

SCHEDULE 1

TIRE-FOR ROLL HOLDER ASSY (20.231/00)

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CPE DRAWING NO: 20. ST.123.03.231/01

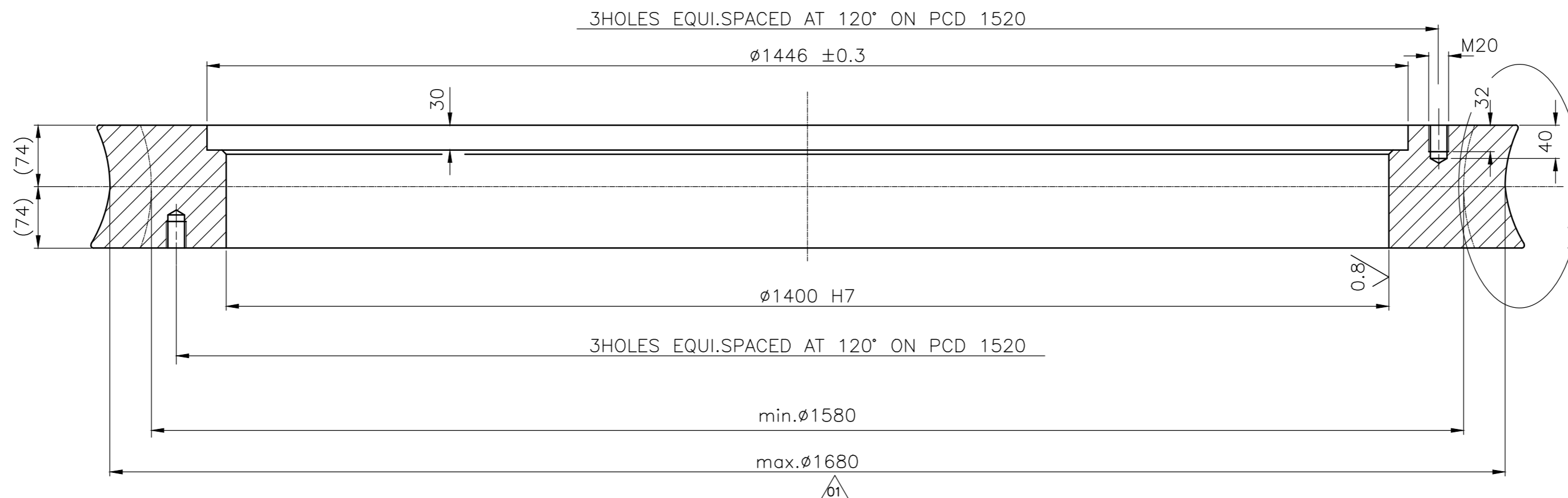
DRAWING NO: 20-ST-123-03-231

ALL DIMENSIONS ARE IN MILLIMETERS

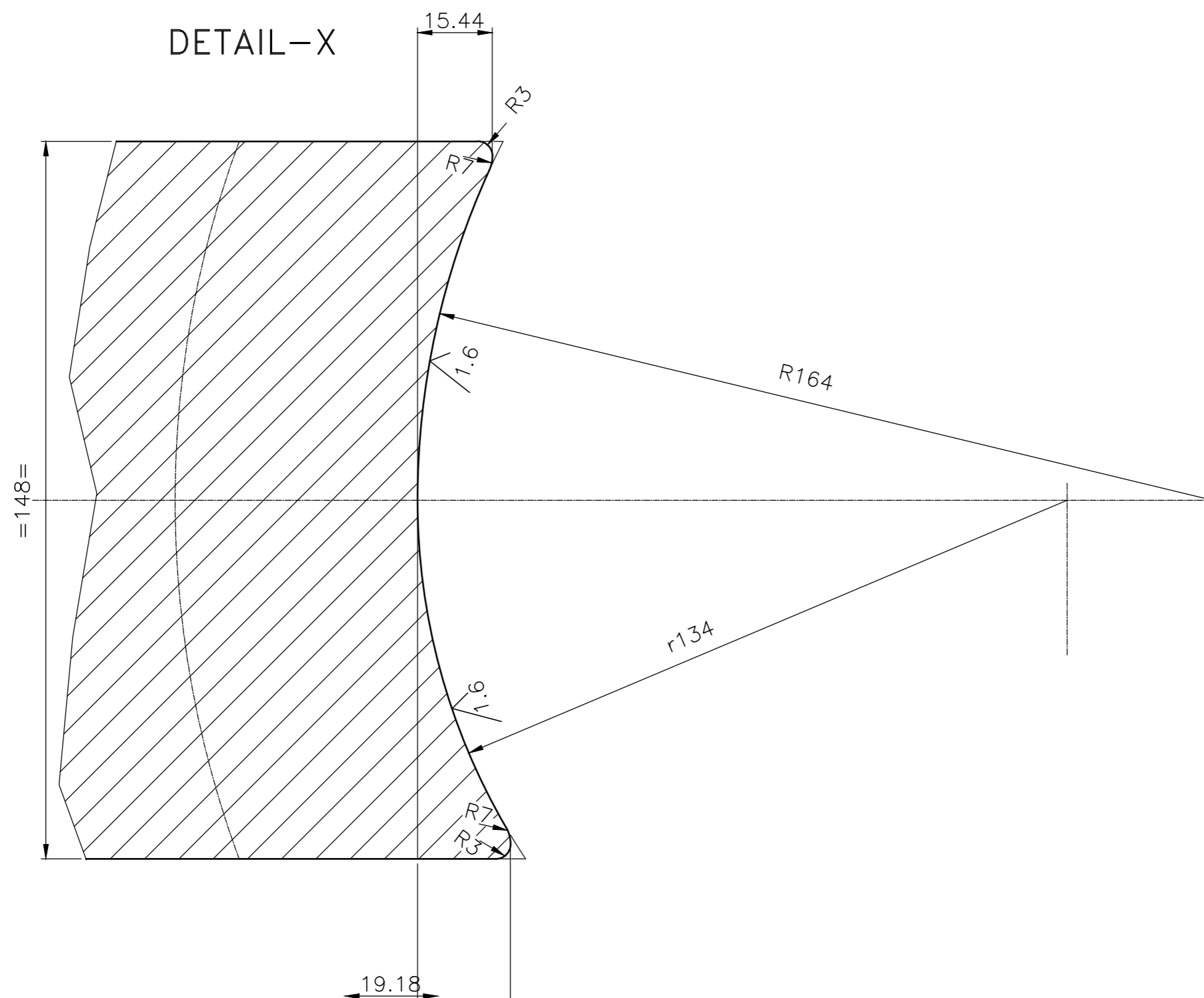
1.6/ 0.8/

DEVIATIONS OF UNTOLERANCED DIMENSIONS TO BE AS PER IS:2102-1969 MEDIUM

1400 H7 +0.125
0



DETAIL-X



MATERIAL: SPHEROIDAL GRAPHITE CAST IRON
 CHEMICAL COMPOSITION:-

C	Si	Mn	Cr	Ni	Mo	P	S
3.0	1.4	0.3	0.3	1.0	max.0.2	max.0.1	max.0.015
3.5	2.2	0.8	0.8	2.0			

SURFACE HARDNESS 340-380 HV
 TENSILE STRENGTH 400-500 N/mm²

MATERIAL CODE No.:6905123305

ITEM NO	DESCRIPTION	DRAWING NO	S G IRON		
			MATL CODE	UNIT WT	
			MATL SPEC	QTY	
EQPT:					
Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		DRN	R.KUMAR	SIGNATURE <i>R.Kumar</i>	DATE 24.10.11
		CHD	N ARUMUGANAINAR	SIGNATURE <i>N. Arumuganainar</i>	
		APPD	S KARUPPASAMY	SIGNATURE <i>S. Karuppasamy</i>	
DEPT SSTP	GRADE OF UNTOL. DIM G/M/F IS:2102	SCALE 1:5 1:1	WEIGHT (Kg) 796.3	REF TO ASSY DWG NO (10.....172&173)	ITEM 05
max.Ø1980 REVISED TO max.Ø1680 AS INDICATED.		REF TO OLD DWG NO 0101056-06.801		DRAWING NO : 20-ST-123-03-231	
TITLE TIRE		CARD CODE U 01	REV 01		

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