

		MANUFACTURER'S NAME & ADDRESS: BHEL HYDERABAD		STANDARD MANUFACTURING QUALITY PLAN				QP. NO.:HYQA/STD QP/TC C&I/1617/01 Rev. No:00 Date : 05.05.2016 Page 1 of 1					
				ITEM: HAND HELD COMMUNICATOR									
SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	*D	AGENCY			REMARKS
										S	M	C	
1.0	FINAL INSPECTION												
1.1	Finish Product Conformance	Physical, Make, Model	Major	Visual	100%	Product Spec, Approved Data sheet, PO Specification	Conformity with requirements as per ref doc	Certificate Compliance	√		P	W	
1.2	Finishing accessories check	Finishing & accessories check, Tag nos.	Major	Visual	100%	Product Spec, Approved Data sheet, PO Specification	Conformity with requirements as per ref doc	Certificate Compliance	√		P	W	
1.3	Finish Product	Certificate for intrinsic safe execution	Major	Visual	100%	Product Spec, Approved Data sheet, PO Specification	Conformity with requirements as per ref doc	Certificate Compliance	√		P	V	
1.4	Packing & Marking	Visual check & proper Packing to Prevent Entry of foreign material	Major	visual	100%	PO Specification	PO Specification	Dispatch Advice			P	V	

NOTE:

1. THIS QP SHOULD BE READ ALONG WITH SPECIFICATION, APPROVED DRAWINGS SHEET & DATA SHEET
2. LATEST REVISIONS OF SPECIFICATIONS / DRAWINGS AS PER P.O., APPROVED DRAWINGS & BILL OF MATERIALS ARE APPLICABLE.
3. ANY OTHER TESTS/ CHECKS INDICATED IN SPECIFICATION, P.O., OR DRAWING & ANY ADDITIONAL CHECKS ENVISAGED BY TPI TO ENSURE WORKMANSHIP, FINISH, AESTHETICS, ETC SHALL ALSO BE CONDUCTED AND WITNESSED/VERIFIED BY TPI / CUSTOMER AS REQUIRED.
4. ALL TEST CERTIFICATES/ REPORTS REVIEWED AND CERTIFIED BY TPI SHALL BE SUBMITTED TO BHEL AS DOCUMENTATION PACKAGE.
5. DRAWING / DATA SHEET SHALL PREVAIL OVER QUALITY PLAN FOR CONTRADICTION IF ANY BETWEEN QUALITY PLAN AND DRAWING / SPECIFICATION.
6. ANY PROJECT / CUSTOMER SPECIFIC REQUIREMENT WHICH SHALL BE NOTIFIED HAVE TO BE FULFILLED BY THE VENDOR AT THE TIME OF EXECUTION OF ORDER.
7. THIS QP IS NOT APPLICABLE FOR FIRST TIME VENDORS.

Drg. No: Vendor to submit Drg for BHEL Apporval /BHEL Drawing		BHEL Spec.No:TC55804 R03		PREPARED BY		APPROVED BY	
Legend: *D- Documents Marked (√) to be included by Supplier in Documentation Package. S-Sub Vendor M-Vendor/ Manufacture C-Customer (BHEL)/Inspection Agency				 SARANYA S Sr Engineer /QA		 K.S.N.MURTHY AGM/QA	
P-Perform W-Witness V-Verify							