

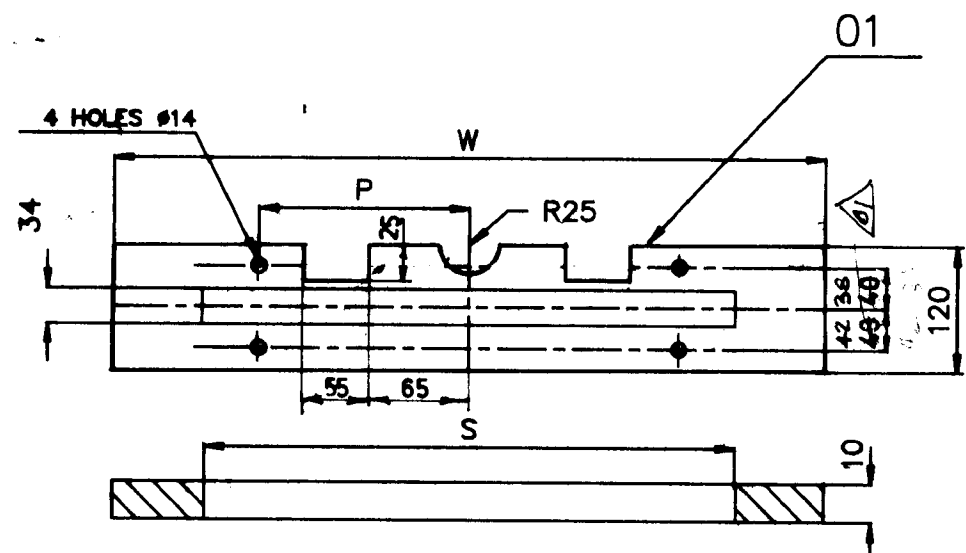
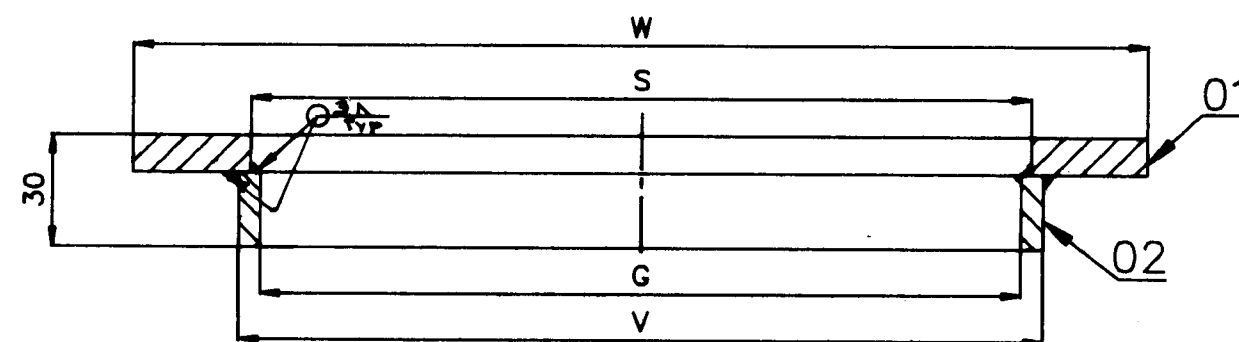
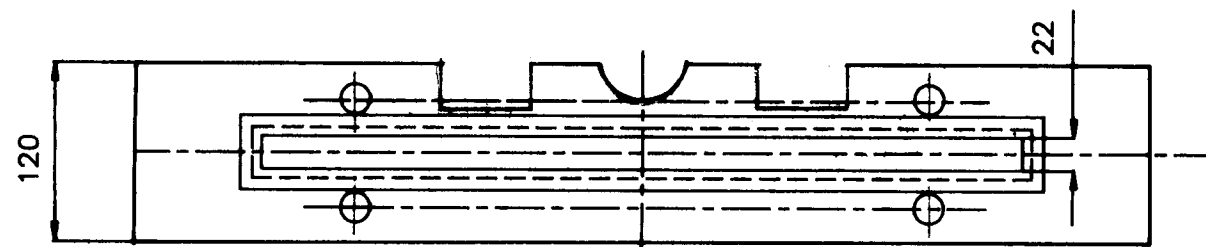
FIRST ANGLE PROJECTION - ALL DIMENSIONS ARE IN MM

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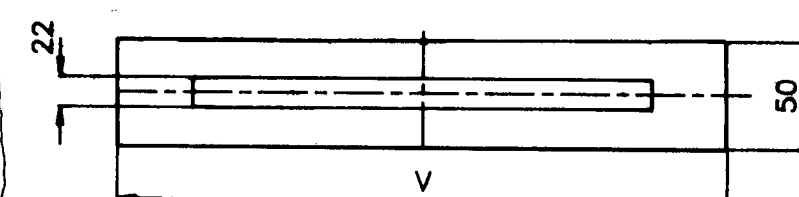
3-47-003-00702
DRAWING NO.

| REV | DATE | ALTD: |
|-------------------|----------|-------------|
| 05 | 15/09/99 | CHND: Singh |
| VAR 07 CORRECTED. | | |

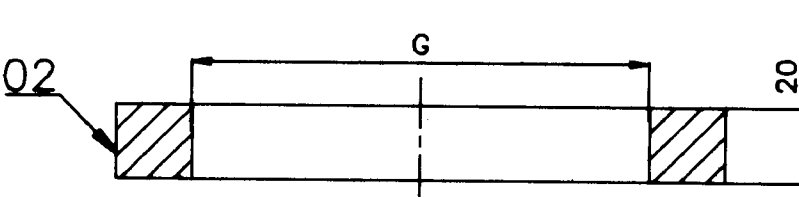
| GATE SIZE | VAR. NO. | W | S | GL | P | V | VAR. WT | GATE SIZE | VAR. NO. | W | S | G | P | V | VAR. WT. |
|-----------|----------|-----|-----|-----|-----|-----|---------|-----------|----------|-----|-----|-----|-----|-----|----------|
| 12 | 07 | 472 | 354 | 326 | 130 | 360 | 5.2 | 18 | 01 | 600 | 484 | 456 | 150 | 490 | 6.600 |
| | | | | | | | | 20 | 02 | 680 | 534 | 506 | 170 | 540 | 7.450 |
| | | | | | | | | 22 | 03 | 750 | 584 | 556 | 190 | 590 | 8.200 |
| | | | | | | | | 24 | 04 | 800 | 634 | 606 | 200 | 640 | 8.750 |
| | | | | | | | | 26 | 05 | 910 | 684 | 656 | 225 | 690 | 9.850 |
| | | | | | | | | 14 | 06 | 484 | 384 | 356 | 140 | 390 | 5.366 |



| REV | DATE | ALTD: |
|--------------------------------|----------|-------------|
| 04 | 23/09/99 | CHND: Singh |
| 07 VAR'S DIMEN SION CORRECTED. | | |



| REV | DATE | ALTD: |
|---------------|----------|-------------|
| 03 | 20/04/99 | CHND: Singh |
| 07 VAR ADDED. | | |



| REV | DATE | ALTERED: |
|---|----------|----------|
| 02 | 05/03/98 | P. Singh |
| MATH. SPECN. CHANGED FOR VARIANT NO. 01 TO 06 | | |

| REV | DATE | ALT: |
|---|----------|-------------|
| 01 | 29/10/90 | CHND: Singh |
| IN ITEM NO. 01, DIMENSION ALTERED AS NOTED. | | |

| ITEM NUMBER | DESCRIPTION | IS | DRAWING-NUMBER | ITEM-NO | MATERIAL-CODE | UNIT | UNIT-WEIGHT |
|-------------|-------------|-------------------|----------------|------------|-------------------|------|-------------|
| 07 | 02 | PL 10 X 50 X 360 | | 15 011 098 | IS 2062 Fe 410 WA | 1 | 1.70 |
| 07 | 01 | PL 10 X 120 X 472 | | 15 011 098 | IS 2062 Fe 410 WA | 1 | 3.50 |
| 06 | 02 | PL 10 X 50 X 390 | | 15 011 098 | IS 2062 Fe 410 WA | 1 | 1.82 |
| 06 | 01 | PL 10 X 120 X 484 | | 15 011 098 | IS 2062 Fe 410 WA | 1 | 3.534 |
| 05 | 02 | PL 20 X 50 X 690 | | 15 011 150 | IS 2062 Fe 410 WA | 1 | 3.100 |
| 05 | 01 | PL 10 X 120 X 910 | | 15 011 098 | IS 2062 Fe 410 WA | 1 | 6.750 |
| 04 | 02 | PL 20 X 50 X 640 | | 15 011 150 | IS 2062 Fe 410 WA | 1 | 2.900 |
| 04 | 01 | PL 10 X 120 X 800 | | 15 011 098 | IS 2062 Fe 410 WA | 1 | 5.850 |
| 03 | 02 | PL 20 X 50 X 590 | | 15 011 150 | IS 2062 Fe 410 WA | 1 | 2.700 |
| 03 | 01 | PL 10 X 120 X 750 | | 15 011 098 | IS 2062 Fe 410 WA | 1 | 5.500 |
| 02 | 02 | PL 20 X 50 X 540 | | 15 011 150 | IS 2062 Fe 410 WA | 1 | 2.450 |
| 02 | 01 | PL 10 X 120 X 680 | | 15 011 098 | IS 2062 Fe 410 WA | 1 | 5.000 |
| 01 | 02 | PL 20 X 50 X 490 | | 15 011 150 | IS 2062 Fe 410 WA | 1 | 2.250 |
| 01 | 01 | PL 10 X 120 X 600 | | 15 011 098 | IS 2062 Fe 410 WA | 1 | 4.350 |

| | | | | | | | | | | | |
|---|----|--------------------|-------|-------|-----|-------------------|-----------------------|---------|-----|--|--|
| CUSTOMER & PROJECT NAME OR PRODUCT TYPE | | | | | | STANDARD | | | | | |
| Bharat Heavy Electricals Ltd | | | | | | BOILER PLANT UNIT | | | | | |
| TIRUCHIRAPALLI - 620014 | | | | | | | | | | | |
| DEPT | CC | GRADE OF UNTO. DIM | C/M/F | SCALE | NTS | WEIGHT (Kg) | REF TO ASSY / OLD DWG | ITEM NO | REV | | |
| 129 | | | | | | | | | | | |
| TITLE | | | | | | DRAWING NO : | | | | | |
| GASKET HOLDER | | | | | | 3-47-003-00702 | | | | | |
| | | | | | | 05 | | | | | |