



		<div><div><div>बि एच ई एल</div><div></div><div>A4-10</div></div></div>	<div>PS</div> <div>REV: 00</div> <div>PAGE 01 OF 15</div>			
<div>Copy Right And Confidential</div> <div>The Information On This Document Is The Property Of Bharat Heavy Electricals Limited . It Must Not Be Used Directly Or Indirectly In Any Way Detrimental To The Interest Of The Company .</div>		<div>Purchase Specification</div> <div>Of</div> <div>Operator Desks, Workstation Racks &amp; Accessories</div>				
		Revision:		Reviewed by:		
				Prepared by	Issued by	Date

		<div><div><div>बि एच ई एल</div><div></div><div>A4-10</div></div></div>	<div>PS</div> <div>REV: 00</div> <div>Page: 02 OF 15</div>																			
		<div>INDEX</div> <table><tr><th>Sl.No.</th><th>Section</th><th>Description</th><th>Page no.</th></tr><tr><td>01</td><td>I</td><td>Operator Desks</td><td>03</td></tr><tr><td>02</td><td>II</td><td>Workstation Racks</td><td>05</td></tr><tr><td>03</td><td>III</td><td>Locker, Almirah &amp; Keypad</td><td>07</td></tr></table>					Sl.No.	Section	Description	Page no.	01	I	Operator Desks	03	02	II	Workstation Racks	05	03	III	Locker, Almirah & Keypad	07
Sl.No.	Section	Description	Page no.																			
01	I	Operator Desks	03																			
02	II	Workstation Racks	05																			
03	III	Locker, Almirah & Keypad	07																			
		Revision:		Reviewed by:																		
				Prepared by	Issued by	Date																

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## PS

Rev 00

PAGE 03 OF 15


1. General:

The specification is for Operator Desks. The requirements are as per table

2. Scope of supply:

## A. SPECIFICATION FOR MAIN OPERATOR DESK

SL. NO.	Description	Yes/No	Supplier's Remark
1	Unit Control Desk (UCD) is required as per Drawing enclosed <b>(Drg. No. PS1 Sht. No. 10 of 15)</b> . The UCD should have provision for supporting Keyboards and associated Mouse.		
2	The Work surface is to be of board/MDF, laminated/veneered on both sides, having minimum thickness of 12mm Acrylic Solid Surface and 18 mm of MDF. Foot, cantilever beams, Cable managers to be made of Extruded/Cast Aluminium/CRCA, Support legs and Horizontal supports (if required) below Work surface to be of minimum 2.0 mm thick suitable die cast/extruded Aluminum / laminated steel profile.		
3	Work surface width and depth to be as per Drawing enclosed <b>(Drg. No. PS1 Sht. No. 10 of 15)</b> . Sides and rear to have ABS plastic trim.		
4	Profiled extended support and cantilevered beam of Aluminium / steel with suspension hook (if required) to support legs to be provided which should have powder coated finish in approved color / shade.		
5	Tray for housing keyboard and mouse, complete with mounting arrangement to be provided.		
6	The Desk can be designed, manufactured and supplied in separate shipping sections. Indicative drawings attached. The general layout of one section is shown in the Drawing.		

		 A4-11	Purchase Specification for <b>SECTION-I Operator Desks</b>		PS
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<b>B. SPECIFICATION FOR OTHER OPERATOR DESK</b>					
Copy Right And Confidential The Information On This Document Is The Property Of Bharat Heavy Electricals Limited . It Must Not Be Used Directly Or Indirectly In Any Way Detrimental To The Interest Of The Company.	SL. NO.	Description	Yes/No	Supplier's Remark	
	1	Unit Control Desk (UCD) is required as per Drawing enclosed ( <b>Drg. No. PS2 Sht. No. 11 of 15</b> ). The UCD should have provision for supporting Keyboards and associated Mouse.			
	2	The Work surface is to be of 12mm minimum thickness of Acrylic Solid Surface and 18 mm of MDF, laminated/veneered on both sides. Foot, cantilever beams, Cable managers to be made of Extruded/Cast Aluminium/CRCA, Support legs and Horizontal supports (if required) below Work surface to be of minimum 2.0 mm thick suitable die cast/extruded Aluminum / laminated steel profile.			
	3	Work surface width and depth to be as per Drawing enclosed ( <b>Drg. No. PS2 Sht. No. 11 of 15</b> ). Sides and rear to have ABS plastic trim.			
	4	Profiled extended support and cantilevered beam of Aluminium / steel with suspension hook (if required) to support legs to be provided which should have powder coated finish in approved color / shade.			
	5	Tray for housing keyboard and mouse, complete with mounting arrangement to be provided.			
	6	The Desk can be designed, manufactured and supplied in separate shipping sections. Indicative drawings attached. The general layout of one section is shown in the Drawing.			



A4-11

Purchase Specification for  
**SECTION-II Workstation Racks**

PS

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**SECTION - II****3. General:**

The specification is for Workstation Racks. The requirements are as under:

**4. Scope of supply:****A. SPECIFICATION FOR RACK BEHIND LVS**

SL. NO.	Description	Yes/No	Supplier's Remark
1	Design, Manufacture / Fabrication and Supply of in Position Control Room Racks as per indicative drawing no. PS3 Sheet no. 12 of 15.		
2	It shall consists of Vertical, Horizontal and Base supports with their coverings and Work surfaces, wire way management profiled trays with covers in both Horizontal and Vertical Directions complete with clamps, adopter sleeve, switches, etc.		
3	<b>VERTICAL SUPPORT :</b> Support legs dimensions as per drawing PS3 Sheet no. 12 of 15, in minimum 2.0 mm thick extruded / profiled aluminium / laminated steel, to hold mounting base, work surface and Shelves. Side and top supports/stiffeners to be provided, as required, for strength and supporting wire ways.		
4	<b>WORK SURFACE</b> <ul style="list-style-type: none"><li>Worktop of dimensions as per Drg. PS3 Sheet no. 12 of 15 to be made of MDF board, laminated/veneered on both sides, having minimum 25mm thickness.</li><li>Profiled Steel Support and cantilevered beam, if required, in Die Cast Aluminium/Steel, to support legs and pillars which are to be powder coated in approved color/shade.</li><li>Shelves to hold the CPU to be height adjustable.</li></ul>		



A4-11

Purchase Specification for  
**SECTION-II Workstation Racks**


PS


Rev 00

PAGE 06 OF 15


**B. SPECIFICATION FOR WORKSTATION RACK**

SL. NO.	Description	Yes/No	Supplier's Remark
1	Design, Manufacture / Fabrication and Supply of in Position Control Room Racks as per indicative drawing no. PS4 Sheet no. 13 of 15.		
2	It shall consists of Vertical, Horizontal and Base supports with their coverings and Work surfaces and Pullout Keyboard Trays, concealed wire way management profiled trays with covers in both Horizontal and Vertical Directions complete with clamps, adopter sleeve, switches, foot rest etc.		
3	VERTICAL SUPPORT : Support legs dimensions as per Drg. PS4 Sheet no. 13 of 15, in minimum 2.0 mm thick extruded / profiled aluminium / laminated steel, to hold mounting base, work surface and Shelves. Side and top supports/stiffeners to be provided, as required, for strength and supporting wire ways.		
4	WORK SURFACE <ul style="list-style-type: none"><li>Worktop of dimensions as per Drg. PS4 Sheet no. 13 of 15 to be made of MDF board, laminated/veneered on both sides, having minimum 25mm thickness.</li><li>Profiled Steel Support and cantilevered beam, if required, in Die Cast Aluminium/Steel, to support legs and pillars which are to be powder coated in approved color/shade.</li><li>Worktop to have keyboard trays of compact design with provisions for sliding, complete with mounting arrangement.</li><li>Shelves to hold the CPU to be height adjustable.</li></ul>		

		 A4-11	Purchase Specification for <b>SECTION-III Locker, Almirah &amp; Keypad</b>	PS Rev 00 PAGE 07 OF 15
		<div data-bbox="774 365 941 398" data-label="Section-Header"> <p>SECTION - III</p> </div> <div data-bbox="268 434 1149 506" data-label="Text"> <p><b>A. SPECIFICATION FOR LOCKER SET MADE OF CRCA STEEL</b>  (Refer to Detailed Drg. PS5 Sheet no. 14 of 15)</p> </div> <div data-bbox="268 539 1005 611" data-label="Text"> <p><b>B. Almirahs made of CRCA steel with glass doors.</b>  (Refer to Detailed Drg. PS6 Sheet no. 15 of 15)</p> </div> <div data-bbox="268 645 1492 891" data-label="Text"> <p><b>C. Key pad</b></p> <p>Programmable master code of 6 digits. User code can be set from 3-6 digits. Keyboard lock after 4 consecutive wrong words. Lock time programmable to 0.15 to 30 minutes. Battery status check at a key strike.</p> <p>External Dimensions (mm) 250(H) X 350(W) X 250(D). approx.</p> </div>		
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Copy Right And Confidential The Information On This Document Is The Property Of Bharat Heavy Electricals Limited. It Must Not Be Used Directly Or Indirectly In Any Way Detrimental To The Interest Of The Company.		<p><b>NOTE:</b></p> <ol style="list-style-type: none"> <li>1. Dimensions are indicative, detailed component size and specification may be vendor specific within broad specs given above.</li> <li>2. As required Nos. of 4 way, 5/15 Amps power socket strip mounted on each of the shelves.</li> </ol> <p><b>4.PAINTING:</b></p> <p>Finished surface to be free from waves, belies or other imperfections. Surface to be Powder Coated or if Spray painted, 2 coats of inhibitive epoxy primer surface to be applied. Paint with Minimum of 2 coats of Primer and 2 sprays of final finish colour to be applied OR powder coated with epoxy paint. Exact color and shade of components will be specified at the time of Order placement. Exact Color will be indicated at the time of PO Placement  Minimum thickness Aluminium Sheets: is 30 microns.  MS Components : is 60 microns.</p> <p><b>5.WARRANTY:</b></p> <p>Offer to include" 2 years warranty at site" against manufacturing defects from date of supply. Warranty to include all costs towards material, labour, to &amp; fro travelling, accommodation and stay etc. Exact location of Project site will be intimated at time of PO placement.</p> <p><b>6.DOCUMENTS REQUIRED WITH OFFER:</b></p> <ul style="list-style-type: none"> <li>• OGA and detailed dimensional Drawings to be submitted for approval before manufacture.</li> <li>• Drawings to include dimensional sectional side view, top view, front and rear views, with plan of base frames (if applicable). Overall Width, Height, Depth and thickness of Supports / Legs also to be indicated.</li> <li>• Shipping section details to be indicated</li> <li>• Deviations from specifications (if any) along with justification on suitability of alternate offer.</li> </ul> <p>Offer liable for rejection if above documents are not submitted</p> <p><b>7.GENERAL :</b></p> <ul style="list-style-type: none"> <li>• Suppliers internal Test Certificate for dimensions, Visual inspection, Paint and Electrical items (where included) to be submitted before giving inspection call to BHEL.</li> <li>• Pre-dispatch Inspection by BHEL/Customer at suppliers works.</li> <li>• All furniture to be directly dispatched to project site from Supplier's works after obtaining necessary Clearance from BHEL. Consignee details will be intimated at the time of PO placement.</li> <li>• Item shall be packed in all weather proof packing with sufficient cushioning to avoid transit damages. Specific storage requirements, if any, to be indicated by Supplier.</li> <li>• <b>Assembly, erection and installation at site to be carried out by Supplier.</b></li> </ul>	



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			Rev 00
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		<ul style="list-style-type: none"><li>● Offer to include charges for same at site along with necessary touchup etc.</li><li>● Quotation should clearly specify the address on which the purchase orders are to be placed. All terms and conditions as indicated by Purchase department will be final.</li><li>● Supplier to submit Quality Plan for approval by BHEL-EDN / Customer.</li><li>● Name plate with following details are to be provided for each shipping section : ITEM :<ul style="list-style-type: none"><li>● PROJECT NAME / UNIT No. : As per PO</li><li>● CUSTOMER NAME : As per PO</li><li>● BHEL ORDER No. : As per PO</li><li>● Date of Dispatch to Site :</li><li>● For any doubts regarding furniture layouts, the drawings enclosed should be referred.</li></ul></li></ul> <p>All dimensions are indicative, detailed component size and specification may be vendor specific but should be in line with general specifications. Full details of BOM, Paint shades and materials used should be mentioned.</p> <p>Notwithstanding any omissions in the drawings, all the above conditions should be met during fabrication of the furniture. Vendor to furnish full details of components and component specifications in his offer/drawings. If any additional details are specified in the Drawing, they should be complied with.</p>	
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ON: 3RD

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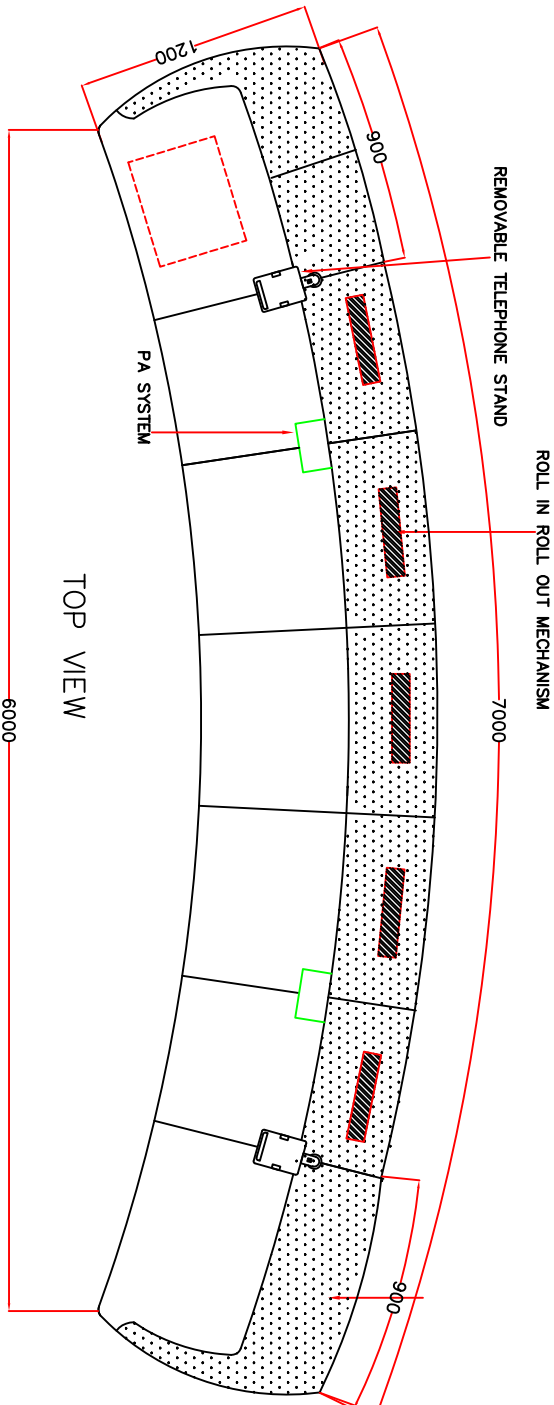
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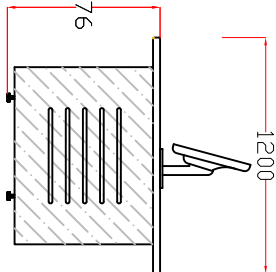
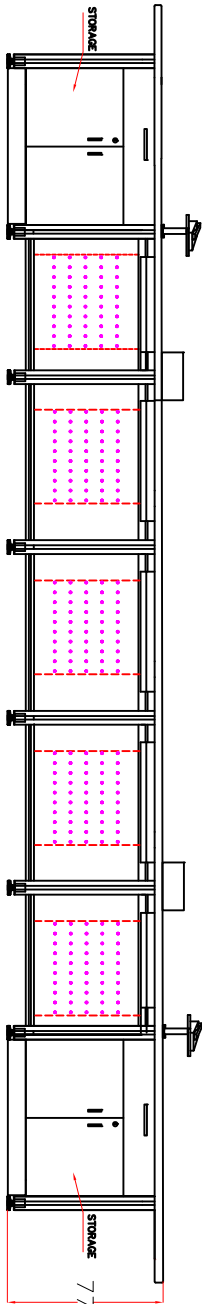
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- 1) Table Top is made of 12 mm ASS + 18MM MDF.
- 2) Color of Top: As per approval.
- 3) Structure is made of extruded aluminum profile.
- 4) The open structure gives ample legroom.
- 5) Colored PVC extrusions will be fitted on aluminum supports to increase the over-all aesthetic appeal.
- 6) Total Aluminium Extrusion – Powder Coated in Aluminium Grey
- 7) Paint Shade
- 8) Side & Back Sheet – Metallic Grey (RAL 9006)
- 9) 20" Monitor will be fitted on Rollin – Rollout mechanism. They can come above and go inside the workspace at a push of a button manually/remote.
- 9) Size of 20.1-inch Flat Panel LCD Monitor  
Diagonal Size: 20.1"  
Depth: 220MM  
Width: 443MM  
Height: 425MM TO 555MM
- 10) Cutout Size of Rollin – Rollout Mechanism for LCD monitor: As req.
- 11) Telephone arms removable type to be provided.
- 12) Mechanism to be in between two metallic sheets.



FRONT VIEW

SIDE VIEW

PROD / PROJ :  
CUSTOMER:

BHARAT HEAVY ELECTRICALS LIMITED.  
ELECTRONICS DIVISION, BANGALORE

MAIN OPERATOR DESK

TITLE:



DEPT. CODE

NAME

SIGN

DATE

DEPT. CODE

REV. DATE  
ALTERED  
CHECKED  
APPROVED

REV. DATE

ALTERED  
CHECKED  
APPROVED

DRAWN

CHECKED

APPROVED

DEPT. CODE

TITLE:

WBS. No.

DRG. No.

SHEET No.

REV

15

10

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273

ON SHD

2

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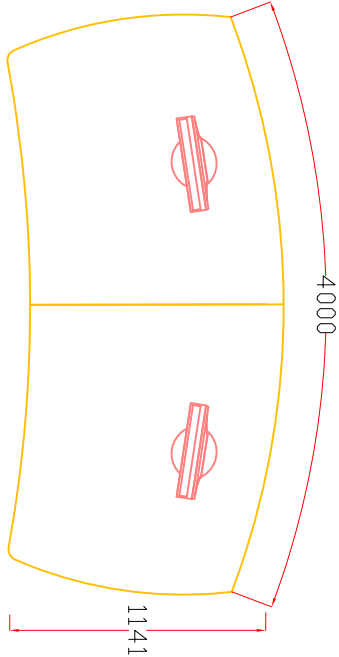
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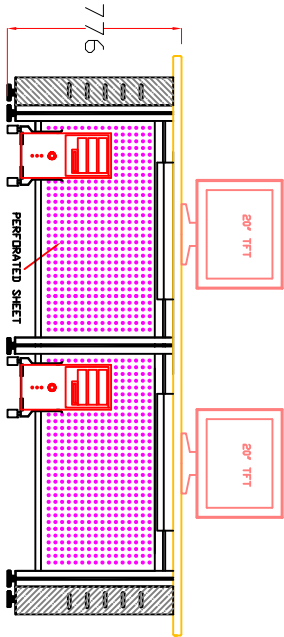
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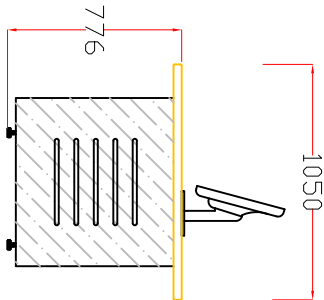
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TOP VIEW



FRONT VIEW



SIDE VIEW

- 1) Table Top is made of 12 mm ASS + 18MM MDF
- 2) Structure is made of extruded aluminium profile.
- 3) The open structure gives ample legroom.
- 4) Total Aluminium Extrusion – Powder Coated in Aluminium Grey
- 5) Paint Shade
- Side & Back Sheet – Aluminium Grey
- 6) Color of top: As per approval.
- 7) CPU trolley to be provided – As requiredl.

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REF. DRG. No.

SIGN. & DATE

INVENTORY No.

FORM No. A3-03

PROD / PROJ :	
CUSTOMER:	
BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE	
OTHER OPERATOR DESK	
WBS. No.	DRG. No.
No. OF SHEETS	15
SHEET No.	11
REV	00

A3 SIZE

ON 3RD

2

3

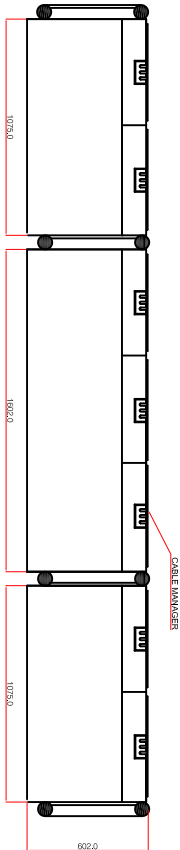
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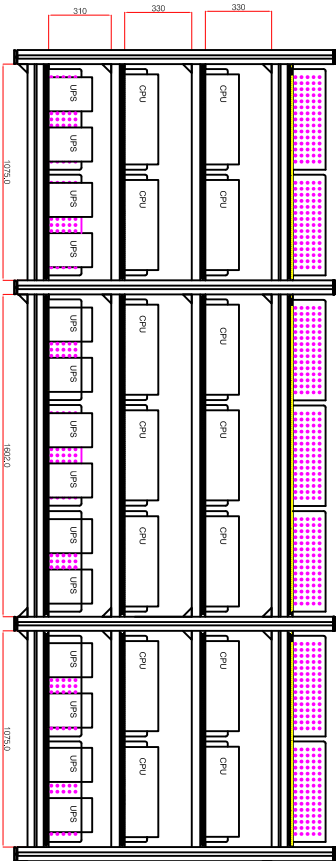
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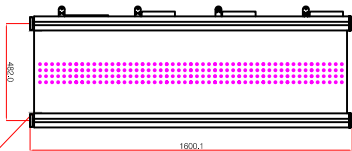
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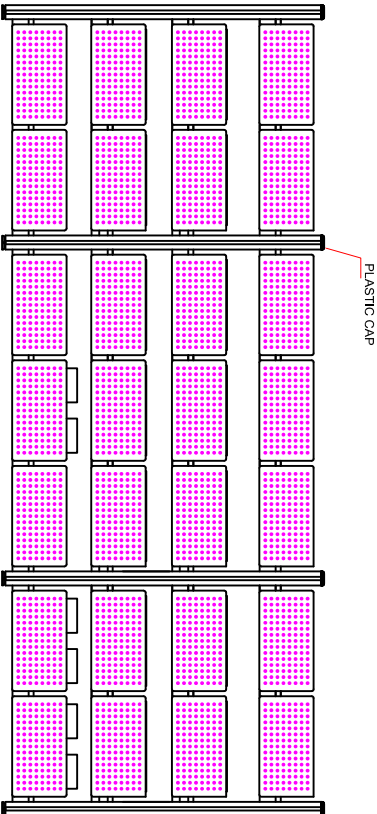
TOP VIEW



FRONT VIEW



SIDE VIEW



BACK VIEW

- NOTES :
- 1) SHELVES THK : 25 MM(MDF)
  - 2) COLOR OF LAMINATE - AS PER APPROVAL.
  - 3) EXTREME SIDE COVERS WILL BE EMBOSSED.
  - 4) PAINT SHADE  
SIDES & HANG ON COVERS -RAL 5012  
FOOT EXTENSION & AESTHETIC CAP - DARK GREY
  - 5) PAINT THICKNESS  
ALUMINIUM SHEET : MIN. 30 MICRON  
MS COMPONENTS : MIN. 60 MICRON
  - 6) TOTAL ALUMINIUM EXTRUSION -  
POWDER COATED IN ALUMINIUM GREY (RAL 9006).
  - 7) THE FOLLOWING ITEMS TO BE MOUNTED:  
a) CPU SIZE: (W X D X H) - (168 x 456 x 450) mm  
CPU WEIGHT: 15.1 KG  
b) UPS SIZE: (W X D X H) - (250 x 500 x 600) mm  
UPS WEIGHT: 60 KG APPROX.  
The supplier to make provision for mounting the above items and if required suitable height adjustment of the shelves to be made.

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INVENTORY No.

SIGN. & DATE

REF. DRG. No.

REV. DATE ALTERED CHECKED APPROVED

REV. DATE ALTERED CHECKED APPROVED

NAME SIGN DATE

PROD / PROJ :  
CUSTOMER:

BHARAT HEAVY ELECTRICALS LIMITED.  
ELECTRONICS DIVISION, BANGALORE

TITLE:

RACK BEHIND LVS

WBS. No.

DRG. No.

No. OF SHEETS 15  
SHEET No. 12  
REV 00

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

ON SHD

2

3

4

5

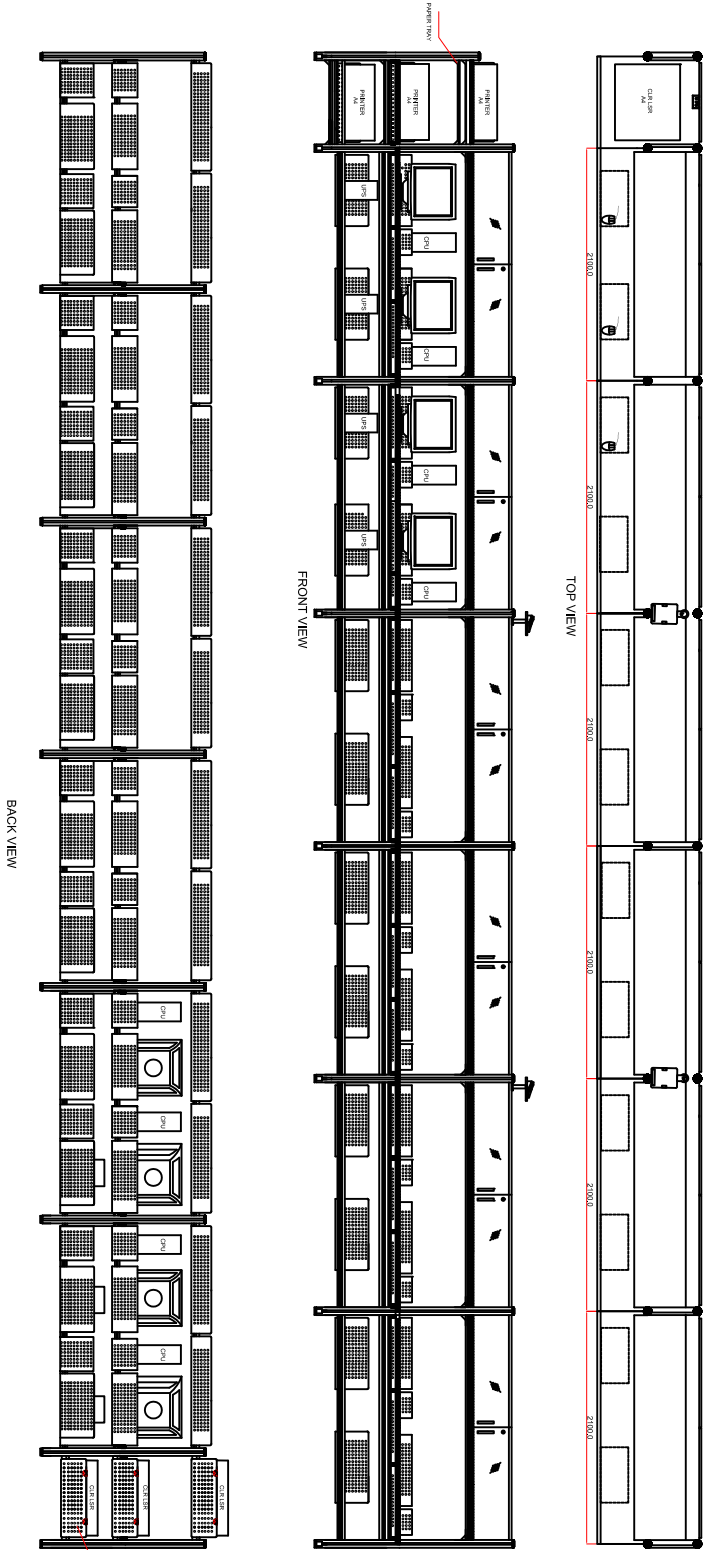
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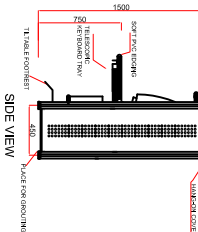
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- NOTES :
- 1) SHELVES THK : 25 MM(MDF)
  - 2) WORK SURFACE THK : 25 MM (MDF)
  - 3) AESTHETIC CAP WILL BE PROVIDED ON BOTH SIDES.
  - 4) COLOR OF LAMINATE -AS PER APPROVAL.
  - 5) EXTREME SIDE COVERS WILL BE EMBOSSED.
  - 6) COLOR OF PLASTIC CAP - BLACK
  - 7) PAINT SHADE
  - 8) SIDES & HANG ON COVERS -RAL 5012
  - 9) FOOT EXTENSION & AESTHETIC CAP -DARK GREY
  - 10) PAINT THICKNESS
  - 11) ALUMINIUM SHEET : MIN. 30 MICRON
  - 12) MS COMPONENTS : MIN. 60 MICRON
  - 13) TOTAL ALUMINIUM EXTRUSION - CROMATISED & THEN POWDER COATED IN ALUMINIUM GREY
  - 14) THE FOLLOWING ITEMS TO BE MOUNTED:
    - a) CPU SIZE: (W X D X H) - (168 x 456 x 450) mm
    - b) UPS SIZE: (W X D X H) - (250 x 500 x 600) mm
    - c) MONITOR SIZE: (W X D X H) - (443 x 220 x 425-555) mm
  - 15) WEIGHT: 9.2 KG APPROX.
- This supplier to make provision for mounting the above items and if required suitable height adjustment of the shelves to be made.



BACK VIEW

FRONT VIEW

TOP VIEW

INVENTORY No.

SIGN. & DATE

REF. DRG. No.

REV.

DATE

ALTERED  
CHECKED  
APPROVED

REV.

DATE

ALTERED  
CHECKED  
APPROVED

NAME

SIGN

DATE



DEPT. CODE

TITLE:

BHARAT HEAVY ELECTRICALS LIMITED.  
ELECTRONICS DIVISION, BANGALORE  
WORK STATION RACK

WBS. No.

DRG. No.

No. OF  
SHEETS  
15

SHEET  
No.  
13

REV  
00

FORM No. A3-03

A3 SIZE

ON 3RD

2

3

4

5

6

7

8

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INVENTORY No.

SIGN. & DATE

REF. DRG. No.

G

REV.

DATE

ALTERED  
CHECKED  
APPROVED

REV.

DATE

ALTERED  
CHECKED  
APPROVED

NAME

SIGN

DATE



DEPT.

CODE

TITLE:

GA FOR ALMIRAH

BHARAT HEAVY ELECTRICALS LIMITED.  
ELECTRONICS DIVISION, BANGALORE

PROD / PROJ :  
CUSTOMER:

No. OF  
SHEETS

15

SHEET  
No.

14

REV

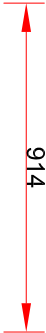
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DRG. No.

WBS. No.

FORM No. A3-03

A3 SIZE



914

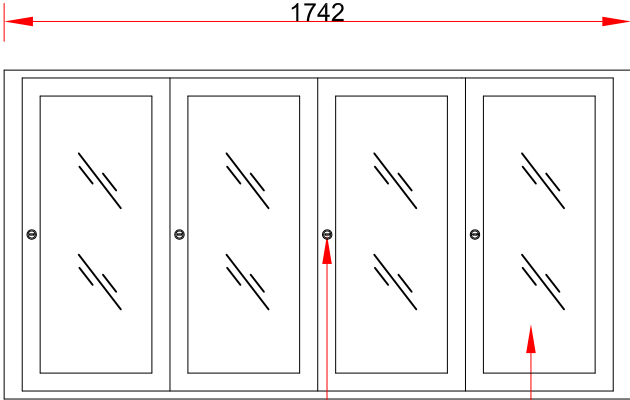


914

TOP VIEW



914

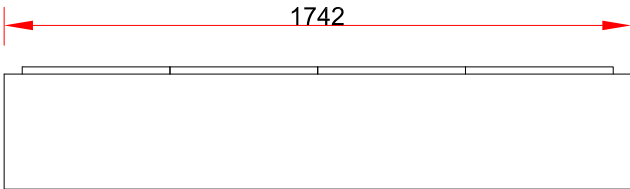


1742

GLASS DOORS

LOCK

FRONT VIEW



1742



320

SIDE VIEW

- 1) MATERIAL: CRCA STEEL
- 2) ALMIRAH COLOR :- AS PER APPROVAL.
- 3) IT WILL BE LOCKABLE.
- 4) GLASS DOORS

ON 3RD

2

3

4

5

6

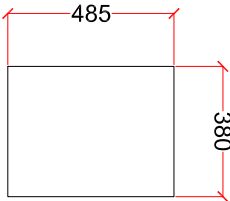
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8

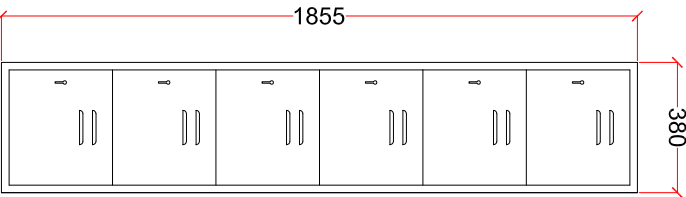
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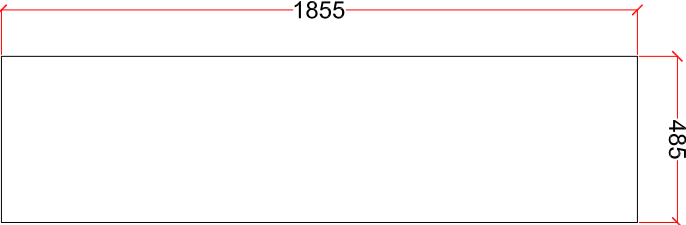
- 1) MATERIAL: CRCA STEEL
- 2) COLOR :- POWDER COATED IN T.A. GREY
- 3) GODREJ LOCK
- 4) INSIDE DIM. OF EACH COMPARTMENT  
300MM (H), 380MM (W), 450MM (D)



TOP VIEW



FRONT VIEW



SIDE VIEW

BHARAT HEAVY ELECTRICALS LIMITED.  
ELECTRONICS DIVISION, BANGALORE

GA FOR LOCKER SET

PROD / PROJ :  
CUSTOMER:



DEPT. CODE



WBS. No.

DRG. No.

No. OF SHEETS  
15  
SHEET No.  
15  
REV  
00

INVENTORY No.

SIGN. & DATE

REF. DRG. No.