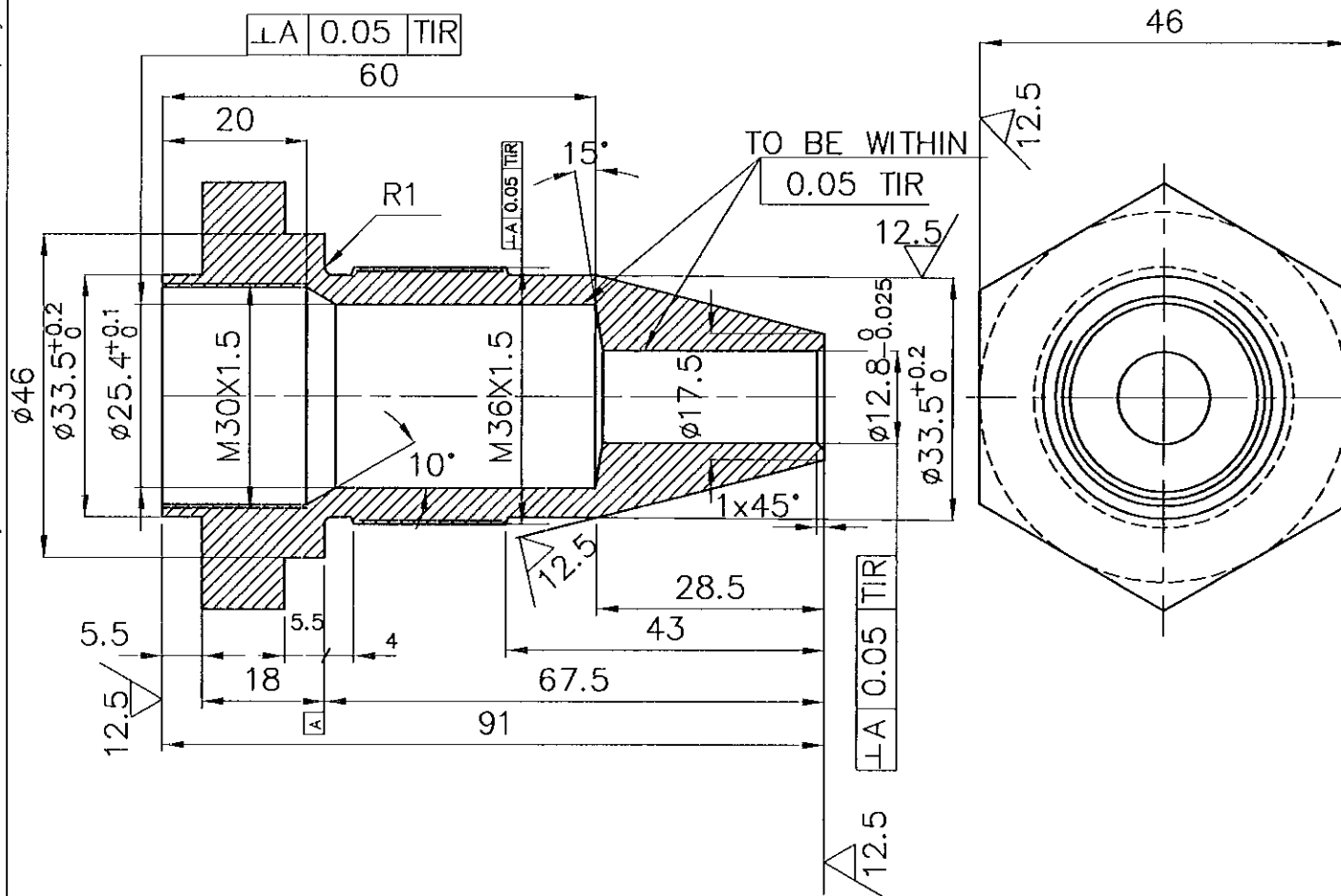


ALL DIMENSIONS ARE IN MILLIMETRES.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED
06	11.06.01	CHD & APPD
DRG.UPDATED AND REDRAWN.		
DCN:SB:1298		


3.2 (12.5)



NOTES:-

1. FOR QUALITY REQUIREMENTS REFER APPLICABLE LATEST QUALITY PROCEDURE.
2. SHARP CORNERS ARE TO BE ROUNDED OFF.
3. HEAT TREAT TO 38 - 41 HRC AFTER MACHINING.

PART CODE : 842020104600

ROUND DIA 56 L = 91	150242610000	A182 F6 Cl3		0.500			01		
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 365-122				NAME V. ARUMUGAM		SIGN		DATE	NO. OF VAR
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.				CHD K. SRIDHARAN					
APPD S. NATARAJAN									
DEPT SB		SCALE NTS	WEIGHT (KG). 0.500		REFERENCE INFORMATION				NO. OF ITEMS
CODE 330									
TITLE PACKING GLAND				CARD CODE U 01	DRAWING NO. 4-20-201-00196				REV 06