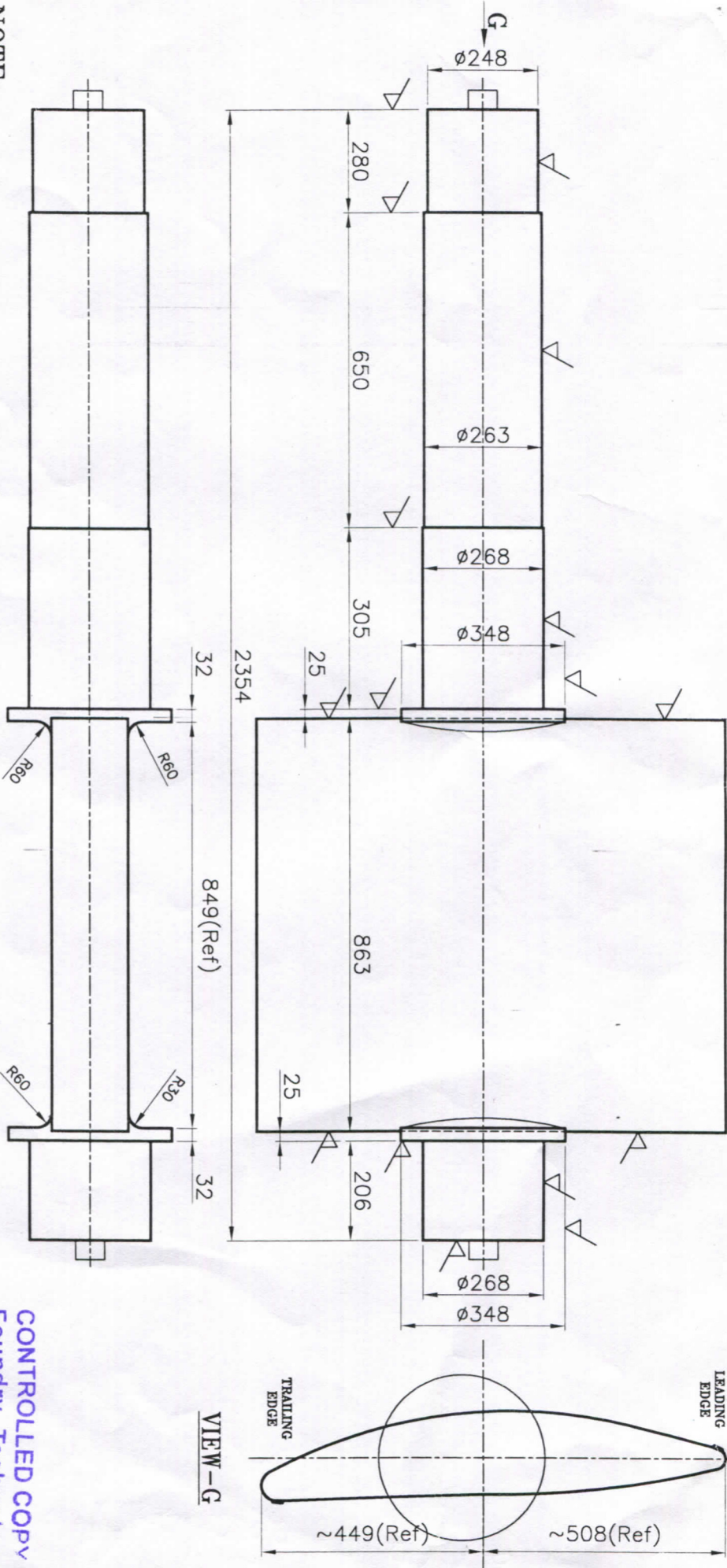




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CONTROLLED COPY
Foundry Technology
C.No. LF/.....169
Date: 22 NOV 2021

REV	DATE	ALTERED
ZONE		CHECKED

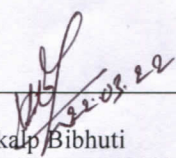
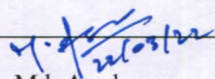
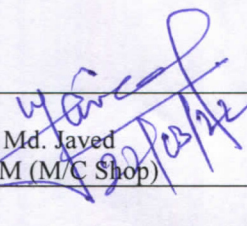
ROUGH MACHINING DRG FOR GUIDE VANE		BHARAT HEAVY ELECTRICALS. LTD.	
DEPT. F.DY. TECH.		CENTRAL FOUNDRY FORGE PLANT	
PROJECT AND CUSTOMER NAME		RANIPUR HARDVAR	
PALAMARU RANGAREDDY 1		BHEL BHOPAL	
TECHNOLOGY NO		23618	
DRAWING NO.		0-203-01-21203/M	
SHEET NO.-		1	
NO. OFF SHEETS-		1	
DRN	NAME	SIGN	DATE
123/PALAMARU/23618 BM			
WKO	IN K GAURAV	Sd	10.5.21
CHO	L AGRAWAL	Sd	10.5.21
APPD	R LAKRA	Sd	10.5.21

MACHINING OF GUIDE VANE**Indent No: 20210423****iii) PRE QUALIFICATION REQUIREMENT**

S.No.	BHEL Requirements	Vendor's Confirmation
1	Vendor should have a LATHE machine having "Swing over bed (SOB)" Dia 1100mm or more and that can accommodate a job of length 2.5metres or more.	Vendor to Confirm and submit detail
2	Vendor should have material handling capacity $\geq$ 2.0MT	Vendor to Confirm and submit detail

iv) TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Machining as per drawing no. 0-203-01-21203/M:Rev-00	Vendor to confirm
2	Vendor to arrange all tools & instruments required for machining of the job	Vendor to confirm
3	BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly.	Vendor to confirm
4	Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
5	Delivery requirement: 2 weeks/pc from the date of lifting	Vendor to confirm
6	Identification details on the casting to be maintained	Vendor to confirm
7	Vendor to submit following with the offer:- c) Details of the Organization d) Details of the machine tools and other facilities installed in the company	Vendor to submit
8	Vendor to submit Filled Supplier Registration Form along with Requisite Documents to SDC Cell in MM Deptt. of CFFP, BHEL, Haridwar. If already registered at CFFP or any other unit of BHEL, then Vendor code may be furnished.	Vendor to submit
9	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
10	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept

 Vikalp Bibhuti Dy. Manager (M/C Shop)	 Md. Asad Dy. Manager (M/C Shop)	 Md. Javed DGM (M/C Shop)
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