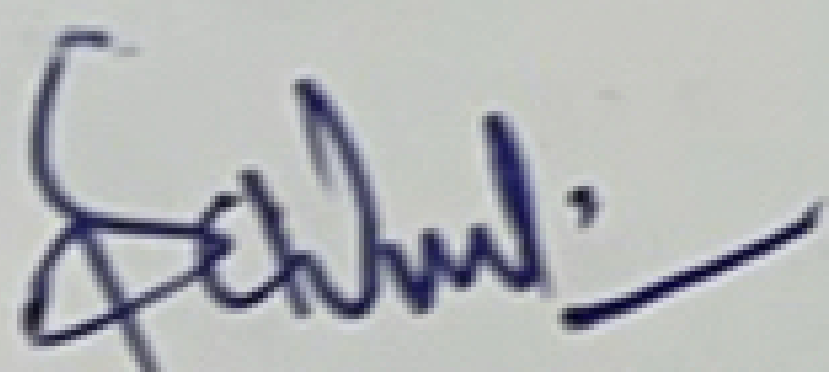
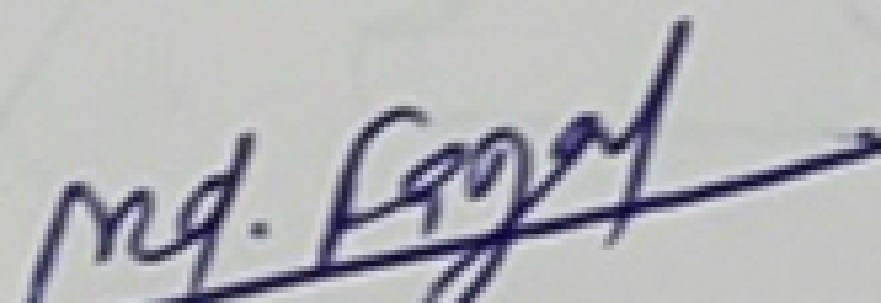


Pre-Qualifying Requirement (PQR) for Indent No:


SL.No	REQUIREMENT	REMARKS
1.	Only those vendors should quote who have following machine installed & operational at their works for following operations of <u>LEVER ASSEMBLY</u> , <u>Drawing no: 12120220101 and 12120220102</u>	Vendor to Note
A.	<u>H. Boring Operation:</u> -	
i.	<u>CNC Horizontal Boring machine with rotary table:</u> (a) Offered machine is suitable for H. Boring operation as per drawing and Technical requirement.	Vendor to confirm & submit basic machine details (X,Y & Z traverse, Table size, Spindle runout)
2.	Vendor must have suitable facility such as Marking Table/Machine Bed/ Machine Table etc. to facilitate marking of hole positions.	Vendor to confirm.
3.	Vendor to confirm that above machines (A) installed at their works are in good working condition with capability of achieving all the dimensions, surface finish, accuracies & tolerances as per drawing.	Vendor to confirm.
4.	Vendor to confirm that all the dimensions & surface finish of the component shall be met as per drawing.	Vendor to confirm.
5.	BHEL reserves the right to verify the information provided by vendor. BHEL may also visit vendor works if so desired by BHEL. In case the information provided by vendor is found to be false/ incorrect, their offer shall be rejected.	Vendor to note & agree.


TTX

DILIP KUMAR)
E4 / TTX.


NCT

(MD. FAZALHAQUE)
MGR/NCT


PPC-T

(Sachin Chaudhary)
Dy-mgr-T