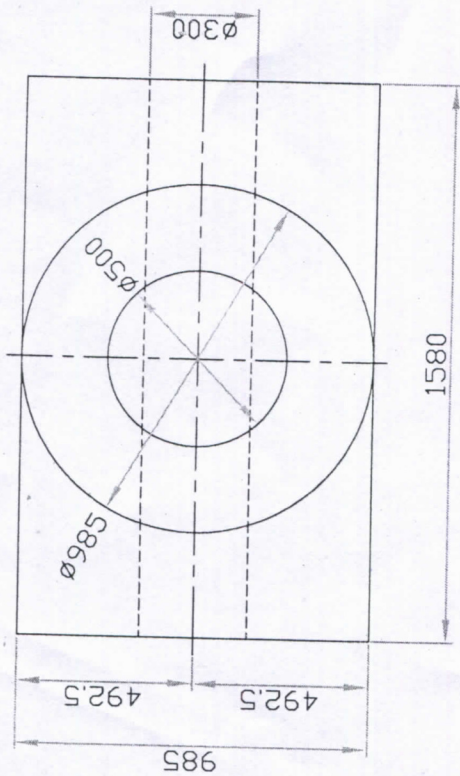
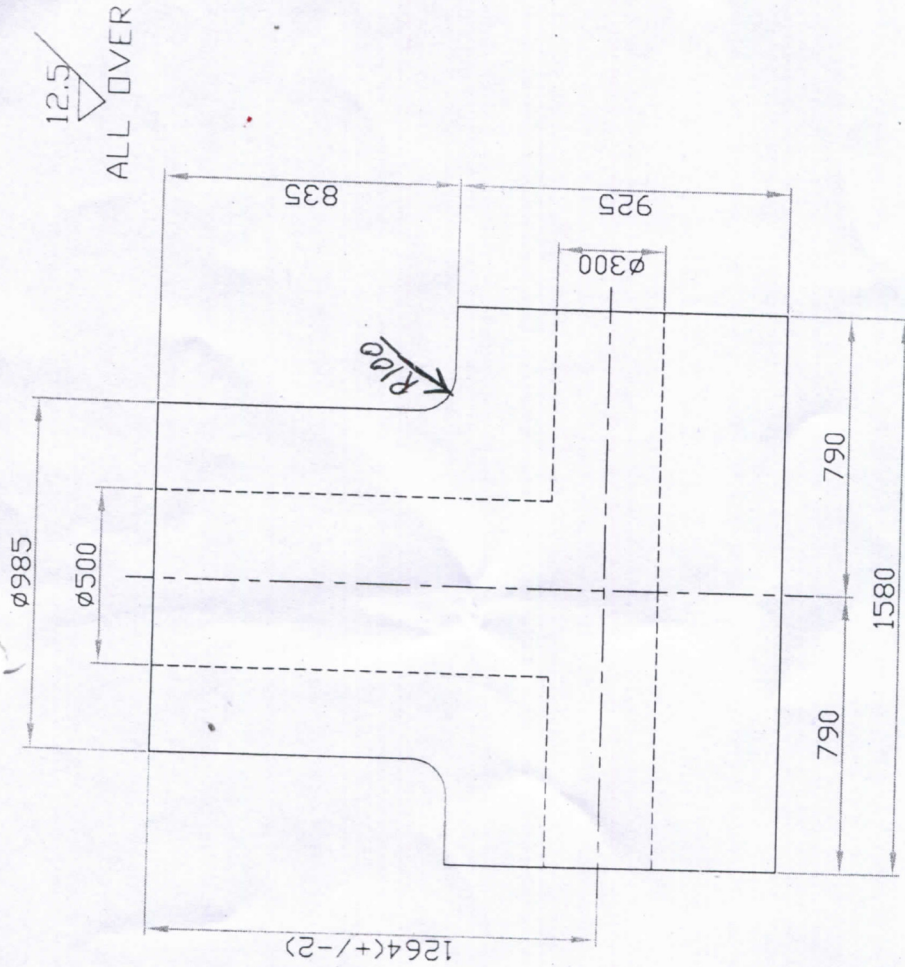




(SIDE VIEW)



(TOP VIEW)

NOTE:-
TOLERANCE ON OUTSIDE DIMENSION +3, -0
ON INSIDE DIMENSION +0, -3
ON LENGTH +10, -0

REV.		DATE		ALTERED BY		REV.		DATE		ALTERED BY		REV.		DATE		ALTERED BY		REV.		DATE		ALTERED BY	
CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY		CHECKED BY	
W. O. CFP : MF2-6168-U2 MATERIAL : SA336 F92 SCALE : N.T.S WT. : 13700 KG NAME : BHEL, RANIPET DRG. NO : 2-VV7-30-18414P R03 CUSTOMER : CFP ITEM : BODY COND. : AS DELIVERED DRN. : [Signature] APPD. : [Signature]																							
W. O. CFP : MF2-6168-U2 MATERIAL : SA336 F92 SCALE : N.T.S WT. : 13700 KG NAME : BHEL, RANIPET DRG. NO : 2-VV7-30-18414P R03 CUSTOMER : CFP REV. NO. : 00																							

MACHINING OF BODY FORGING**i) PRE QUALIFICATION REQUIREMENT**

S.No.	BHEL Requirements	Vendor's Confirmation
1	Vendor should have a Vertical Boring Machine which can accommodate a job of Dia 1880 mm , height 1780 mm and weight 20MT	Vendor to Confirm and submit detail
2	Vendor should have a Horizontal Boring Machine having Spindle Dia 100 mm or more	Vendor to Confirm and submit detail
3	Vendor should have material handling capacity $\geq$ 31MT	Vendor to Confirm and submit detail

ii) TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Marking and Machining as per drawing no. D6168R00	Vendor to confirm
2	Vendor to arrange all tools & instruments required for machining of the job	Vendor to confirm
3	BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly.	Vendor to confirm
4	Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
5	Delivery requirement: 6 8 weeks/pc from the date of lifting	Vendor to confirm
6	Forge No. to be punched on the forging	Vendor to confirm
7	Vendor to submit following with the offer:- a) Details of the Organization b) Details of the machine tools and other facilities installed in the company	Vendor to submit
8	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
9	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept

Vikalp Bibhuti
Dy. Manager (M/C Shop)

Md. Javed
DGM (M/C Shop)

R.K.Singh
AGM (M/C Shop)