

NIT NO: FF:23:QXA:XX:WC:01:016.

Name of work: 5S Assessment, Certification & Training of 08-BHEL Units namely: CFFP, SBD, CFP,PPPU, FSIP, HERP, HPVP & IVP.

SCOPE OF WORK

CORRIGENDUM

Annexure-1

Scope of work for '5S certification'

Manufacturing Units										
Sl.No.	Unit	Area/Bay	Location of the area/ Bay	Approx Area in Sq. Metre	Total approx Area in Sq. Metre	Total No. of Machines/ Work centres	Total no of employees	Certification Mandays	Total Surveillance Audit Mandays (Two Audits)	Net Total Mandays
1	CFFP, Haridwar	CENTRAL STORE	MAIN STORE	1900	6804	2	14	4	2	6
		STORE YARD	CLOSED SHADE - 3	680		30	37			
		Machine Shop	Bay-2 & 3	4224						
2	CFP, Rudrapur	Old PDN Shop "OPS"	Main Plant	1296	1764	10 Machines / 15 Work Centers	40	4	2	6
		Central Store "CS-09"	Main Plant	468		1	3			
3	IVP, Goindwal	Valve Shop	Bay-1 (upto component store) & Bay-2	5760	6480	25	83	4	2	6
		Store	Component store in Bay-1	720		1	3			
4	SBD, Bengaluru	Expanded Metal Line area	SCR shop floor	3040	4673	6 Machine/ 2 Work Centre	12	4	2	6
		SCR RM Store	Closed store-1	1633		1	1			

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5	FSIP, Jagdishpur	Fabrication Shop	Bay-1	5000	5500	6	20	4	2	6
		CS Store	Closed Store	500		1	4			
6	HERP, Varanasi	Machine shop	Bay-1 & 3	4000	4337	30	52	4	2	6
		Store	Custody store-1	337		1	2			
7	HPVP, Vizag	HE Assy & Testing area	R&D Building	4000	5000	12	45	4	2	6
		Store	MM Stores	1000		1	9			
8	PPPU, Thirumayam	Piping	Bay - 4	7020	8484	16	77	4	2	6
		MM Store	MM-Store (Covered)	1464		1	1			
									Total Man-days	48

Total Mandays for Certification Audits	32
Total Mandays for Surveillance Audits	16
Total Mandays for Trainings	12
Net Total Mandays	60
