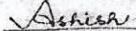
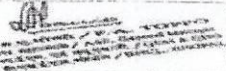
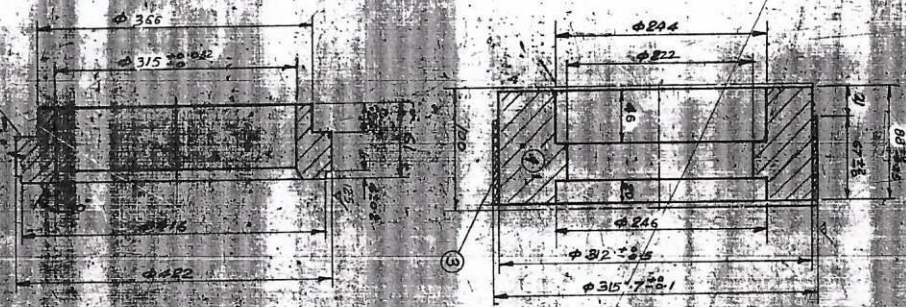


	QUALITY PLAN FOR – INSULATED BEARING HOUSING		QP. NO.: BHEL/QA/MT/BOI-184	
	CUSTOMER: BHEL BHOPAL MATERIAL: INSULATED BEARING HOUSING	QUALITY ASSURANCE –MOTOR GROUP	REV NO: 00	DATE: 08.12.2023
PAGE 1 OF 1				

SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY	REMARKS
1		Material properties for steel	Major	Test	100%	As per specifications in drawing	As per specifications in drawing	TC	BHEL/TPIA	Record review
2		Insulation Material properties	Major	Test	100%	As per specifications in drawing	As per specifications in drawing	TC	BHEL/TPIA	Record review
3		Visual (Finish & aesthetics)	Major	Visual	100%	Specification/ drawing	Specification / drawing	TC	BHEL/TPIA	Record review
4		Dimensions & IR	Major	Visual	100%	Specification/ drawing	Specification / drawing	QCR	BHEL/TPIA	Witness (10%)

LEGEND: T: TEST V: VISUAL M: MEASUREMENT TC: TEST CERTIFICATE QCR: QC RECORD	Prepared by		Approved by	
	 ASHISH MOHAN TELGOTE QUALITY ASSURANCE ENGINEER (QA) BHEL BHOPAL		 F A TOPPO QUALITY ASSURANCE ENGINEER (QA) BHEL BHOPAL	
	ASHISH MOHAN TELGOTE		F A TOPPO	



STYLE NO. BP 9104036590, FOR YEAR 0

[illegible][illegible]

FIRST ANGLE PROJECTION

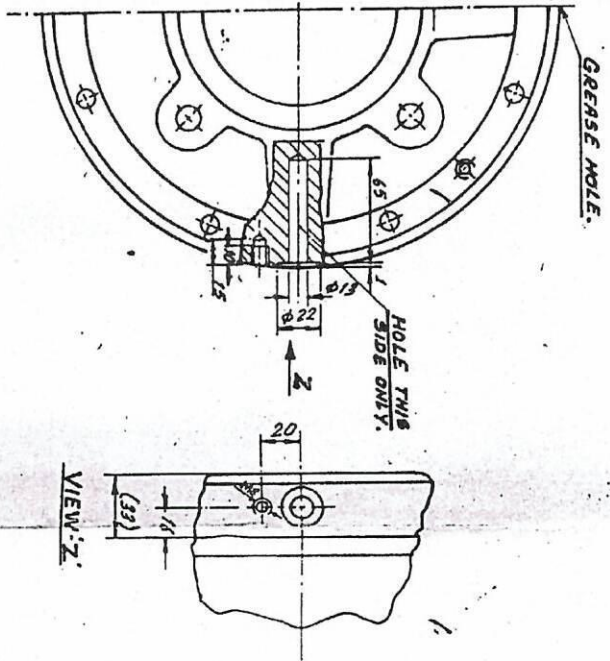
DRG. NO. 22004 BB 204 E ON DRG.

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X 552665
REF. DRG. NO.

SIGN & DATE

INVENTORY NO.

BRG. HOUSING AS PER W.O. TO BE
ADDITIONALLY DRILLED AS SHOWN.

ITEM NO.	DESCRIPTION	STD	DRAWING NO.	MATL. CODE	MATL. SPECN	UNIT	UNIT WT.
01	BRG. HOUSING						

ADDITIONAL INFORMATION
W.O. 408727-401-04
STATUS OF DRAWING

REV.	DATE	ALTERED	CHECKED
AME			
MM			
7CX			

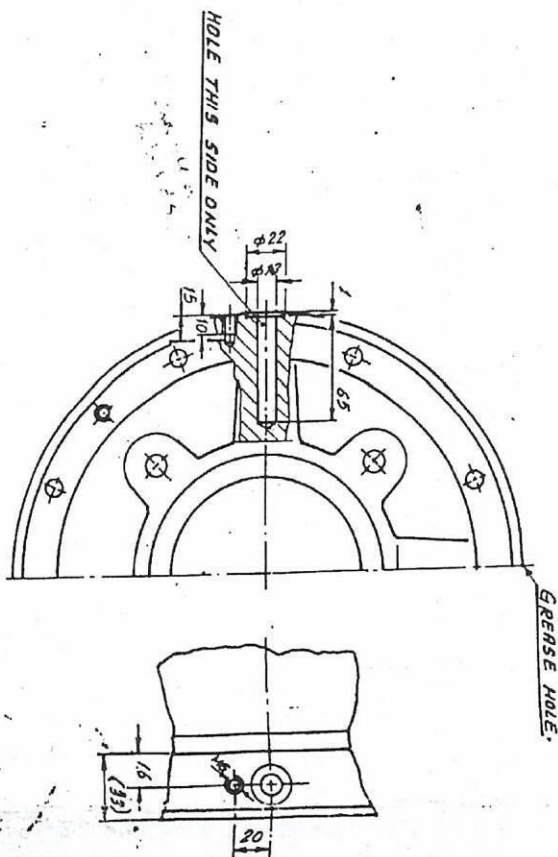
BHARAT HEAVY ELECTRICALS LIMITED BHOPAL		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT
DEPT. AME CODE 404	GRADE OF UN TOL. DIM. CMMI	SCALE N.T.S.
WEIGHT (KG)	DRN. CHD APPD	NAME O.S. P.B. R.S.R.
SHEET NO. 1	DRAWING NO. 340288 40022	DATE 26.05.85 54.85 54.85

SIZE A3

FIRST ANGLE PROJECTION

E 2004 88 204 E ON DRG

(ALL DIMENSIONS ARE IN mm.)



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K 55 2866

INVENTORY NO.

SIGN & DATE

REF. DRG NO

BRG HOUSING AS PER W.O. TO BE
ADDITIONALLY DRILLED AS SHOWN.ADDITIONAL INFORMATION
W.O. 408721-401-04
STATUS OF DRAWINGTYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECTBHARAT HEAVY ELECTRICALS LIMITED
BHOPAL

DRN	NAME	SIGN.	DATE
CHD.	P.B.	14/04/04	26.05
APPD	R.J.R.	14/04/04	5.6.85

REV. DATE ALTERED
CHECKEDDEPT. AME
CODE 404
GRADE OF
DIM C/M/FSCALE
M.T.S.

WEIGHT (kg)

REF. TO ASSY DRG.

TITLE

BRG. HOUSING ADDITIONAL
DRILLING FOR DIAL BTD LEFT

CARD

DRAWING NO.
340288 40023

REV.