

BHARAT HEAVY ELECTRICALS LIMITED
MM/RM/PURCHASE/TUBES

Ref: MM: Pur:IGCAR

Dt:21.05.2022

Pre-Qualification requirements (POR) for the procurement of Seamless Steel Tubes & Pipes through Open Tender

A) Organizational Capability:

1. Manufacturers having tube mill are only eligible to participate. Offer from traders, fabricators and stockists are not acceptable and will not be considered for evaluation.
2. For the submitted mother hollow sources, the supplier shall submit original test certificate/s of mother hollow along with product test certificate/s.
3. Vendor to indicate the nature of the firm (Manufacturer/Trader/dealer/stockist). Product catalogue shall be submitted.
4. Suppliers shall submit filled in supplier facility report for Tube mill (Format enclosed). Suppliers without basic manufacturing facilities in-house, shall not be considered for evaluation. In house facilities for Heat treatment & Non-Destructive Testing (On-line UT & Online Thickness Measurement facility for Tubes) are mandatory requirements for consideration of the offer.
5. Chemical, Mechanical testing shall be done in house or at Labs certified as per National/International standards like ISO 9001 or ISO/IEC 17025 etc. or Govt approved Labs.
6. Supply of pipes and tubes shall be as per GQP/FBTR/01 and GQP/FBTR/02 respectively.
7. Suppliers shall submit a valid ISO 9001 certificate or Quality Assurance Manual or Written down procedure.
8. BHEL/End customer reserve the right to inspect the item ordered at any stage at vendor's works and if found not meeting the stipulated conditions, material is liable for rejection.
9. BHEL/End customer reserves the right to inspect the first lot of materials at vendor's works for giving clearance before bulk production.
10. BHEL reserves the right to visit supplier's works to audit and inspect to ensure the capability for technical evaluation.

B) Technical Competence:

1. Point by point confirmation to the tendered specification FBTR/33410/0003/R-0 is mandatory for consideration of offer and signed Tendered Specification shall be submitted.
2. Suppliers shall submit the experienced manpower details specific to Manufacturing, Quality and NDE requirements.
3. Supplier shall submit the following quality documents for review and approval by BHEL (On Placement of P.O).
Quality Assurance plan, Manufacturing process plan, Material sampling and testing plan, NDE Procedures.
4. Dispatch clearance for materials shall be given after acceptance of TC by BHEL. Inspection agency will be BHEL approved TPI.

C) Past Experience/ Performance:

1. Suppliers shall have supplied tubes as per the specification SA213T91 & Pipes as per the specification SA335P91 or any higher alloy steel grades.
2. Details of supplies made in past 5 years indicating the Quantity, Size, Specification & Customer details shall be submitted year wise.

3. Unpriced PO copies & Proof of supply (such as invoice / bill of lading copies and sample test certificates) against specification shall be submitted as mentioned above in Clause C1.
4. Unpriced PO copies & Proof of supply (such as invoice / bill of lading copies and sample test certificates) covering minimum and maximum sizes meeting the tendered size requirements shall be submitted as mentioned above in Clause C1.
5. The manufacturing size range shall be indicated in the offer. However, if credential is not available for any specific tendered size, then specific declaration shall be submitted by mill stating the capability to produce that quoted size/s.
6. Supplier shall provide guarantee for the supplied material for a minimum period of 5 Years from date of supply.

D) Financial Soundness:

1. Indigenous suppliers shall submit Audited copies of annual reports (Balance Sheets), Profit & Loss statement for the last three years (or from date of incorporation whichever is less).
2. Import suppliers shall submit latest report from a reputed third party business rating agency like Dun & Bradstreet, Credit reform etc...

Necessary supporting documents shall be submitted for meeting each of the above Pre-Qualification Criteria for evaluation of the offers.

BHEL shall consider/Not-consider the offers based on the evaluation of documents submitted for the above Pre-Qualification Criteria. If required, BHEL shall make on-site assessment of the facilities at supplier's works during the bid evaluation.