



Pre-Qualifying Requirement (PQR) for Machining of Ring-Divided (Drg No. 21074358143)

TTX/PQR/2025/170

S. No	REQUIREMENT	REMARKS
1.	Only those vendors should quote who have following machines installed & operational at their works for machining of Ring-Divided (Drg No: 21074358143, Sheet No. 1) with following specifications: -	Vendor to Note
A.	<b><u>CNC Vertical Boring Machine</u></b> :- (for profile turning)  (a) Table Dia : 3300 mm or more (b) Vendor to provide Facial & Radial Runout of table (c) If table dia is less than 3300 mm, offer shall not be considered for evaluation.	Vendor to confirm & submit details.
B.	<b><u>Parting Off Facility</u></b> :  Supplier should have facility for parting off the Ring as per drawing.	Vendor to confirm & submit details.
C	<b><u>Drilling Facility</u></b>  Vendor should have suitable facility for drilling as per drawing.	Vendor to confirm & submit details.
2.	Vendor to confirm that above Machines (A, B & C) installed at their works are in good working condition with capability of machining similar size item as per Sl. No: 1 and capable of achieving all the dimensions, surface finish, accuracies & tolerances as per drawing.	Vendor to confirm
3.	Vendor to confirm that all the dimensions & surface finish of the component shall be met as per drawing.	Vendor to confirm.
4.	BHEL reserves the right to verify the information provided by vendor. BHEL may also visit vendor works if so desired by BHEL. In case the information provided by vendor is found to be false/ incorrect, their offer shall be rejected.	Vendor to agree.

Subject- Name:   
 28/10/2025  
Mgj (TTX)

Approved  
28/10/2025  
Sr. Mgr (NCT)