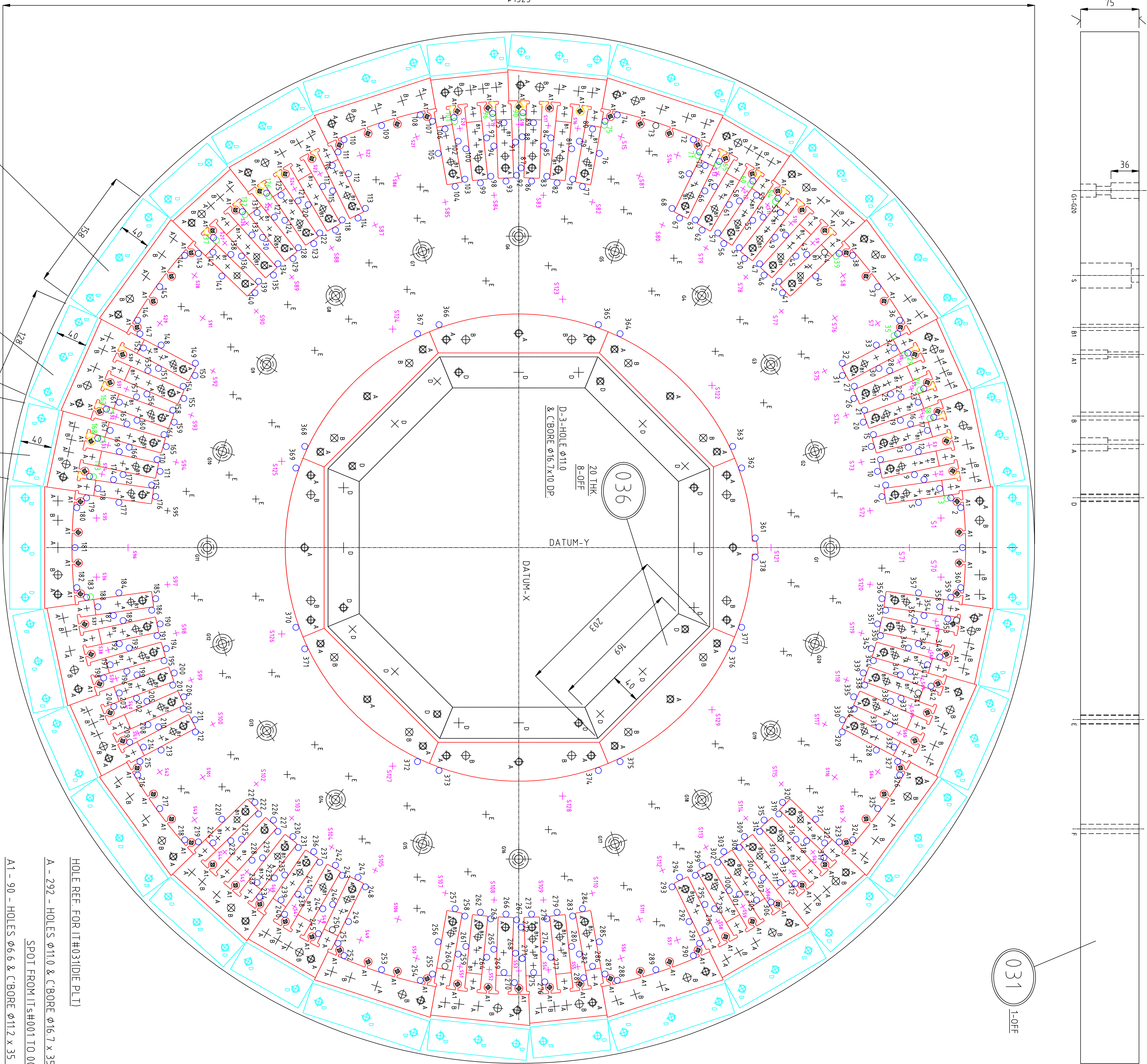


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INVENTORY NO. SIGN & DATE REF. DRG. NO.



HOLE REF FOR IT#031DIE-PL1

A - 292 - HOLES Ø11.0 & C BORE Ø16.7 x 35 DP
SPOT FROM IT#001 TO 005 AND IT#014

A1 - 90 - HOLES Ø6.6 & C BORE Ø11.2 x 35 DP
SPOT FROM IT#001 & 003

B - 76 - HOLES Ø10 H7, SPOT FROM IT#001 TO 005

B1 - 120 - HOLES Ø8 H7, SPOT FROM IT#014

D - 104 - TAP M10, SPOT FROM IT#033 TO 036

E - 80 - TAP M12 POSITIONS LEFT TO SHOP

F - 2 - HOLES Ø12 H7 POSITIONS LEFT TO SHOP

HOLE CHART FOR IT#031DIE-PL1

HOLE-NO	DISTANCE FROM DATUM-X	DATUM-Y	HOLE Ø
18	569.897	0.000	11.0
2340	567.575	51.385	16.0
3351	554.997	63.852	16.0
4358	540.584	75.974	16.0
5351	513.443	58.012	16.0
6356	466.314	65.556	16.0
7355	471.286	80.384	16.0
8354	520.451	87.222	16.0
9352	508.146	93.687	16.0
10351	460.607	97.905	16.0
11350	464.541	113.064	16.0
12349	513.094	123.584	16.0
13346	500.373	128.905	16.0
14345	452.655	129.797	16.0
15344	455.522	145.193	16.0
16343	503.237	158.875	16.0
17342	524.750	150.470	16.0
18341	532.986	167.406	16.0
19340	490.162	163.495	16.0
20339	442.498	161.056	16.0
21338	444.285	176.616	16.0
22337	490.928	193.592	16.0
23336	512.975	186.708	16.0
24335	520.010	197.289	16.0
25334	477.563	197.289	16.0
26333	430.882	207.177	16.0
27332	476.228	227.566	16.0
28331	499.688	249.821	16.0
29330	462.658	230.122	16.0
30329	415.777	221.073	16.0
31328	415.361	236.729	16.0
32327	459.208	280.032	16.0
33326	481.998	256.283	16.0
34325	486.533	274.561	16.0
35324	489.387	292.032	16.0
36323	428.968	375.192	16.0
37322	411.470	377.876	16.0
38321	381.286	348.727	16.0
39320	336.735	327.112	16.0
40319	334.038	342.053	16.0
41318	369.744	376.534	16.0
42317	392.685	379.212	16.0
43316	356.031	374.475	16.0
44315	315.092	349.945	16.0
45314	309.364	364.521	16.0
46313	342.578	401.409	16.0
47312	329.042	398.398	16.0
48311	289.913	371.072	16.0
49310	283.183	385.213	16.0
50309	424.328	424.328	16.0
51308	313.742	413.742	16.0
52307	336.088	430.173	16.0
53306	332.796	448.715	16.0
54305	300.449	420.381	16.0
55304	263.322	390.391	16.0
56303	255.672	404.029	16.0
57302	283.379	445.180	16.0
58301	305.262	452.589	16.0
59300	300.684	470.837	16.0

CONT...

HOLE-NO	DISTANCE FROM DATUM-X	DATUM-Y	HOLE Ø
61300	270.393	440.315	11.0
62399	235.448	407.809	11.0
63398	226.815	420.876	11.0
64397	251.634	463.863	11.0
65396	257.414	495.819	11.0
66395	239.020	458.104	11.0
67394	206.428	423.239	11.0
68393	196.904	435.673	11.0
69392	218.664	480.286	11.0
70391	239.305	490.649	11.0
71390	232.230	508.102	11.0
72389	224.270	522.914	11.0
73388	176.108	542.004	11.0
74387	176.510	555.678	11.0
75386	110.776	567.565	11.0
76385	103.490	506.240	11.0
77384	81.770	463.743	11.0
78383	69.189	473.089	11.0
79382	94.794	537.604	11.0
80381	67.924	512.226	11.0
81380	49.222	468.317	11.0
82379	36.021	476.743	11.0
83378	41.209	526.108	11.0
84377	32.028	515.717	11.0
85376	16.434	470.610	11.0
86375	3.007	487.542	11.0
87374	4.409	527.702	11.0
88373	19.051	545.564	11.0
89372	5.489	556.631	11.0
90371	4.169	520.816	11.0
91370	2.677	478.095	11.0
92369	2.677	478.095	11.0
93368	-33.492	-557.653	11.0
94367	-83.182	-592.430	11.0
95366	-32.914	-455.168	11.0
96365	-35.4876	-431.464	11.0
97364	-392.006	-398.032	11.0
98363	-529.993	-177.847	11.0
99362	-540.709	-140.471	11.0
100361	-551.097	-91.599	11.0
101360	-	-	11.0
102359	-	-	11.0
103358	-	-	11.0
104357	-	-	11.0
105356	-	-	11.0
106355	-	-	11.0
107354	-	-	11.0
108353	-	-	11.0
109352	-	-	11.0
110351	-	-	11.0

CONT...

HOLE-NO	DISTANCE FROM DATUM-X	DATUM-Y	HOLE Ø
111350	54.0	39.8	11.0
112349	59.3	94.4	11.0
113348	32.1	134.4	11.0
114347	51.9	167.9	11.0
115346	50.0	203.6	11.0
116345	48.8	238.3	11.0
117344	46.0	288.0	11.0
118343	4.6	349.0	11.0
119342	37.6	391.0	11.0
120341	34.94	416.1	11.0
121340	39.5	439.8	11.0
122339	25.2	461.0	11.0
123338	25.2	479.9	11.0
124337	20.0	504.0	11.0
125336	19.0	527.0	11.0
126335	15.6	538.3	11.0
127334	37.8	541.9	11.0
128333	0.0	543.6	11.0
129332	50.0	543.6	11.0
130331	45.0	543.6	11.0
131330	44.0	543.6	11.0
132329	42.0	543.6	11.0
133328	39.0	543.6	11.0
134327	37.0	543.6	11.0
135326	35.0	543.6	11.0
136325	33.0	543.6	11.0
137324	31.0	543.6	11.0
138323	29.0	543.6	11.0
139322	27.0	543.6	11.0
140321	25.0	543.6	11.0
141320	23.0	543.6	11.0
142319	21.0	543.6	11.0
143318	19.0	543.6	11.0
144317	17.0	543.6	11.0
145316	15.0	543.6	11.0
146315	13.0	543.6	11.0
147314	11.0	543.6	11.0
148313	9.0	543.6	11.0
149312	7.0	543.6	11.0
150311	5.0	543.6	11.0
151310	3.0	543.6	11.0
152309	1.0	543.6	11.0
153308	0.0	543.6	11.0

HOLE Ø11.0 & C BORE Ø16.720 DP.
FROM CLAMPING SIDE
AND C BORE Ø12.5 H7 x 36 DP.
FROM OTHER SIDE

REV.	DATE	ALTERED	CHKD	APPD	ZONE
01	04.03.24	005	005	005	04

STATUS OF DRAWING	DISTRIBUTION OF PRINTS	TERMINAL	01
01	04	01	01

NAME OF CUSTOMER/PROJECT	NAME OF PRODUCT OR TYPE OF PRODUCT	NAME OF CUSTOMER/PROJECT	NAME OF PRODUCT OR TYPE OF PRODUCT
M/S NTPC VINHYACHAL STPP	1004.344	M/S NTPC VINHYACHAL STPP	1004.344

NAME	SIGN	DATE	NO. OF
VAR.	VAR.	VAR.	VAR.

SCALE	WEIGHT	REF. TO ASSY. DRG.	ITEM NO.	ITEM
1:35	14.03814024	14.03814024	14.03814024	14.03814024

DRAWING NO.	REV.	SHT NO.	NO. OF SHT.
1611121	04	04	04