

TCT CIRCULAR SAW BLADE, DIA.1250 MM, UN

BLADE DIA. : 1250 MM
NO OF TEETH : 164
BLADE SEAT DIA : 200 MM H7
CUTTING WIDTH : 7.7 MM +/- 0.3mm
BLADE THICKNESS : 6.5 MM
PIN HOLES : DIA.30 x 8 Nos (45Deg)with PCD 250mm
GEOMETRY : CHIP BREAKER
NOISE REDUCED EXECUTION BY BUILT-IN VIBRATION DAMPING ELEMENTS (LASER CUT SLOTS IN SYSTEMATIC ARRANGEMENT AND SUBSEQUENT CASTING WITH A FILLER MATERIAL)
DISC MATERIAL : 1.2235 (80CrV2)
HARDNESS OF BODY : 43HRC
CARBIDE TIPPED ACCORDING TO GRADE DIN4990:P-GRADE
TEST CERTIFICATE SHOULD BE GIVEN FOR CHEMICAL COMPOSITION, HARDNESS OF THE BLADE
MATERIAL ALONG WITH THE SUPPLY: Yes will be provided
APPLICATION : CUTTING OF TUBE LAYERS OF SA213T11, SA213T12, SA213T22, SA213T91 GRADE MATERIALS
TUBE OD: 42.5MM - 139MM, WALL THICKNESS: 4.5MM - 14MM
BENDNESS OF TUBE: 2MM/METER
THE BLADE SHALL WITHSTAND MAXIMUM FORCE OF 10TON/LAYER