### **TENDER SPECIFICATION**

# **BHEL PSSR SCT 2069**

for

Carrying out ERH excavation work using contiguous piling and Balance Foundation works involving Piling, Pile caps, Pedestals for Coal Handling and Ash Handling Plant located inside the plant area & coal conveyor area located outside the plant boundary at Ennore SEZ (2 x 660 MW) TPP Unit-1 & 2

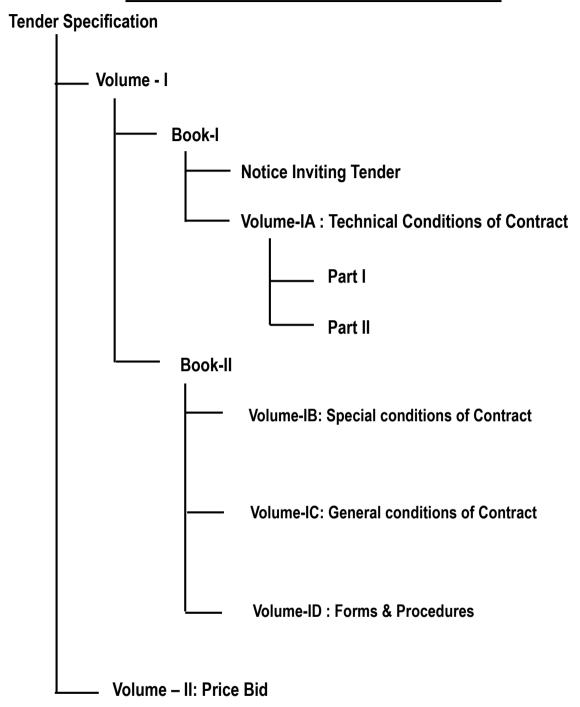
# VOLUME –II PRICE BID



#### BHARAT HEAVY ELECTRICALS LIMITED

(A Government of India Undertaking)
Power Sector – Southern Region
BHEL Integrated Office Complex,
TNEB Road, Pallikaranai,
Chennai - 600100

### **TENDER SPECIFICATION CONSISTS OF**



## PRICE BID

CONTENTS				
Description	No. of pages			
Part A of Price Bid: Instructions to the Bidders	01			
Part B: Format for total amount (Enclosed as a separate Excel File in BHEL NIC e-Procurement portal for the subject tender)	(Separate Excel File)			
Part C: Bill of quantities with weightage for amount of each items with respect to the total quoted price	11			

### **PART A**

#### Instruction to Bidders:

- 1. The quantity indicated in the BOQ in Part C of Price Bid is approximate only and is liable for variation. Payment will be as per actual quantity executed and as certified by BHEL Engineer.
- 2. Tenderers are requested to affix their company seal and authorized signature in all pages.
- 3. Bidders shall quote 'Total Amount' in the format enclosed as a separate Excel File in BHEL NIC e-Procurement portal for the subject tender and upload the same under 'Packet details > Tender covers -> Finance '(Cover Type Description Price Bid)" and same shall be taken into account for evaluation and awarding and hence, shall be complete in all respect for the full scope of work defined in specification and in accordance with terms & conditions of the tender. Any other entry elsewhere in the price bid shall be treated as Null and Void. Quoting of rates in any other form/formats will not be entertained.
- 4. The above mentioned 'Total amount' is for the entire Bill of Quantity (BOQ) given in Part -C of the Price Bid.
- 5. BHEL has pre-fixed the weightages for the amount of individual items of Bill of Quantity with respect to the 'Total Amount' in Part C of Price Bid.
- 6. Based on the pre-fixed weightages, the amount for the individual items of the Bill of Quantity shall be arrived at. This amount shall be rounded off to the nearest rupee.
- 7. Based on the quantities of individual item and the amount arrived in SI. No: 6 above, unit rate of individual items shall be derived. This unit rate shall be rounded off to four decimal places.
- 8. Bidders to note that this is an item rate contract. Payment shall be made for the actual quantities of work executed as certified by BHEL Engineer.

# Tender Specification BHEL:PSSR:SCT:2069 for Carrying out ERH excavation using contiguous piling and Balance Foundation works involving piling & pile caps for CHP and AHP

Ref.No.	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
100.0	EARTH WORK: Earth work In excavation, backfilling and disposal including all labour, equipments etc complete as per specification, drawing and as directed by engineer- incharge for the following.			
101.0	Earth work in excavation in all types of soil/ including ash which can be excavated by any means including setting out, levelling, dewatering (but excluding special type of dewatering viz. well point method), shoring & strutting (wherever required), dressing the sides & bottom, all lifts, ramming/compacting the excavated bottom, stacking, disposal of surplus excavated materials within a lead upto 500m, spreading/levelling of disposed materials etc all complete for following depths below ground level.			
a	Depth from ground level but not exceeding 2 m	Cum	48,647	.0158453
b	Depth exceeding 2 m but not exceeding 4 m	Cum	25,329	.0103502
С	Depth exceeding 4 m but not exceeding 6 m	Cum	4,118	.0021095
d	Depth exceeding 6 m but not exceeding 8 m	Cum	2,749	.0017582
e	Depth exceeding 8 m but not exceeding 10 m	Cum	2,537	.0019457
f	Depth exceeding 10 m but not exceeding 15 m	Cum	4,166	.0036761
102.0	Extra over ST No. 101 for dewatering of ground water by well point method as per IS 9759.	Cum	2,550	.0026463
107.0	Earthwork in Back filling upto any depth below ground level around foundations, plinths, trenches, drains etc to proper grade and level in layers not exceeding 250 mm thickness using/with selected materials from compulsorily excavated earth/ash (selection of materials as per the direction of Engineer incharge) available within a lead upto 500m and compacted as specified including re-excavation of stacked earth, watering, ramming/compaction by manual/mechanical means, dressing etc all complete.for the following.			

# Tender Specification BHEL:PSSR:SCT:2069 for Carrying out ERH excavation using contiguous piling and Balance Foundation works involving piling & pile caps for CHP and AHP

Ref.No.	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
b	Each layer compacted so as to achieve at least 95% maximum dry density as per IS-2720 (Part-VII)	Cum	40,024	.0129181
108.0	Earthwork in Back filling upto any depth below ground level around foundations, plinths, trenches, drains etc to proper grade and level in layers not exceeding 250 mm thickness using/with selected materials directly from excavation within a lead upto 500m and compacted as specified including re-excavation of stacked earth, watering, ramming/compaction by manual/mechanical means, dressing etc all complete.for the following.			
b	Each layer compacted so as to achieve at least 95% maximum dry density as per IS-2720 (Part-VII)		23,324	.003246
109.0	Extra over ST No. 101 and 108 for carriage of material/earth for every 500m or part thereof beyond an initial lead of 500 m.			
a	Carriage for stacking/ backfilling of serviceable material/ earth	CUM	24,820.5	.0008085
b	Carriage for disposal of serviceable/unserviceable material/ earth	CUM	24,820.5	.0008085
200.0	CONCRETE WORK: Providing and placing concrete work including cost of labour, materials (unless otherwise specified in BOQ/contract specification) and equipment for handling, transportation, batching, mixing, placing, vibrating and curing (excluding cost of centering, shuttering and reinforcement) with mechanised equipments like batching plant, transit mixer, concrete pump etc. complete as per drawing, specifications and as per direction of engineer in charge for the following.			
201.0	Concrete of grade M7.5 (1 part cement, 4 part sand, 8 parts of 40 mm graded aggregate by volume) as mass filling course, lean concrete, levelling course, mud mat under and around foundations/floors, at any depth below finished floor level etc.	Cum	126	.0023569
202.0	Concrete of grade M10 (1 part cement, 3 part sand, 6 parts of 40 mm graded aggregate by volume) as lean concrete, levelling course, mud mat under and around foundations/floors at any depth below finished floor level etc		156	.0030635

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Ref.No.	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
203.0	Concrete of grade M15 (1 part cement, 2 part sand, 4 parts of 40 mm graded aggregate by volume) as lean concrete, levelling course, mud mat under and around foundations/floors at any depth below finished floor level etc		26	.0005591
205.0	Providing and laying Design Mix cement concrete conforming to IS:456 & IS 10262-2009 for reinforced concrete works with coarse sand and graded hard stone aggregate of 20mm nominal size in foundations/substructure, grade slab, paving, drains, under floors etc at all level below finished floor level, any shape, position or thickness etc complete including use of plasticizer/ superplasticizer conforming to IS:9103 (latest) to achieve required slump in concrete all complete as per specification & drawing for the following.			
b	M 30 Grade	Cum	7,003	.1668664
206.0	Providing and laying Design Mix cement concrete of grade conforming to IS:456 & IS 10262-2009 for reinforced concrete works with coarse sand and graded hard stone aggregate of 20mm nominal size in superstructure at all level above finished floor level, any shape, position or thickness etc complete including use of plasticizer/ superplasticizer conforming to IS:9103 (latest) to achieve required slump in concrete all complete as per specification & drawing for the following			
b	M 30 Grade	Cum	1,000	.0239611
215.0	Dismantling concrete work for all types of structures at all levels including stacking of servicable material to a lead of 500 m and disposal of unservicable material upto a lead of 2 km, cutting of reinforcement, labour, equipment, safety precautions etc all complete as per drawings, specification and instructions of engineer in charge			
a	Plain cement concrete of all grades	Cum	25	.000095
b	Reinforced cement concrete of all grades	Cum	25	.0001449

# Tender Specification BHEL:PSSR:SCT:2069 for Carrying out ERH excavation using contiguous piling and Balance Foundation works involving piling & pile caps for CHP and AHP

Ref.No.	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
A224	GUNITING/SHOTCRETING: Shotcreting (Gunniting) specified concrete surfaces as per the following specifications including all materials. Labour, tools and plants, scaffolding etc all complete as per the directions of Engineer in charge, :			
	i.Fixing wire fabric confirming to IS;1566 as reinforcement with 4mm diameter spaced at 100mm c/c both ways electrically cross welded by maintaining 100mm overlap for adjacent sheets			
	ii. Fine aggregate shall consist of natural sand or crushed stone from a known source and shall be strong, hard, coarse, sharp, chemically inert, clean and free from any coating. It shall be free from clay, coal or coal residue, organic or any other impurities that may impair the strength or durability of the concrete and shall conform to IS: 383. The fineness modulus shall be preferably between 2.5 and 3.3. Any other value can be used, with prior approval of the Engineer. Fine aggregate (Sand) shall be well graded and particles shall range in size within limits. The Engineer may approve the use of any other grading as per requirement or as per IS: 9012.			
	iii.The surface after the placement of reinforcement and / or welded mesh and not more than six hours prior to the application of concrete, shall be thoroughly cleaned of all loose materials and dirt. The Contractor shall properly prepare the surfaces, reinforcement and / or welded mesh to receive the shotcrete. Cleaned surfaces shall be wetted not more than hour prior to shotcreting.			
	v.The mix as placed on surface shall be one part cement to three parts approved sand by mass. Cement and sand shall be dry mixed; no water shall be added after mixing and before using in the gun. The quantity of water when added shall be only that which is sufficient to hydrate the cement. For average atmospheric conditions, the water cement ratio for shotcrete in place shall be between 0.35 and 0.5 by mass. Suitable admixture shall be used wherever required.			
	vi.A uniform pressure of not less than 25 Kgf / cm2 at the nozzle shall be maintained. Necessary adjustments shall be made to ensure this pressure, taking into account the length of hose and height of the place to be shotcreted, above location of the machine.			

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Ref.No.	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
	vii.The application shall proceed in an upward direction. Beams, stiffeners and intermediate walls, if any, shall be wrapped with wire fabric and completely covered with shotcreting. All rebound shall be removed from the area of application as the work progresses and such rebound material shall not be reused.			
	viii.As soon as the freshly shotcreted surface shows the first dry patches, a fine spray of water shall be applied to keep too moist. After the surface has hardened, it shall be kept continuously moist for minimum seven days. If there is extreme heat, especially when accompanied by hot winds, the shotcreted surface, immediately upon completion, shall be covered with burlap or similar covering, which must be kept continuously moist for 14 days after shotcreting. The temperature of the lining shall not be permitted to exceed 38oC during placing and curing. (Supply of cement is in Contractor's scope unless otherwise specified in BOQ).			
b)	Shotcreting for thickness 75mm and above of with welded wire mesh as specified	SQM	2,150	.0094285
300.0	FORMWORK: Providing, fixing and removing formwork at all elevations for all structures, as per specifications and including all labour, material, scaffoldings and centereing etc. complete as per drawing, specifications and as per direction of engineer in charge for the following.			
301.0	Fairface form work with good quality water proof ply wood of minimum 12mm thickness and smooth surface below finished ground floor level for foundations, footings, base of columns, walls, columns, pilasters, beams, mass concrete, trenches etc.including chamfering of edges as per drawing, specification and instruction of engineer in charge	-	11,893	.0237357
302.0	Fairface form work with good quality water proof ply wood of minimum 12mm thickness and smooth surface above finished ground floor level for columns, beams, suspended floors, roofs, lintels, cantilevers, staircases, landings, balconies, etc. including chamfering of edges as per drawing for all heights as per specification, drawing and instruction of engineer in charge.	-	2,800	.0068816

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Ref.No.	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
400.0	REINFORCEMENT WORK: Reinforcement work including all labour, material (unless otherwise specified in BOQ/contract specification), equipment, transportation, handling etc at all level as per specification, drawings and as directed by engineer - in - charge.			
403.0	Transportation, straightening, cutting, bending, placing in position at all level, binding in position of fusion bonded epoxy steel reinforcements of TMT steel of grade Fe-500D or 500EQR confirming to IS:1786 including cost of PVC coated binding wire, labour, scaffolding, transportation to & from BHEL stores, epoxy touchup at site, etc complete all as per specifications, drawings and as directed by Engineer.(BHEL to supply reinforcement steel free of cost)		1,563	.06958
S403	Supply including delivery at site, steel reinforcements of TMT steel of grade Fe-500, Fe-500D or 500EQR as applicable conforming to IS:1786 complete all as per specifications, drawings and as directed by Engineer.  Note - This item shall be operated if required, at the discretion of BHEL.	MT	40	.0070025
404.0	Extra over ST No. 401,402 & 403 for providing fusion bonded epoxy coating by mechanised & qualified process including blast cleaning to white metal as per Swedish code, heating in induction heater, electrostatically spraying the epoxy powder, complete fusion to give minimum coating thickness of 200-300 microns, gradual cooling without affecting the properties of steel, testing as per ASTM 775 and IS:13620, flexiblity & holiday test, proper packing, safe transportation etc. complete to ensure proper resistance of FBE against corrosive environment. The bidder has to transport the steel from BHEL site store to vendor plant and bringing back to site and special handling during straightening, cutting, bending, placing etc.		1,268	.0460939
511.0	Providing and applying two coats of bitumen grade 85/25 as per IS 702 (@ 1.7kg/sqm)with 1% antistripping compound conforming to IS 6241 in foundation, wall, column etc on concrete surfaces exposed to soil / ash including surface preparation etc. all complete.	1	10,537	.0075194
700.0	MS EMBEDMENTS: Embedments including all labour, material (unless otherwise specified in BOQ/contract specification), equipment, transportation, handling etc. at all level as per specification, drawings and as directed by engineer charge.		SIGNATURE	E OF BIDDER WITH SEAL

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Ref.No.	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
701.0	Supply, fabricating and fixing of mild steel embedments, inserts, pipe sleeves, angle pieces, rungs of various diameters, plates of dimensions as required etc. including welding, bolting, cutting, drilling, scaffolding, setting etc. all complete.		5	.0014658
702.0	Supply, Fabrication, transportation, delivery at site and erection, installation and alignment of mild steel foundation bolt assembly conforming to IS:2062 and grade 1 of IS:432 in concrete along with nuts, lock nuts (as per IS:1363, 1364 and IS:3138), washers, anchor plates, stiffner plates, protective tape, pipe sleeves, templates etc. including welding, cutting, grinding, threading, drilling etc. all complete.		22	.0076266
703.0	Same as above items no. 702 with BHEL supplied material free of cost including loading, transportation, unloading etc. all complete from BHEL store to plant site.			
a	Mild steel embedments, inserts, pipe sleeves, angle pieces, rungs of various diameters, plates of dimensions as required etc.	MT	5	.0004058
704.0	Supplying, fabricating, erecting and installing following items in concrete/brickwall for all kind of works, including setting material in concrete, layout, scaffoling, cutting, forming, grinding, drilling, bolting, welding, jointing, testing etc. all complete.			
e	Expansion fasteners (mechanical galvanised) of HILTI make or equivalent of safe tensile capacity as specified below for concrete work with expansion sleeve of stainless steel:			
v	HST M20	Nos	450	.0019254
2300.	STRUCTURAL WORKS: Structural steel works including all labour, material (unless otherwise specified in BOQ/contract specification), equipments unless otherwise specified, transportation, handling etc. at all level as per specification, drawings and as directed by engineer - in - charge.			

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Ref.No	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
A2301	Fabrication, erection and alignment of structural steel with mild steel rolled section / built up section / combination of both conforming to IS:2062, pipes conforming to IS:1161/ IS:1239 in waler beams, strut, support bracket etc. including connection design & preparation of fabrication drgs, collection of steel from stores, fabrication, straightening, cutting, bending, rolling, grinding, machining, drilling, welding, electrodes and other consumables, alignment, erection bolts & nuts (weight of erection bolts, nuts and welds not payable), assembly, edge preparation, preheating (min preheat and interpass temperature of 200 C for welding over 20 mm and upto 40 mm & 660 C for welding over 40 mm and upto 63 mm & 1100 C for thickness over 63 mm & use of low hydrogen/ radiogenic electrodes), post heating, testing of welders, inspection of welds, visual inspection, non destructive and special testing, rectification and correction of defective welding works, production test plate, inspection and testing, erection scheme, protection against damage in transit, stability of structures, installation of temporary structures, setting column bases, surface preparation by means of manual or mechanical power tools as per IS:1477 part 1, rectification, dismantling and removal of all temporary structures (weight of temporary structures not payable), return of surplus / waste steel materials to store etc. all complete. Including appointment of a seperate agency, approved by BHEL, for review and approval of fabrication drgs, in consultation with BHEL. Structural steel shall be supplied by BHEL free of cost for incorporation in permanent work.		175	.014943
S2301	Supply including delivery at site, structural steel with mild steel rolled sections, conforming to IS:2062, pipes conforming to IS:1161/ IS:1239, chequered plate conforming to IS: 3052 complete all as per specifications, drawings and as directed by Engineer, from the Customer approved agencies.  Note - This item shall be operated if required, at the discretion of BHEL.		20	.0037965
A2302	Extra over ST NO. 2301 for blast cleaning of steel structures to near white metal surface(Sa 2 1/2) and applying 2 coats of red oxide zinc-chromate primer (one coat of 25 micron at shop and one coat of 25 micron after erection), including touch-up painting etc all complete.		175	.0034895

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Ref.No.	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
0	Dismantling of steel structure, lowering/lifting of material and carriage of the dismantled material up to field fabrication shop / projects storage including temporary dismantling, cutting, re-welding, supporting, and restoring to correct position all temporarily dismantled members, re-alighment of all adjacent connected members to their correct positions ( weight of such adjacent members and temporarily dismantled members not payable), scafolding, staging, tools & tackles, gas cutting, welding, consumables etc all complete.		175	.0053498
$\begin{vmatrix} 2500. \\ 0 \end{vmatrix}$	PILING WORK: Piling works including all labour, material (unless otherwise specified in BOQ/contract specification), equipment etc. as per specification, drawings and as directed by engineer - in - charge.			
0	Mobilisation of hydraulic rotary piling rigs and accessories capable of pile boring/drilling in all types of strata/ash etc., installing various size of bored cast in situ RCC piles to project site and demobilisation of the same after completion of piling works etc all complete.		4	.0135242
772001	Installation of Bored cast-in-situ RCC vertical pile as per IS 2911 (Part 1 Sec 2) with diameter and length as specified (length to be measured from pile cut-off level to the bottom of pile) using cement concrete grade M30 conforming to IS:456 with 20 mm nominal size stone aggregates with a minimum cement content of 400Kg per cum of concrete including providing all materials (but excluding reinforcement steel for which measurement/payment shall be made separately), boring/drilling in all types of soil, providing bentonite slurry and/or casing for stabilization of pile bore, flushing of pile bore, cleaning, providing plasticizer wherever required, breaking pile head to cut off level and exposing pile reinforcement for embedment in pile cap etc including empty boring from ground level to pile cutoff level etc all complete as per specification, drawing and as directed by the engineer-in-charge for the following.			
ad	Pile with 600 mm diameter and 25 m length below cut off level	Nos.	576	.1953952
ae	Pile with 760 mm diameter and 25 m length below cut off level	Nos.	336	.1596923
f	Pile with 900 mm diameter and 20 m length below cut off level Page 9	Nos.	210	.1204654 E OF BIDDER WITH SEAL

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Ref.No.	Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
2506. 0	Rebate on ST.No.2504 for pile length less than the specified length of 20m below cut off level for the following.			
f	For 900 mm diameter pile	Rm	1,020	0319669
2512. 0	Conducting routine load test on single job pile as specified in accordance with IS 2911 (Part-4) including preparation of pile head for testing, necessary excavation, providing all arrangements of loading, unloading, test equipments/accessories, jacks, recording of results, labour, submission of test report etc but excuding the cost of installation of job pile complete as per specification, drawing and as directed by the engineer-incharge for the following.			
	For vertical compression test by maintained load method -			
2512 a iv	600 mm diameter pile	Nos.	10	.0058434
2512 a v	760 mm diameter pile	Nos.	6	.0043029
	For lateral load test			
2512 b iv	600 mm diameter pile	Nos.	10	.0020043
2512 b v	760 mm diameter pile	Nos.	6	.0014236
2513. 0	Carrying out pile integrity test on 450mm/500mm/550mm/600mm/760mm/900mm diameter pile including all arrangements for test, equipments/accessories, materials, labour, submission of test report etc but excluding the cost of installation of job pile all complete as per specification and as directed by the engineer-in-charge.		912	.0096084

# Tender Specification BHEL:PSSR:SCT:2069 for Carrying out ERH excavation using contiguous piling and Balance Foundation works involving piling & pile caps for CHP and AHP

### at 2 X 660 MW Ennore SEZ Supercritical Thermal Power Project at Ash Dyke of NCTPS

Description	Unit of Measurement	Qty.	Weightage for amount of each item (Nearest to the 7 decimal points) w.r.t the total amount
		2,500	.0085057
DEWATERING FOR ERH & TUNNEL AREA			
per the geotechnical report and carrying out dewatering for the entire period of			
Installation of suitable dewatering system including installation of electricity measuring system and deployment of DG sets.	LOT	1	.0090547
Operation & maintenance of dewatering system inclusive of operator, labour, consumables, power/fuel consumption charges etc.	per month	10	.0397436
. Weightage			1.0
	Installation of Sheet piling if higher water table prevails in the area including design, labour, equipment, materials etc. all complete. This item to be opearted if sheet piling is specifically required as per drawing.  DEWATERING FOR ERH & TUNNEL AREA  Design, supply and installation of adequate dewatering/drainage arrangement/pumps as per the geotechnical report and carrying out dewatering for the entire period of excavation and other associated civil works to keep the work area dry & workable including deployment of adequate capacity DG set(refer TCC clause 1.3.4.9).  Installation of suitable dewatering system including installation of electricity measuring system and deployment of DG sets.  Operation & maintenance of dewatering system inclusive of operator, labour, consumables, power/fuel consumption charges etc.	Installation of Sheet piling if higher water table prevails in the area including design, labour, equipment, materials etc. all complete. This item to be opearted if sheet piling is specifically required as per drawing.  DEWATERING FOR ERH & TUNNEL AREA  Design, supply and installation of adequate dewatering/drainage arrangement/pumps as per the geotechnical report and carrying out dewatering for the entire period of excavation and other associated civil works to keep the work area dry & workable including deployment of adequate capacity DG set(refer TCC clause 1.3.4.9).  Installation of suitable dewatering system including installation of electricity measuring system and deployment of DG sets.  Operation & maintenance of dewatering system inclusive of operator, labour, per month consumables, power/fuel consumption charges etc.	Installation of Sheet piling if higher water table prevails in the area including design, labour, equipment, materials etc. all complete. This item to be opearted if sheet piling is specifically required as per drawing.  DEWATERING FOR ERH & TUNNEL AREA  Design, supply and installation of adequate dewatering/drainage arrangement/pumps as per the geotechnical report and carrying out dewatering for the entire period of excavation and other associated civil works to keep the work area dry & workable including deployment of adequate capacity DG set(refer TCC clause 1.3.4.9).  Installation of suitable dewatering system including installation of electricity measuring system and deployment of DG sets.  Operation & maintenance of dewatering system inclusive of operator, labour, consumables, power/fuel consumption charges etc.

Page 11