

ANNEXURE – A

Pre-Qualification Requirements (Technical) for material code - W96413501006 and W96413800089, W96414907057.

Mandatory requirements:

- 1.0 Vendor should have experience of supplying, in last five years (from date of enquiry) of small machined items like washers, nipple, dowel, ring of material grades steel/copper.
- 1.1 In support of above, vendor shall furnish their experience list for at least past five years (from date of enquiry), as per the following format to BHEL:

Sl No	PO No.	Quantity Nos	Size/Dimension	Material Grade	Name & address of customer	Date of supply

- 1.2 Vendor should furnish copy of PO (unpriced) of at least **one supply** from the above list along-with its test certificates like dimensional report, etc.
- 2.0 Vendor should confirm that they have in-house facilities for cutting, drilling, turning to manufacture small machined items. In case any activity is off-loaded to other sub-vendors, vendor to inform the manufacturing activity which is offloaded along-with sub-vendor's detail.
- 3.0 Vendor should confirm that they have testing facilities like dimension measurement etc. for machined components. In case any activity is off-loaded to other sub-vendors, vendor to inform the testing activity which is offloaded along-with sub-vendor's detail.

NOTE:

BHEL reserves the right to verify information submitted by vendor. In case the information is found to be false / incorrect, the offer shall be rejected.

PQR (Technical)

1. EXPERIENCE: Vendor should have the experience of manufacturing and supplying the washers or other small machined items from austenitic stainless steel Rods/ bars/sheets (Ti stabilized) of grade SS321 as per ASTM A276M / Gr.04Cr18Ni10Ti20 as per IS:6603.

In support of which, vendor to submit the following documents: -

- 1.1) Copy of one unpriced purchase order, having requirement of washers or other small machined items from above austenitic stainless steel Rods/bars/sheets, successfully executed during last ten years from the date of issuance of the enquiry,
- 1.2) Copy of dimensional, chemical composition & mechanical test certificates, for the items, corresponding to copy of purchase order submitted against clause 1.1.
- 1.3) Documentary evidence for acceptance of material for purchase order submitted against clause 1.1.

2. MANUFACTURING:

- 2.1) Vendor to confirm that they have all the in-house manufacturing facilities for manufacturing the enquired items meeting all the requirements of corresponding BHEL Specification & drawing.
 - 2.2) If the vendor plans to outsource any manufacturing activity, particulars of the same along with details of the sub-vendor to be furnished to BHEL, for review.
- 3.** Vendor shall source the raw material from reputed suppliers. For this, vendor to confirm that they will furnish details of the raw material supplier along with Mill Test Certificates to BHEL, at the time of supply.