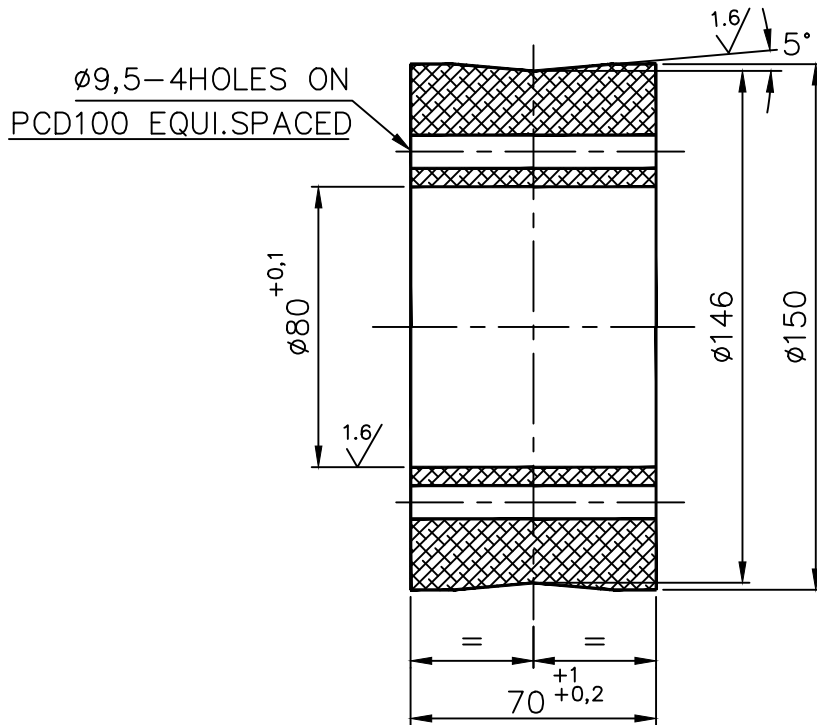


ALL DIMENSIONS ARE IN MM

REV	DATE	ALTERED
01	20.01.14	<i>M. Ganesan</i>
		CHECKED <i>R. Raghunathan</i>
		APPROVED <i>S. Loganathan</i>

New border inserted

3.2/ / 1.6/ /



IS 6051 indicates
A11 (old
designation) as
2280 (New
designation)




IS 202 - Indicates
W (heat
treatment
requirements)

IS 5052 -
Indicates W as
Temper T4

AS PER LATEST
STD

IS 617 2280
TEMPER T4

CAUTION: THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

			IS: 617			
			AL.ALLOY A-11-W			
ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE		UNIT WT	
			MATL SPEC		QTY	
EQPT: 315KN DRAW BENCH						
 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI – 620014		DRN	NAME SSN.KUMAR	SIGNATURE <i>SSN.Kumar</i>	DATE 19.7.94	
		CHD	AROCKIAM A	<i>A.Arockiam</i>	19.7.94	
		APPD	S.S.SUNDARAM	<i>S.S.Sundaram</i>	19.7.94	
DEPT SSTP	GRADE OF UNTOL. DIM  IS: 2102		SCALE 1: 2	WEIGHT (Kg) 1.63	REF TO ASSY DWG NO —	ITEM —
CODE 456					REF TO OLD DWG NO 0202035-70.004	
TITLE DB3 - ROLLER PINCH ROLL ASSY			CARD CODE U 01	DRAWING NO : 4-7-0117-06-05003		REV 01

A4-SIZE