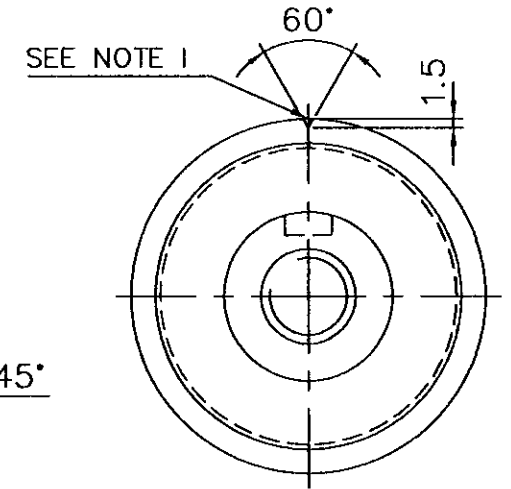
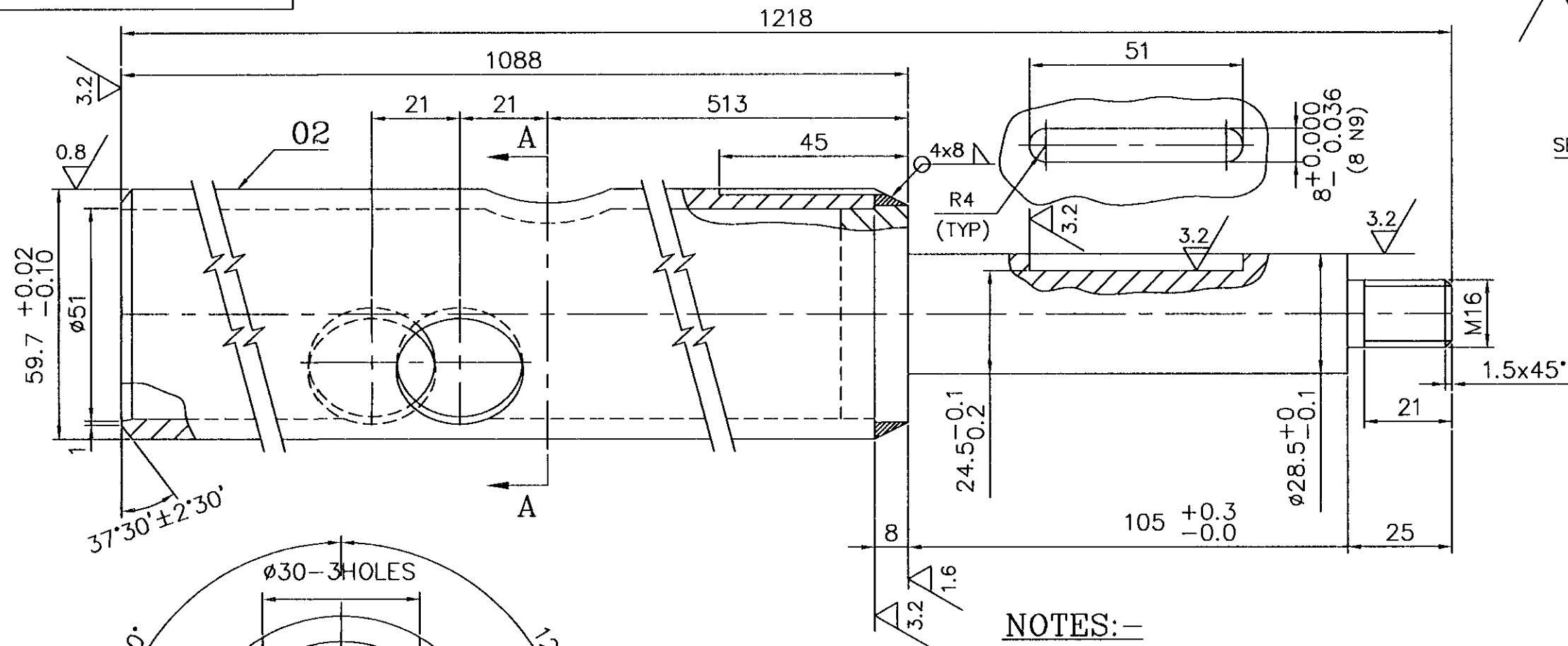


DRAWING NO. 3-20-201-00699



NOTES:-

01. 'V' GROVE TO BE IN LINE WITH CENTER LINE OF KEY WAY.
02. ALL MACHINING SHOULD BE DONE AFTER WELDING OF ITEM 01 AND 02.
03. FOR QUALITY REQUIREMENTS REFER LATEST APPLICABLE QUALITY PROCEDURES.

PART CODE : 842020135500

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
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TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.


DRN	NAME	SIGN	DATE	NO. OF VAR.
CHD	V. ARUMUGAM			
APPD	K. SRIDHARAN			
	S. NATARAJAN			

REV	DATE	ALTERED
03	11.06.0	CHD & APPD

DRG. UPDATED AND REDRAWN.

DCN: SB: 1298

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

DEPT		SCALE	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF ITEMS
SB		NTS	8.580	M-63618	
CODE 330				3-20-201-001	39
TITLE			CARD CODE	DRAWING NO.	REV
SEMI-FINISHED SWIVEL TUBE			01	3-20-201-00699	03