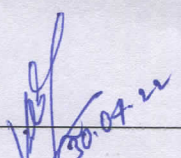


MACHINING OF TUBESHEET FORGING**Indent No: 20220005****iii) PRE QUALIFICATION REQUIREMENT**

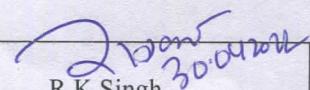
S.No.	BHEL Requirements	Vendor's Confirmation
1	Vendor should have a Vertical Boring Machine which can accommodate a job of Dia 2100 mm , height 1000 mm and weight 30MT	Vendor to Confirm and submit detail
2	Vendor should have material handling capacity $\geq 30.0\text{MT}$	Vendor to Confirm and submit detail

iv) TECHNICAL REQUIREMENT

S.No.	BHEL Requirement	Vendor's Confirmation
1	Skin cut on both faces and offer for UT. If OK in UT, machine to Pre Machining Size $\varnothing 1920 \times 900$.	Vendor to confirm
2	Vendor to arrange all tools & instruments required for machining of the job	Vendor to confirm
3	BHEL reserves the right to visit vendor for stage inspection during job machining to assess the progress and technical aspects and further processing shall be done accordingly.	Vendor to confirm
4	Final Inspection of the machined job may be carried out by BHEL at vendor's works before despatch	Vendor to confirm
5	Delivery requirement: 6 weeks/pc from the date of lifting	Vendor to confirm
6	Forge No. to be punched on the forging	Vendor to confirm
7	Vendor to submit following with the offer:- c) Details of the Organization d) Details of the machine tools and other facilities installed in the company	Vendor to submit
8	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
9	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Accept


Vikalp Bibhuti
Dy. Manager (M/C Shop)


Md. Javed
DGM (M/C Shop)


R.K. Singh
AGM (M/C Shop)