



SPECIFICATION FOR
GASKET

SPEC. No
GF-044
REV No. 02

MATERIAL CODE : 96-424-057

GRAVIMETRIC FEEDER
(LIGHT ASSY.)

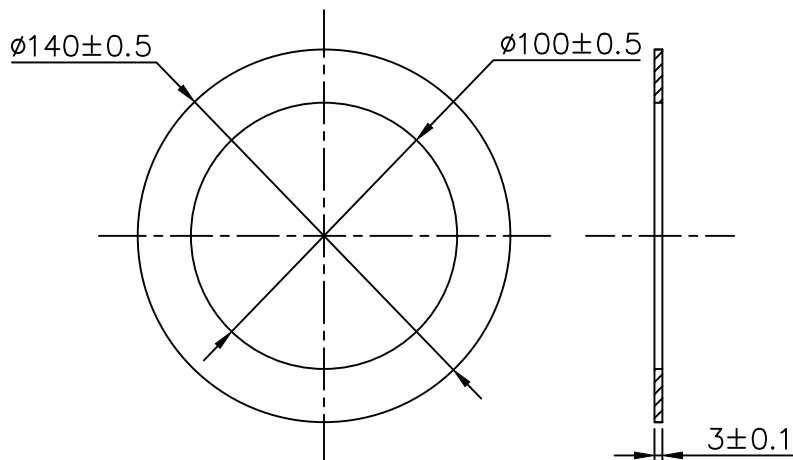
No. OFF / FEEDER : 2

PGMA: 65-736

DESCRIPTION : RING GASKET FOR INTERNAL FEEDER LIGHT ASSY

MATERIAL : TEFLON SHOULD BE SUITABLE UPTO 260°C

SIZE : ID = 100 ± 0.5 ; OD = 140 ± 0.5 ; t = 3 ± 0.1



M/S STOCK PART No. W-19243-1

REV.01	ALTD.	CHD	APPD.	REV.02	ALTD.	CHD	APPD.
21-11-93	--	--	--	29-11-21	NSR	FAZIL	SA
TOLERANCES ADDED				CONVERTED TO AUTOCAD			
PREPARED	S.MANIVANNAN			-Sd-	21.04.88		
CHECKED	P.KALYANASUNDARAM			-Sd-	21.04.88		
APPROVED	D.K.RAVINDRANATHAN			-Sd-	22.04.88		

ALL DIMENSIONS ARE IN MM

MILLS & FEEDERS

SHEET No.
01 OF 01



SPECIFICATION FOR
GASKET

SPEC. No
GF-045
REV No. 02

MATERIAL CODE : 96-424-058

GRAVIMETRIC FEEDER
(LIGHT ASSY.)

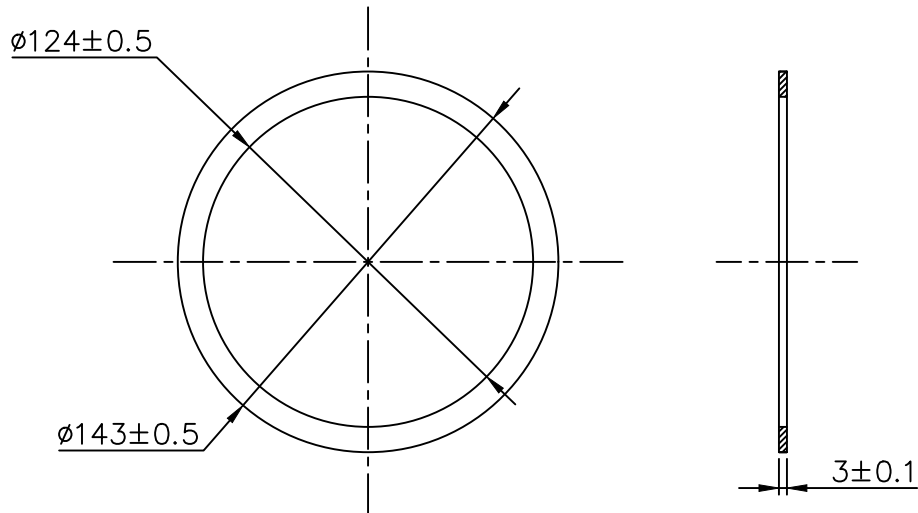
No. OFF / FEEDER : 2

PGMA: 65-736

DESCRIPTION : GLOBE LAMP GASKET FOR INTERNAL FEEDER LIGHT ASSY

MATERIAL : TEFLON SHOULD BE SUITABLE UPTO 260°C

SIZE : ID = 124 ± 0.5 ; OD = 143 ± 0.5 ; t = 3 ± 0.1



M/S STOCK PART No. W-19245-1

REV.01	ALTD.	CHD	APPD.	REV.02	ALTD.	CHD	APPD.
21-11-93	--	--	--	29-11-21	NSR	FAZIL	SA
TOLERANCES ADDED				CONVERTED TO AUTOCAD			
PREPARED	S.MANIVANNAN		-Sd-	19.04.88			
CHECKED	P.KALYANASUNDARAM		-Sd-	21.04.88			
APPROVED	D.K.RAVINDRANATHAN		-Sd-	22.04.88			

ALL DIMENSIONS ARE IN MM

MILLS & FEEDERS

SHEET No.
01 OF 01



SPECIFICATION FOR
TEFLON BALL
(GRAVIMETRIC. FEEDER)

SPEC. No
GF-071
REV No.01

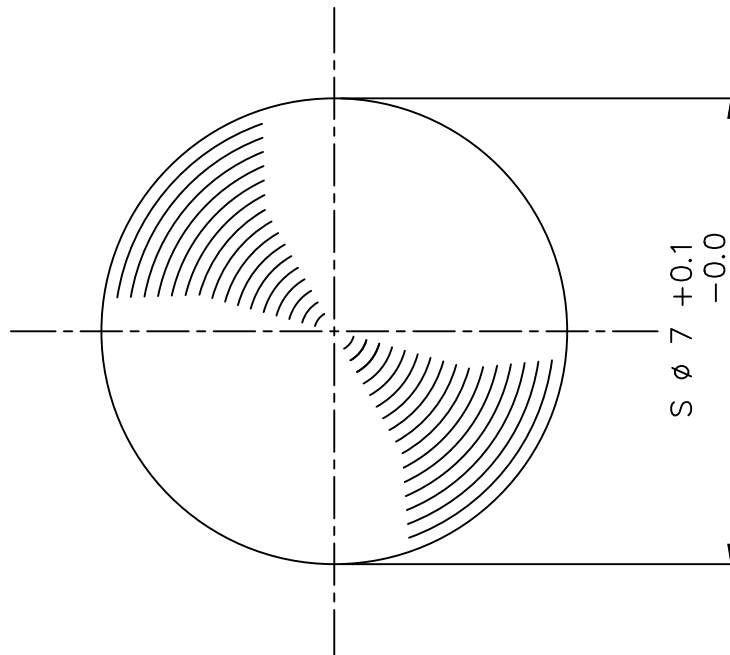
MATERIAL CODE : 96-424-023 FEEDER SIZE : 36"

No. OFF / FEEDER : 6

LOCATION : 65-736 (WEIGH COMPT.DOOR,
END DOOR & WATER SPRAY GROUP),

DESCRIPTION : 7mm DIA TEFLON BALL

MATERIAL : TEFLON SHOULD BE SUITABLE UPTO 260°C



M/S STOCK PART No. B-141

REV.01	ALTD.	CHD	APPD.
21-11-93	NSR	FAZIL	SA
CONVERTED TO AUTOCAD & MATERIAL PROPERTIES ADDED			

ALL DIMENSIONS ARE IN MM

PREPARED	R.RANGARAJAN	-Sd-	23.04.88
CHECKED	P.KALYANASUNDARAM	-Sd-	23.04.88
APPROVED	D.K.RAVINDRANATHAN	-Sd-	23.04.88

MILLS & FEEDERS

SHEET No.
01 OF 01

05-213



SPECIFICATION FOR
GASKET

SPEC. No.
GF.074

REV No.
01

MATERIAL CODE: 96-424-052
QUANTITY/FEEDER: 2

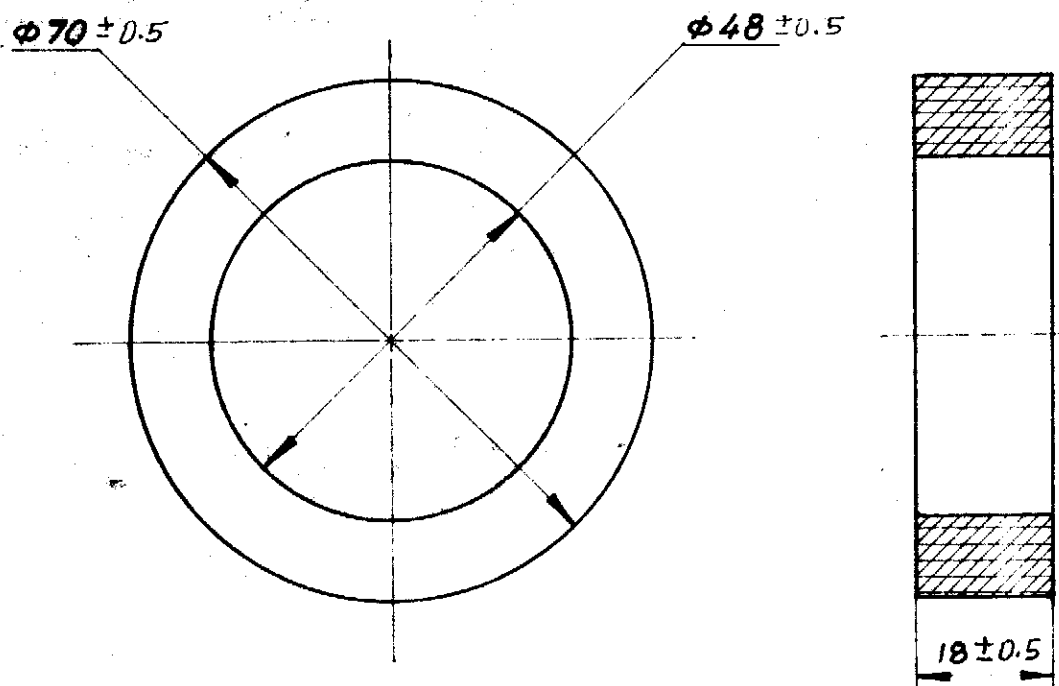
GRAVIMETRIC FEEDER
(TAKE-UP PULLEY ASSY.)
PGMA: 65-736

DESCRIPTION: GASKET FOR TAKE-UP PULLEY ASSY.

MATERIAL.....: NATURAL RUBBER

HARDNESS.....: 30-40 SHORE "A"

NOTE: THE MANUFACTURER SHALL PROVIDE THE DETAILS REGARDING MANUFACTURING DATE AND SHELF LIFE OF THE PRODUCT.



M/S STOCK PART No.-W 16754-1

ALL DIMENSIONS ARE IN MM.

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REV. 01 17-01-94	TOLERANCES & NOTE ADDED	ALTD. S. Kalyanasundaram	CHD. D.K. Ravindranath	APPD. D.K. Ravindranath	
	NAME	SIGN		DATE	MILLS & FEEDERS
PREPARED	S. MANIVANNAN	<i>S. Manivannan</i>		28.04.88	
CHECKED	P. KALYANASUNDARAM	<i>P. Kalyanasundaram</i>		28.04.88	
APPROVED	D. K. RAVINDRANATHAN	<i>D. K. Ravindranath</i>		28-4-88	
					SH. No. 01
					No. OFF SH. 01



GRAVIMETRIC FEEDER
SPECIFICATION FOR
GASKET

SPEC. No
GF-089
REV No. 02

MATERIAL CODE : 96-424-056

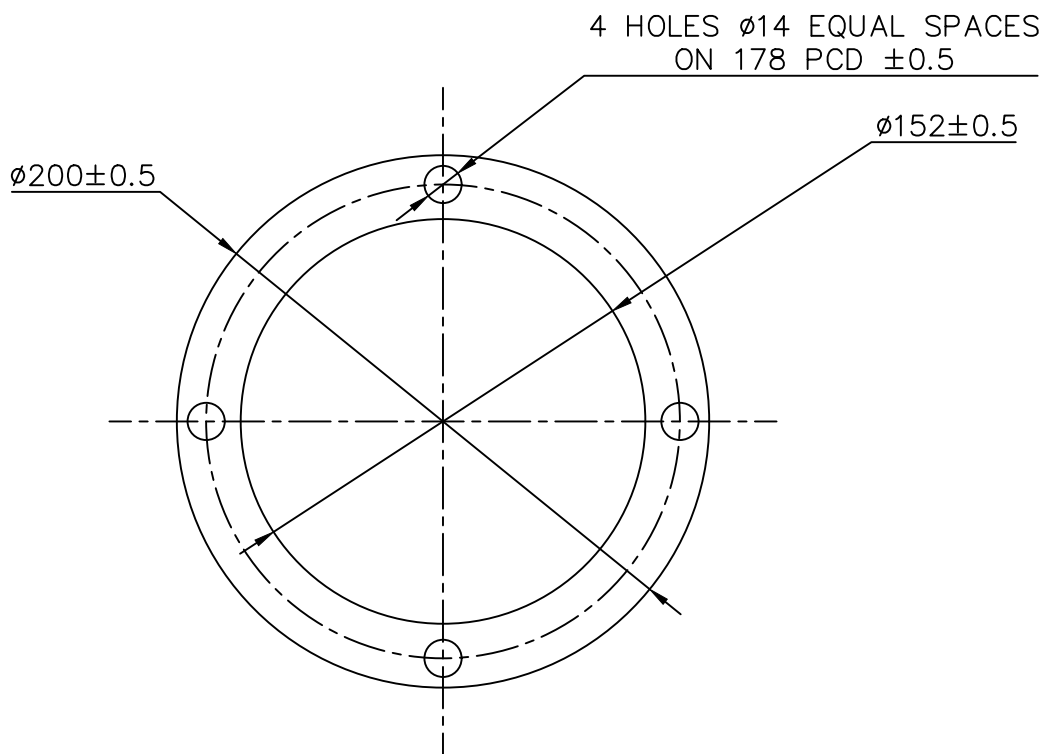
No. OFF / FEEDER : 1 FEEDER SIZE : 36"

LOCATION : CLEAN OUT CONVEYOR-DRIVE (65-736)

DESCRIPTION : GASKET ID152±0.5xOD200±0.5xTHICKNESS0.8±0.1

MATERIAL : TEFLON

SIZE : ID = 152±0.5; OD = 200±0.5
THICK = 0.8±0.1



M/S STOCK PART No. W-19208-1

REV.01	ALTD.	CHD	APPD.	REV.02	ALTD.	CHD	APPD.
18-01-94	--	--	--	29-11-21	NSR	FAZIL	SA
TOLERANCES ADDED				CONVERTED TO AUTOCAD			

ALL DIMENSIONS ARE IN MM

PREPARED	R.RANGARAJAN	-Sd-	04.07.88
CHECKED	D.K.RAVINDRANATHAN	-Sd-	07.07.88
APPROVED	M.A.SAMY	-Sd-	07.07.88

MILLS & FEEDERS

SHEET No.
01 OF 01