

## **PQC & TECHNICAL SPECIFICATIONS FOR FABRICATION ITEMS (23 NOS)**

**The PQC requirement for the list of fabrication items shall be as below:**

1. Bidder shall have a fabrication facility to carry out the work at their workshop. Bidder shall have punching press machines & bending machines to fabricate sheet metal items in their workshop to carry out the work. Bidder to provide documentary evidence for the same along with rating of all machinery available in the bidder's works.
2. The Purchase Order will be placed on part quantities based on BHEL project requirements, vendor will have to deliver the part quantities as per PO terms to BHEL-Electronics Division, Mysore Road, Bangalore timely to avoid any penalty charges. The bidder should have his/her workshop facility within periphery of 100 KMs. (Hundred kilometers) from the location of BHEL-Electronics Division, Mysore Road, Bangalore. The bidder shall submit documentary evidence to this effect.
3. Bidder should have executed at least one P.O./ Work order for sheet metal/ CRCS items pertaining to the similar works in last 3 years of a minimum value ₹40 Lakh.
4. The bidder should have achieved a minimum annual average financial turnover of ₹1,00,00,000 (Rupees One Crore only) in last three financial years i.e. 2022-23, 2023-24 and 2024-25. The bidder shall submit the balance sheets for all the three years.

**The Technical specifications for the list of fabrication items shall be as below.**

1. The bidder shall have requisite working personal, manufacturing facility, testing and inspection facility, loading and storing facility etc. The bidder shall submit these details as part of technical bid.
2. The fabrication items in the list (23 Nos) shall be fabricated as per the drawing given at the time of P.O. The raw material used shall be of Good quality CRCS sheet as per standard ED10199 Rev.3. Pre shipment inspection after powder coating/ zinc plating is applicable.
3. The fabrication items in the list (23 Nos) shall be powder coated/ zinc plated after production. The pretreatment, powder coating/ zinc plating shall be done as applicable as per following BHEL standards.
  - a. Pretreatment- ED0673694 – Revision 06.
  - b. Powder coating – ED0851799– Revision 10
  - c. Zinc Plating – ED0673692 Revision 00
4. Bidder shall confirm to manufacture items in the list (23 Nos) as per drawings/ P.O. and to powder coat/ zinc plate as per BHEL standards. In case of non-availability of powder coating/ zinc plating facility, the bidder shall do the powder coating/ zinc plating after production at the approved vendors' place as below:
  - a. Powder Coaters:
    - i. TASKA FIBRES PRIVATE LIMITED., Rajajinagar, Bangalore
    - ii. INDUSTRIAL ORGANIC FINISHERS, Mysore Road, Bangalore
    - iii. SUMUKHA ENGINEERING PVT. LTD., Jigani, Bangalore
    - iv. DURGASHREE COATERS PVT. LTD., Hegganahalli, Bangalore
    - v. NANDINI NATURA COATINGS, Bangalore
    - vi. NIHAR TECHNOCRAFTS PVT. LTD., Kamakshipalya, Bangalore
    - vii. ASSOCIATED COMMERCIAL ENTERPRISES, Mahadevapura, Bangalore
    - viii. MPP TECHNOLOGIES PVT. LTD., Peenya, Bangalore

## PQC & TECHNICAL SPECIFICATIONS FOR FABRICATION ITEMS (23 NOS)

- ix. DEVI ENGINEERING, Electronics city, Bangalore
- x. Any other approved vendor at the time of order placing
- b. Zinc Plating:
  - i. Anand Industries, Bangalore
  - ii. Arun Electroplaters & Engg. Works, Kamakshipalya
  - iii. Balambiga Metal Finishers, Balambiga
  - iv. Bharath Electro Chem, Rajajinagar
  - v. ITI Ltd, Bangalore
  - vi. Sharada Electro Chem, Attibele, Bangalore.
  - vii. Any other approved vendor at the time of order placing

In case the bidder does not submit details mentioned in above clauses or meet the requirements of technical specifications, offers will be summarily rejected and bidder's offers/ proposals will not be evaluated.

- 5. Packing shall be done by the bidder to avoid any transit damages after powder coating/ zinc plating. Items shall be packed in packs of minimum quantity of each item for ease of

# REQUEST FOR QUOTATION - ONLINE BIDDING



BHARAT HEAVY ELECTRICALS LIMITED  
Electronics Division  
PB No. 2606, Mysore Road Bangalore - 560026  
INDIA

RFQ NUMBER:  
SSNE000169

Due Date/Day: [REDACTED]  
Time : [REDACTED]

RFQ DATE :  
[REDACTED]

MMI:PU:RF:003

Please submit your lowest quotation subject to our terms and conditions attached for the material mentioned below. "Quotation to be submitted in E Procurement portal only"

(for all correspondence)  
Purchase Executive : Saurabh Niranjana  
Phone : 080-26998935  
Fax :  
E-mail: saurabhniranjana@bhel.in

SI No.	Description	Qty	Unit	Delivery qty	Delivery Date
1	ED9060000196 3MM thick CRC Shims * HSN/SAC : 9032  3mm(T)x35mm(W)x85mm(L) CRC Shims for Hinge Bracket as per IT03 in BHEL Drg No.46532111298	1,000	NO	1,000	[REDACTED]
2	ED9060000200 Bracket for Wrist Band Socket * HSN/SAC : 9032  2mm(T)X30mm(W)X70mm(L) - CRC Bracket for wrist band socket as per BHEL drawing no. 46594300278	4,000	NO	4,000	[REDACTED]
3	ED9060000218 "2MM thick CRC Shims " * HSN/SAC : 9032  2mm(T)x35mm(W)x85mm(L) CRC Shims for Hinge Bracket as per IT02 in BHEL Drg No.46532111298	1,000	NO	1,000	[REDACTED]
4	ED9060000226 Strip for Dinrail/Channel assy * HSN/SAC : 9032  2mm thick CRC Strips for fixing Din rail & Cable Channel as per IT01 in BHEL Drg No. 46594300311	12,000	NO	12,000	[REDACTED]
5	ED9060000242 Plate for Dinrail, G Channel & Cbl Chnl * HSN/SAC : 9032  2mm thick CRC plate for fixing Din rail, G-Channel & Cable Channel assy as per BHEL Drg No.46594300308	8,000	NO	8,000	[REDACTED]
6	ED9060000250 Vertical Din Support Plate * HSN/SAC : 9032  2mm thick CRC Vertical Support Plate for	9,000	NO	9,000	[REDACTED]

## NOTES:

- This RFQ is governed by:
    - INSTRUCTIONS TO BIDDERS/SELLERS and GENERAL CONDITIONS OF CONTRACT FOR PURCHASE available at <http://edn.bhel.com> (RFQ-PO Terms & Conditions)
    - Any other specific Terms and Conditions mentioned. of offers are required to furnish authorization letter for the same.
  - Tender Result can be viewed in the website.
- \* The HSN/SAC no mentioned against the line items in the RFQ are indicative only.

For and On behalf of BHEL.

Saurabh Niranjana  
Control Equipment

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Electronics Division  
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Time : [REDACTED]

Please submit your lowest quotation subject to our terms and conditions attached for the material mentioned below. "Quotation to be submitted in E Procurement portal only"

(for all correspondence)  
Purchase Executive : Saurabh Niranjana  
Phone : 080-26998935  
Fax :  
E-mail: saurabhniranjan@bhel.in

SI No.	Description	Qty	Unit	Delivery qty	Delivery Date
	Din Rail Fixing as per BHEL Drg No. 36592600036				
7	ED9060000269 Bracket-2 for Din Rail * HSN/SAC : 9032  CRC Brackets for Din rail fixng for DCS Panels as per IT02 in BHEL Drg No.36594302291	6,000	NO	6,000	[REDACTED]
8	ED9060000277 Bracket-1 for Din Rail * HSN/SAC : 9032  CRC Brackets for Din rail fixng for DCS Panels as per IT01 in BHEL Drg No.36594302291	3,000	NO	3,000	[REDACTED]
9	ED9060000285 Bracket-3 for Din Rail * HSN/SAC : 9032  CRC Brackets for Din rail fixng for DCS Panels as per IT03 in BHEL Drg No.36594302291	6,000	NO	6,000	[REDACTED]
10	ED9060000293 PS- Mounting Plate - Max * HSN/SAC : 9032  2mm thickx120mmx748mm CRCS plate for mounting power supply for MAX system as per Item No.02 in BHEL Drg no.36592100159	1,000	NO	1,000	[REDACTED]
11	ED9060000307 115mm Plate for Din & Channel assy * HSN/SAC : 9032  2mm thickx115mmx748mm CRCS plate for Dinrail & Channel assembly per BHEL Drg no.46594300330	9,000	NO	9,000	[REDACTED]
12	ED9060000315 L Bracket for door switch * HSN/SAC : 9032	8,000	NO	8,000	[REDACTED]

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Electronics Division  
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Due Date/Day: [REDACTED]  
Time : [REDACTED]

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(for all correspondence)  
Purchase Executive : Saurabh Niranjn  
Phone : 080-26998935  
Fax :  
E-mail: saurabhnikranjan@bhel.in

SI No.	Description	Qty	Unit	Delivery qty	Delivery Date
	2mm thick CRCS L-Bracket for Door switch as per BHEL Drg no.46562100313				
13	ED9060000358 Plate for 8 level TB's * HSN/SAC : 9032  2mm thickx406mmx748mm CRCS plate for eight level TB's as per BHEL Drg no.46562100256	4,000	NO	4,000	[REDACTED]
14	ED9060000366 Plate for 2 rows of TB's * HSN/SAC : 9032  2mm thickx265mmx748mm CRCS plate for two rows of TB's with dinrail/channel as per BHEL Drg no.46594300309	3,000	NO	3,000	[REDACTED]
15	ED9060000374 Metso Rack Fiixing plate * HSN/SAC : 9032  2mm thickx240mmx748mm CRCS plate for METSO Rack Fixing as per BHEL Drg no.36594301663	3,000	NO	3,000	[REDACTED]
16	ED9060000382 PS- Mounting Plate - Valmet * HSN/SAC : 9032  2mm thickx250mmx748mm CRCS plate for mounting power supply for Valmet system as per Item No.01 BHEL Drg no.36592100159	3,000	NO	3,000	[REDACTED]
17	ED9060000404 115mm Plate for G, Din & Channel assy * HSN/SAC : 9032  2mm thickx115mmx748mm CRCS plate for G-Channel, C Channel, Dinrail & Cable Channel assembly per BHEL Drg no.46594300365	9,000	NO	9,000	[REDACTED]

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Time :

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(for all correspondence)  
Purchase Executive : Saurabh Niranjn  
Phone : 080-26998935  
Fax :  
E-mail: saurabhniranjn@bhel.in

SI No.	Description	Qty	Unit	Delivery qty	Delivery Date
18	ED9060000412 2Thk valmet rack & fan fixing plate * HSN/SAC : 9032  2mm thick X290mmX748mm CRCS plate for fixing Valmet rack & Top fan tier as per BHEL drawing no. 36594302236	12,000	NO	12,000	
19	ED9060000420 2Thk Z Bracket for smoke detector * HSN/SAC : 9032  2mm thick X80mmX195mm CRCS - Z bracket for smoke detector as per BHEL drawing no. 46594300299	4,000	NO	4,000	

Total Number of Items - 19

- 1.
- 2.

## NOTES:

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For and On behalf of BHEL.

Saurabh Niranjn  
Control Equipment

FIRST ANGLE PROJECTION

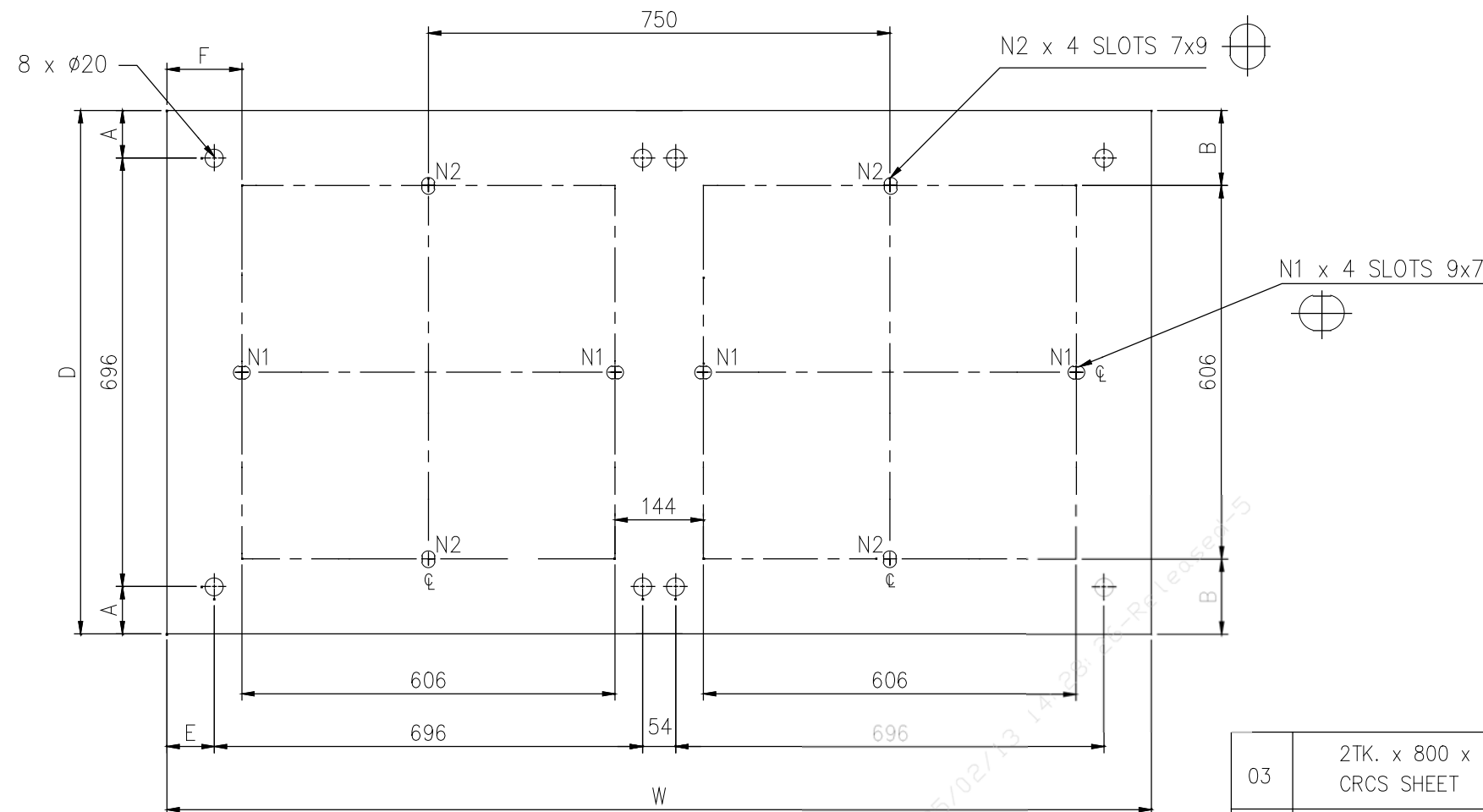
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REF. DRG.NO.  
36562100581

SIGN &amp; DATE

INVENTORY NO.

ITEM No.	D	A	B	W	E	F	PROTECTION
01	850	77	122	1600	77	122	IP42
02	800	52	97	1550	52	97	IP41
03	800	52	97	1500	27	72	IP42



AS PER M.O. INTERIOR & EXTERIOR.

1. COVERS MUST BE FLAT & FREE FROM TWIST, BOWING OR WAVINESS.  
AFTER CUTTING & PUNCHING.

THESE COVERS MUST STORED HORIZONTALLY ONE ON THE TOP OF THE OTHER ON A PLAIN SURFACE WITH SUPPORT UNDER THE FULL AREA.

THESE COVERS MUST BE STORED IN SUCH A PLACE THAT NOTHING WILL BE KEPT ON THEM EXCEPT THE SAME COVERS. NO BODY SHOULD WALKOVER OR STAND ON THEM. NO ITEM SHOULD FALL ON THEM THESE CARE SHOULD NECESSARY TO AVOID THE FORMING BY DENTS OF BENDING etc. ON COMPLETED COMPONENTS.

REV.	DATE	ALTERED	CRS	REV.	DATE	ALTERED	VIN00TH	REV.	DATE	ALTERED	VIN
03	31.05.17	CHECKED	YJ	05	20.04.19	CHECKED	PD	04	06.03.18	CHECKED	PD
		APPROVED	YJ			APPROVED	PD			APPROVED	PD


	REVISED AS PER PRODUCTION FEEDBACK. SLOT 7x9 WAS SLOT 7x11		MATERIAL CODE CHANGED		ITEM No.01,02,03 UNIT WT(KG) ADDED
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03	2TK. x 800 x 1500 CRCS SHEET		03	BC 0501516128	18.84	D
02	2TK. x 800 x 1550 CRCS SHEET		02	BC 0501516128	19.46	
01	2TK. x 850 x 1600 CRCS SHEET		01	BC 0501516128	21.35	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	UNT. Wt.(kg)	
			VARI ANT	MATERIAL SPECN.	QUANTITY	

CARD TYPE 2

CARD TYPE 1

[illegible]

 BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE	DRN	NAME	SIGN.	DATE	No. OF VAR
		VIN		28.08.2015	
	CKD	PD		28.08.2015	
	APPD	PD		28.08.2015	

DEPT. TGC	FOR UNSPECIFIED- TOLERANCES		SCALE	WEIGHT(Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
CODE 409	REFER ED 0230499		NTS		36562100582VA00	01	

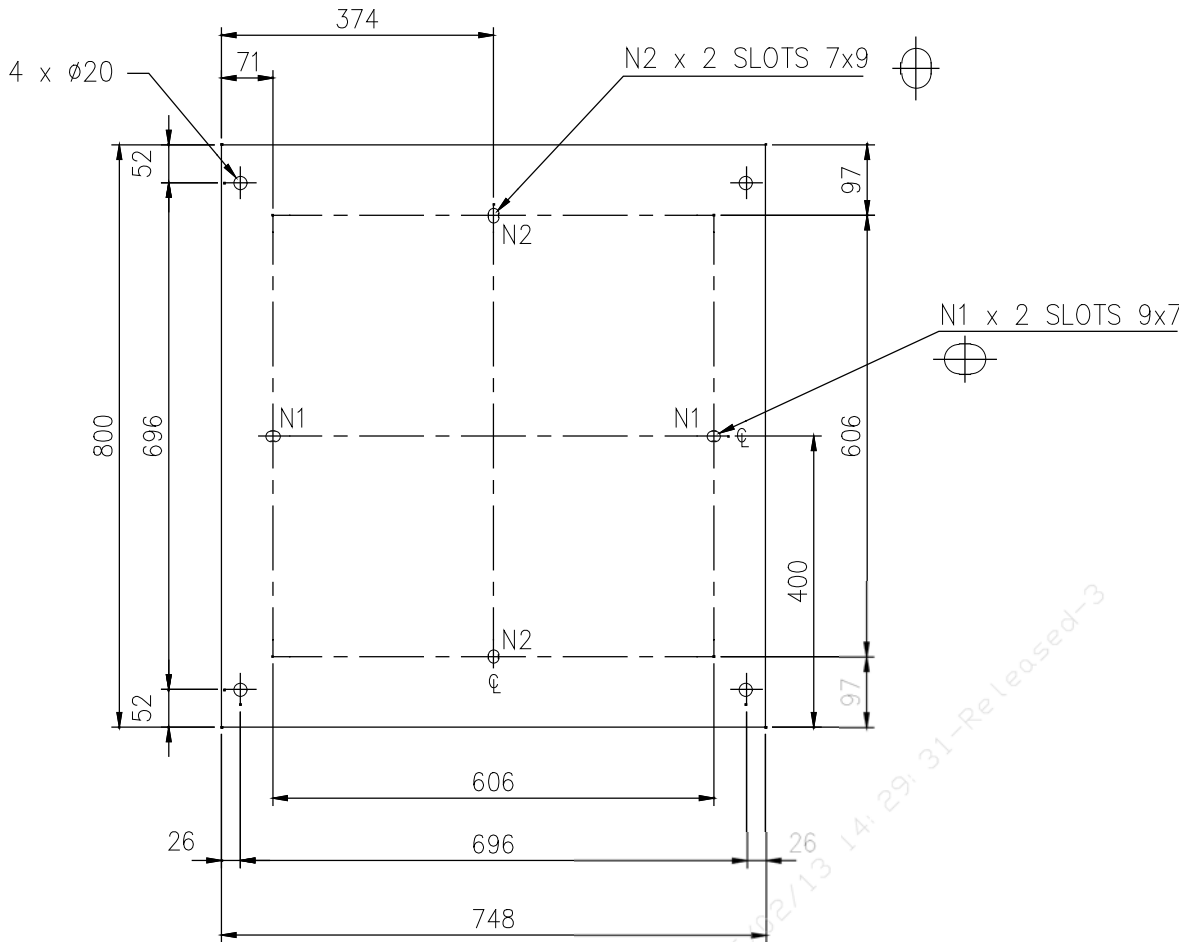
D.	TITLE	PLAIN TOP COVER FOR SUITE OF TWO
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DRAWING NO.	3 656 21 00581
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SHEET NO. 01	NO. OF SHEETS 01
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FIRST ANGLE PROJECTION

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	A														A										
	B														B										
	C														C										
	D														D										
	E																								
	F																								
SIGN & DATE	REF. DRG.NO. 36562100620																								
INVENTORY NO.																									
FINISH :- AS PER EES - EXTERIOR.																									
NOTE :- 1. COVERS MUST BE FLAT & FREE FROM TWIST, BOWING OR WAVINESS . AFTER CUTTING & PUNCHING.																									
NOTE TO STORE :- THESE COVERS MUST STORED HORIZONTALLY ONE ON THE TOP OF THE OTHER ON A PLAIN SURFACE WITH SUPPORT UNDER THE FULL AREA. THESE COVERS MUST BE STORED IN SUCH A PLACE THAT NOTHING WILL BE KEPT ON THEM EXCEPT THE SAME COVERS. NO BODY SHOULD WALKOVER OR STAND ON THEM. NO ITEM SHOULD FALL ON THEM THESE CARE SHOULD NECESSARY TO AVOID THE FORMING BY DENTS OF BENDING etc. ON COMPLETED COMPONENTS.																									
REV.	DATE	ALTERED		REV.	DATE	ALTERED CRS		REV.	DATE	ALTERED VIN		DEPT. SGC		FOR UNSPECIFIED-TOLERANCES		SCALE		WEIGHT(Kg)		REF. TO ASSY. DRG.		ITEM NO.		No. OF ITEM	
		CHECKED				CHECKED YJ				CHECKED PD		CODE 410		REFER ED 0230499		NTS				36562100619VA00		01			
		APPROVED		02	31.05.17	APPROVED YJ				APPROVED PD															
G						REVISED AS PER PRODUCTION FEEDBACK. SLOT 7x9 WAS SLOT 7x11																DRAWING NO. 3 656 21 00620		REV. 02	
																						SHEET NO. 01		No. OF SHEETS 01	




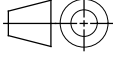
	2TK. x 748 x 800 CRCS SHEET			BC 0501516128	9.4
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	UNT. Wt.(kg)
			VARI ANT	MATERIAL SPECN.	QUANTITY

CARD TYPE 2

CARD TYPE 1

TYPE OF PRODUCT OR  
NAME OF CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE		DRN	NAME	SIGN.	DATE	No. OF VAR
	CKD	YJ				20.06.16	
	APPD	BNM				20.06.16	

DEPT. SGC	FOR UNSPECIFIED-TOLERANCES		SCALE	WEIGHT(Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
CODE 410	REFER ED 0230499		NTS		36562100619VA00	01	
TITLE PLAIN TOP COVER FOR SUITE OF ONE (IP-42)				DRAWING NO. 3 656 21 00620		REV. 02	
				SHEET NO. 01		No. OF SHEETS 01	



FIRST ANGLE PROJECTION


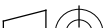
ALL DIMENSIONS ARE IN mm

COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited. It must not be used directly or indirectly in anyway detrimental to the interest of the Company		DRAWING NO. 3 656 21 00621		3		4		5		6		7		8					
A															A				
B															B				
C															C				
D															D				
E	FINISH :- AS PER EES INTERIOR & EXTERIOR.  NOTE :- 1. COVERS MUST BE FLAT & FREE FROM TWIST, BOWING OR WAVINESS . AFTER CUTTING & PUNCHING.														E				
F															F				
G	REV.	DATE	ALTERED CHECKED APPROVED	REV.	DATE	ALTERED CHECKED APPROVED	REV.	DATE	ALTERED CHECKED APPROVED	CRS YJ YJ	DEPT. SGC CODE 410	FOR UNSPECIFIED- TOLERANCES REFER ED 0230499		SCALE NTS	WEIGHT(Kg)	REF. TO ASSY. DRG. 36562100619VA00	ITEM NO. 02	No. OF ITEM	
										01	31.05.17		REVISED AS PER PRODUCTION FEEDBACK. SLOT 9X7 WAS SLOT 11X7	TITLE LH/RH EXTENSION PLATE FOR TOP COVER (IP-42)				DRAWING NO. 3 656 21 00621	
											SHEET NO. 01		No. OF SHEETS 01						

	2TK. x 152 x 800 CRCS SHEET			BC 0501516128	1.9
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	UNT. Wt.(kg)
			VARI ANT	MATERIAL SPECN.	QUANTITY

CARD TYPE 2 ← → CARD TYPE 1

TYPE OF PRODUCT OR  
NAME OF CUSTOMER/PROJECT

<div></div> <div>BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE</div>						NAME	SIGN.	DATE	No. OF VAR
					DRN	PM		20.06.16	
					CKD	YJ		20.06.16	
					APPD	BNM		20.06.16	
DEPT. SGC	FOR UNSPECIFIED— TOLERANCES REFER ED 0230499		SCALE  NTS	WEIGHT(Kg)	REF. TO ASSY. DRG.		ITEM NO.	No. OF ITEM	
CODE 410					36562100619VA00		02		

TITLE LH/RH EXTENSION PLATE FOR TOP COVER (IP-42)				DRAWING NO. 3 656 21 00621		REV. 01
SHEET NO. 01			No. OF SHEETS 01			

FIRST ANGLE PROJECTION

INVENTORY NO.

SIGN & DATE

REF. DRG.NO.  
36562100622

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36562100622

DRAWING NO.

A		3		4		5		6		7		8	
B		3		4		5		6		7		8	
C		3		4		5		6		7		8	
D		3		4		5		6		7		8	
E		3		4		5		6		7		8	
F		3		4		5		6		7		8	
G		3		4		5		6		7		8	

REV.

DATE

ALTERED

CHECKED

APPROVED

REV.

DATE

ALTERED

CHECKED

APPROVED

01

31.05.17

CRS

YJ

YJ

REVISED AS PER PRODUCTION  
FEEDBACK. SLOT 9X7 WAS  
SLOT 11X7

DEPT.  
SGC

CODE  
410

FOR UNSPECIFIED-TOLERANCES  
REFER ED 0230499

SCALE  
NTS

WEIGHT(Kg)

REF. TO ASSY. DRG.  
36562100619VA01

ITEM NO.  
03

No. OF  
ITEM

TITLE  
INTERMEDIATE PLATE  
FOR TOP COVER (IP-42)

DRAWING NO.  
3 656 21 00622

REV.  
01

SHEET NO. 01

No. OF SHEETS 01

FINISH :-  
AS PER M.O. INTERIOR & EXTERIOR.

NOTE :-  
1. COVERS MUST BE FLAT & FREE FROM TWIST, BOWING OR WAVINESS .  
AFTER CUTTING & PUNCHING.

4 SLOTS 30x20

30

148

30

52

800

696

400

400

76

56

76

208

2 SLOTS 9x7

	2TK. x 208 x 800 CRCS SHEET		BC 0501516128	2.6	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VARI ANT	MATERIAL CODE MATERIAL SPECN.	UNT. Wt.(kg) QUANTITY

CARD TYPE 2

CARD TYPE 1

TYPE OF PRODUCT OR  
NAME OF CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE		DRN	NAME	SIGN.	DATE	No. OF VAR
	CKD	YJ			20.06.16		
	APPD	BNM			20.06.16		

DEPT. SGC	FOR UNSPECIFIED-TOLERANCES REFER ED 0230499		SCALE NTS	WEIGHT(Kg)	REF. TO ASSY. DRG. 36562100619VA01	ITEM NO. 03	No. OF ITEM
TITLE INTERMEDIATE PLATE FOR TOP COVER (IP-42)					DRAWING NO. 3 656 21 00622	REV. 01	
					SHEET NO. 01	No. OF SHEETS 01	

FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm

659 21 00159

DRAWING NO.

3

4

5

6

7

8

11 HOLES Ø5.2 (B)

9 HOLES Ø6 (B)

4 SLOTS 9x7 (C)

40

668

40

250

230

205

100

25

18

0

0

18

64

74

124

149

224

249

299

374

449

499

524

599

624

674

684

730

748

A

B

C

D

E

F

G

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REF. DRG.NO.

SIGN & DATE

INVENTORY NO.

ITEM No.01


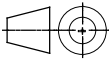
FINISH: POWDER COATED TO LIGHT GREY TO SHADE 631 OF IS:5 SEMI GLOSSY.

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED
		APPROVED			APPROVED			APPROVED

01	01	2 Thk x 250 x 748 Lg. CRCA SHEET		01	AA1011715112	2.94
QTY.	ITEM No.	DESCRIPTION	DRAWING NO.	ITEM No.	MATERIAL CODE	UT.Wt (kgs)
				VARI ANT	MATERIAL SPECN.	QTY.

CARD TYPE 2

CARD TYPE 1

	BHARAT HEAVY ELECTRICALS LIMITED.		DRN	NAME	SIGN.	DATE	No. OF
	ELECTRONICS DIVISION, BANGALORE		CKD	SD		24.11.2021	
	APPD	SKB		24.11.2021			
DEPT. BOP	FOR UNSPECIFIED-TOLERANCES		SCALE	WEIGHT(Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF
CODE 415	REFER ED 0230499		1:6				1
DETAIL OF POWER SUPPLY MOUNTING FOR VALMET				DRAWING NO.		REV.	
				3 659 21 00159		00	
				SHEET NO. 01		NO. OF SHEETS	02

FORM No. A3-01

A3 SIZE

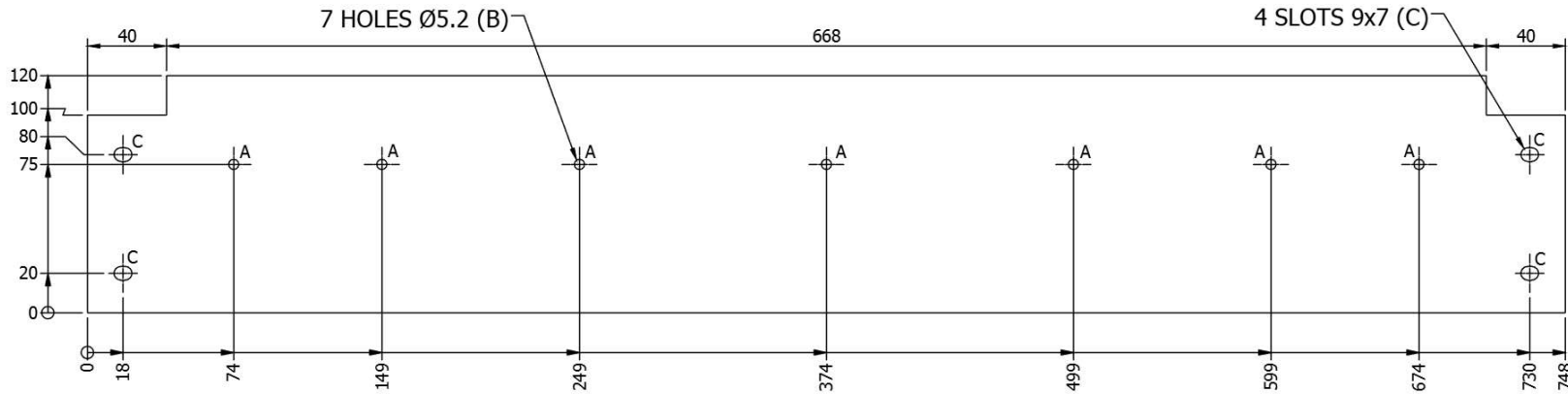
JOTHISH-2025/02/13 14:19:54-Released-0

FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm

3 659 21 00159

DRAWING NO.





ITEM No.02

FINISH: POWDER COATED TO LIGHT GREY TO SHADE 631 OF IS:5 SEMI GLOSSY.

01	02	2 Thk x 120 x 748 Lg. CRCA SHEET	02	AA1011715112	1.41
QTY.	ITEM No.	DESCRIPTION	DRAWING NO.	ITEM No. VARI ANT	UT.Wt. (kgs) MATERIAL SPECN. QTY.

CARD TYPE 2

CARD TYPE 1

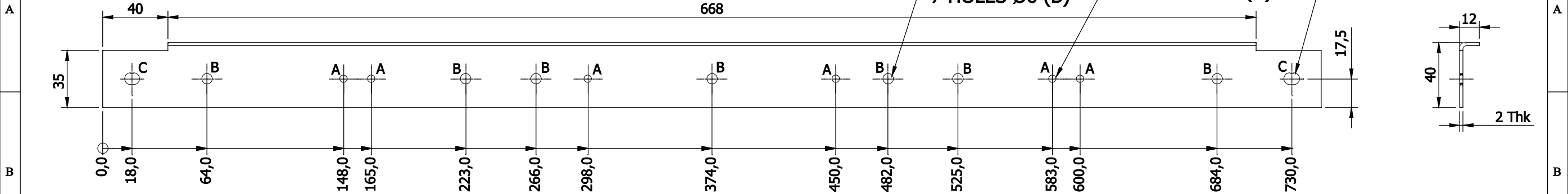
 BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE				DRN	NAME	SIGN.	DATE	No. OF
					MBK		24.11.2021	
					CKD	SD	24.11.2021	
					APPD	SKB	24.11.2021	
DEPT. BOP	FOR UNSPECIFIED- TOLERANCES REFER ED 0230499		SCALE 1:2.5	WEIGHT(Kg)	REF. TO ASSY. DRG.		ITEM NO.	No. OF
CODE 415								

TITLE DETAIL OF POWER SUPPLY MOUNTING PLATE FOR MAX				DRAWING NO. 3 659 21 00159		REV. 00
SHEET NO. 02		NO. OF SHEETS 02				

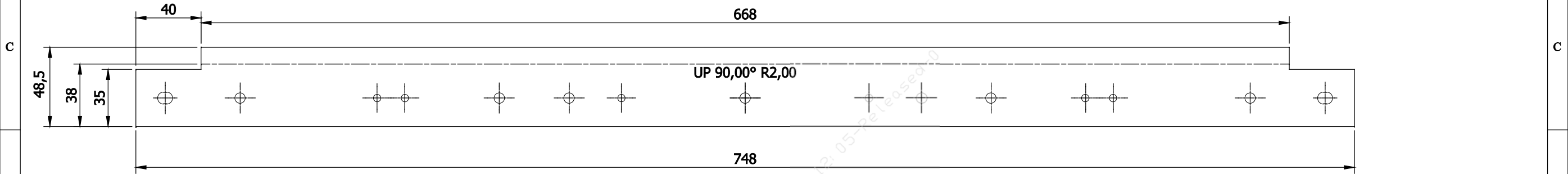
ALL DIMENSIONS ARE IN mm

FIRST ANGLE PROJECTION

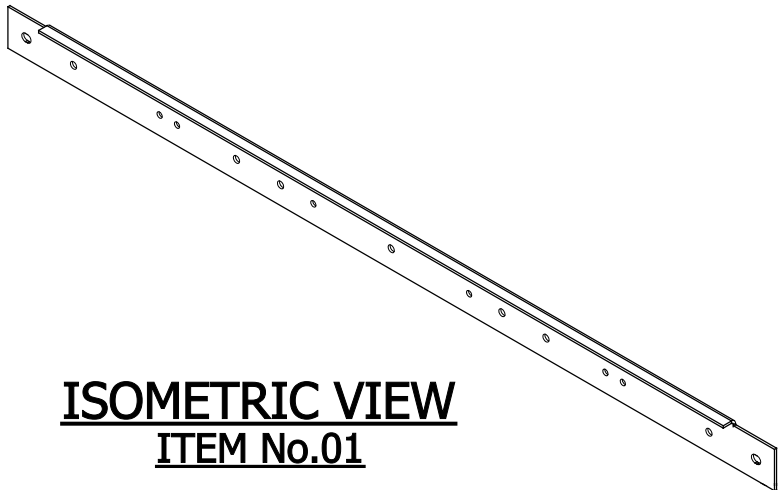
9E000 9Z 659 E  
DRAWING NO.



ITEM No.01



DEVELOPMENT DETAIL  
ITEM No.01



ISOMETRIC VIEW  
ITEM No.01

FINISH: POWDER COATED TO LIGHT GREY TO SHADE 631 OF IS:5 SEMI GLOSSY.

01	01	2 Thk x 48.5 x 748 Lg. CRCA SHEET		01	AA1011715112	0.5
QTY.	ITEM No.	DESCRIPTION	DRAWING NO.	ITEM No.	MATERIAL CODE	UT.Wt. (kgs)
				VARI ANT	MATERIAL SPECN.	QTY.

CARD TYPE 2

CARD TYPE 1



BHARAT HEAVY ELECTRICALS LIMITED.  
ELECTRONICS DIVISION, BANGALORE

DRN

NAME

SIGN.

DATE

No. OF

MBK

15.09.2021

CKD

SD

15.09.2021

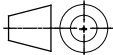
APPD

SKB

15.09.2021

DEPT. BOP

FOR UNSPECIFIED-  
TOLERANCES  
REFER ED 0230499



SCALE

1:6

WEIGHT(Kg)

REF. TO ASSY. DRG.

ITEM NO.

No. OF

CODE 415

TITLE

VERTICAL DIN  
SUPPORT PLATE DETAIL

DRAWING NO.

3 659 26 00036

REV.

00

SHEET NO. 01

NO. OF SHEETS 01

### FIRST ANGLE PROJECTION

DRAWING NO. 3 659 43 01663

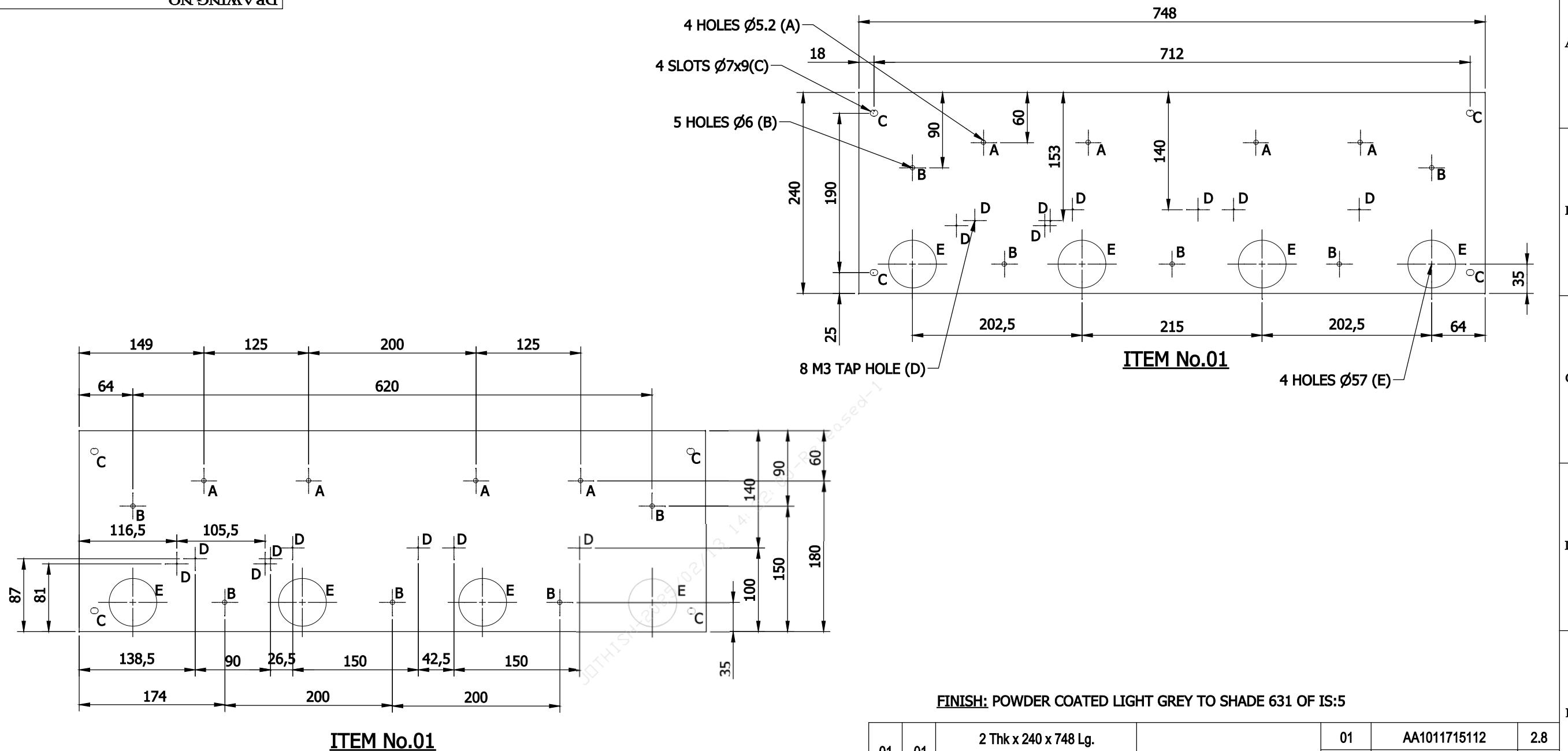
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REF. DRG.NO.

**SIGN & DATE**

INVENTORY NO.





**FINISH: POWDER COATED LIGHT GREY TO SHADE 631 OF IS:5**

01	01	2 Thk x 240 x 748 Lg. CRCA SHEET		01	AA1011715112	2.8
QTY.	ITEM No.	DESCRIPTION	DRAWING NO.	ITEM No.	MATERIAL CODE	UT. Wt. (kgs)
				VARI ANT	MATERIAL SPECN.	QTY.

CARD TYPE 2

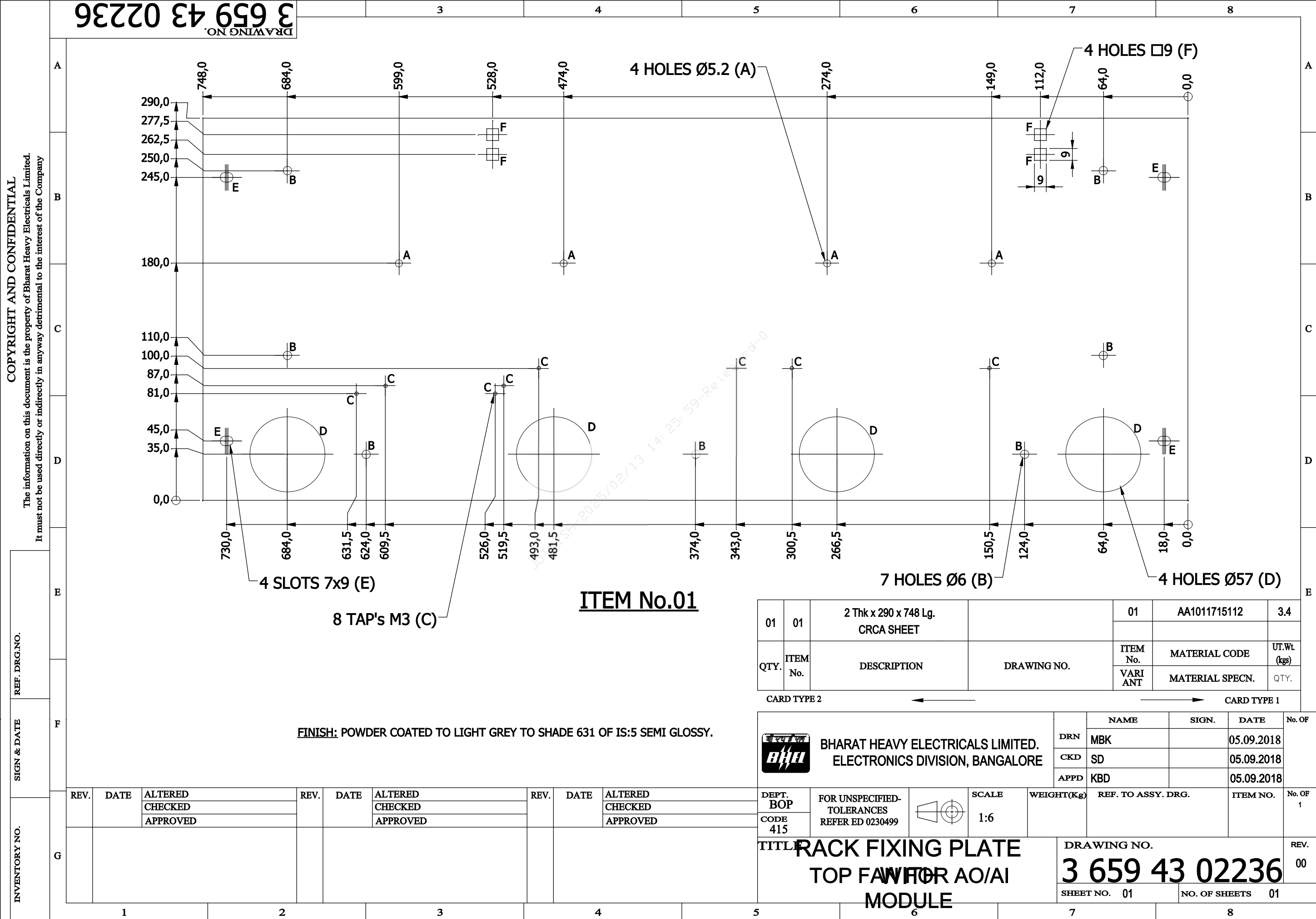
CARD TYPE 1

 <b>BHARAT HEAVY ELECTRICALS LIMITED.</b> <b>ELECTRONICS DIVISION, BANGALORE</b>	DRN	NAME	SIGN.	DATE	No. OF
	CKD	MBK		16.01.15	
	APFD	RR		16.01.15	

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED	PM	DEPT. BOP	FOR UNSPECIFIED-TOLERANCES REFER ED 0230499		SCALE 1:5	WEIGHT(Kg)	REF. TO ASSY. DRG.  36594301662	ITEM NO.  01	No. Of 1	
		CHECKED			CHECKED			YJ										
		APPROVED			APPROVED			BNM										
						01	13.02.18	8 M3 TAP HOLE (D) WAS 6 M3 TAP HOLE (D). DIMN. 81, 105.5 & 116.5 ADDED.		CODE 415	TITLE DETAIL OF RECK FIXING PLATE. METSO DNA			DRAWING NO. 3 659 43 01663		REV 01		
													SHEET NO. 01		NO. OF SHEETS 01			

FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm



FIRST ANGLE PROJECTION

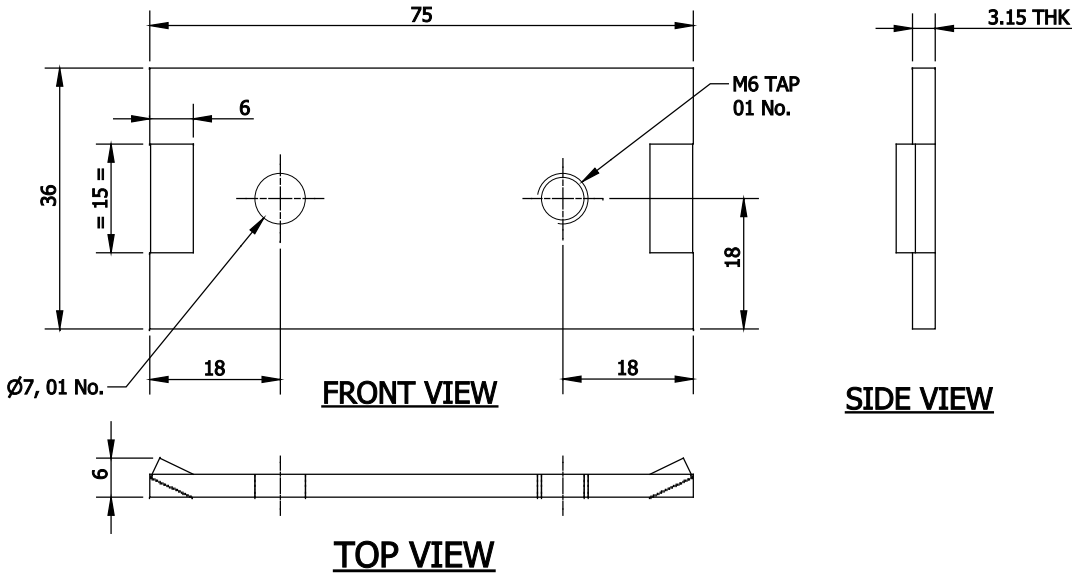
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REF. DRG.NO.

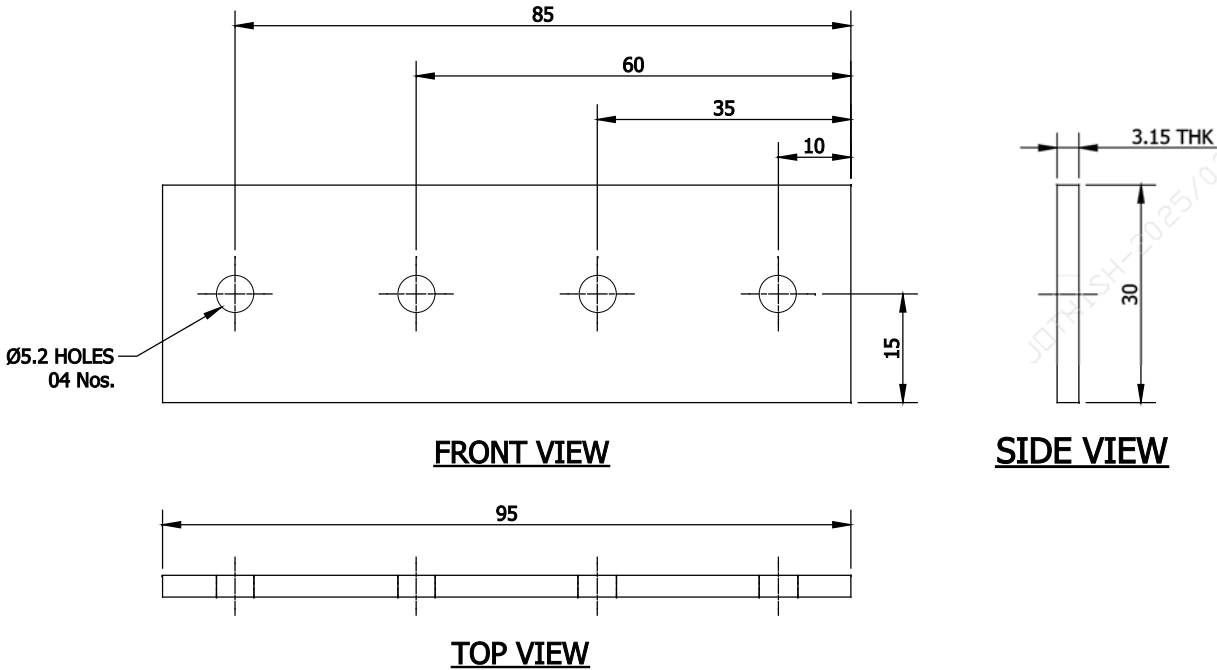
SIGN & DATE

INVENTORY NO.

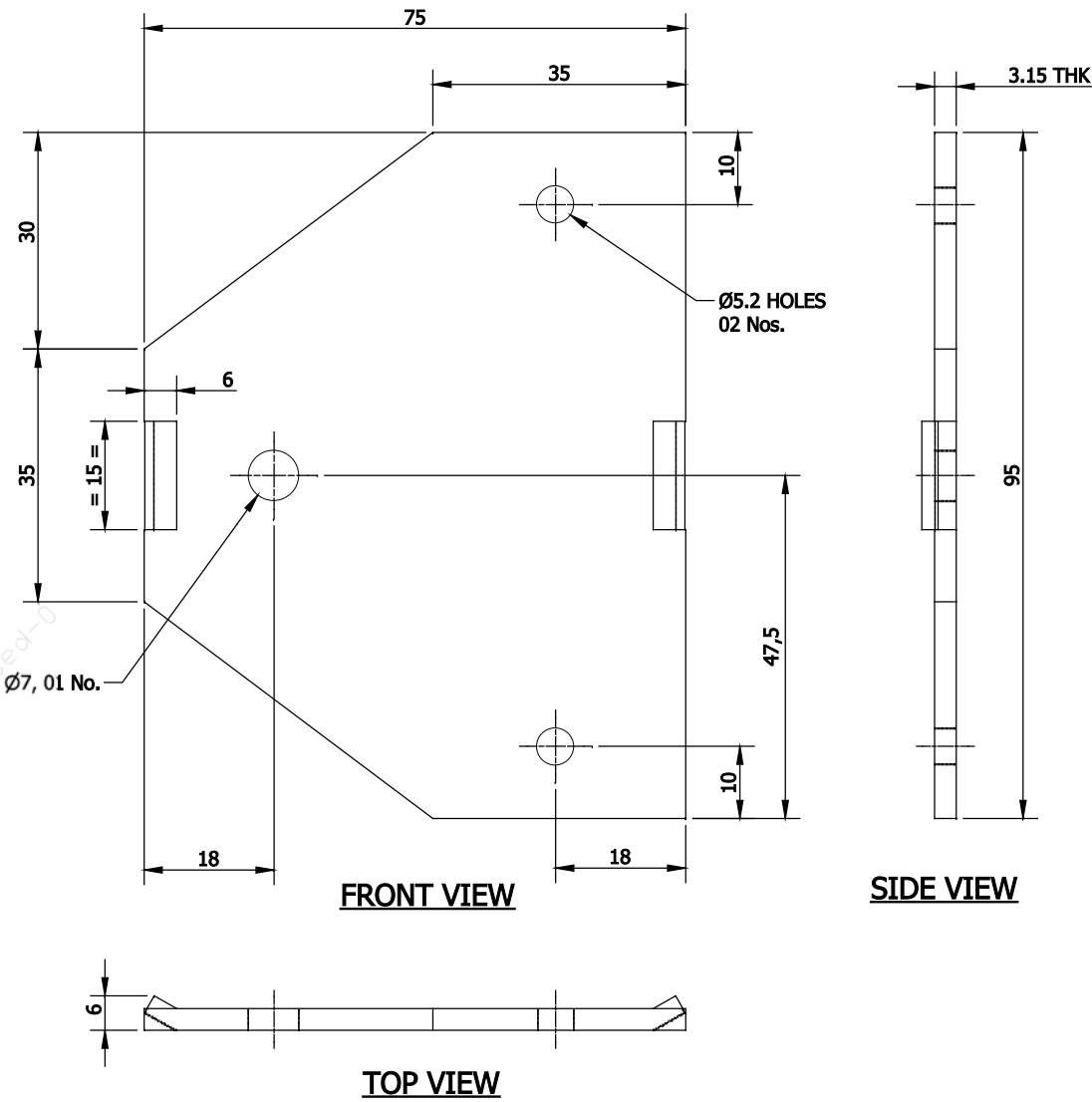
REV.	DATE	ALTERED CHECKED APPROVED	REV.	DATE	ALTERED CHECKED APPROVED	REV.	DATE	ALTERED CHECKED APPROVED



ITEM No. 03



ITEM No. 02



ITEM No. 01

FINISH:- TO BE ZINK PLATED & PASSIVATED TO 0.013TK.

TYPE OF PRODUCT OR  
NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LIMITED.  
ELECTRONICS DIVISION, BANGALORE

DRN	NAME	SIGN.	DATE	No. OF VAR
CKD	MBK		04.01.2019	
APPD	SD		04.01.2019	
	KBD		04.01.2019	

DEPT. BOP	FOR UNSPECIFIED- TOLERANCES REFER ED 0230499	SCALE 1:1	WEIGHT(Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF
CODE 415						
TITLE BRACKETS FOR DIN RAIL FIXING FOR DCS PANELS				DRAWING NO. 3 659 43 02291		REV. 00
				SHEET NO. 01		NO. OF SHEETS 01

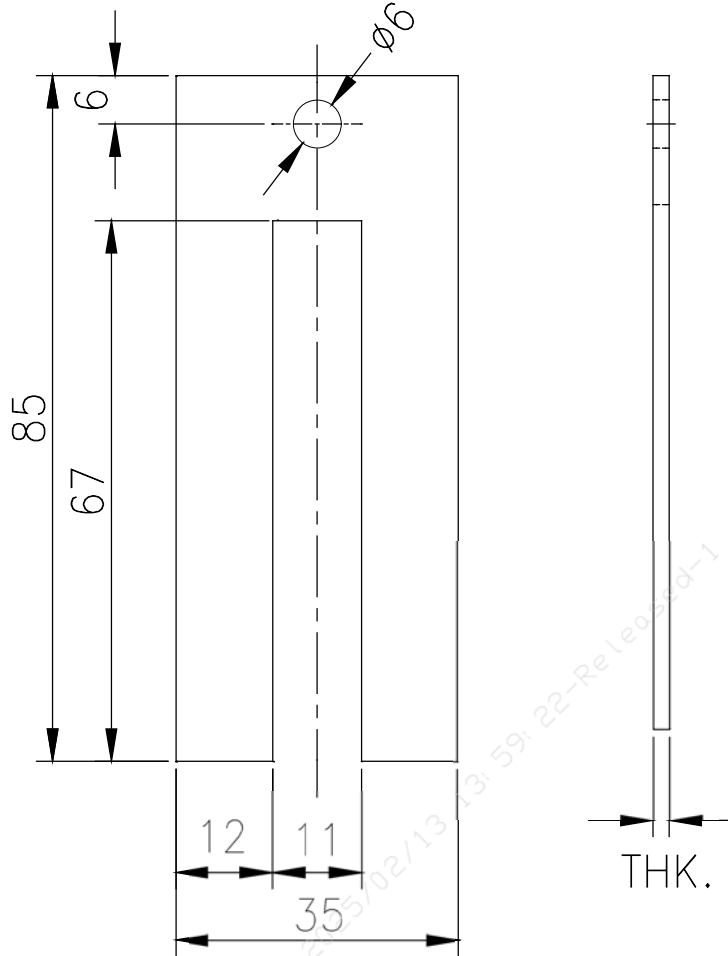


FIRST ANGLE PROJECTION

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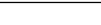
REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED	02	01.10.15	CHECKED SN MURTHY	01	29.10.13	CHECKED KBR
		APPROVED			APPROVED SUSHEEL			APPROVED AL
			DIMENSION 67,11&12 WERE 64,10&12.5 RESPECTIVELY,REVISED AS PER SHOP FEEDBACK,			MATERIAL WAS AL ALLOY SHT. ITEM NO.3 ADDED, REVISED & REDRAWN.		



FINISH : ZINC PLATED &amp; PASSIVATED TO 0.013THK.

	03	3THK. CRCS SHEET 35 x 85 Lg.			AA1011715120		
	02	2THK. CRCS SHEET 35 x 85 Lg.			AA1011715112		
	01	1THK. CRCS SHEET 35 x 85 Lg.			AA1011715074		
QTY.	ITEM NO.	DESCRIPTION	DRAWING No.	ITEM	MATERIAL CODE	A	UNIT Wt. (Kgs.)
				VAR.	MATERIAL SPECN.	C	QTY.

SIGN & DATE	SIGNATURE	NAME	SIGN.	DATE	No. OF VAR

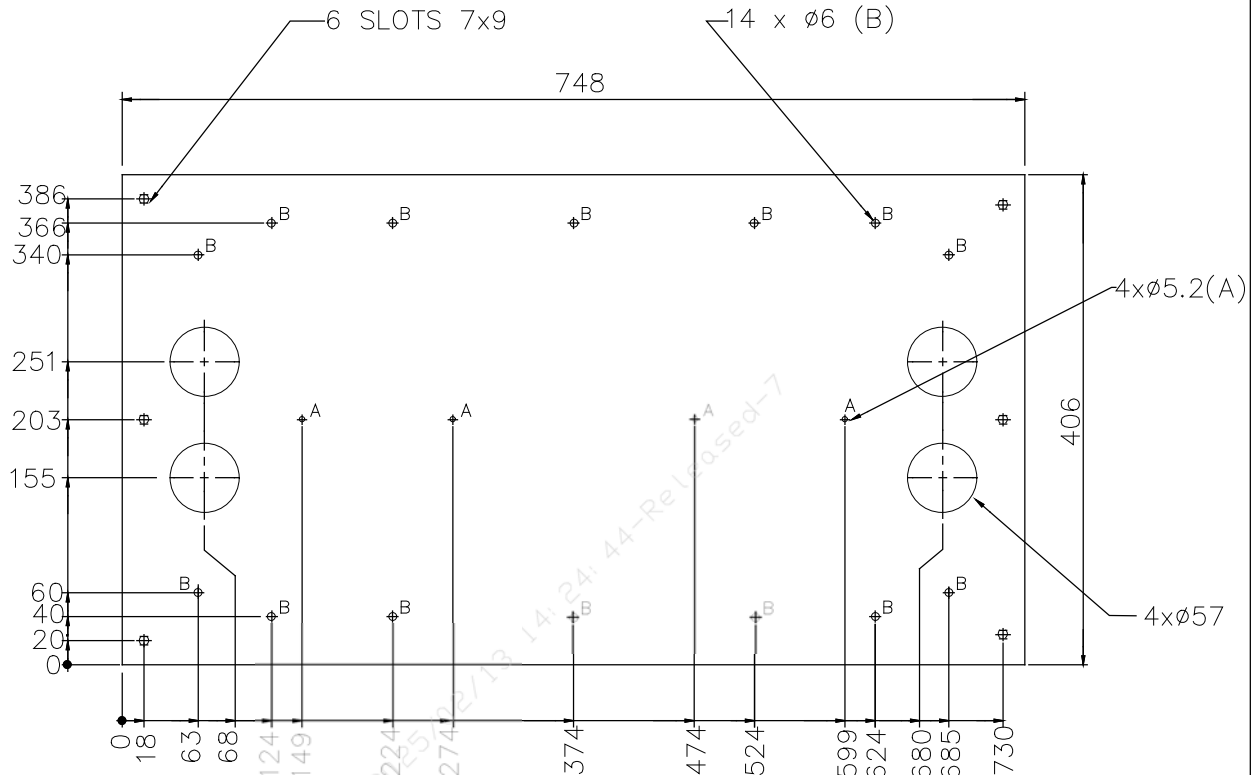
DEPT. GHC	FOR UNSPECIFIED TOLERANCES REFER ED 0230499		SCALE NTS	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM —
CODE 408							
TITLE SHIM FOR CRCS HINGE BRACKET				DRAWING NO. 4 653 21 11298			REV. 02
				SHEET NO. 01		NO. OF SHEETS 01	

FIRST ANGLE PROJECTION

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REV.	DATE	ALTERED	VIN	REV.	DATE	ALTERED	VIN	REV.	DATE	ALTERED	VIN
06	27.01.23	CHECKED	AR	05	30.08.21	CHECKED	VIN	04	30.04.14	CHECKED	PD
		APPROVED	AR			APPROVED	AR			APPROVED	PD
4x $\phi$ 57 & 14x $\phi$ 6(B) WAS 2x $\phi$ 57 & 16x $\phi$ 6(B) RESPECTIVELY, REVISED BASED ON PRODUCTION FEEDBACK.				DIMENSION 146,5,271,471 & 596 MADE AS 149,274,474 & 599 RESPECTIVELY FOR SYMMETRY, BASED ON PRODUCTION FEEDBACK.				2 HOLES $\phi$ 57 DIM 68 & 680 WERE 63 & 685 RESPECTIVELY.			



FINISH: - POWDER COATED LIGHT GREY TO SHADE 631 OF IS:5

1	01	2THK x 406 x 748 LG. CRCS SHEET			AA1011715112	4.2
QTY.	ITEM NO.	DESCRIPTION	DRAWING No.	ITEM	MATERIAL CODE	UNIT Wt. (Kgs.)
				VAR.	MATERIAL SPECN.	QTY.

	BHARAT HEAVY ELECTRICALS LIMITED, ELECTRONICS DIVISION, BANGALORE		NAME	SIGN.	DATE	No. OF VAR
		DRN	SSB		22/02/08	
		CKD	BNM		22/02/08	
		APPD	BNM		22/02/08	

INVENTORY NO.	TITLE	DRAWING NO.	REV.
	PLATE FOR 8 LEVEL TB	4 656 21 00256	06
		SHEET NO. 01	NO. OF SHEETS 01

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

REV.			DATE			ALTERED			REV.			DATE			ALTERED			REV.			DATE			ALTERED																																																											
						CHECKED									CHECKED									CHECKED																																																											
						APPROVED									APPROVED									APPROVED																																																											
<p style="text-align: center;">80</p> <p style="text-align: center;">53</p> <p style="text-align: center;">FRONT VIEW</p>																								<p style="text-align: center;">2</p> <p style="text-align: center;">53</p> <p style="text-align: center;">36</p> <p style="text-align: center;">END VIEW</p>																																																											
<p style="text-align: center;">36</p> <p style="text-align: center;">5</p> <p style="text-align: center;">PLAN</p>																								<p style="text-align: center;">7.5 65 7.5</p> <p style="text-align: center;">18</p> <p style="text-align: center;">51</p> <p style="text-align: center;">34</p> <p style="text-align: center;">25</p> <p style="text-align: center;">25</p> <p style="text-align: center;">12</p> <p style="text-align: center;">2 Slots 7x10</p> <p style="text-align: center;">Bend-Down</p> <p style="text-align: center;">2 Holes 15x2</p> <p style="text-align: center;">DEVELOPED VIEW</p>																																																											
FINISH:- POWDER COATED LIGHT GREY TO SHADE 631 OF IS: 5																																																																																			
1		01		2THK x 80 x 85 LG. CRCS SHEET																										AA1011715112																																																					
QTY.		ITEM NO.		DESCRIPTION																DRAWING No.										ITEM		MATERIAL CODE										A		UNIT Wt. (Kgs.)																																							
																														VAR.		MATERIAL SPECN.										C		QTY.																																							
<table border="1"> <thead> <tr> <th colspan="2">SIGN &amp; DATE</th> <th colspan="2">NAME</th> <th colspan="2">SIGN.</th> <th colspan="2">DATE</th> <th colspan="2">No. OF VAR</th> </tr> </thead> <tbody> <tr> <td colspan="2" rowspan="3"> </td> <td colspan="2">BHARAT HEAVY ELECTRICALS LIMITED.</td> <td colspan="2">DRN</td> <td colspan="2">Srikanth</td> <td colspan="2">28.02.13</td> </tr> <tr> <td colspan="2">ELECTRONICS DIVISION, BANGALORE</td> <td colspan="2">CKD</td> <td colspan="2">YJ</td> <td colspan="2">28.02.13</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">APPD</td> <td colspan="2">YJ</td> <td colspan="2">28.02.13</td> </tr> </tbody> </table>																																																SIGN & DATE		NAME		SIGN.		DATE		No. OF VAR				BHARAT HEAVY ELECTRICALS LIMITED.		DRN		Srikanth		28.02.13		ELECTRONICS DIVISION, BANGALORE		CKD		YJ		28.02.13				APPD		YJ		28.02.13	
SIGN & DATE		NAME		SIGN.		DATE		No. OF VAR																																																																											
		BHARAT HEAVY ELECTRICALS LIMITED.		DRN		Srikanth		28.02.13																																																																											
		ELECTRONICS DIVISION, BANGALORE		CKD		YJ		28.02.13																																																																											
				APPD		YJ		28.02.13																																																																											
INVENTORY NO.		DEPT. ENGG. CODE 410		FOR UNSPECIFIED TOLERANCES REFER ED 0230499																SCALE 1:2		WEIGHT (Kg)		REF. TO ASSY. DRG.										ITEM NO.		No. OF ITEM																																															
		TITLE		L-BRACKET (FOR DOOR SWITCH)																		DRAWING NO. 4 656 21 00313										REV. 00																																																			
																						SHEET NO. 01												NO. OF SHEETS 01																																																	

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

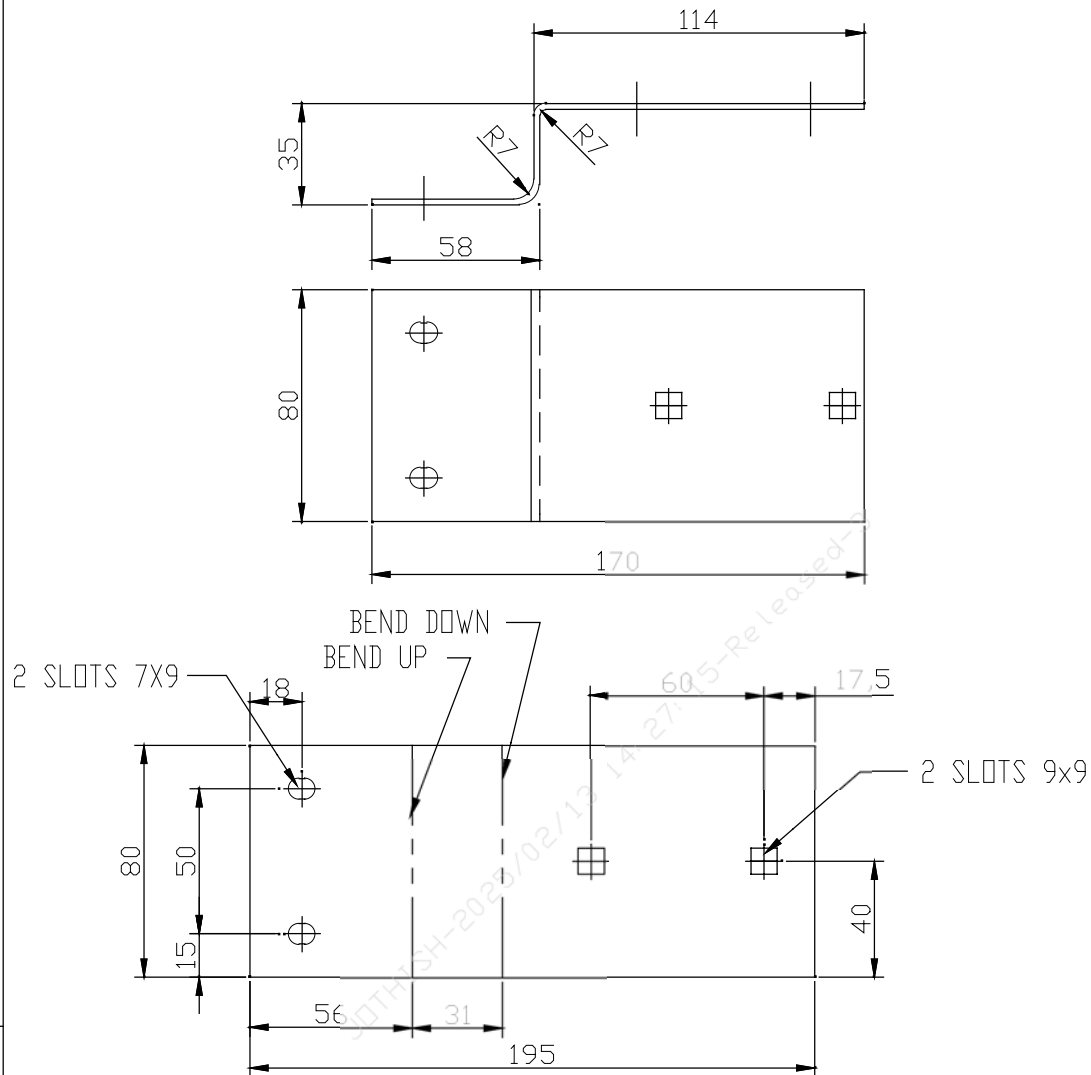
REV.	DATE	ALTERED MBK	REV.	DATE	ALTERED SN	REV.	DATE	ALTERED HDH
		CHECKED SD			CHECKED SS			CHECKED SS
		APPROVED KBD			APPROVED SS			APPROVED SS
03	20.09.17		02	07.12.2004		01	12.10.2001	
CHAMFER 3x45° REMOVED AND FILLET R3 ADDED. BASED ON FABRICATION MAIL Dtd.20.09.17			DIA 10 WAS DIA 9.5			MATL.DESCRPTION WAS 2Tkx32x70Lg.		
FINISH: - POWDER COATED TO LIGHT GRAY SHADE 631 OF IS:5								
REF. DRG.NO.		01	2THKx30x70LG. CRCS SHEET		CN1011715112		0.04	
QTY.	ITEM NO.	DESCRIPTION	DRAWING No.	ITEM	MATERIAL CODE	A	UNIT Wt. (Kgs.)	
				VAR.	MATERIAL SPECN.	C	QTY.	
SIGN & DATE		BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE			DRN	NAME	SIGN.	DATE
					CKD	HDH		24-08-2001
					APPD	SS		24-08-2001
								No. OF VAR
INVENTORY NO.	DEPT. ENGG.	FOR UNSPECIFIED TOLERANCES REFER ED 0230499	SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM	
415			1 : 1		46562100163	01		
TITLE				DRAWING NO.			REV.	
BRACKET (FOR WRIST BAND SOCKET)				4 659 43 00278			03	
SHEET NO.				NO. OF SHEETS				
01				01				

FIRST ANGLE PROJECTION

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REV.	DATE	ALTERED	MBK	REV.	DATE	ALTERED	HDH	REV.	DATE	ALTERED	HDH
03	12.12.15	CHECKED	RR	02	22.12.04	CHECKED	SS	01	27.08.03	CHECKED	SS
		APPROVED	RR			APPROVED	SS			APPROVED	SS
BEND DOWN/UP RADIUS CHANGED TO R7 FROM R2 BASED ON FAB, FEEDBACK				Dimn. 166 was 149 Matl was 3.15 Thk.				PITCH FOR 9x9 SLOTS WAS 45			



DEVELOPED VIEW

FINISH:-POWDER COATED TO LIGHT GREY SHADE 631 OF IS:5

QTY.	01	2THKx80x195 Lg. CRCS SHEET	DRAWING No.	ITEM	AA1011715112	UNIT Wt. (Kgs.)	0.24
				VAR.			

	BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE		NAME	SIGN.	DATE	No. OF VAR
		DRN	HDH		25-06-2003	
		CKD	SS		26-06-2003	
		APPD	SS		26-06-2003	

DEPT. ENGG. CODE 415	FOR UNSPECIFIED TOLERANCES REFER ED 0230499	SCALE 1 : 2.5	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
				3 659 43 00589	35	-
TITLE	Z BRACKET FOR SMOKE DETECTOR			DRAWING NO.	4 659 43 00299	
						REV. 03
				SHEET NO.	01	NO. OF SHEETS 01

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

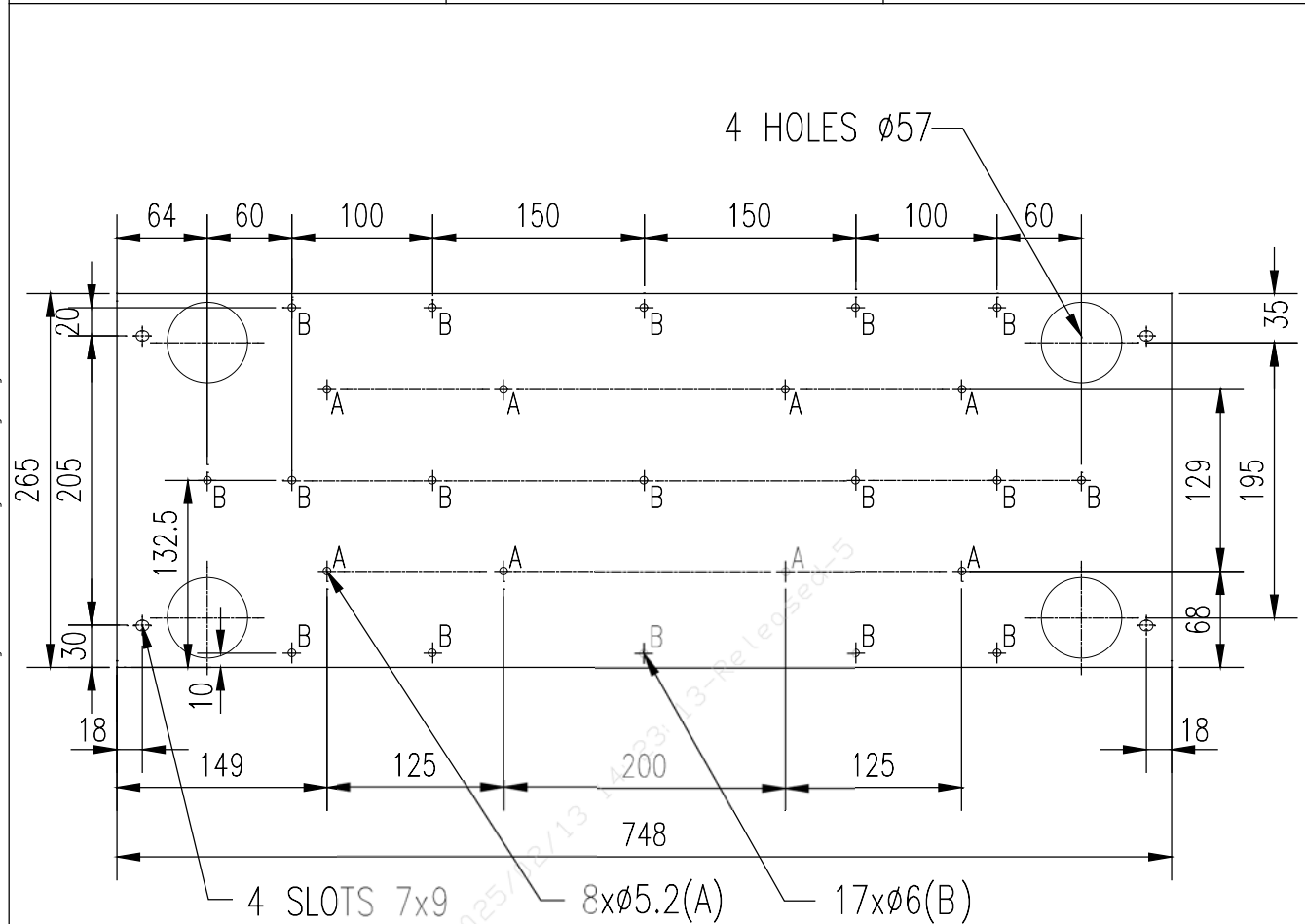
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited. It must not be used directly or indirectly in anyway detrimental to the interest of the Company	REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
			CHECKED			CHECKED	01	30.09.04	CHECKED
			APPROVED			APPROVED			APPROVED
									SS
						Chamfer 5x45 Removed			
FINISH:-POWDER COATED LIGHT GREY TO SHADE 631 OF IS:5									
REF. DRG.NO.	01	2THKx35x150 Lg. CRCA SHEET				AA1011715112		0.082	
QTY.	ITEM NO.	DESCRIPTION		DRAWING No.		ITEM	MATERIAL CODE		UNIT Wt. (Kgs.)
						VAR.	MATERIAL SPECN.		QTY.
SIGN & DATE			BHARAT HEAVY ELECTRICALS LIMITED. ELECTRONICS DIVISION, BANGALORE		DRN	NAME	SIGN.	DATE	No. OF VAR
					SS			31-05-2004	
					CKD	SS		31-05-2004	
					APPD	SS		31-05-2004	
INVENTORY NO.	DEPT. ENGG.	FOR UNSPECIFIED TOLERANCES REFER ED 0230499		SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.		ITEM NO.	No. OF ITEM
	CODE 415			1 : 2.5					
TITLE					DRAWING NO.				REV.
PLATE FOR DIN RAIL 'G' & CAB.CHNL ASSY.					4 659 43 00308				
					SHEET NO.		NO. OF SHEETS		
					01		01		

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

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REV.	DATE	ALTERED	MBK	REV.	DATE	ALTERED	MBK	REV.	DATE	ALTERED	MBK
03	22.12.12	CHECKED	RR	05	30.08.21	CHECKED	SD	04	10.04.13	CHECKED	RR
		APPROVED	RR			APPROVED	SKB			APPROVED	RR
4 HOLES $\phi 57$ ADDED FOR CABLE ROUTING				DIMENSION 146.5 MADE AS 149 FOR SYMMETRY BASED ON PRODN FEEDBACK				REVISED AS PER MAIL Dtd 05/4/13 FROM FABN, $\phi 57$ HOLES DISTANCE CHANGED FROM 30 TO 35.			



FINISH:-POWDER COATED LIGHT GREY TO SHADE 631 OF IS:5

1	01	2 THK x 265 x 748 LG. CRCS SHEET			AA1011715112	3.12
QTY.	ITEM NO.	DESCRIPTION	DRAWING No.	ITEM	MATERIAL CODE	UNIT Wt. (Kgs.)
				VAR.	MATERIAL SPECN.	QTY.

SIGN & DATE	DEPT. ENGG.	FOR UNSPECIFIED TOLERANCES REFER ED 0230499	SCALE 1 : 5	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
	BHARAT HEAVY ELECTRICALS LIMITED.	ELECTRONICS DIVISION, BANGALORE	DRN	SS	NAME	SIGN.	DATE
			CKD	SS			26-04-2004
			APPD	SS			28-04-2004

INVENTORY NO.	DEPT. ENGG.	FOR UNSPECIFIED TOLERANCES REFER ED 0230499	SCALE 1 : 5	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
	CODE 415						
TITLE				DRAWING NO.			REV.
PL.FOR DIN RAIL/CHNL ASSY.(2ROWS OF TB'S)				4 659 43 00309			05
				SHEET NO.	01	NO. OF SHEETS	01

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

REV.	DATE	ALTERED	MBK	REV.	DATE	ALTERED	MBK	REV.	DATE	ALTERED	NST
03	23.08.21	CHECKED	SD	02	23.08.12	CHECKED	RR	04	02.01.24	CHECKED	GS
		APPROVED	SKB			APPROVED	RR			APPROVED	JK

DIMENSION 146.5 MADE AS 149 FOR SYMMETRY BASED ON PRODN FEEDBACK	HOLE DIA (A) CHANGED TO 5.2 FROM 5 mm. AS PER PRODUCTION FEEDBACK.	IT-02 ADDED.
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**IT-01**

**IT-02**

FINISH:-POWDER COATED LIGHT GREY TO SHADE 631 OF IS:5

QTY.	ITEM NO.	DESCRIPTION	DRAWING No.	ITEM	MATERIAL CODE	A	UNIT Wt. (Kgs.)
1	02	2 THK x 35 948 LG. CRCS SHEET			AA1011715112		0.52
1	01	2 THK x 35 x 748 LG. CRCS SHEET			AA1011715112		0.41
				VAR.	MATERIAL SPECN.	C	QTY.

SIGN & DATE		SIGNATURE		DATE		No. OF VAR	
	<b>BHARAT HEAVY ELECTRICALS LIMITED.</b> ELECTRONICS DIVISION, BANGALORE	DRN	SS		16-07-2004		
		CKD	SS		16-07-2004		
		APPD	SS		16-07-2004		

INVENTORY NO.	DEPT. ENGG.	FOR UNSPECIFIED TOLERANCES REFER ED 0230499	SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
415			1 : 5				-

TITLE		DRAWING NO.		REV.	
PL.FOR DIN RAIL/CHNL ASSY.		4 659 43 00311		04	
SHEET NO.		NO. OF SHEETS			
01		01			



FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

REV.	DATE	ALTERED	MBK	REV.	DATE	ALTERED	MBK	REV.	DATE	ALTERED	SN
03	30.08.21	CHECKED	SD	02	23.08.12	CHECKED	RR	01	30.05.07	CHECKED	SS
		APPROVED	SKB			APPROVED	RR			APPROVED	SS
DIMENSION 146.5 MADE AS 149 FOR SYMMETRY BASED ON PRODN FEEDBACK				HOLE DIA (A) CHANGED TO 5.2 FROM 5 mm. AS PER PRODUCTION FEEDBACK.				Slot & 'B' Row Locating Dimns. 28 & 35 Were 35 & 34			

4 SLOTS 7x9      4x $\phi$ 5.2(A)      9x $\phi$ 6(B)

64 60 100 150 150 100 60

28 45 18 149 125 200 125 748

35 50 18 115

FINISH:-POWDER COATED LIGHT GREY TO SHADE 631 OF IS:5

QTY.	ITEM NO.	DESCRIPTION	DRAWING No.	ITEM	MATERIAL CODE	A	UNIT Wt. (Kgs.)
1	01	2 THK x 115 x 748 LG. CRCS SHEET		VAR.	MATERIAL SPECN.	C	QTY.

DEPT. ENGG.	FOR UNSPECIFIED TOLERANCES	SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
415	REFER ED 0230499	1 : 5		4 659 43 00331	01	-

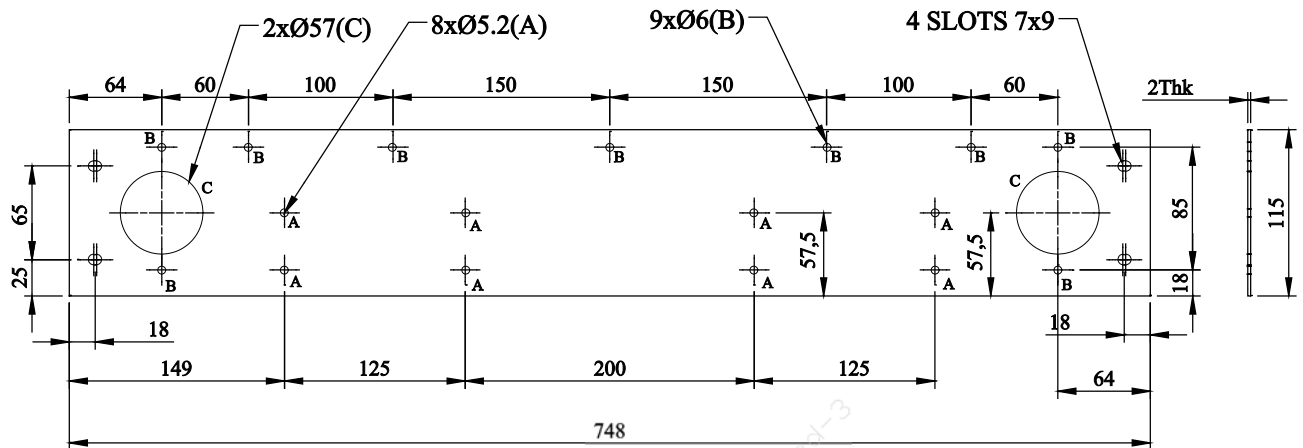
TITLE	DRAWING NO.	REV.
PL.FOR DIN RAIL AND CHNL ASSY.	4 659 43 00330	03

SHEET NO.	NO. OF SHEETS
01	01

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN MM)

REV.	DATE	ALTERED	MBK	REV.	DATE	ALTERED	MBK	REV.	DATE	ALTERED	MBK
03	20.06.22	CHECKED	SD	02	23.02.21	CHECKED	SD	01	06.02.15	CHECKED	RR
		APPROVED	SKB			APPROVED	SKB			APPROVED	RR
DRAWING NO. 46562100316 MERGED AND MADE SINGLE DRAWING FOR BOTH.				57 ADDED				DIMENSION 748 WAS MISSING			

ITEM No.01

FINISH:- POWDER COATED LIGHT GREY TO SHADE 631 OF IS:5

REF. DRG. NO.	QTY.	ITEM NO.	DESCRIPTION	DRAWING No.	ITEM	MATERIAL CODE	A	UNIT Wt. (Kgs.)
1	01		CRCS SHEET 2 THK x 115 x 748 LG.			AA1011715112		1.35
					VAR.	MATERIAL SPECN.	C	QTY.

SIGN & DATE	DEPT. BOP	CODE	FOR UNSPECIFIED TOLERANCES REFER ED 0230499	SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
		415		1:5		4 659 43 00366	01	01

INVENTORY NO.	DEPT. BOP	CODE	FOR UNSPECIFIED TOLERANCES REFER ED 0230499	SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	No. OF ITEM
		415		1:5		4 659 43 00366	01	01
TITLE DETAIL OF PLATE FOR G-CHNL, CABL CHNL, DIN RAIL & C-PRFL ARRGT					DRAWING NO. 4 659 43 00365			REV. 03
					SHEET NO.	01	NO. OF SHEETS	01

A4 SIZE