

SCHEDULE 1

BLACK CERAMIC INSERTS- RNGN 120700 T

BLACK CERAMIC INSERTS- RNGN 120700 T

SCHEDULE 2

TC INSERTS - M.B. Peeling M/C

TUNGSTEN CARBIDE INSERT BRACED WITH STEEL SHANK

DRAWING No.: 40. ST.404.01.104/01 GRA



REV	DATE	ALTD BY
01	28.05.84	DHD
MTRL C45 WAS STEEL HEAT TREATMENT NOTE ADDED		

LAPPING OF CUTTING LIP AND SIDE RAKE

MAX $0.1 \times 45^\circ$
HARDEN & TEMPER ITEM No. 1 TO 28 ± 1 RC

MARK CODE No. 69 43 21 008 4

2	TUNGSTEN CARBIDE	150-P10	2									
1	SHANK	C45	1									
15	17	20	21	34	36	37	63	68	75	76	20	
STYLE No.	ITEM No.	RIPS	REF. DRG./BPS No.	RVN	MATERIAL CODE	A	UNIT wt. (Kg.)	No. OFF	DESCRIPTION/REMARKS			
				32	MATERIAL SPECN.	C						
19											18	
CARD TYPE 1											CARD TYPE 2	

BILL OF MATERIAL No.

FIRST ANGLE	SCALE	DRAWN	TOTAL wt. (Kg.)
	/	<i>R. Chari</i>	0.066
ALL DIMENSIONS IN MILLIMETRES		CHECKED	TYPE
		APPROVED	
		DATE	NEW/OLD DRG. No.
		07 10 78	1540018.011



CAUTION
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CARBIDE INSERT

DRAWING No.		REVISION
CARD CODE	40-ST-404-01-104	
UOI		

SCHEDULE 3

MILLING INSERT SNMM 120408-P30

MILLING INSERT SNMM 120408-P30

SCHEDULE 4

TUNGSTEN CARBIDE INSERT SNMG 120408 K20

TUNGSTEN CARBIDE INSERT

SPECIFICATION: SNMG 120408 ISO GRADE: K20

SCHEDULE 5

TUNSTEN CARBIDE INSERT CNMG 190612 K20

TUNSTEN CARBIDE INSERT

SPECIFICATION: CNMG 190612 ISO GRADE: K20

SCHEDULE 6

TUNGSTEN CARBIDE INSERT SNMG190612 K20

TUNGSTEN CARBIDE INSERT

SPECIFICATION: SNMG190612 ISO GRADE: K20

SCHEDULE 7

INSERTS ISO: CNMG 12 04 08 - K20

INSERTS ISO: CNMG 12 04 08 - K20

SCHEDULE 8

TUNGSTEN CORBIDE INSERT-DNMG 150608

TUNGSTEN CORBIDE INSERT.

SPECIFICATION: DNMG 150608 GRADE: ISO K20

SCHEDULE 9

TC INSERT DNMG 150608 K20

TUNGSTEN CARBIDE INSERT

SPECIFICATION: DNMG 150608 GRADE: ISO K20

Pre-Qualifying Criteria

1. The vendor should have supplied similar machining tools to any of production, manufacturing, support services company during the last 7 Financial years (2015-16 to 2022-2023).
2. Work Order copy of the same is to be furnished.

D

ABHIGHNA

Digitally signed
by D ABHIGHNA
Date: 2023.09.14
16:10:59 +05'30'