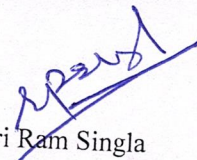
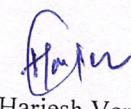


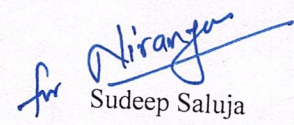
Indent No: 20230870

Pre-Qualifying Requirement (PQR) for Diffuser (Drg No: 01076258600)

SL.No	REQUIREMENT	REMARKS
1.	Only those vendors should quote who have following machines installed & operational at their works for machining of Diffuser (Drg No: 01076258600) with following specifications: -	Vendor to Note
A.	<b><u>Horizontal Boring Machine:</u></b> - (for joint face machining, hole drilling & tapping) (a) X traverse : 5500mm or more (b) Machine should be suitable to accommodate the job for machining.	Vendor to confirm & submit details
B.	<b><u>CNC Vertical Boring Machine:-</u></b> (for profile turning) (a) Table Dia : 5000 mm or more (b) Turning Dia : 6000 mm or more (c) Turning height : 1000 mm or more (d) Table capacity : 15 Ton or more	Vendor to confirm & submit details.
2.	Vendor to confirm that above Machines (A & B) installed at their works are in good working condition with capability of machining similar size item as per Sl. No: 1 and capable of achieving all the dimensions, surface finish, accuracies & tolerances as per drawing. If necessary, vendor may suggest alternate machines/methods (other than machines specified at point A & B) suitable for machining the job as per drawing, for review and acceptance by BHEL	Vendor to confirm & submit details.
3.	Vendor should have suitable facility such as Marking Table or Machine Bed etc. suitable to accommodate subject job for marking purpose. Vendor should also have suitable facility for lifting & handling the job.	Vendor to confirm.
4.	Vendor to confirm that all the dimensions & surface finish of the component shall be met as per drawing.	Vendor to confirm.
5.	BHEL reserves the right to verify the information provided by vendor. BHEL may also visit vendor works if so desired by BHEL. In case the information provided by vendor is found to be false/ incorrect, their offer shall be rejected.	Vendor to note & agree.

  
Shri Ram Singla  
(Dy. Mgr/NCT)

  
Harjesh Verma  
(Mgr/TTX)

  
Sudeep Saluja  
(Sr. Mgr/PPC-T)