
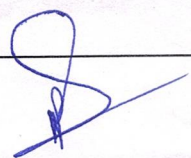


**Pre-Qualifying Requirement ( PQR) for Indent No. 20230853**

31230108037, 31230108038 , 41230108032

SL.No	REQUIREMENT	REMARKS
1.	Only those vendors should quote who have following machine installed & operational at their works for following operations for machining of the Items with Drg Nos: 31230108037,31230108038,41230108032	Vendor to Note.
A.	<b><u>Turning operation:-</u></b>	
(i)	Lathe/V. Turning Machine for Turning and profile machinig as per drawings and Technical Requirement.	Vendor to confirm & provide machine specification.
B.	<b><u>H. Borer:-</u></b>	
(i)	Faiclity for drilling/boring as per drawings and Technical Requirement.	Vendor to confirm & provide machine specification.
C.	<b><u>Milling Operation:-</u></b>	
(i)	Milling Machine to make Hexagons , Flat Surfaces as per drawing.	Vendor to confirm & provide machine specification.
D.	<b><u>Faacity for Gear Cutting:-</u></b>	
(i)	Facility required for Gear Cutting as per drawings and Technical Requirement.	Vendor to confirm & provide machine specification.
2	Vendor to confirm that above machines ( as per pt. no. A, B,C & D) are available at their works & are in good working condition with capability of achieving accuracies (parallelity, cylindricity, perpendicularity etc.) & tolerances as per drawing. If necessary, Vendor can suggest alternate machines (other than specified in pt. no. A,B,C & D) for machining job with accuracies (parallelity, cylindricity, perpendicularity etc.) & tolerances as per drawing, for review & acceptance by BHEL.	Vendor to confirm & submit details.
3	Vendor to confirm that all the dimensions, accuracies & surface finish of the component shall be met as per drawing.	Vendor to confirm.
4	BHEL reserves the right to verify the information provided by vendor. BHEL may also visit vendor works if so desired by BHEL. In case, the information provided by vendor is found to be false/ incorrect, their offer shall be rejected.	Vendor to note & agree.
 (Dilip Kumar) Mgr., TTX		 (Parvind Singh) Dy. Mgr., PPC-T