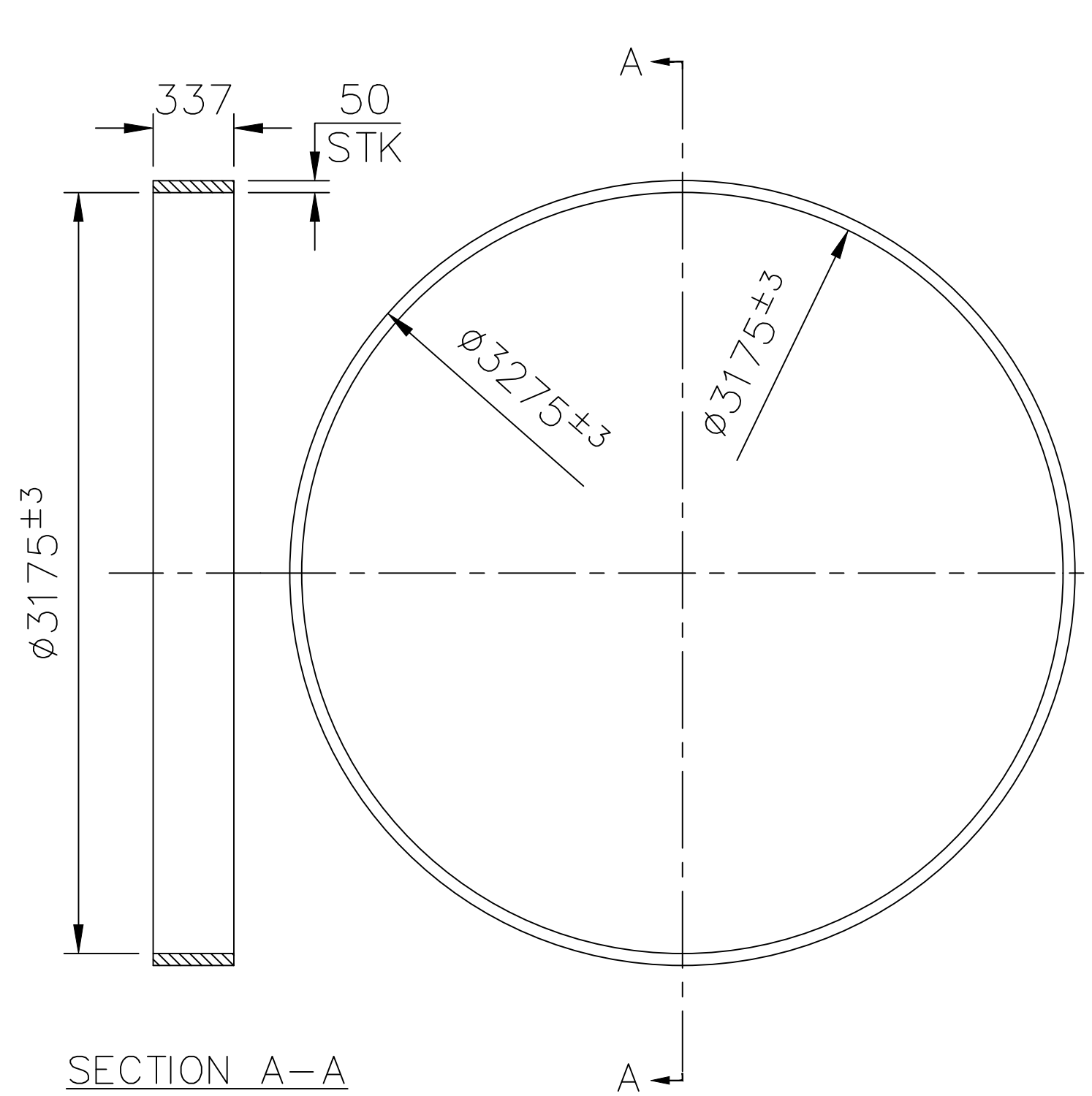
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COMP. FILE NAME

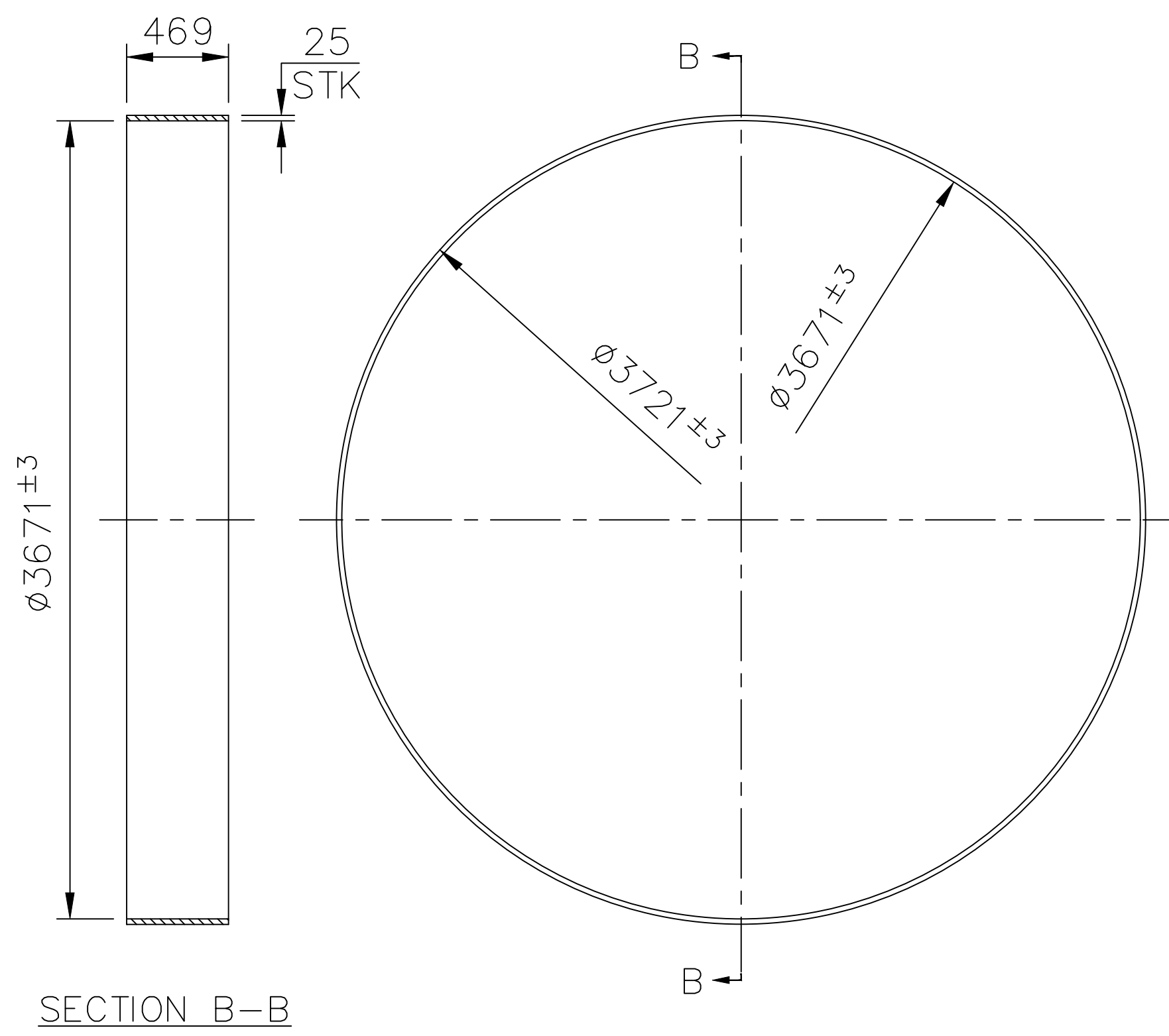
REF. DRG. NO.

INVENTORY NO

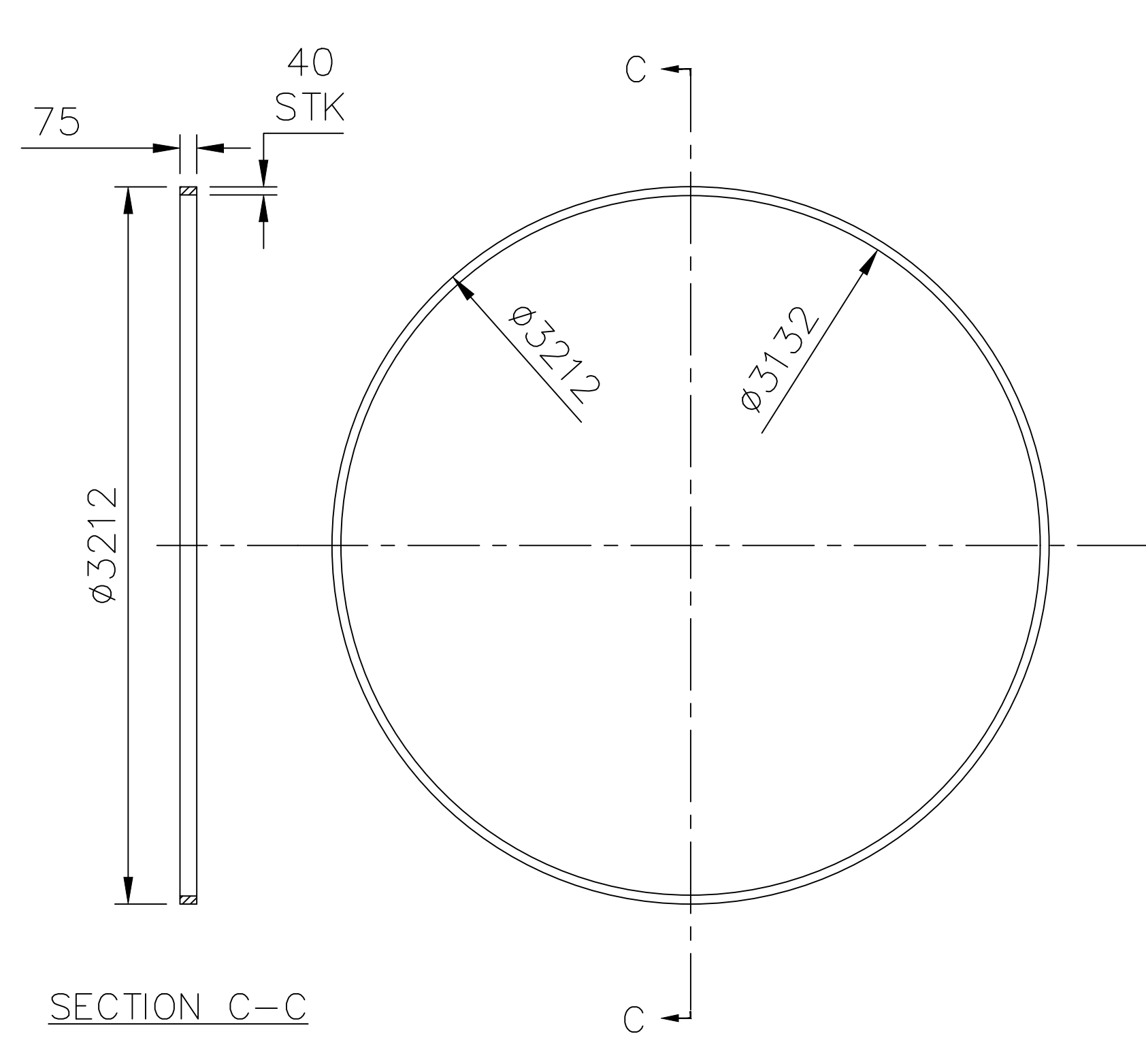
60910-015-19-0 DRG



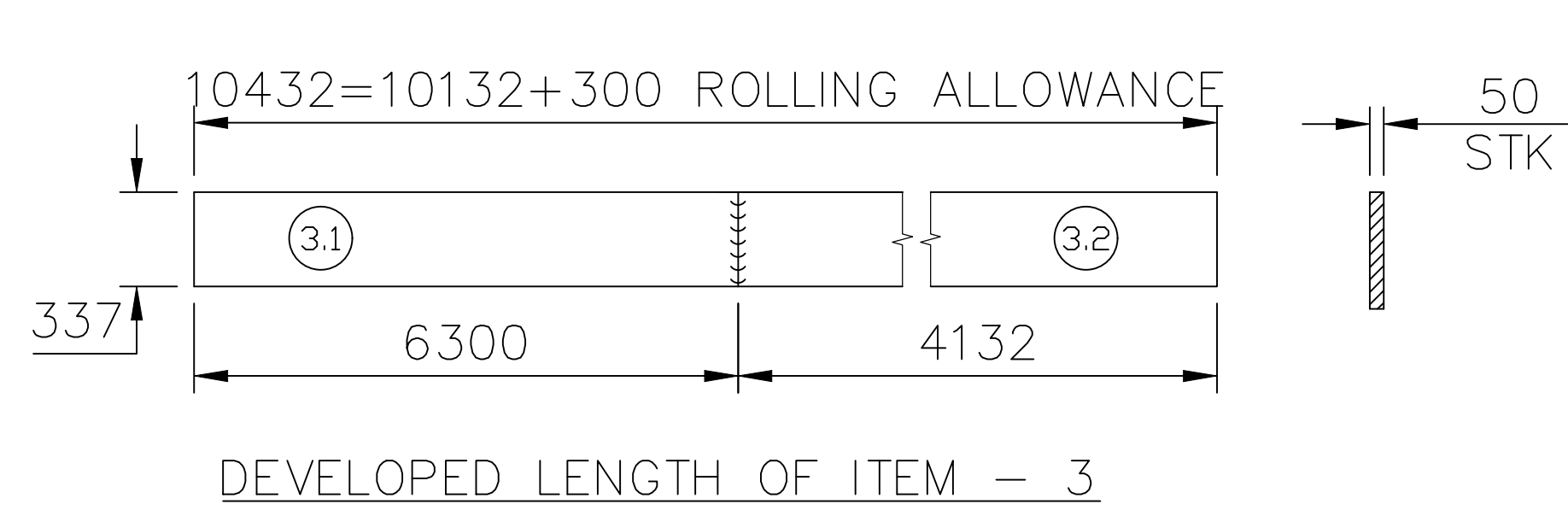
ITEM - 03



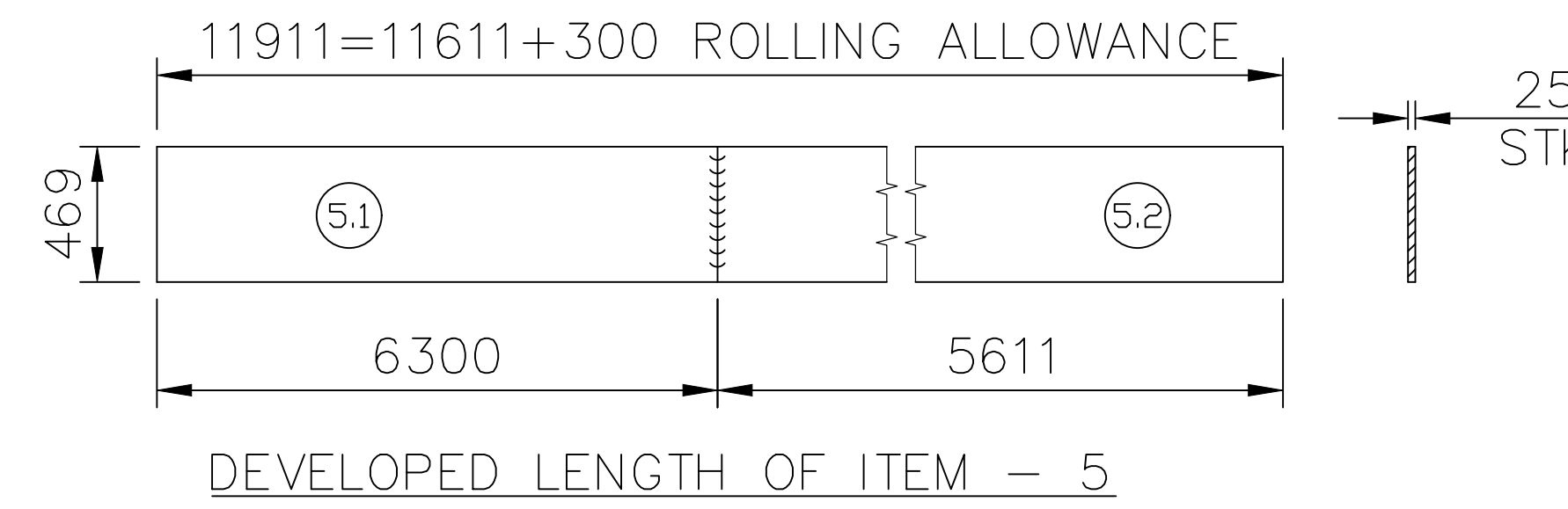
ITEM - 05



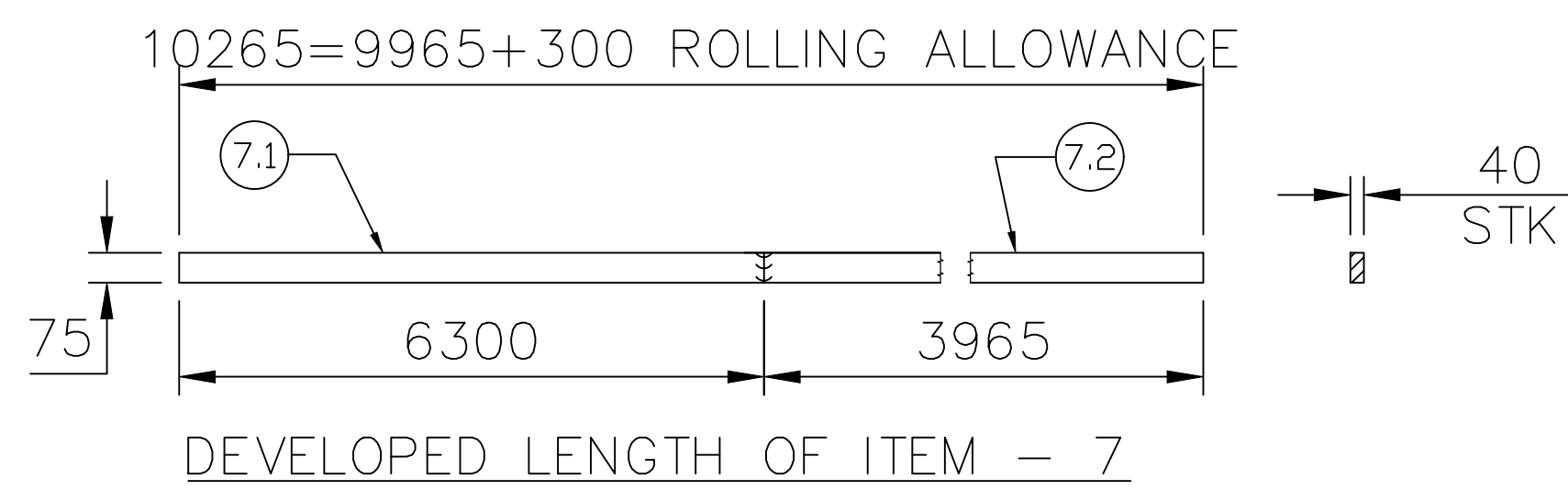
ITEM - 07



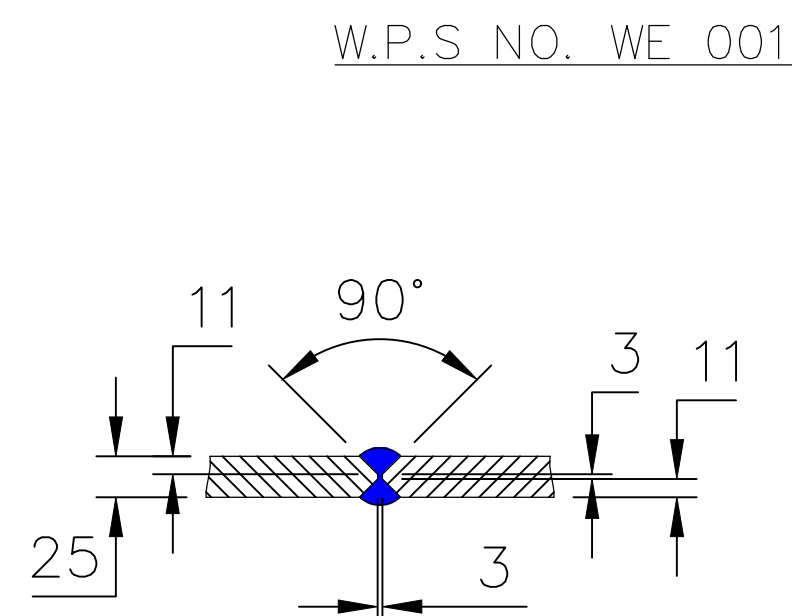
DEVELOPED LENGTH OF ITEM - 3



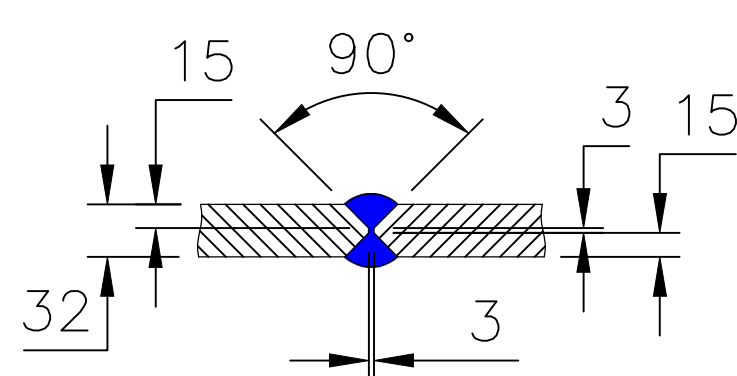
DEVELOPED LENGTH OF ITEM - 5



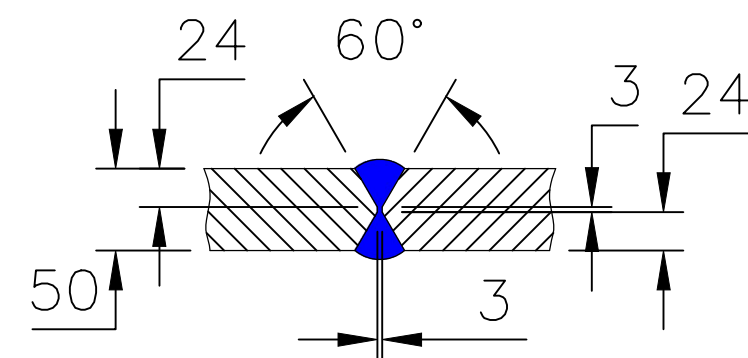
DEVELOPED LENGTH OF ITEM - 7



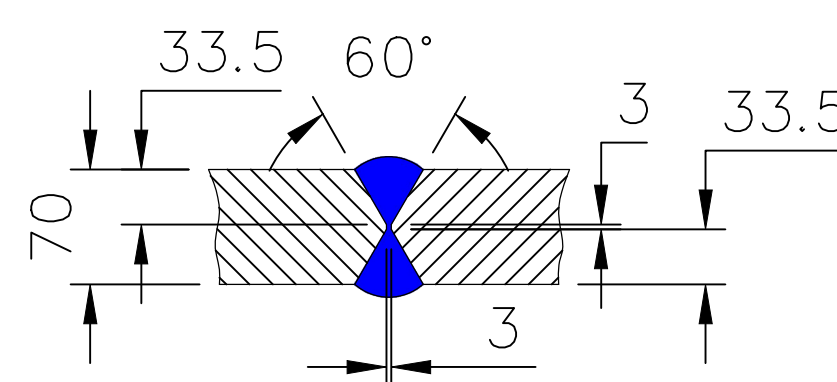
EDGE PREPARATION FOR 25MM PLATE
SCALE: 5:1



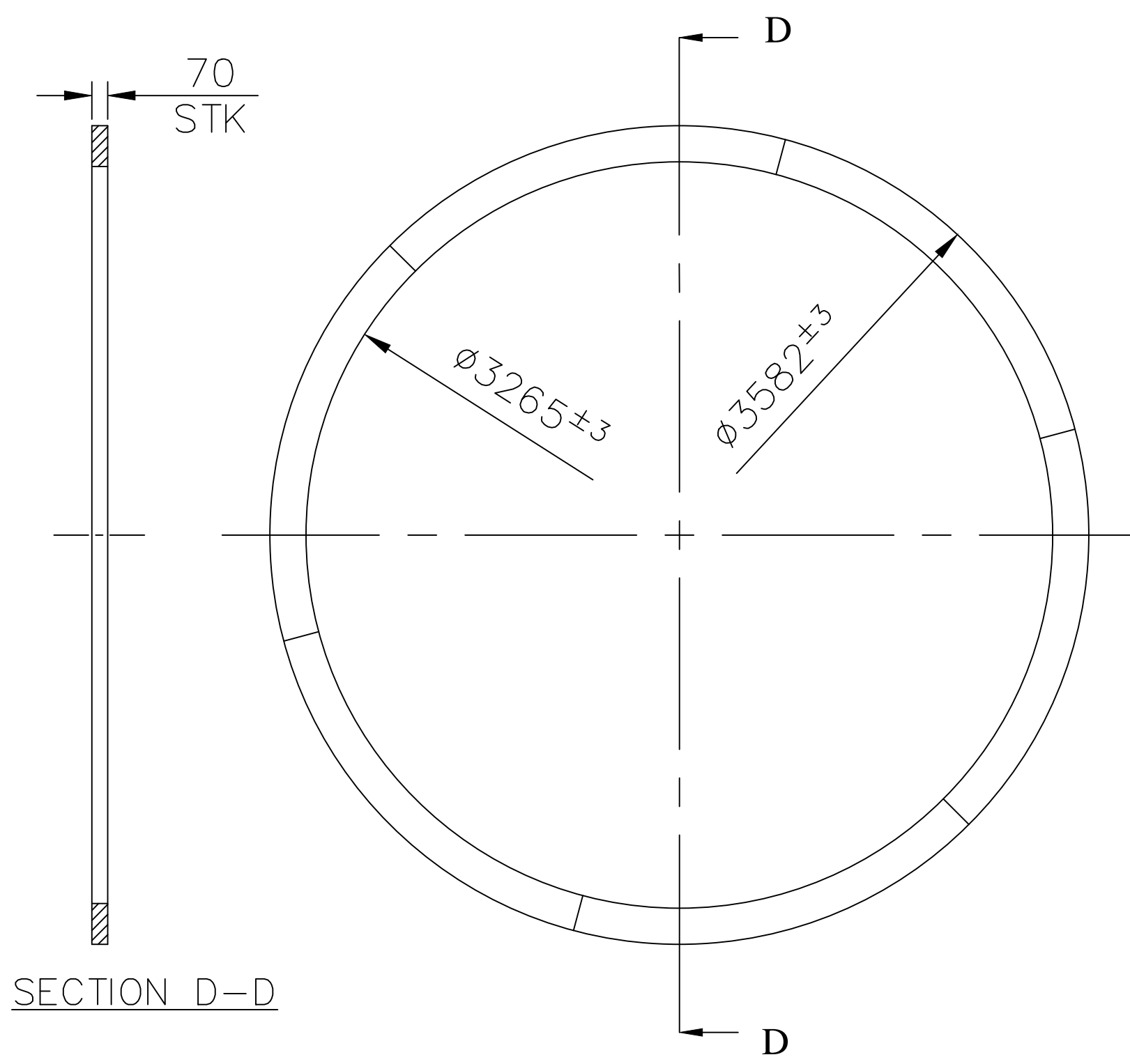
EDGE PREPARATION FOR 32MM PLATE
SCALE: 5:1



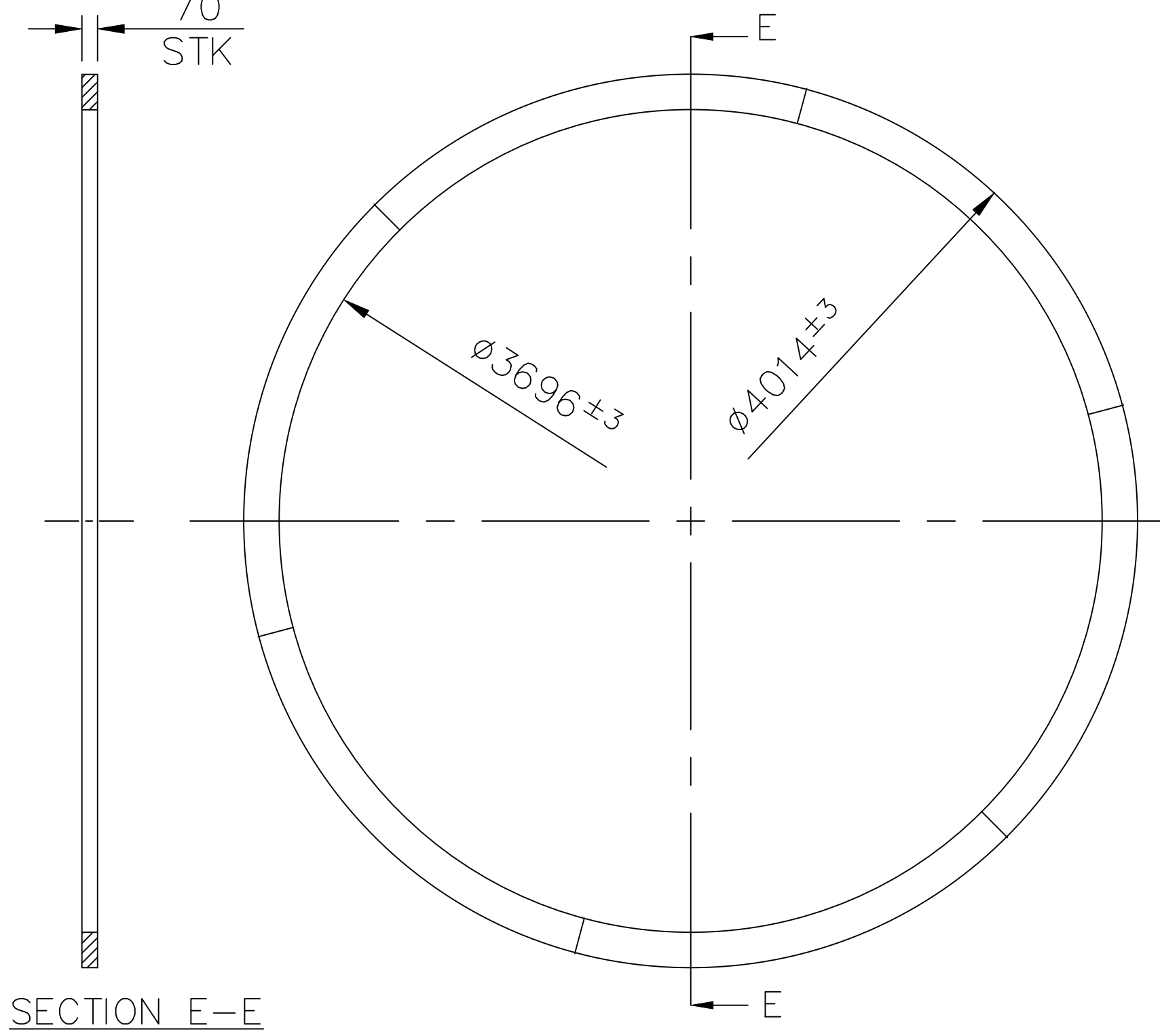
EDGE PREPARATION FOR 50MM PLATE
SCALE: 5:1



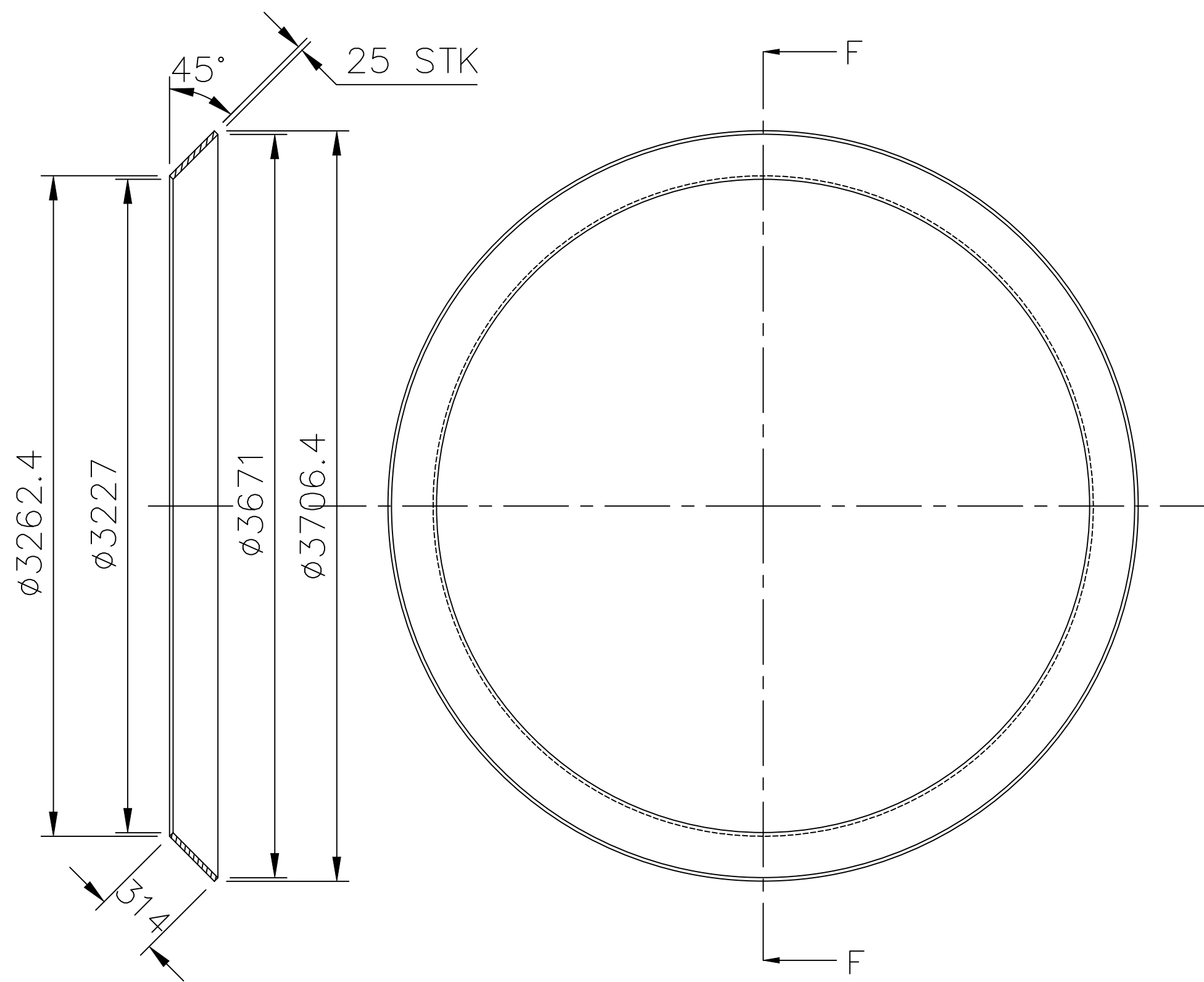
EDGE PREPARATION FOR 70MM PLATE
SCALE: 5:1



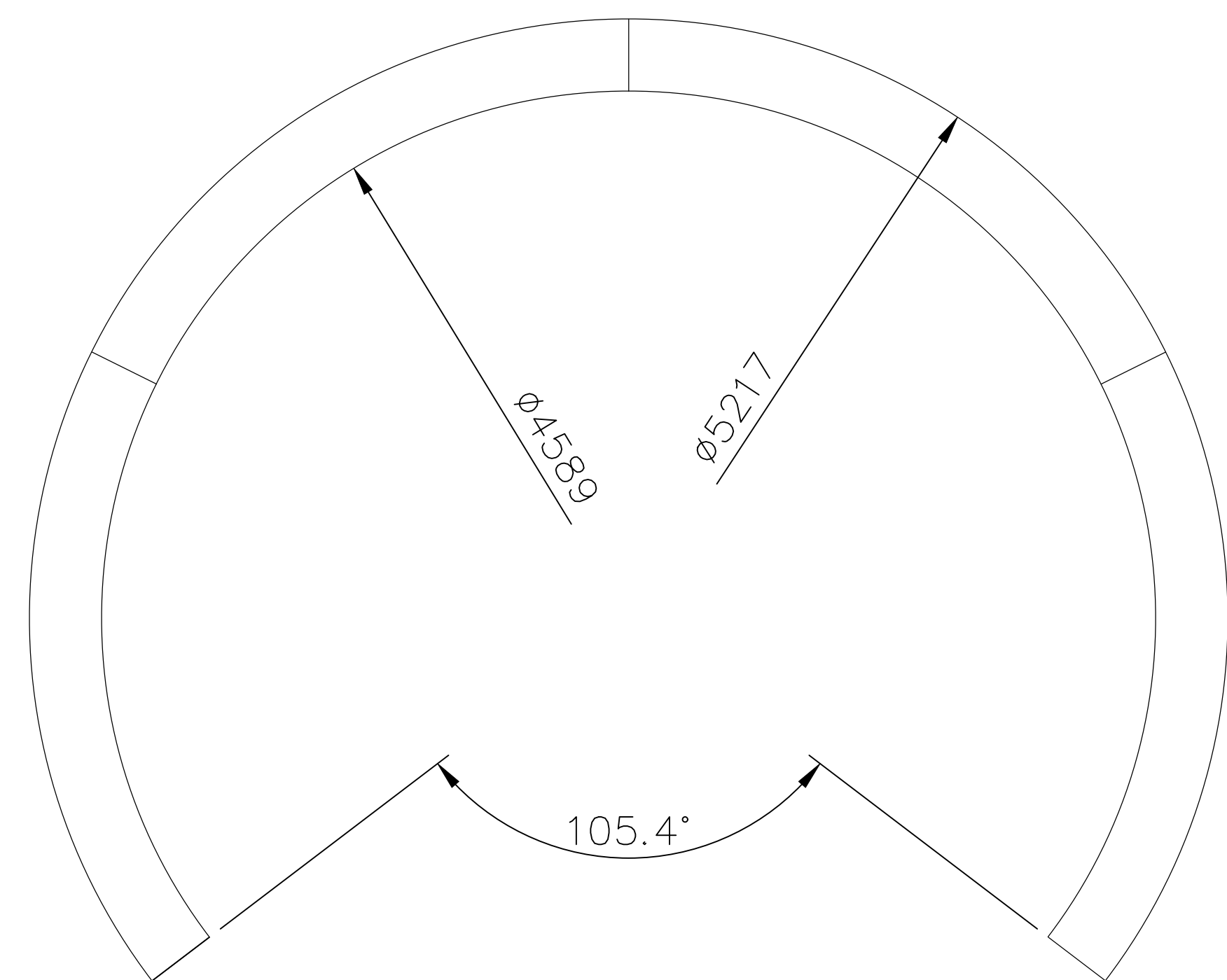
ITEM - 01



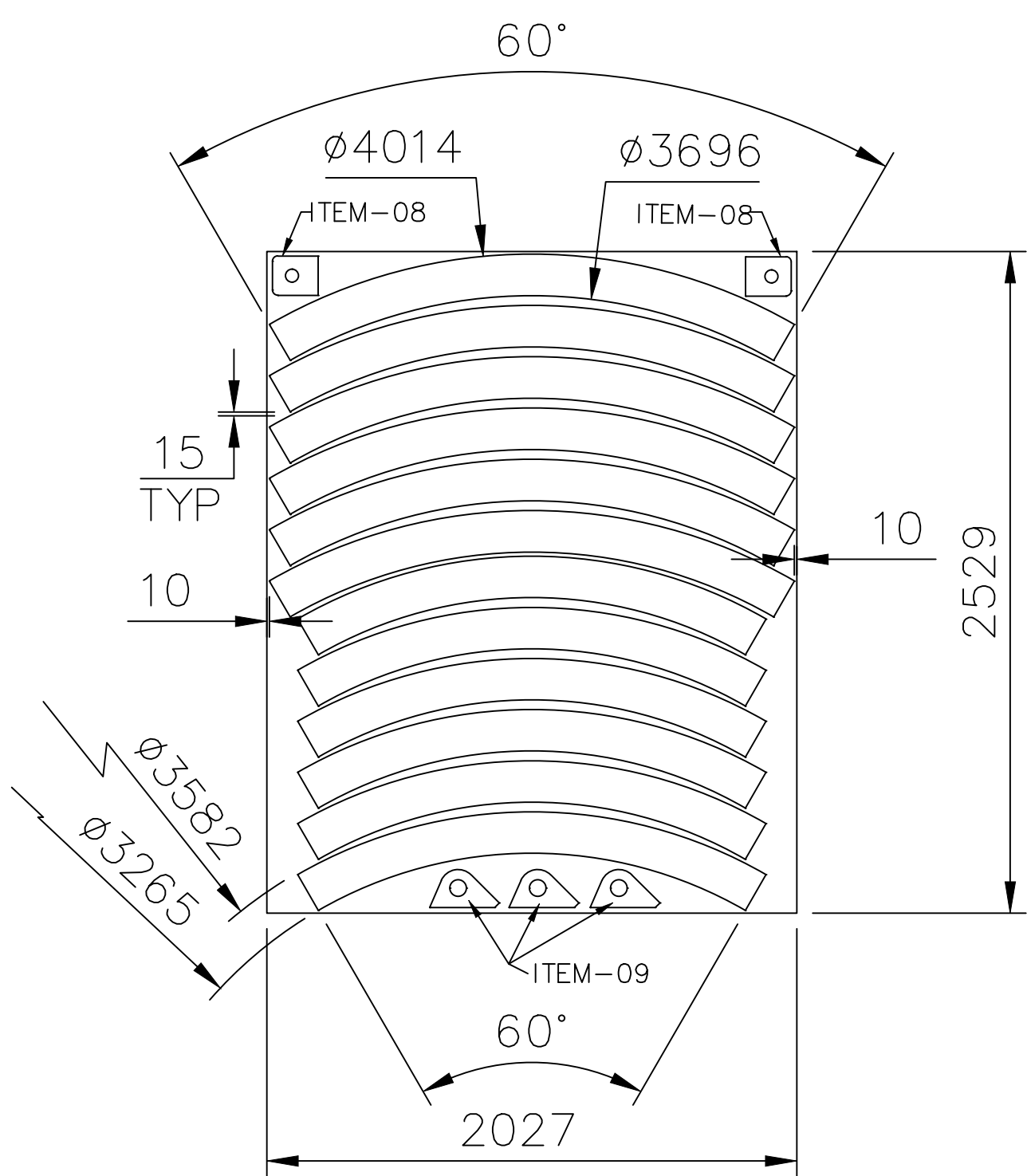
ITEM - 06



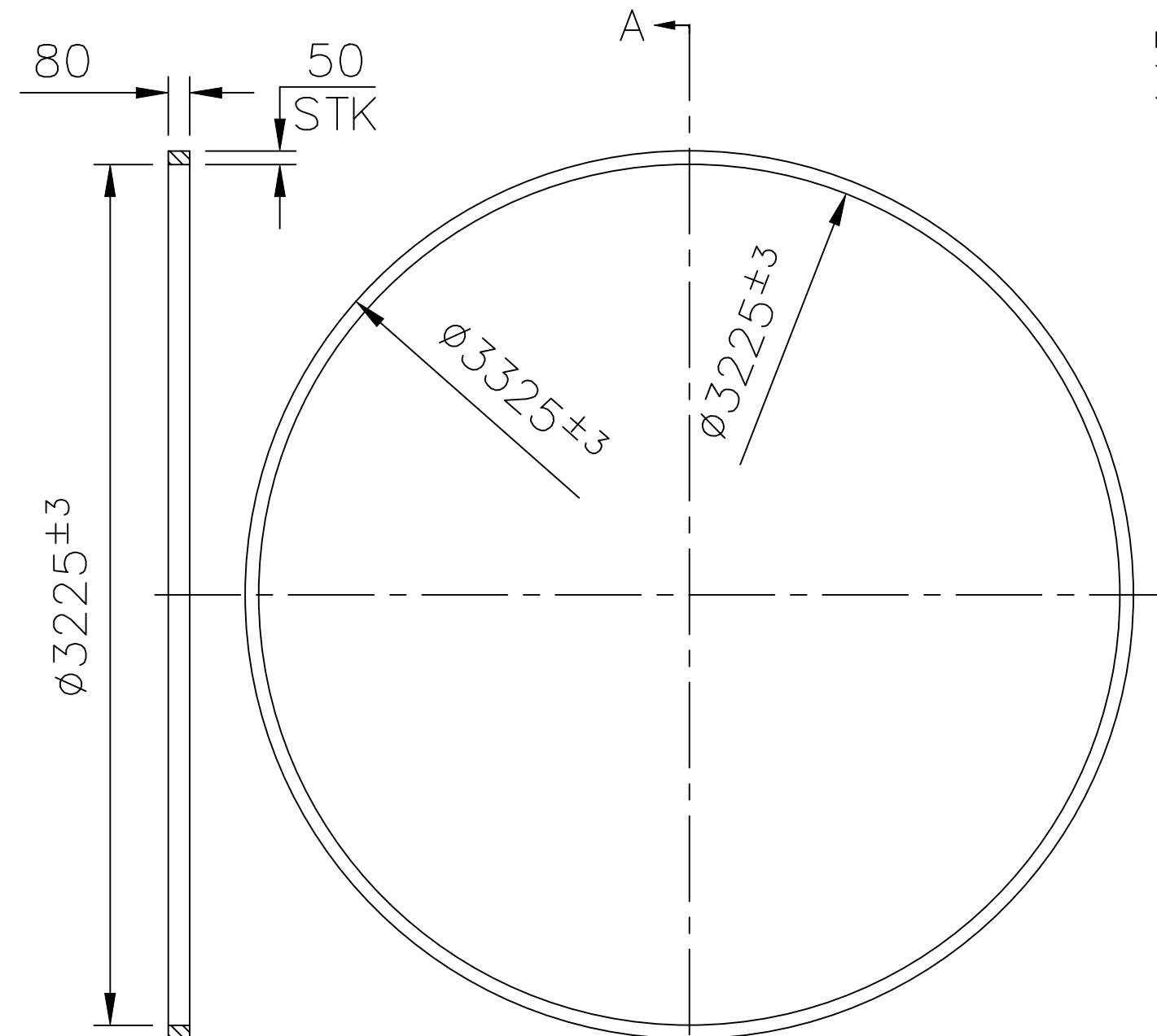
ITEM - 04



ITEM - 04 : DEVELOPED VIEW

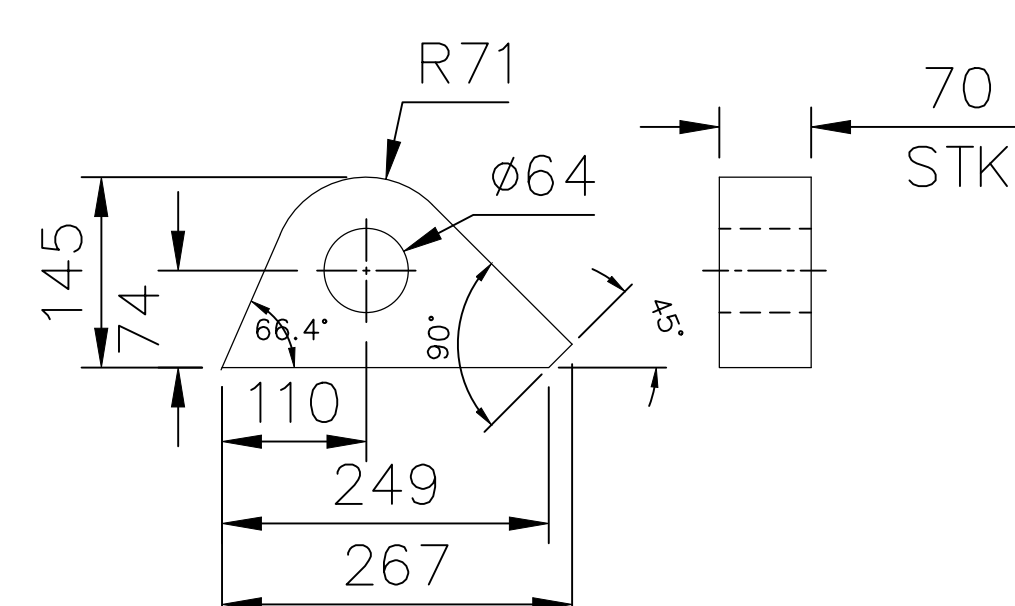


CUTTING PLAN FOR ITEMS - 01, 06, 08 & 09



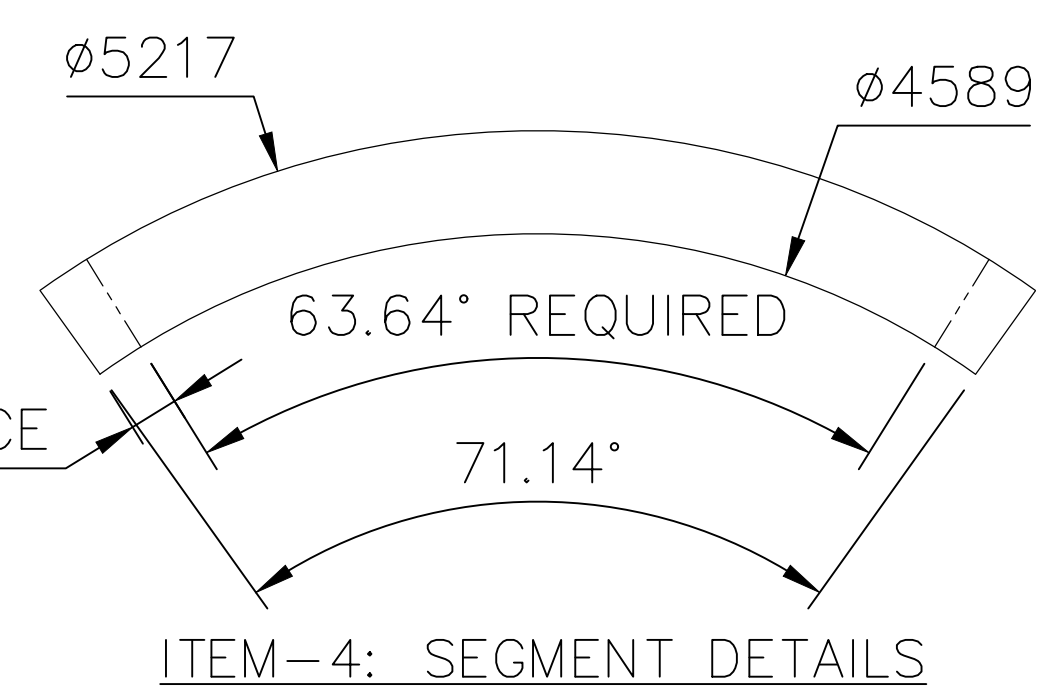
SECTION G-G

ITEM - 02

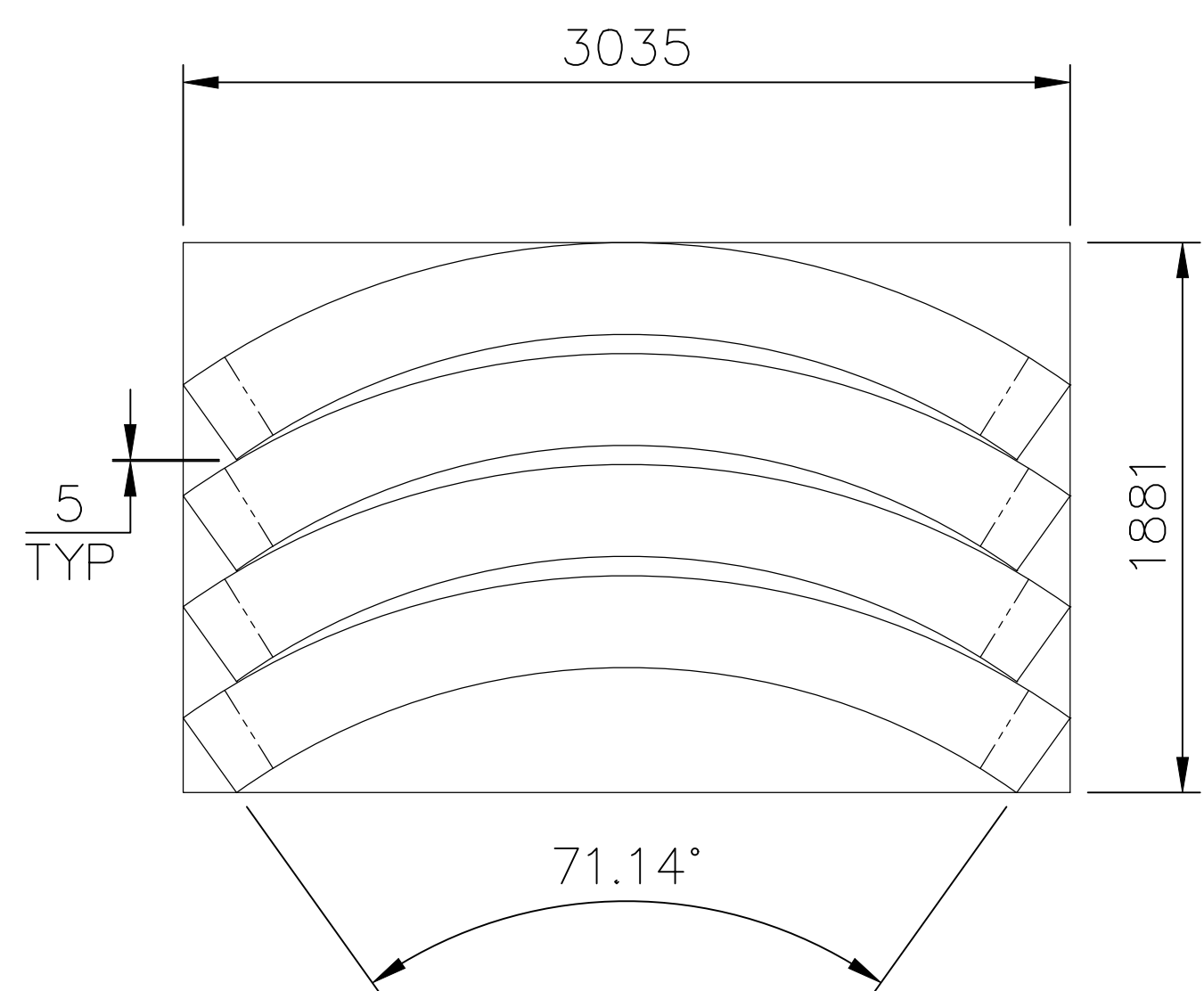


ITEM - 08 : 3-PIECES
SCALE-4:1

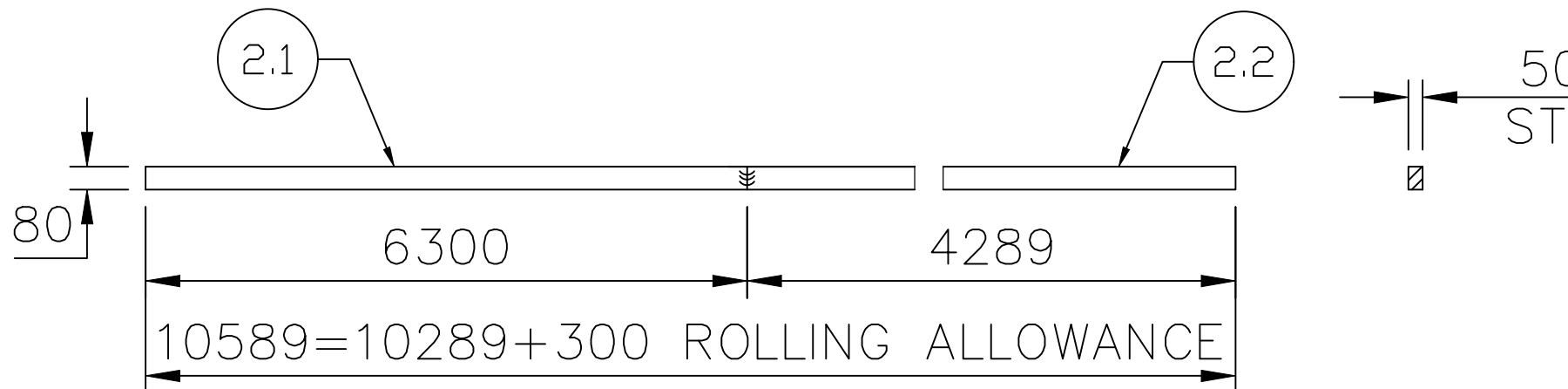
150 ROLLING ALLOWANCE



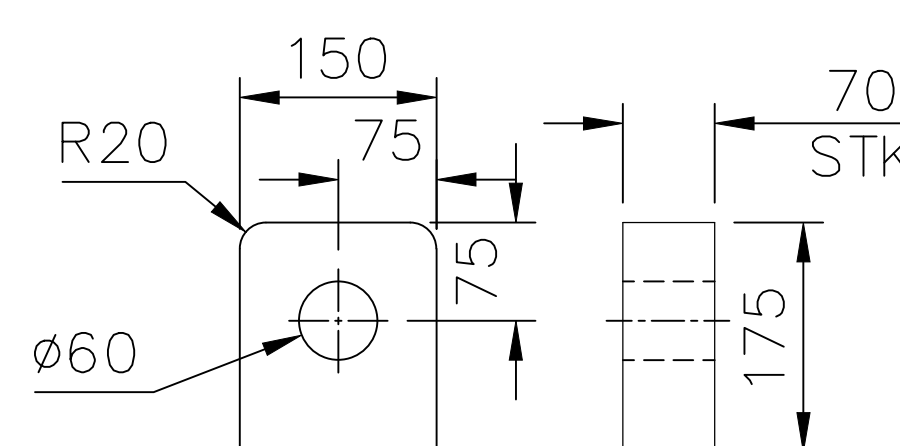
ITEM-4: SEGMENT DETAILS



ITEM - 04 : CUTTING PLAN



DEVELOPED LENGTH OF ITEM - 2



ITEM - 09 : 2-PIECES
SCALE-4:1

TOTAL GROSS WT = 6754.35 KG

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	
THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.				TYPE OF PRODUCT HP-1103 BOWL MILL			
				NAME OF CUSTOMER/PROJECT			
1. REF. TO HYB3081 FOR UNSPECIFIED TOLERANCES.				BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD			
2. CHAMFER M/C.D. SHARP EDGES 1:2 TO 1:0 AT 45°.							
3. INTERNAL M/C.D. CORNER RADIUS 1 TO 0.7				DRN. SHARIFF			
4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.				CHK. AMAN			
				APPR. S.GHATGE			
				DEPT. 4460			
				SCALE NTS			
				WEIGHT (KG) 5694.68			
				REF. TO ASSY DRG.			
				DRAWING NO. 0-61-310-01509			
				REV. 03			
				SHEET NO. 01			
				NO. OF SHEETS 01			