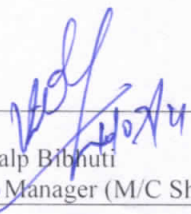
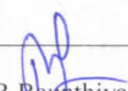
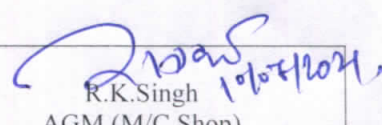


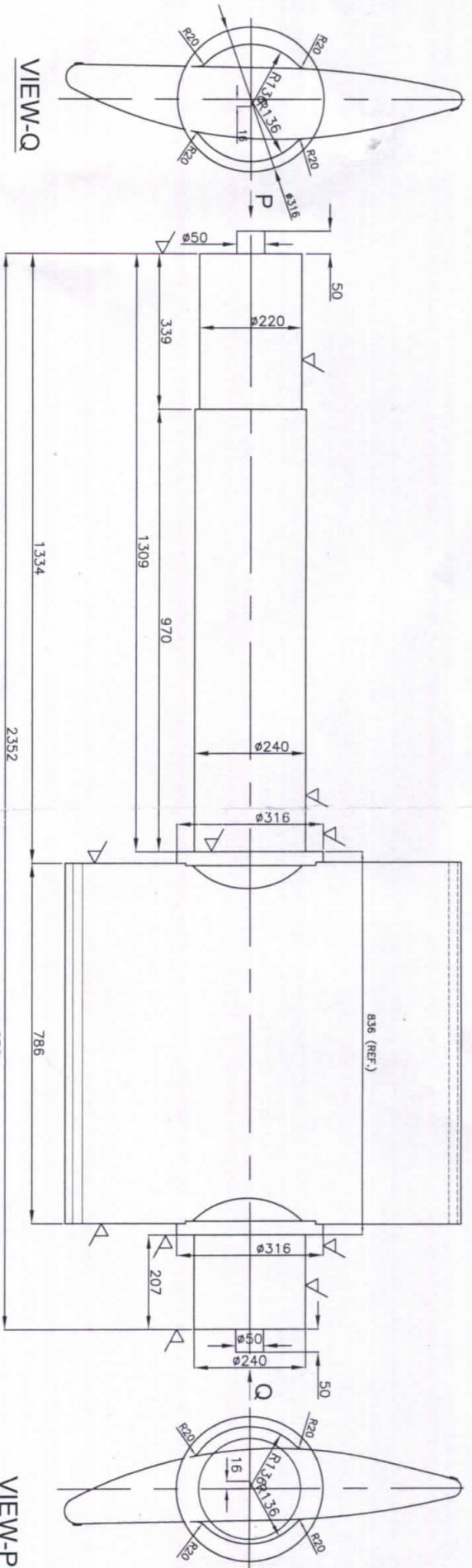
MACHINING OF GUIDE VANE**i) PRE QUALIFICATION REQUIREMENT**

S.No.	BHEL Requirements	Vendor's Confirmation
1	Vendor should have a LATHE machine having "Swing over bed (SOB)" Dia 1000mm or more and that can accommodate a job of length 2.5metres or more.	Vendor to Confirm and submit detail
2	Vendor should have material handling capacity $\geq$ 2.0MT	Vendor to Confirm and submit detail

ii) TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Machining as per drawing no. 0-203-01-20207/M:Rev-00	Vendor to confirm
2	Vendor to arrange all tools & instruments required for machining of the job	Vendor to confirm
3	BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly.	Vendor to confirm
4	Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
5	Delivery requirement: 2 weeks/pc from the date of lifting	Vendor to confirm
6	Identification details on the casting to be maintained	Vendor to confirm
7	Vendor to submit following with the offer:- a) Details of the Organization b) Details of the machine tools and other facilities installed in the company	Vendor to submit
8	Vendor to submit Filled Supplier Registration Form along with Requisite Documents to SDC Cell in MM Deptt. of CFFP, BHEL, Haridwar. If already registered at CFFP or any other unit of BHEL, then Vendor code may be furnished.	Vendor to submit
9	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
10	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept

 Vikalp Bishnuthi Dy. Manager (M/C Shop)	 R.R. Baunthiyal Sr. Manager (M/C Shop)	 R.K. Singh AGM (M/C Shop)
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NOTE:-

1. CASTING TO BE ROUGH MACHINED TO ALL SURFACE MARKED ∇ TO THE DRG. DIMENSIONS OF A SURFACE FINISH OF 12.5 MICRONS, WITHIN A TOLERANCE OF ON +2\0 MM, UNLESS OTHERWISE SPECIFIED.
2. THIS DRG. IS ISSUED FOR THE PURPOSE OF ROUGH MACHINING ONLY. FOR ALL OTHER DETAILS PLEASE REFER COMPONENT DRG. NO. 0-203-01-20207 REV 01
3. CASTING IS TO BE MACHINED BASED ON CENTRELINES PROVIDED BY MARKING GROUP AT FOUNDRY USING THE PROFILE TEMPLATE

4. WT OF CASTING BEFORE M/C: 1600 KGS
- WT. OF CASTING AFTER M/C: 1300 KGS

REV	DATE	ALTERED	REV	DATE	ALTERED
ZONE		CHECKED	ZONE		CHECKED

ROUGH M/C DRG FOR GUIDE VANE	
PROJECT AND CUSTOMER NAME PALAMURU RANGAREDDY BHIL BHOPAL	
DEPT. FTY. TECH.	SCALE N.T.S.
WEIGHT IN KGS	
RANIPUR HARDWARE	
BHARAT HEAVY ELECTRICALS. LTD. CENTRAL FOUNDRY FORGE PLANT	
DRAWING NO 0-203-01-20207/M	DATE 21/10/20
NO. OFF SHEETS: 1	

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Foundry Technology
C.No. LF/ 138
Date: 21/10/20