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# **Purchase Specification**

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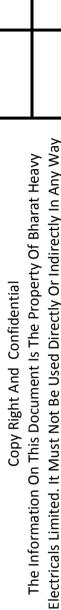
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# **REVISION HISTORY SHEET**

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## **Purchase Specification**

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## 1.0 General:

This purchase specification is for thermostat which is controlling space heater.

# 2.0 Specification:

Application: This thermostat is used for controlling the anti-condensation heater circuit inside control panels. Thermostatic Bimetallic sensor shall be provided as a temperature sensing element.

**Technical Specifications:** 

Item Description: Thermostat with enclosure

The supplier shall confirm in writing, the <u>complete clause wise compliance</u> with the specification.

SINo	Technical Data	Compliance (Complied/
		Not Complied)
1.	Operating Temperature range: Shall include 5 to 55 Deg C	
2.	Power supply: 240VAC	
3.	Sensor Element: Thermostatic Bimetal	
4.	Contact type: Snap Action Contact/Quick break contact	
5.	Contacts: Contacts opening on temperature rise (NC contact)	
6.	Switching capacity: 10A resistive at 250 V AC	
	Construction:	
7.	Terminals: shall be suitable for 1.5 sq mm stranded copper wire	
8.	Material of enclosure: Plastic	
9.	Mounting type: DIN rail 35mm	
10.	Protection Class: IP20	



## **Purchase Specification**

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# 3.0 SUPPLIER DOCUMENT REQUIREMENT SCHEDULE

### 3.1 BIDDING STAGE

Supplier shall provide the following information along with the offer. Bids without detailed and point wise compliance statement / documents required, will not be considered for further processing.

- i) Compliance to this specification and description in the Request For Quotation. List of deviations, if any, with reasons thereof, wherever applicable shall be clearly brought out.
- ii) Technical Data sheets, Dimensional drawings & Connection diagram.
- iii) Test report of offered model/type for earlier supplied item.

### 4.0 Tests to be conducted:

Routine and type tests shall be conducted as per IS/IEC/Equivalent standard/manufacturers standard.

- 4.1 **Routine tests (**to be conducted on each item & reports to be submitted before dispatch for dispatch clearance)
  - 4.1.1 Insulation/Dielectric test
  - 4.1.2 Functional test: Operation at different set values of temperatures.
  - 4.1.3 Operation at different control voltage levels
  - a) Rated control voltage 230VAC
  - b) Rated control voltage +10%
  - c) Rated control voltage -15%

## 5.0 PACKING

The item shall be properly packed to ensure that there are no damages / dislocation of parts during transit.

### **6.0 ACCEPTANCE CRITERIA**

- 6.1 Dispatch clearance by purchaser after verification of routine test reports submitted.
- 6.2 On receipt of item at BHEL-EDN final acceptance will be by quality services of purchaser, verifying the conformance of item to this purchase specification and Inspection of item as per specification / drawings / documents at purchaser's works.