

- 4 weeks from date of issue of free issue materials or PO delivery whichever is later.
- 2 weeks (in case of COPPER), or PO delivery whichever is later.
- 2 weeks from the issue of additional drilling information (if applicable) or PO delivery whichever is later.
- Channel/ Shipping beam is issued only for supporting purpose for transit & dispatch upto Bhel, as such its issuing will not having any implication in scheduled delivery.

9.2 Necessary exemption in delivery will be entertained under following provisions:-

- In case the project undergoes drawing revisions then PO delivery in such cases will be computed 7 days from the date of last revision issued by BHEL.

9.3 Delivery mentioned in the purchase order can be preponed/ postponed as per the project schedule & TRM requirement. Accordingly, supplier will be required to meet the revised delivery schedule. Early delivery of end frame assy. is acceptable.

9.4 In case of mixed basis jobs normally the vendors are expected to lift material in time without any reminders from BHEL.

10. RATES & OTHER CHARGES

10.1 Vendor has to submit the rate in Rs. Per kg with vendor's own material considering the job as MS inclusive of epoxy painting & shot blasting as per the drawings, QA plan, annexure & other relevant documents etc.

Rates quoted may be inclusive of To & Fro transportation charges (lifting raw material from BHEL BHOPAL and supply of finished material up to BHEL BHOPAL) shall be in the scope of vendor.

10.2 Job may have SS Plates (AA10739/ AA10740), HTS Plates (AA10122), J4 Plates (D40S), Engineering materials (690QL/ 780 LE & Copper). The above special material issued can be issued by BHEL as per the case/ requirement & availability.

Accordingly, charges will be disbursed in line with 10.4 for following cases:-

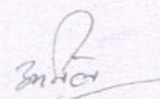
| ADDITIONAL CHARGES | |
|--|---|
| If material is not issued by BHEL | If material is issued by BHEL |
| Charges will be paid for material + welding | Charges will be paid for welding of FIM by Bhel |
| Charges will be as per Clause 10.4 A (1-5) | Charges will be as per Clause 10.4 A (7-9) |
| Charges as per Clause 10.4 A (6, 10 & 11) will be applicable as per the requirement of end frame assembly. | |
| Shipping beam (Channel) if required will be free issued by BHEL ; due to shipping req no charges will be applicable. | |

10.3 Quoted rates should be valid for ordering for 90 days from the date of tender opening. Offers received with validity period less than 90 days will be liable for rejection.

10.4 For payment of other charges to cater different types of requirements i.e. additional work other than clause 10.1 by different customers following rates are to be referred, vendors are not allowed to make any change in any of the rates:-

| A | Additional Charges (Covering Process & Material Charges) | |
|----------|---|---------------|
| 1 | Additional charges for Stainless steel parts (material + welding i.e. difference in rate of SS-304 and MS material) | 248.44 Rs/ Kg |
| 2 | Additional charges for Stainless steel parts (material + welding i.e. difference in rate of SS-316 and MS material) | 381.40 Rs/ Kg |

Seal & Signature of Vendor (for acceptance)



| | | | |
|----|---|--------------------|---------------|
| 3 | Additional charges for High tensile steel part (material + welding i.e. difference in rate of HTS and MS material) HTS material is to be arranged by vendor | | 50.30 Rs/ Kg |
| 4 | Additional charges for J4 parts (material + welding i.e. difference in rate of J4 and MS material) | | 199.60 Rs/ Kg |
| 5 | Additional charges for COPPER (material + welding i.e. difference in rate of Copper and MS material) | | 756.35 Rs/ Kg |
| 6 | Radiographic Testing charges per meter length | | Rs 2366.00 |
| 7 | Additional charges for welding special class material i.e. HTS & Alloy steel which will be issued free in case of need (CI no.2.2 of Annexure I) | | 37.04 Rs/ Kg |
| 8 | Additional charges for welding special class material i.e. Copper which will be issued free in case of need (CI no.2.2 of Annexure I) | | 173.16 Rs/ Kg |
| 9 | Additional charges for welding special class material i.e. SS(304/ 316/ J4) material which will be issued free in case of need (CI no.2.2 of Annexure I) | | 74.62 Rs/ Kg |
| 10 | Ultrasonic Testing charges per meter length | 10 to 30 mm plate | Rs. 348.00 |
| | | 31 to 60 mm plate | Rs. 378.00 |
| | | 61 to 99 mm plate | Rs. 2486.00 |
| 11 | Additional Charges for special machining (especially in case of slot cutting on clamp plate via milling with respect to specified material) | AA10108/AA10122 | 1.33 Rs/ mm |
| | | HITEN780LE/ 690 QL | 2.00 Rs/ mm |
| | | AA10740/ J4 | 2.67 Rs/ mm |

BHEL SHALL RESERVE THE RIGHT TO CONDUCT QUALITY AUDIT OF VENDORS AND COMPLIANCE OF SAME WITHIN REASONABLE TIME IS TO BE ENSURED BY VENDOR FOR GETTING FURTHER ORDERS

GENERAL NOTES DRAWING 34997000093 & 34997000095 TO BE REFERRED IN EACH CASE OF FABRICATION OF END FRAME ASSEMBLY

Seal & Signature of Vendor (for acceptance)

