

Micro Grease Lubricant (MQL) for T91 bil

Micro Grease Lubricant (MQL) for Mist application during circular sawing of 200mm dia round bloom of specification ASME SA213 T91 grade material

Technical characteristics

- 1) Lubricant will be used during sawing of 200 mm dia round bloom of specification ASME SA213 grade material (Round bars and tubes)
- 2) Viscosity 60 cSt at 40 degrees Celsius.
- 3) Free of mineral oil.
- 4) Free of silicone as well as chlorine and other halogens.
- 5) Should withstand cutting temperature.
- 6) Should be suitable for MQL.
- 7) Should be environmental friendly and not generate mist/ fumes while cutting.
- 8) Can be supplied in 10-, 20-, 30-litre HDPE containers or 200-litre in throw-away barrels
- 9) Acceptance of the lot will be based on above criteria.
- 10) Test certificate should be supplied along with the product.