This is with respect to Enquiry no E71240030 dated 17/10/2024 issued for CNC Plasma Cutting Machine. Specification clause No.-4.9 & 10.60 has been revised as mentioned below in spec no MT-6238 Rev 01.

(1) Spec clause no 4.9

(A)   Consumable items required for aluminum plate thickness 3 mm to 20 mm

Sr No.	Name of Items	Qty Required (Nos.)	To be confirmed by vendor
1	Nozzle	200	
2	Electrodes	200	
3	Shield	100	
4	Swirl ring, Nozzle Retaining Cap, Shield Cap, Water Tube, soft seals etc. as applicable consumable items required for offered machine.	Each 20 nos	

(B)   Consumable items required for aluminum plate thickness above to 20 mm

Sr No.	Name of Items	Qty Required (Nos.)	To be confirmed by vendor
1	Nozzle	40	
2	Electrodes	40	
3	Shield	20	
4	Swirl ring, Nozzle Retaining Cap, Shield Cap, Water Tube, soft seals etc. as applicable consumable items required for offered machine.	Each 10 nos	

(C)   Consumable items required for SS plate thickness 3 mm to 20 mm

Sr No.	Name of Items	Qty Required (Nos.)	To be confirmed by vendor
1	Nozzle	40	
2	Electrodes	40	
3	Shield	20	
4	Swirl ring, Nozzle Retaining Cap, Shield Cap, Water Tube, soft seals etc. as applicable consumable items required for offered machine.	Each 10 nos	

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(D)   Consumable items required for MS plate thickness 3 mm to 20 mm

Sr No.	Name of Items	Qty Required (Nos.)	To be confirmed by vendor
1	Nozzle	20	
2	Electrodes	20	
3	Shield	10	
4	Swirl ring, Nozzle Retaining Cap, Shield Cap, Water Tube, soft seals etc. as applicable consumable items required for offered machine.	Each 05 nos	

(E)   Torch coolant for offered Machine (If required)

Sr No.	Name of Items	Qty Required (Liters)	To be specified by vendor
1	Coolant	100	

(2) Spec Clause no 10.60

Old parameter	Revised Parameter
TFT 24", Hi resolution screen; min. Processor core i7 or better, 6 USB-Ports, 8 GB RAM, min.1GB HD with keyboard and mouse.	TFT 24", Hi resolution screen; min. Processor core i7 or better, 6 USB-Ports, 8 GB RAM, min.500 GB SSD HD with keyboard and mouse.

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