

INVENTORY NO. _____ SGNL. AND DATE _____ REF. DRG. NO. _____ COMPUTER FILE NAME _____ THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

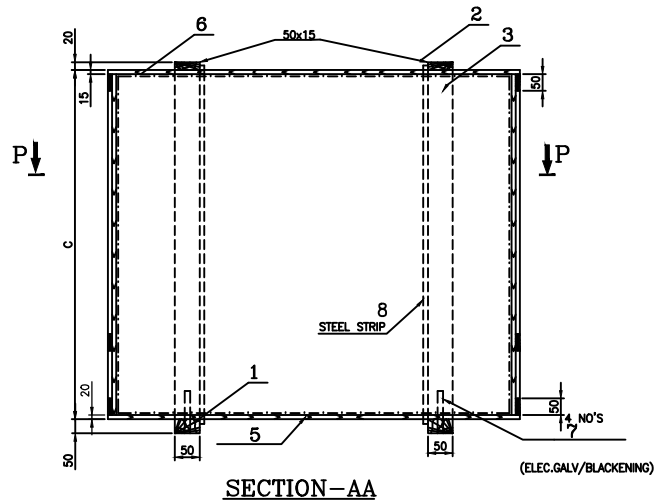
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

FIRST ANGLE PROJECTION

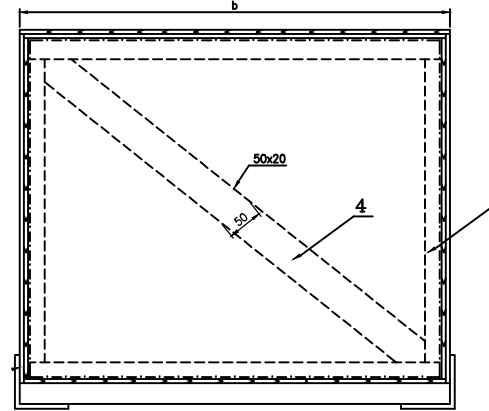
(ALL DIMENSIONS ARE IN mm)

DRG. NO. 3-CPDC-0049

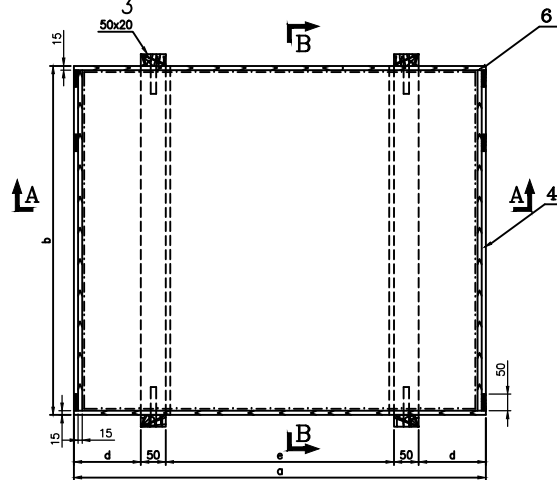
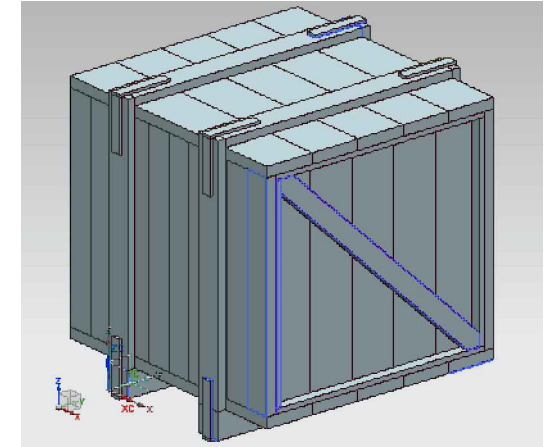
SHT. OF



SECTION-AA



SECTION-BB



PLAN AT P-P

NOTE FOR INDIGENOUS PAKCING CASES:

1. OUT SIDE DIMENSIONS LxBxH ARE TOBE MAINTAINED CORRECTLY.
2. BOTTOM PLANKS/RUNNERS AS PER SPEC HY51463 (NEEM, MADDI & ASSAM PINE ALSO CAN BE USED).
SPEC AA51401 CAN BE USED FOR SIDE & TOP PLANKES ONLY AND NOT FOR BOTTOM PLANKS/RUNNERS
3. PACKING CASE TO BE LINED WITH HESSIAN BITUMEN KRAFT PAPER LDPE 100 GSM AT SIDES, BOTTOM INSIDE AND TOP. OUTSIDE TOP IS TO BE TURNED 80MM ON SIDES AND FIXED
4. PLANKS 25mm THICK AT BOTTOM AND 20mm AT SIDES AND TOP PLANKS.
5. POSITION NUMBER '8' M.S LIFTING ANGELS TO BE FIXED AT SUITABLE PLACES.
6. TOLERANCE IS OF + / - 10 mm ON LENGTH, WIDTH & HEIGHT OF PACKING CASE.
7. TOLERANCE IS +/- 3 MM ON THICKNESS OF PLANKS & RUNNERS,
8. GAPS BETWEEN PLANKS SHOULD NOT EXCEED 2MM

8	STEEL STRIP: 20 X 1.0 MM	Lenght as per Box	2
7	STEEL BRACKETS	100x100x20X2	4
6	SIDES & TOP PLANKS(min 100mm width)	20mm THICK	5
5	BOTTOM PLANKS (min 100mm width)	25mm THICK	1
4	BRACING AT EACH SIDES OF BOX	50X20	10
3	STRUT	50X20	4
2	HORIZONTAL TOP BATTENS	50X15	2
1	SKID	50X50	2

S.NO	ITEM DESCRIPTION	DIMENSIONS	QTY
TYPE OF PRODUCT OR VOLUME UPTO 0.20 CMT			
NAME OF CUSTOMER/PROJECT ITEM WEIGHT < 600 KGS			
 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		NAME	SIGN.
		DRN. MG	02.07.09
		CHD. RR	02.07.09
		APPD. KB	02.07.09
DEPT. CPDC	UNTOL. DIMS. GR. 8/M/F	SCALE	WEIGHT (KG)
CODE 480C		NTS	-NA-
TITLE		CARD CODE	REF. TO ASSY. DRG.
PACKING CASE FOR MISCELLANEOUS ITEMS TYPE		-NA-	-NA-
DRAWING NO. 3-CPDC-0049		ITEM NO.	NO.OF ITEMS
SHT. No 01		NO. OF SHT.	01