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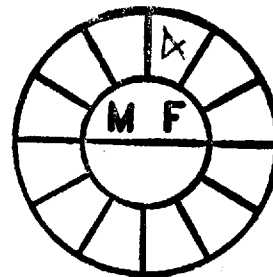
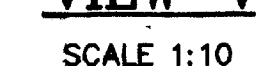
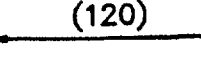
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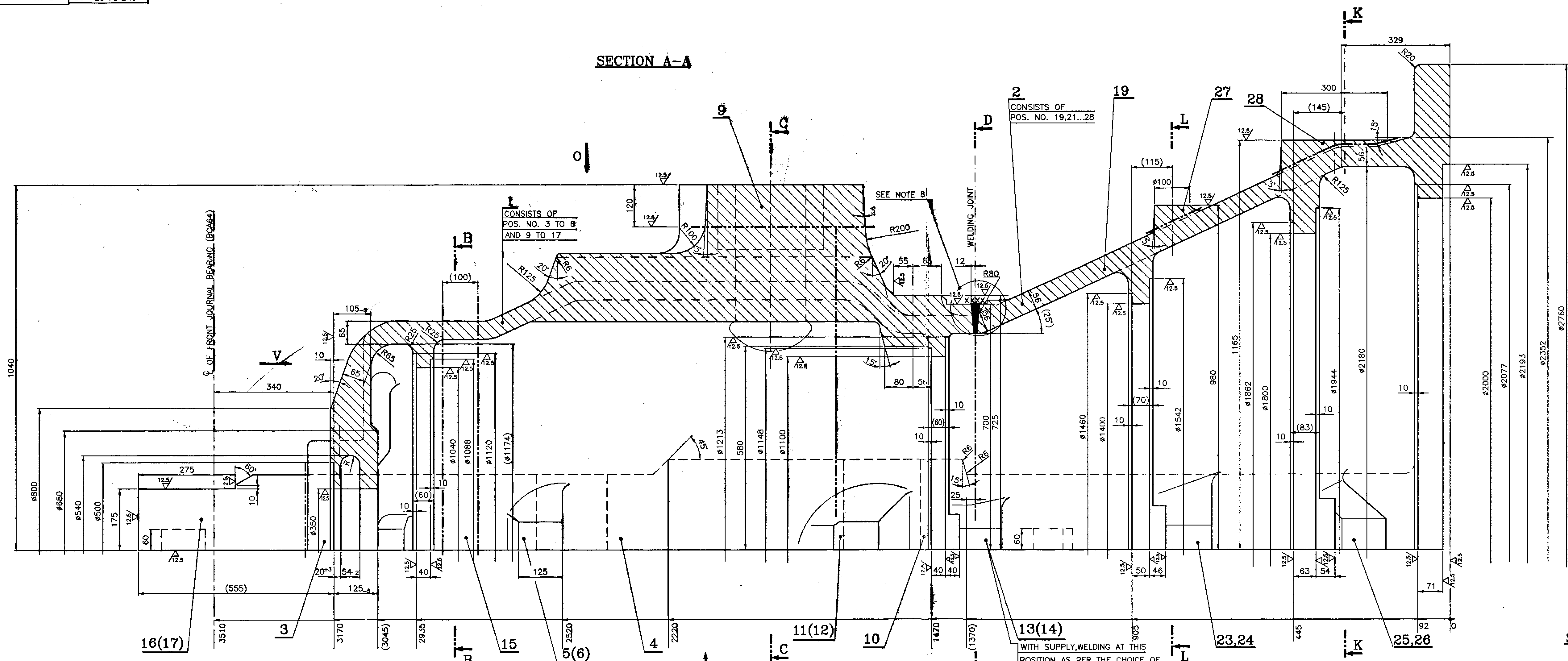
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SHT. 02

INVENTORY NO	SIGN AND DATE	REF. DRG. NO. 0-301-01-10208	COMPUTER FILE NAME FI011303.DWG	X	C	GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

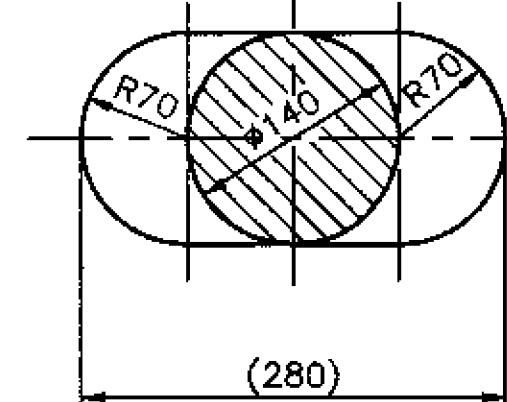
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## SECTION A-A



## SECTION E-E



## NOTES:-

- CASTING IS TO BE SUPPLIED IN COMPLETELY ROUGH MACHINED CONDITION ACCORDING TO OUR PLANT PURCHASE SPEC. NOS. AS PER VAR. TABLE.
- THE SUPPLIED CASTING SHOULD NOT CONTAIN ANY CHAPLETS AND CHILLS.
- WELDED ON CORE PRINTS ARE TO BE MARKED BY CENTRE PUNCH.
- THE GIVEN DRAWING DIMENSIONS ARE WITHOUT ANY MACHINING ALLOWANCE.
- ADDITIONAL LOOSE PATTERN PIECES.
- UNMENTIONED RADI R-32mm.
- X-RAY TEST IS TO BE CARRIED AT THE POSITIONS MARKED THUS XXXXX.
- THE FRONT AND REAR PORTIONS OF THE CASING CAN BE CAST SEPARATELY AND WELDED TOGETHER AT THE PLANE SHOWN IN THE DRAWING. OR, THE FRONT AND REAR PORTIONS CAN BE CAST TOGETHER AS A SINGLE PIECE IF THE FOUNDRY CAPACITY PERMITS.

17	285
16	285
15	163
14	4
13	4
12	10
11	10
10	1221
9	343
8	24
7	24
6	24
5	24
4	24
3	24
2	24
1	24

1. (CONSISTING POS. NO. 3 TO 6 AND 9 TO 17)	00	12544	GS 17Cr Mo55
2. (CONSISTING POS. NO. 19 AND 21 TO 28)			HY 19572

VALID POS. NO.	VAR.	WT. (Kg)	MATERIAL
			PURCHASE SP.

TYPE OF PRODUCT	OR	NAME OF CUSTOMER/PROJECT

NAME	DATE	NO. OF

NAME	DATE	NO. OF

NAME	DATE	NO. OF

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