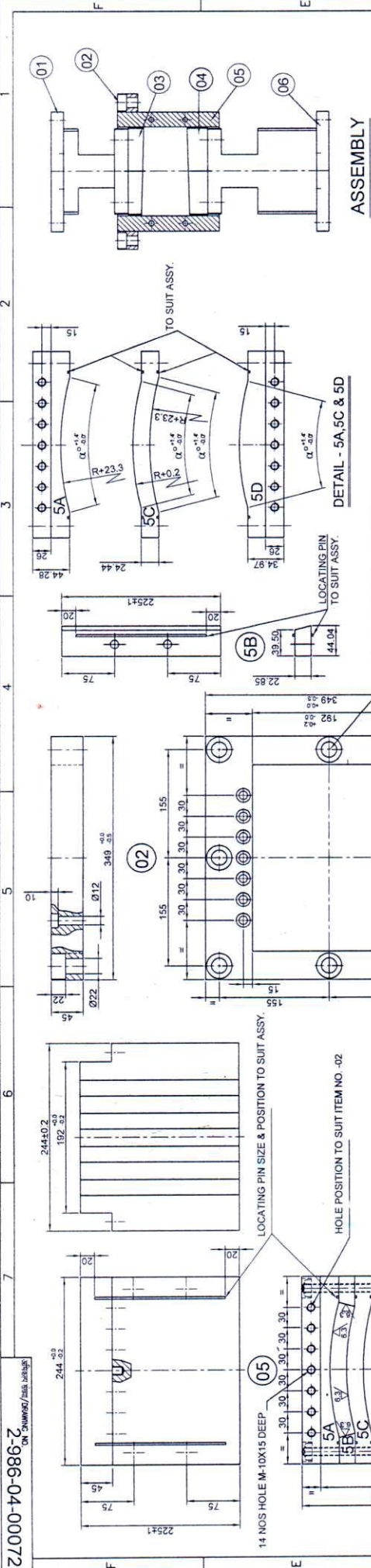


2-986-04-00072

प्रथम कोण प्रक्षेप/First Angle Projection

सभी विमा मिलीमीटर में हैं/All dimensions are in mm.



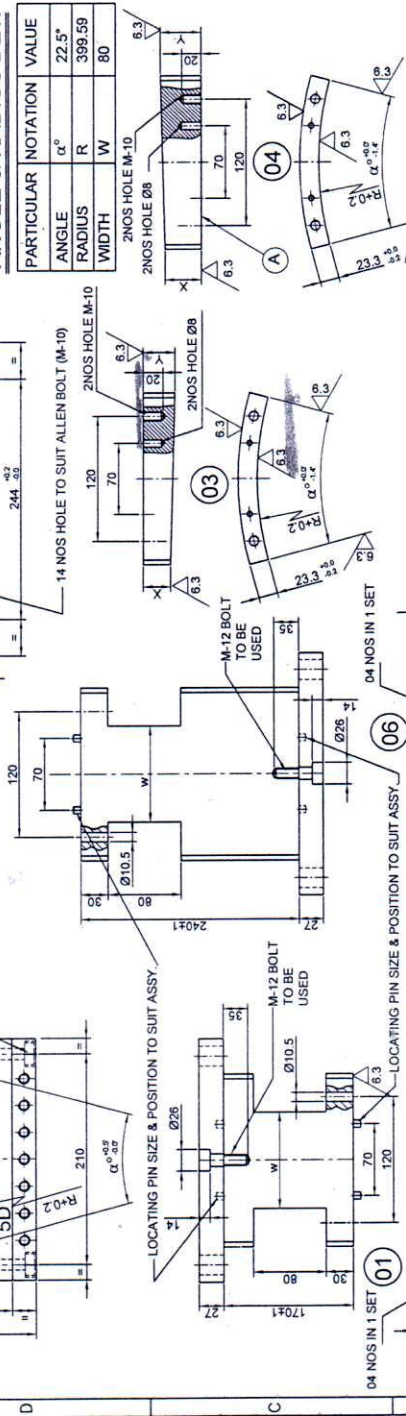
PUNCH DETAILS

SERIAL NO.	ITEM NO.	DIM X	DIM Y	QTY.
H1	03	30	30	04
H2	03	30	30.5	04
H3	03	30	30.75	04
H4	03	30	31	04
H5	03	30	31.25	04
H6	03	30	31.5	04
H7	03	30	31.75	04
H8	03	30	32	04
H9	03	30	32.5	04
H10	03	30	32.75	04
H11	03	30	33	04
H12	03	30	33.5	04
H13	03	30	34	04
H14	03	30	34.25	04
H15	03	30	34.75	04
H16	03	30	35	04
H17	03	30	35.5	04
H18	03	30	36	04

SERIAL NO.	ITEM NO.	DIM X	DIM Y	QTY.
H19	04	40	40	04
H20	04	40	4.5	04
H21	04	40	40.75	04
H22	04	40	41	04
H23	04	40	41.25	04
H24	04	40	41.5	04
H25	04	40	41.75	04
H26	04	40	42	04
H27	04	40	42.5	04
H28	04	40	42.75	04
H29	04	40	43	04
H30	04	40	43.5	04
H31	04	40	44	04
H32	04	40	44.25	04
H33	04	40	44.75	04
H34	04	40	45	04
H35	04	40	45.5	04
H36	04	40	46	04

ANGLE & RADIUS DET.

PARTICULAR	NOTATION	VALUE
ANGLE	α°	22.5°
RADIUS	R	399.59
WIDTH	W	80



NOTES:-

- 01 CLEARANCE BETWEEN ITEM NO. 05 AND ITEM NO. 03 & ITEM NO. 04 IS TO BE KEPT 0.00 TO 0.2 mm ALL ROUND.
- 02 DRAWING NO. AND ITEM NO. MARKED ON ALL ITEMS.
- 03 X AND Y DIMENSIONS TO BE MARKED ON THE BACK SIDE OF EACH PUNCH WITH T&S MARK FOR TOP & BOTTOM PUNCH RESPECTIVELY.
- 04 SERIAL NUMBER TO BE EMBOSSED AT THE PORTION SHOWN AS IN ITEM NO. 04.
- 05 ALL ITEM LOCATING PIN SIZE $\phi 8 \times 10$ & POSITION TO BE MAINTAINED SAME FOR INTER CHANGIBILITY.
- 06 1 TO 1.2 mm DEPTH CASE HARDENING TO BE DONE FOR ITEM NO. 05 (5A, 5B, 5C, 5D) TO 60 HRC (minimum).

ITEM NO.	DESCRIPTION	MATERIAL	QTY.
06	BOTTOM PUNCH HOLDER	M.S. CONFORM TO IS 2062 Gr-A	01 SET
05	DIE	EN-353	01
04	BOTTOM PUNCH	M.S. CONFORM TO IS 2062 Gr-A	4X18
03	TOP PUNCH	M.S. CONFORM TO IS 2062 Gr-A	4X18
02	DIE TOP PLATE	M.S. CONFORM TO IS 2062 Gr-A	01
01	TOP PUNCH HOLDER	M.S. CONFORM TO IS 2062 Gr-A	01 SET

उत्पाद का प्रकार या ग्राहक/परियोजना का नाम
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, अमेठी
BHARAT HEAVY ELECTRICALS LIMITED, JAGDISHPUR, AMETHI

REV.	REV. NO.	REV. DATE	REV. BY	REV. FOR
01	01	10.12.19	G.S. SINGH	FOR APPROVAL
02	02	10.12.19	G.S. SINGH	FOR APPROVAL
03	03	10.12.19	G.S. SINGH	FOR APPROVAL
04	04	10.12.19	G.S. SINGH	FOR APPROVAL
05	05	10.12.19	G.S. SINGH	FOR APPROVAL
06	06	10.12.19	G.S. SINGH	FOR APPROVAL
07	07	10.12.19	G.S. SINGH	FOR APPROVAL
08	08	10.12.19	G.S. SINGH	FOR APPROVAL
09	09	10.12.19	G.S. SINGH	FOR APPROVAL
10	10	10.12.19	G.S. SINGH	FOR APPROVAL
11	11	10.12.19	G.S. SINGH	FOR APPROVAL
12	12	10.12.19	G.S. SINGH	FOR APPROVAL
13	13	10.12.19	G.S. SINGH	FOR APPROVAL
14	14	10.12.19	G.S. SINGH	FOR APPROVAL
15	15	10.12.19	G.S. SINGH	FOR APPROVAL
16	16	10.12.19	G.S. SINGH	FOR APPROVAL
17	17	10.12.19	G.S. SINGH	FOR APPROVAL
18	18	10.12.19	G.S. SINGH	FOR APPROVAL
19	19	10.12.19	G.S. SINGH	FOR APPROVAL
20	20	10.12.19	G.S. SINGH	FOR APPROVAL
21	21	10.12.19	G.S. SINGH	FOR APPROVAL
22	22	10.12.19	G.S. SINGH	FOR APPROVAL
23	23	10.12.19	G.S. SINGH	FOR APPROVAL
24	24	10.12.19	G.S. SINGH	FOR APPROVAL
25	25	10.12.19	G.S. SINGH	FOR APPROVAL
26	26	10.12.19	G.S. SINGH	FOR APPROVAL
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28	28	10.12.19	G.S. SINGH	FOR APPROVAL
29	29	10.12.19	G.S. SINGH	FOR APPROVAL
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31	31	10.12.19	G.S. SINGH	FOR APPROVAL
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36	36	10.12.19	G.S. SINGH	FOR APPROVAL
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41	41	10.12.19	G.S. SINGH	FOR APPROVAL
42	42	10.12.19	G.S. SINGH	FOR APPROVAL
43	43	10.12.19	G.S. SINGH	FOR APPROVAL
44	44	10.12.19	G.S. SINGH	FOR APPROVAL
45	45	10.12.19	G.S. SINGH	FOR APPROVAL
46	46	10.12.19	G.S. SINGH	FOR APPROVAL
47	47	10.12.19	G.S. SINGH	FOR APPROVAL
48	48	10.12.19	G.S. SINGH	FOR APPROVAL
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91	91	10.12.19	G.S. SINGH	FOR APPROVAL
92	92	10.12.19	G.S. SINGH	FOR APPROVAL
93	93	10.12.19	G.S. SINGH	FOR APPROVAL
94	94	10.12.19	G.S. SINGH	FOR APPROVAL
95	95	10.12.19	G.S. SINGH	FOR APPROVAL
96	96	10.12.19	G.S. SINGH	FOR APPROVAL
97	97	10.12.19	G.S. SINGH	FOR APPROVAL
98	98	10.12.19	G.S. SINGH	FOR APPROVAL
99	99	10.12.19	G.S. SINGH	FOR APPROVAL
100	100	10.12.19	G.S. SINGH	FOR APPROVAL

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