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INVENTORY NO
SIGN. AND DATE
REF. DRG. NO.
COMPUTER FILE NAME
13130097035-S02-R00.DWG

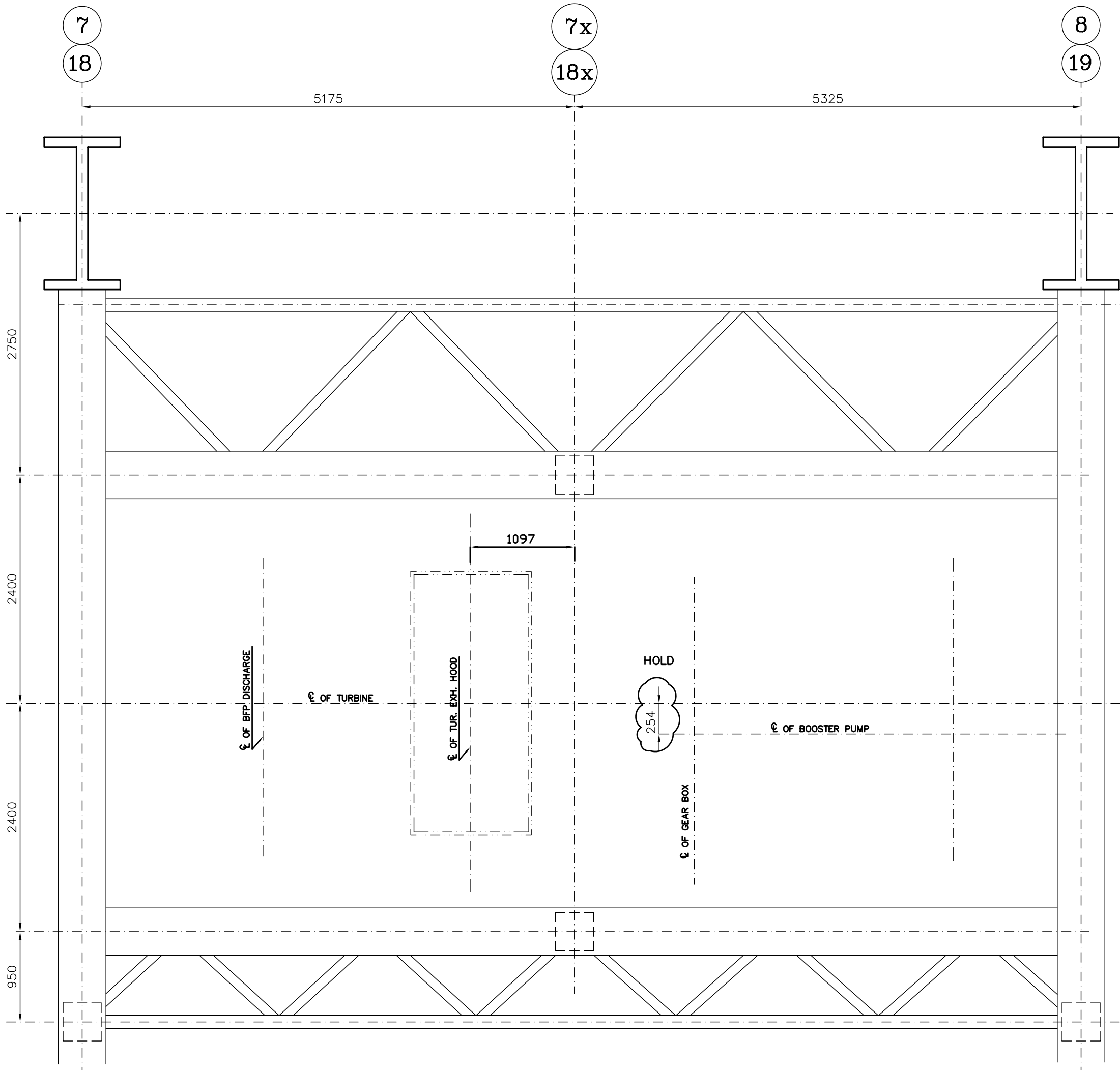
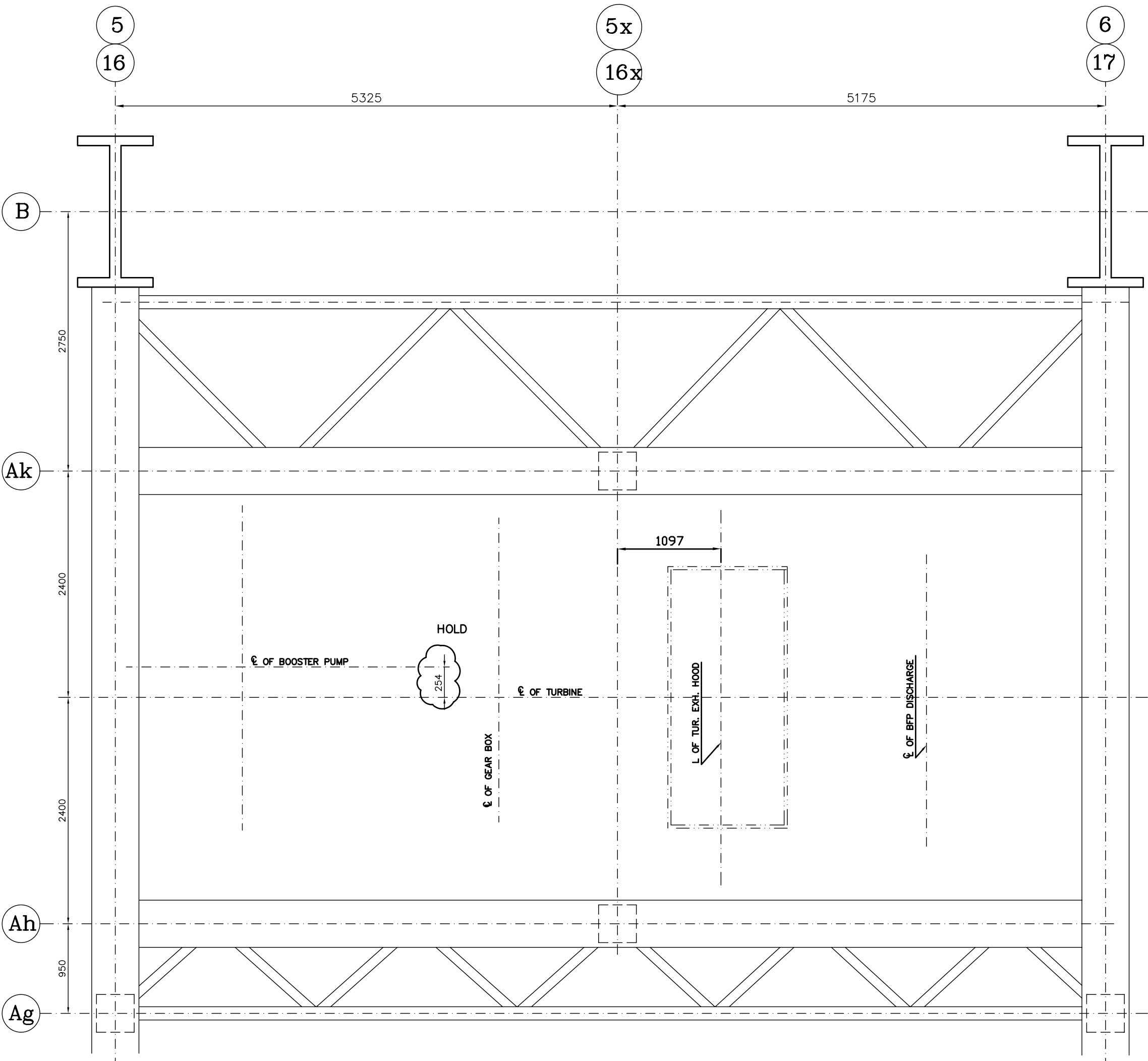
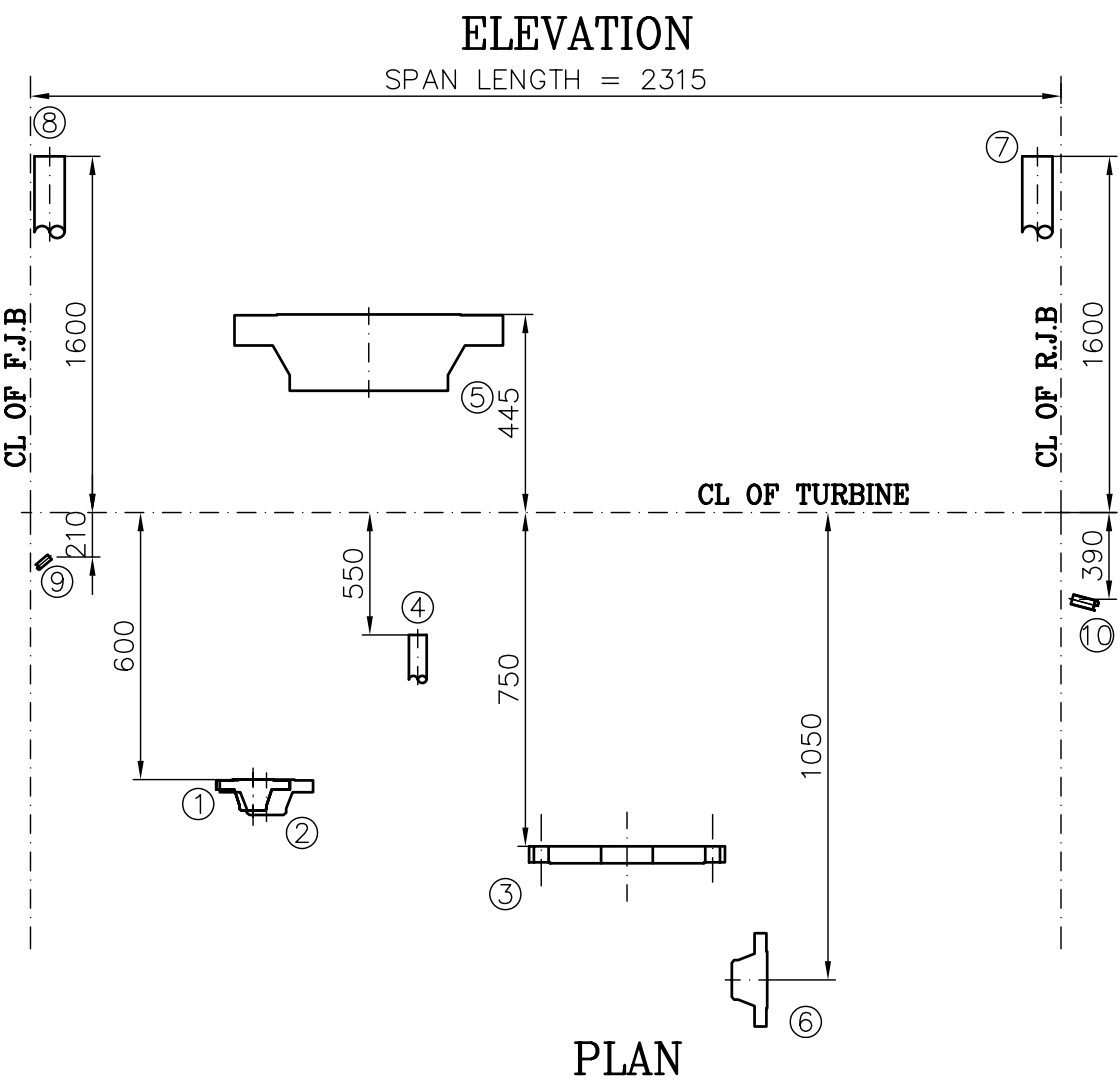
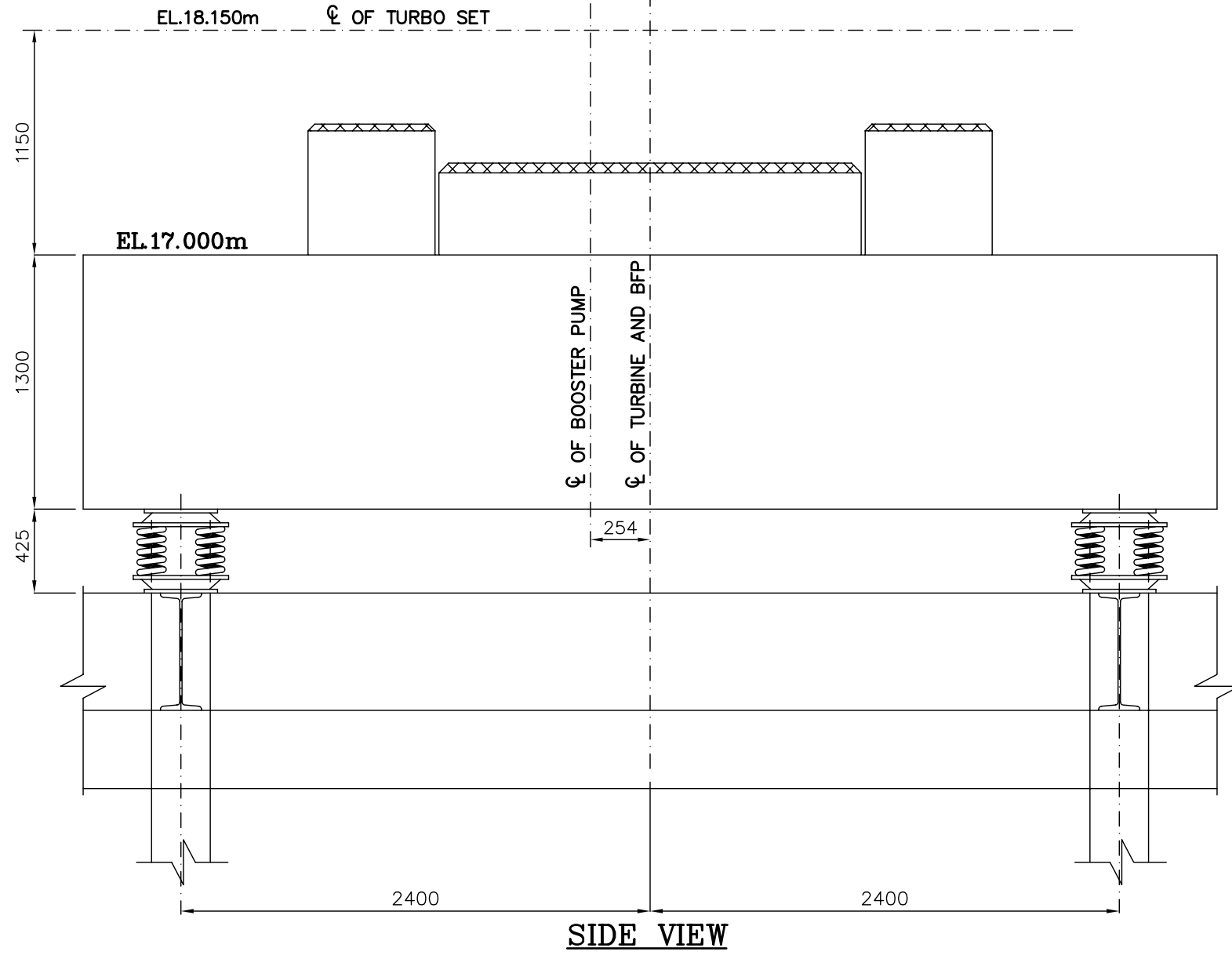
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. HY-TC-MPA1022-0111

SH. 02 OF 03



SL. NO.	DESCRIPTION	QTY.	TYPE OF FLANGE
1.	FRONT GLAND INLET	2	DN 80 SQ. FLANGE SUITABLE TO PIPE SIZE ø88.9x5.49
2.	B.P. LINE FROM CASING	1	SQ.FLANGE Nø100
3.	B.P. LINE INTO CASING	1	ABNORMAL FLANGE CONNECTION FOR PIPE ø114.3x4.5
4.	CASING DRAIN	1	DILO PARALLEL MALE STUD CPLG. G1" JTB20G
5.	MAIN STEAM INLET FLANGE	1	14" #600 WNRJ,SCH=30
6.	REAR GLAND INLET	1	SQ. FLANGE SUITABLE TO PIPE ø114.3x6.02
7.	STEAM VENT REAR	1	PIPE ø60.3x3.91
8.	STEAM VENT FRONT	1	PIPE ø60.3x3.91
9.	FRONT GLAND DRAIN	1	G1/4" HOLE (ANGLE AT 50° FROM VERTICAL)
10.	REAR GLAND DRAIN	2	G 1/2" HOLE

FLANGES SHOWN ARE COUNTER FLANGES.

STATUS : PRELIMINARY			
CUSTOMER: THE WEST BENGAL POWER DEVELOPMENT CORP. LTD.			
CUSTOMERS CONSULTANT: DEVELOPMENT CONSULTANTS, KOLKATTA.			
PROJECT: SAGARDIGHI THERMAL POWER PROJECT PHASE II EXTENSION UNITS-3&4(2 X 500MW).			
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		NAME C.BALAJI	SIGN [Signature]
DRN. CHD. APPD.		DATE [Date]	NO.OF VAR. [Var.]
G.N.PAWAR		N.A.-	
GNP/MAR		N.A.-	
DEPT. TCEP CODE. 415	UNTO L GR. G/M/F	SCALE 1: 30	WEIGHT (KG) -N.A.-
REF. TO ASSY. DRG. -N.A.-		ITEM NO. -N.A.-	NO.OF ITEMS -N.A.-
TITLE FOUNDATION ARRANGEMENT FOR BFP & DRIVE TURBINE		CARD CODE N.A.	REV. DRAWING NO.(1-313-01-01935) HY-TC-MPA1022-0111 00 SHT. No 02 NO. OF SHT. 03