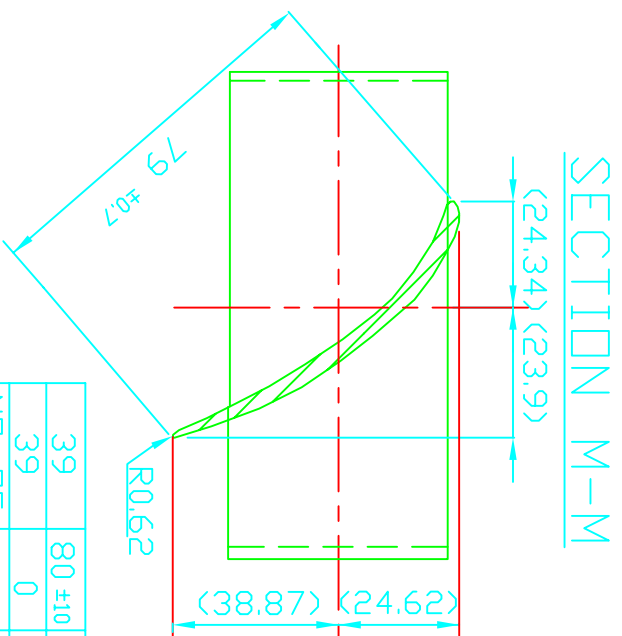
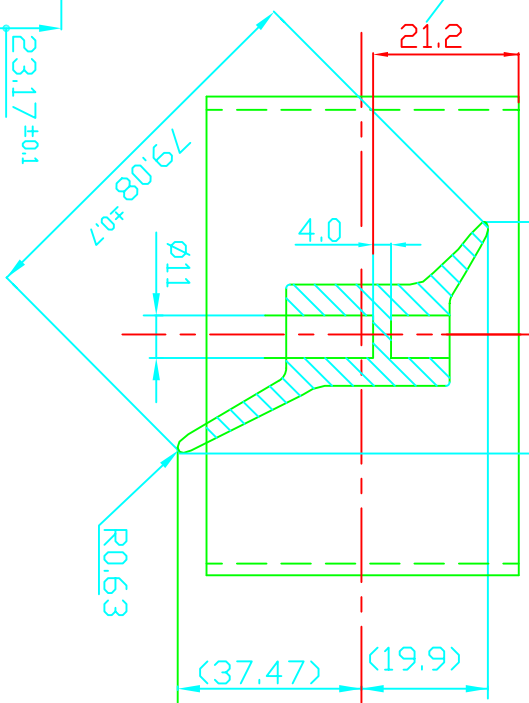
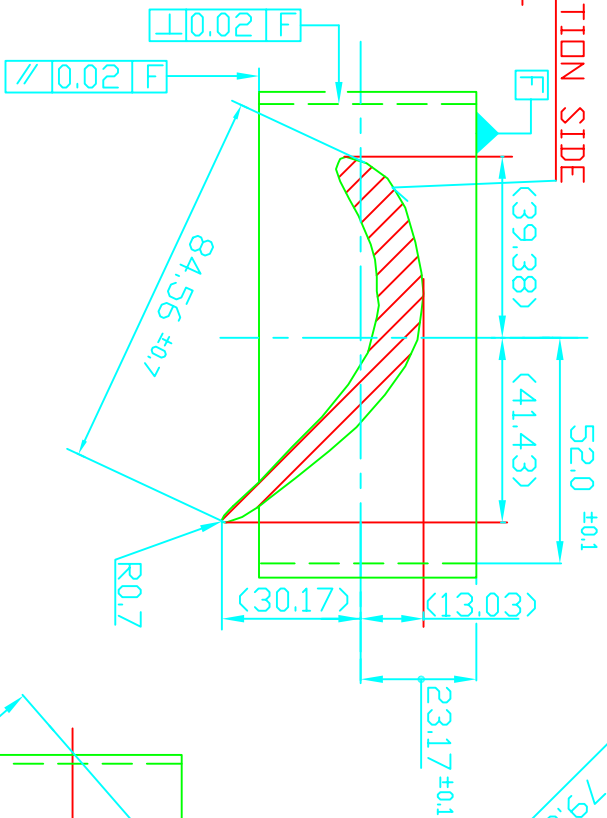
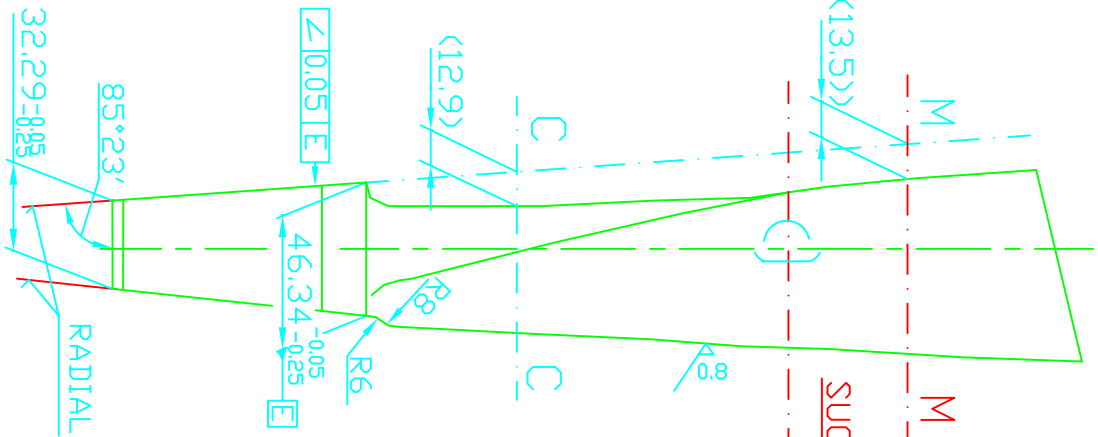
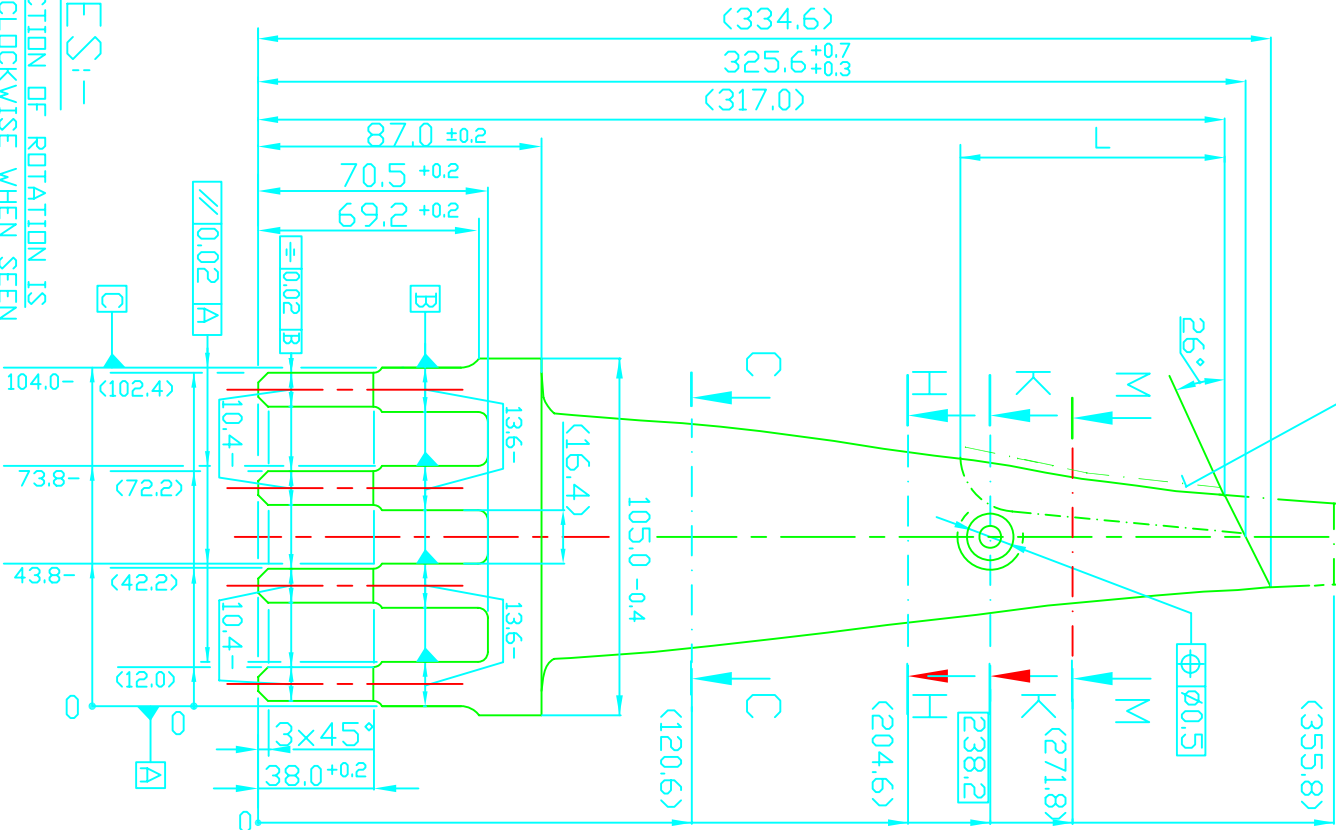


24000-22-303-C

ON DRG

10 FO 10 HS

VAR. 01:- INLET EDGE HARDENED
AND TEMPERED UP TO A WIDTH
OF 14mm ON THE SUCTION SIDE ONLY
HARDNESS VALUE=460 + 60 HV10



39	80 ±10	-01
39	0	-00
ND. OF PIECES	L	VAR

NOTES:-

1. DIRECTION OF ROTATION IS ANTI-CLOCKWISE WHEN SEEN IN THE DIRECTION OF STEAM FLOW
2. ALL UNMENTIONED RADI= R3 mm
3. FINAL MACHINING AS PER BLADING PLAN
4. ALLOWABLE VARIATION FOR ALL PROFILE CD-ORD. AS PER DRG. 3-303-22-20017-00
5. PROFILE CD-ORD. AS PER DRG. 0-303-22-00005-00
6. -TOLERANCE = -0.07

INVENTORY NO

SIGN. AND DATE

REF. DRG. NO. REV:0

COMPUTER FILE NAME

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4-2226-3420-00

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

REV. DATE

ALTERED
CHD/APPD

REV.

DATE

ALTERED
CHD/APPD

REV.

DATE

ALTERED
CHD/APPD

REV.

DATE

ALTERED
CHD/APPD

DRAWING MADE DN CAD

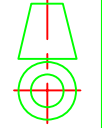


TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DEPT.
LTD.
CODE
415

UNTOOL. DIMS.
GR.
G/M/F



SCALE
-N.A.-

WEIGHT (KG)
2.5

NAME
MR. RAD

SIGN.

DATE
12.08.99

NO. OF
VAR.

TITLE

L.P. MOVING BLADE
SK/HK 57-3L

CARD
CODE
N.A.

DRAWING NO.
3-303-22-00042

REV.
01

ITEM NO.

NO. OF
ITEMS

NO. OF
SHT.

SHT. No

01

NO. OF SHT.

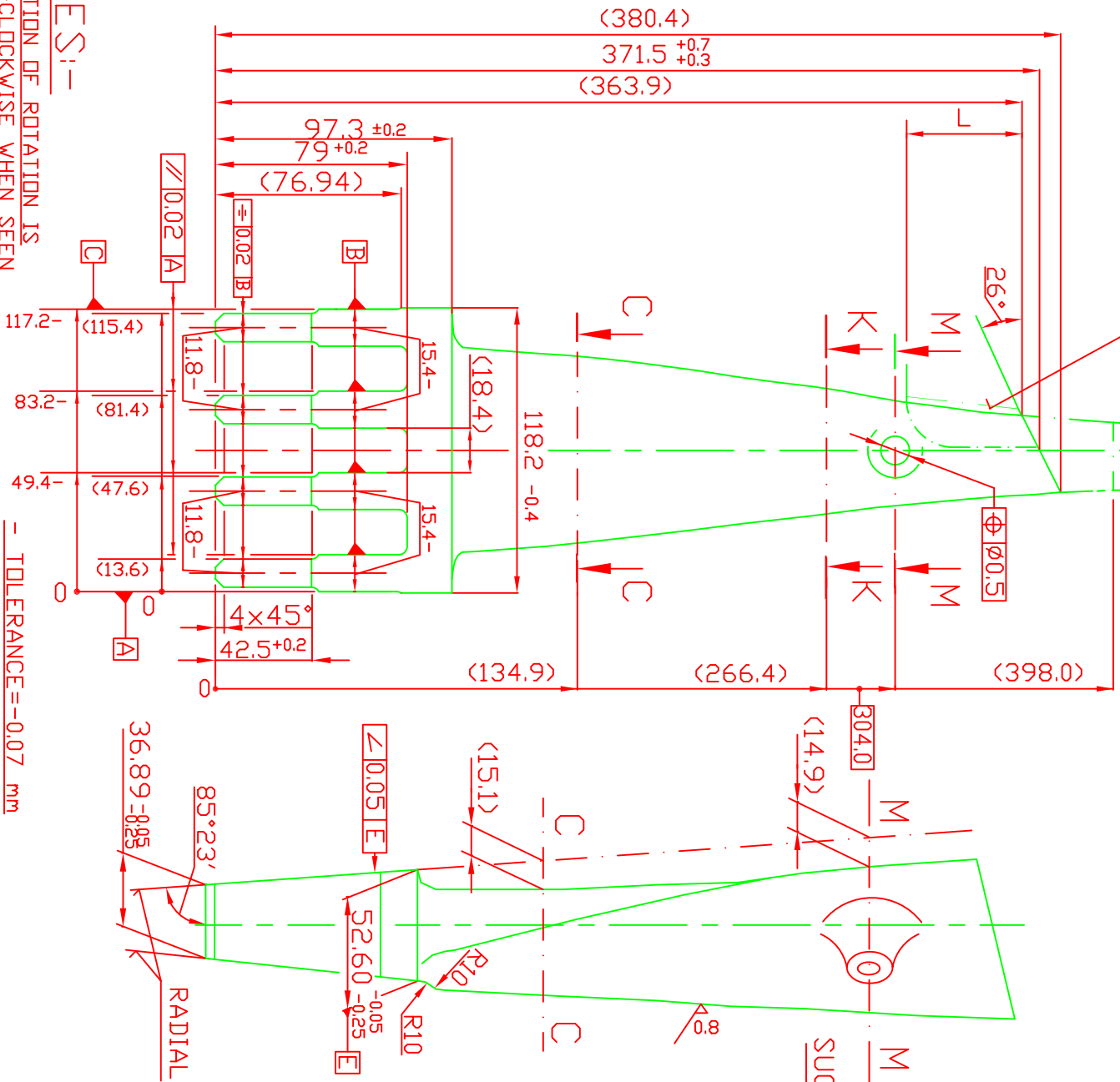
01

47000-22-303-C

ON DRG

10 FO 10 HS

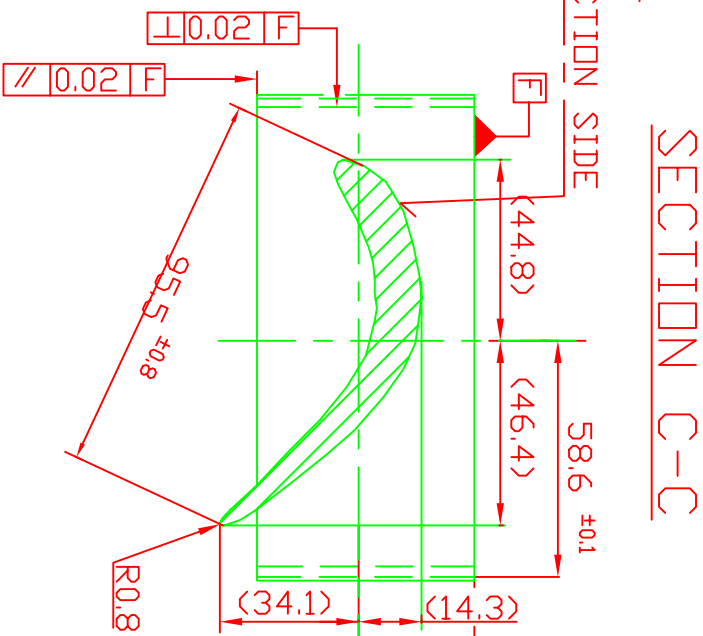
VAR. 01:- INLET EDGE HARDENED
AND TEMPERED UP TO A WIDTH
OF 15mm ON THE SUCTION SIDE ONLY
HARDNESS VALUE=460 + 60 HV10



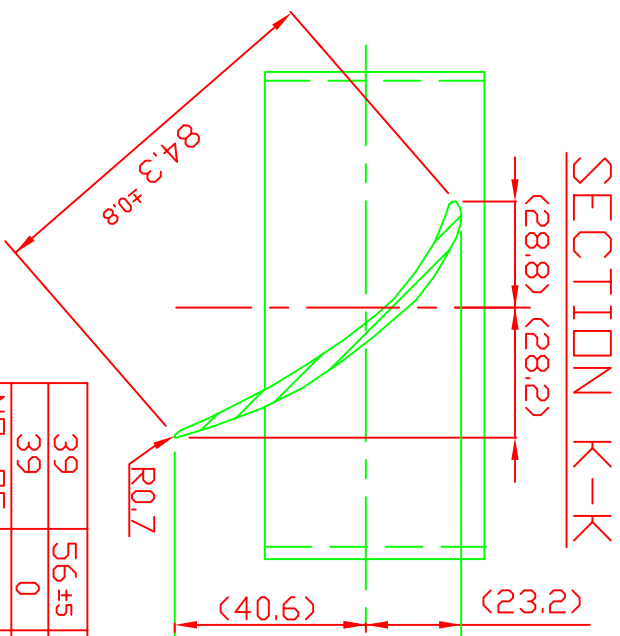
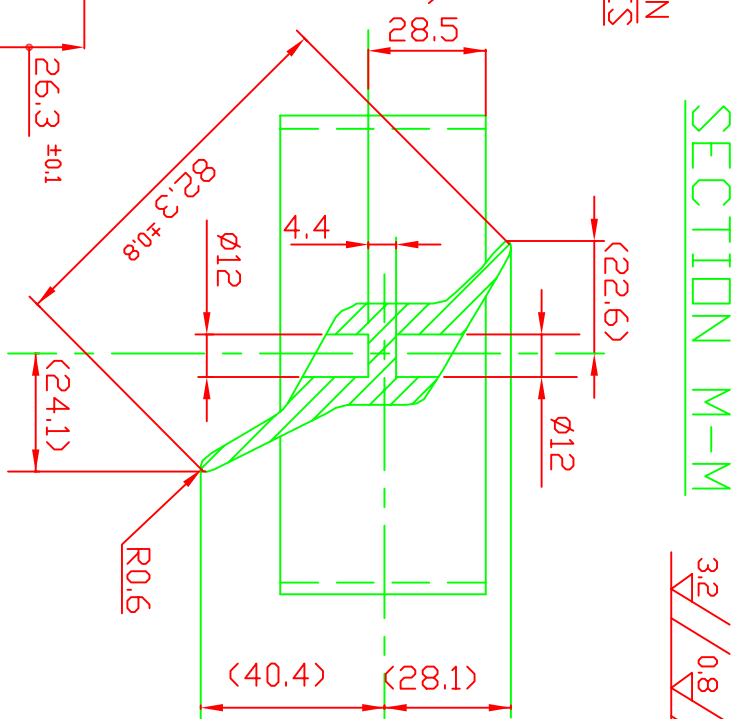
NOTES:-

1. DIRECTION OF ROTATION IS ANTI-CLOCKWISE WHEN SEEN IN THE DIRECTION OF STEAM FLOW
2. ALL UNMENTIONED RADI= R4 mm
3. FINAL MACHINING AS PER BLADING PLAN
4. ALLOWABLE VARIATION FOR ALL PROFILE CD-ORD. AS PER DRG. 2-303-22-20010-00
5. PROFILE CD-ORD. AS PER DRG.1-303-22-00007-00 (ASH)
6. PROFILE THICKENING AS PER DRG. 1-303-18-00002-04

- TOLERANCE=-0.07 mm



DIFFERENCE IN
ACTUAL DIMENSION
WITH IN A ROW IS
MAX. 0.1mm



NO. OF PIECES	L	VAR
39	56±5	-01
39	0	-00

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

NAME	SIGN.	DATE	NO. OF VAR.
UAKPR R. J.		23.02.98	
TS PRABHAKAR		23.02.98	
M ROSTI BABU		23.02.98	

DEPT. LTD.	UNTOOL. GR.	DIMS.	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
415	6/4/4/4		-NA.-	3.1	-NA.-	-NA.-	-NA.-

TITLE
L.P. MOVING BLADE
(SK 63-3L)

DRAWING NO.	REV.
3-303-22-00047	02

INVENTORY NO

SIGN. AND DATE

REF. DRG. NO. REV: B

COMPUTER FILE NAME

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4-2229-3515-00

D3220047.DWG

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

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CHD/APPD

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REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE

REV. DATE

CHD/APPD

ZONE