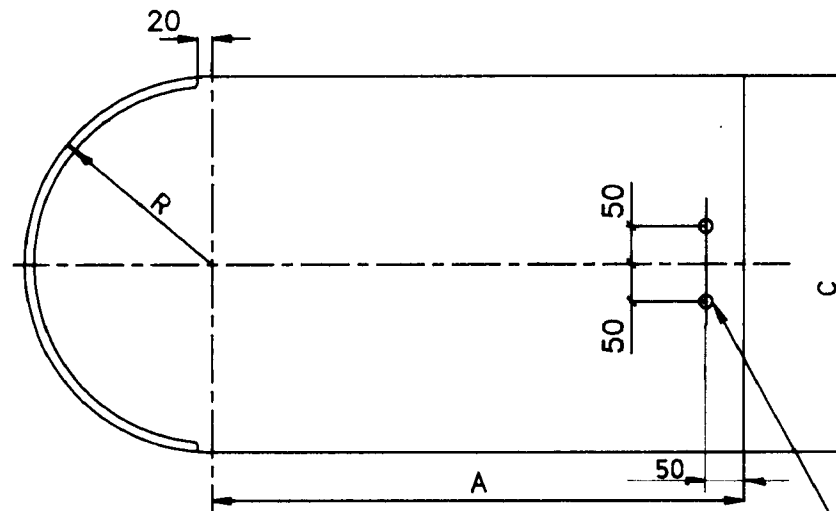


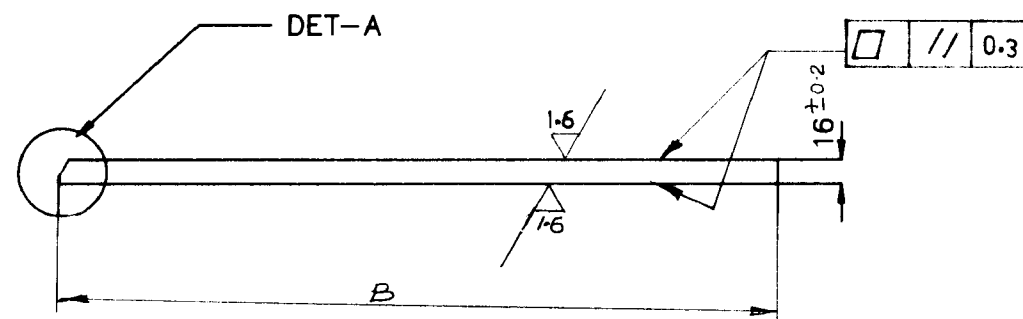
FIRST ANGLE PROJECTION - ALL DIMENSIONS ARE IN MM

3-47-003-00696

DRAWING NO:



2 HOLES ϕ 18



DET-A

REV DATE ALT. *Singha*
15/01/91 CHD. *RSR*
08 VAR 07 DIMEN
SION CHANGED.

REV	DATE	ALT.	CHD.	REV	DATE	ALT.	CHD.
06	20.4.99	<i>Singha</i>	<i>Singha</i>	05	14/10/94	<i>K. J.</i>	<i>RSR</i>
07 VAR ADDED				DIMENSIONS A & B CHANGED FOR STY. NO 03 ONLY. WT ALSO CHANGED.			
07	22.8.99	<i>Singha</i>	<i>Singha</i>	IN VAR. NO 06 DIMENSIONS A, B & WEIGHT ALTERED. DRG UPDATED			
07 VAR ADDED				IN VAR. NO 06 DIMENSION C - ALTERED DRG UPDATED			
04	17/9/91	<i>K. J.</i>	<i>RSR</i>	02	16/10/90	<i>K. J.</i>	<i>RSR</i>
M/C. SYMBOL & TOLERANCE ADDED.				IN VAR. NO 06 DIMENSIONS A, B & WEIGHT ALTERED. DRG UPDATED			
03	07/05/91	<i>K. J.</i>	<i>RSR</i>	01	9/6/90	<i>K. J.</i>	<i>RSR</i>
IN VAR. NO 06 DIMENSION C - ALTERED DRG UPDATED				Weight & Dimension A, B altered for sty. no. 01			

GATE SIZE	VAR NO.	A ± 1	B ± 1	C ± 0.5	R
18	01	605	830	450	225
20	02	675	925	500	250
22	03	670 700	945 975	550	275
24	04	720	1020	600	300
26	05	770	1095	650	325
14	06	595 515	770 690	350 340	175
12	07	595	755	320	160

NOTES:

1. ALL SURFACES TO BE MACHINED TO A FINISH OF 3.2 MICRONS.

REV	DATE	ALT.	CHD.	REV	DATE	ALT.	CHD.
07	01	PL 16 X 320 X 755		06	01	PL 16 X 350 X 690 770	
05	01	PL 16 X 650 X 1095		04	01	PL 16 X 600 X 1020	
03	01	PL 16 X 550 X 945 975		02	01	PL 16 X 500 X 925	
01	01	PL 16 X 450 X 830		01	01	PL 16 X 450 X 830	

ITEM NUMBER	DESCRIPTION	UNIT	DRAWING-NUMBER	ITEM-NO	MATERIAL-CODE	UNIT	UNIT-WEIGHT
07	PL 16 X 320 X 755	1	3-47-003-00696	15 011 440	SA 240 TY 304	1	21.200
06	PL 16 X 350 X 690 770	1	3-47-003-00696	15 011 440	SA 240 TY 304	1	39.65-35.538
05	PL 16 X 650 X 1095	1	3-47-003-00696	15 011 440	SA 240 TY 304	1	90.000
04	PL 16 X 600 X 1020	1	3-47-003-00696	15 011 440	SA 240 TY 304	1	78.000
03	PL 16 X 550 X 945 975	1	3-47-003-00696	15 011 440	SA 240 TY 304	1	72.000-500
02	PL 16 X 500 X 925	1	3-47-003-00696	15 011 440	SA 240 TY 304	1	59.20
01	PL 16 X 450 X 830	1	3-47-003-00696	15 011 440	SA 240 TY 304	1	46.911

CUSTOMER & PROJECT NAME OR PRODUCT TYPE				STANDARD				BOM			
Bharat Heavy Electricals Ltd				BOILER PLANT UNIT				TIRUCHIRAPALLI - 620014			
DEPT CC				GRADE OF UNTOL DIM C/M/F				SCALE NTS			
CODE 129				WEIGHT 129				REF TO ASSY / OLD DWG			
TITLE				DRAWING NO :				REV			
GATE PLATE				3-47-003-00696				08			

SCANNED