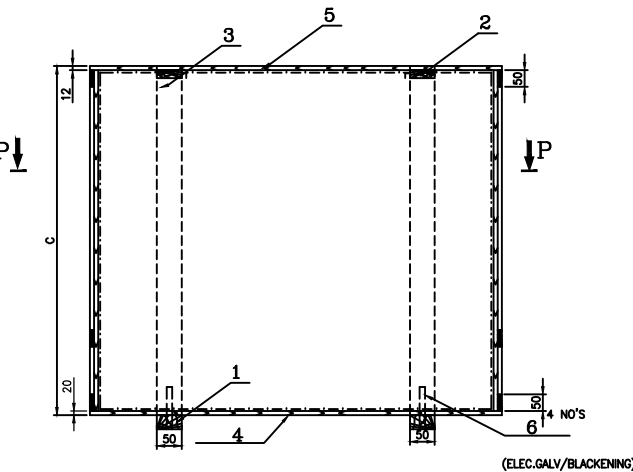


(ALL DIMENSIONS ARE IN mm)

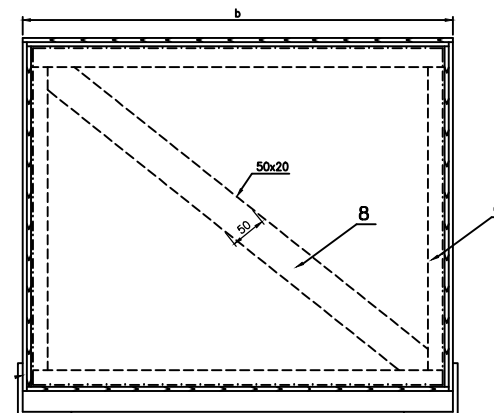
FIRST ANGLE PROJECTION

INVENTORY NO. SIGN. AND DATE REF. DRG. NO. COMPUTER FILE NAME THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

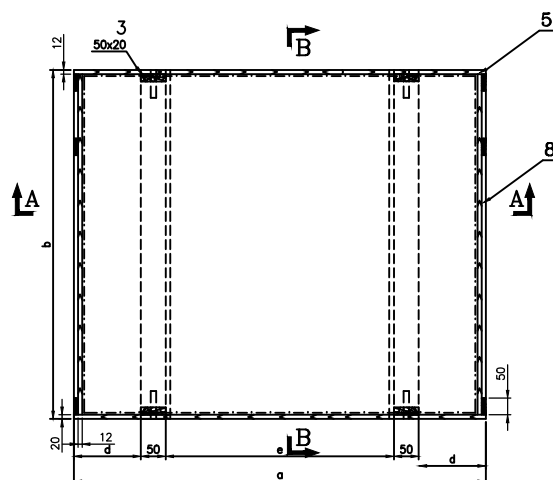
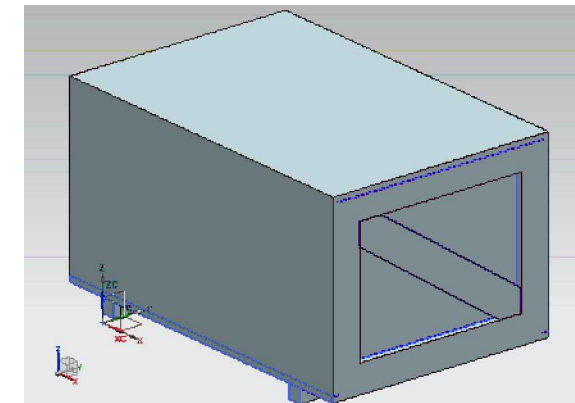
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261



SECTION-AA



SECTION-BB



PLAN AT P-P

NOTE FOR EXPORT PAKING CASES:

1. OUT SIDE DIMENSIONS LxBxH ARE TOBE MAINTAINED CORRECTLY.
2. PACKING CASE TO BE LINED WITH HESSIAN BITUMEN KRAFT PAPER LDPE 100 GSM AT SIDES, BOTTOM INSIDE AND TOP. OUTSIDE TOP IS TO BE TURNED 80MM ON SIDES AND FIXED
3. PLANKS 20mm THICK AT BOTTOM AND PLY WOOD 12mm AT SIDES AND TOP.
4. TOLERANCE IS OF ± 10 mm ON LENGTH, WIDTH & HEIGHT OF PACKING CASE.
5. PLY WOOD THICK 12MM; AS PER SPEC: AA51101 FOR SIDES ONLY.
6. TOLERANCE IS $\pm 5\%$ ON THICKNESS OF PLY WOOD AS PER SPEC: AA51101,
7. G.I. SHEET 0.3mm THICK (IS:277) SIDES, TOP (OUT SIDE) & BOTTOM (INSIDE)
8. WHERE EVER REQUIRED ISPM COMPLAINE WOOD (BOTTOM PLANKS & RUNNERS) SHALL BE USED . AS PER SPEC, HY 51463 ISPM-15 CERTIFICATE SHALL BE SUBMITTED BY THE VENDOR WITHOUT ANY EXTRA PRICE IMPLICATIONS.

8	BRACING	50 X 20	10
7	G.I SHEET 0.3MM THICK (IS:277)	AS PER PACKING CASE	
6	STEEL BRACKETS	100X100X20X2	4
5	SIDES & TOP (PLY WOOD)	12mm THICK	5
4	BOTTOM PLANKS (MIN 100MM WIDTH)	20mm THICK	1
3	STRUT	50 X 20	4
2	HORIZONTAL TOP BATTENS	50 x 15	2
1	SKID	50 x 50	2

S.NO	ITEM DESCRIPTION	DIMENSIONS	QTY
TYPE OF PRODUCT OR VOLUME: UPTO 0.20 CMT			
NAME OF CUSTOMER/PROJECT			
 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		NAME	SIGN.
		DRN. MG	02.07.09
		CHD. RR	02.07.09
		APPD. KB	02.07.09
		NO. OF VAR.	-NA-
DEPT. CPDC 480C	UNTOL. DIMS. GR. 8/M/F	SCALE NTS	WEIGHT (KG) -NA-
TITLE EXPORT NAILED CASE		CARD CODE -NA-	REF. TO ASSY. DRG. -NA-
		DRAWING NO. 3-CPDC-0052	ITEM NO. -NA-
		SHT. No 01	NO. OF SHT. 01