

Approximate quantum indication against each weight category

Sl no	Particular	REPAIR CHARGES PER PIECE SHALL BE QUOTED (COMPONENT WEIGHT RANGES ARE GIVEN BELOW)									
		Up to 25 KG	26 KG TO 50 KG	51 KG TO 100 KG	101 KG TO 300 KG	301 KG TO 500 KG	501 KG TO 750 KG	751 KG TO 1000 KG	1001 KG TO 3000 KG	3001 KG TO 5000 KG	ABOVE 5000 KG
<b>1</b>	<b>CARBON STEEL</b>										
1A	Material removal for Carbon steel (Gouging, Grinding)	350	330	25	25	10	25	25	25	20	15
1B	Material build-up for Carbon steel (Welding & Grinding)	50	50	50	25	10	20	15	15	5	10
	<b>Welding repair of Carbon Steel Material (1A+ 1B)</b>	25	30	20	30	60	30	25	30	30	30
<b>2</b>	<b>ALLOY STEEL</b>										
2A	Material removal for Alloy Steel (Gouging , Grinding )	100	120	20	25	10	50	15	10	15	11
2B	Material build-up for Alloy steel (Welding&Grinding)	50	50	50	25	10	50	10	10	10	5
	<b>Welding repair of Alloy Steel Material (2A+ 2B)</b>	100	100	1400	20	35	230	250	10	2	5
<b>3</b>	<b>C12A</b>										
3A	Material removal for C12A material (Grinding only ) (Removal of excess material using electric grinder only)	25	50	20	10	15	15			5	10
	<b>Total package (1+2+3)</b>										

**Note: The above indicated quantities are the approximate requirement against each category for a period of 2 years.**