



# PLANT PURCHASE SPECIFICATION

(CFFP - HARDWAR)

FF 05061 Rev 1

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## NICKEL

### 1. SCOPE

This specification governs the quality of Nickel with the following requirements.

### 2. APPLICATION

The material shall be used as alloying addition for manufacturing of alloy steel.

### 3. CONDITION OF DELIVERY

The material shall be supplied in the form of 100 mm square plates.

### 4. COMPLIANCE WITH NATIONAL STANDARDS

The specification in general is based on Indian standards specification IS 2391-1970.

### 5. FREEDOM FROM CONTAMINATION

The material shall be free from extraneous contamination.

### 6. CHEMICAL COMPOSITION

The material shall conform to the following chemical composition when it is analyzed in accordance with IS: 2391-1970.

ELEMENT	% MIN	%MAX
Nickel	99	-
Cobalt	-	0.75
Silicon	-	0.15
Tungsten	-	0.10

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PREPARED : SMS TECH		ISSUED : Steel Melting Shop	DATE : 07/09/09



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## 7. INSPECTION

- CFFP reserves the right to witness the testing of the material at supplier works and therefore the supplier shall notify the readiness of the material in advance.
- CFFP may, at its discretion, test the material after receipt and acceptance of the material will be based on the CFFP's test results.
- For any deviation from this specification prior approval shall be taken by the supplier.
- For result of analysis and properties of material the decision of CFFP shall be final and binding on the supplier.
- If the material is not conforming to this specification, it is liable to be rejected and the supplier shall replace the same.

## 8. TEST CERTIFICATES

One Original and three copies of Test Certificate from the original manufacturer containing the following information should be provided.

Manufacturer's Name

Name of the material

Batch/Lot No.

Quantity.

Note:

- A manufacturer supplying directly to BHEL should include BHEL's P.O. No. and Challan No. also in the TC.
- Any other supplier should provide a covering letter along with original Manufacturer's TC as above mentioning BHEL's P.O. No. and Challan No.

## 9. PACKING AND MARKING

Packing should be such as to prevent loss / deterioration in quality during handling, transport and storage. It should be in the original manufacturer's packing. Each package should be marked with the following details.

Name of the material

Manufacturer's Name / Trade mark

Batch/Lot No.

Net weight.

WORKED  
BY

M.K.SAHU

*M.K. Sahu*

07/09/09

CHECKED  
BY

RANJAN

*Ranjan*


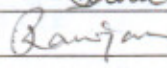
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**REVISION RECORD SHEET**

SN	Revision No.	Revision date	Nature of Changes
01.	01	07.09.2009	-Clauses 8 and 9 revised incorporating requirement of manufacturer's packing and Test certificate.

ISSUED BY:	SMS	WORKED	M.K.SAHU 
REVISION	01 -	CHECKED	RANJAN 
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