Bharat Heavy Electricals Limited



(A Govt. Of India Undertaking)

Power Sector, Eastern Region BHEL BHAWAN, PLOT NO. DJ-9/1, SECOTR II, SALT LAKE CITY, KOLKATA, WEST BENGAL, INDIA

Phone: 033-23398221,033-23211690 FAX: 033-23211960

Sub	TENDER CHANGE NOTICE (TCN-01 DATED 27-05-2022)
Job	ERECTION, TESTING & COMMISSIONING OF LTRH PENDENT COILS BANK, LTRH HORIZONTAL COILS BANK, ECONOMISER HORIZONTAL COILS BANK, LIFTING OF ECONOMISER OUTLET HEADER, REPLACEMENT OF 8 NOS. SEPARATOR SAFETY VALVES, SHORTENING OF LENGTH OF FSH REAR COIL ASSY. REMOVAL OF 02 INNERMOST ELEMENTS (ELEMENT NO-23 & 24) FROM EACH PLATEN SUPER HEATER ASSEMBLY, HEADER END PLUGS/BLANKED ARE TO BE INSTALLED, WELDED AT THE END OF HEADER NIPPLES OF PSH ALONG WITH CUP LOCK SCFFOLDING ARRANGEMENT AND ERECTION &DISMANTLING UPTO BOTTOM OF PSH, ASSISTANCE IN SHOT PEENING OF FSH COILS, ALONG WITH CONNECTED ACCESSERIES AND HYDRAULIC TEST OF THESE NEW COILS ALONG WITH OTHER RELATED CIRCUITS OF BOILER, AH SOOT BLOWER PIPING & SUPPORTS, EXTENDED BACK PASS BOTTOM SUPPORTS, ECONOMISER ANTI VIBRATION BAFFLES & CASTABLE REFRACTORY FOR EXTENDED BACK
Ref	PASS PANEL AT UNIT#01 OF 3X660 MW NPGCL, NABINAGAR, AURANGABAD(BIHAR). E-TENDER NO: PSER:PUR:NPGCL-S476:22 (ENQ:22:PP:0015:PUR:19) Date 23-05-2022.

With reference to above, following points/documents, relevant to tender, may please be noted and complied with while submitting the offer.

1. Clarification of bidder's query furnished below:

SI. No.	Description / Tender clause	Bidder's query	BHEL's Clarification
1		Latest revision of EWS	Refer attached Annexure-A to this TCN-01.

- 2. 'No deviation certificate' is attached. Bidder to submit their offer along with stamped & signed copy of this TCN & 'No deviation certificate' as per attached format only.
- 3. All other terms & conditions shall remain unchanged.

Thanking you,

Yours faithfully, for BHARAT HEAVY ELECTRICALS LTD

MANAGER(PURCHASE)

(Signature, date & seal of authorized representative of the contractor)



Name of Contractor/Subcontractor

 \overline{FIELD} $\overline{WELDING}$ \overline{SCHED} \overline{ULE} pg name : Sh, Rh,Circ&eco(PP) PG(S): 06,11,16,17,19

FOR TENDER PURPOSE ONLY

DOC.NO: 9560-102-TR-QVM-Q-145 REV.NO.:02 WELDING CODE: IBR/ASME PAGE NO.: 1/2

DRG NO. FOR DESCRIPTION	DESCRIPTION	MA TERI	JY.	DIMENS	NONS,	PROCESS	TYPE ELECTRODE	ELECTRODE FILLER SPEC. WPS MIN.	. WPS MI		EAT	NDT	REF.		RE-
SPEC.	OF PARTS TO	SPEC.	0 10	0 70 10	OF 0	<u>. O</u>	4	ARC SPEC.	NO. PRE.	. H	FA TMEN	TREATMENT METHOD /	COFC	7	MARKS
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			0	<u> </u>	0	9	QTY QTY Ø2	Ø2.5 Ø3.15 Ø4.0		JEMP C	TIME			REF	
ECO OUT HDR E-09 SA210GR.C Ø44.5 TIG	SA210GR.C Ø44.5 B. 71G	ø44.5 g 71G	911	71/6			8 V ER70S-A1	E-7018-1	7002001			100% PAUT/RT	*	*	
Ø44.5 8.0 ARC	Ø44.5 8.0 ARC	Ø44.5 8.0 ARC	o.v ARC	ARC		_	1624 NOS 12018 194	19488		. 07	I	(\$\$)	4		
3	ø57.2 12 7	ø57.2 12 7	107		2/1		12.7 V ER80S-B2	E-8018-B2	20/0001			100% PAUT/RT	*	*	
SA213 T12 ø57.2 '2.'	SA213 T12 ø57.2 '2.'	SA213 T12 ø57.2 '2.'	/5./		ARC		816 NOS 6672 979	9792 5712	150			(\$\$)	*	:	
LTRH ASSY R-04U NEW SA213 T23 Ø63.5	SA213 723 \\ \phi 63.5 \\ \tag{2}	SA213 723 \\ \phi 63.5 \\ \tag{2}	,		F	1	4 D 2CRWV TIG		30/ 0301		0	20 % RT &	k	*	100 % HC ₼
723 ø63.5	SA213 723 ø63.5 †.º	SA213 723 ø63.5 †.º			5//		64 NOS 4096		002 00/200		760 00	80 % PAUT	*		260 HV (MAX)
LTRH LOOSE TUBES R-07 NEW SA213 T91 Ø63,5	SA213 791 Ø63.5 1 E2	SA213 791 Ø63.5 1 E2	1 57			1	4.6 V ER90S-B9	E-9015-B91			0	20 % RT &	k	*	100 % HC 🖎
U4 (U-00-02/-449/2 LTRH UPPER R-04U NEW SA213 791 Ø63.5 T.U. 71G	SA213 791 \ \phi 63.5 \ \frac{1}{1.97}	791 \qu) ;		116		808 NOS 11312 646	6464	1000/00 220		_ 760 30	80 % PAUT			300 HB (MAX)
HANGER TUBES S-19 SA213 712 Ø63.5 177 TIG	SA213 712 Ø63.5 127 71G	712 Ø63.5 127 TIG	12.7 716	5/1		1	12.7 V ER80S-B2	E-8018-B2				100% PAUT/RT	*	*	
	SA213 712 Ø63.5 '2:'	712 ø63.5 '2.'	/ 7.7		ARC		816 NOS 8078.4 114	11424 5712	001 00/6001		I I	<i>₹</i> (\$\$)			
LTRH PENDENT R-07 NEW SA213 T91 Ø63,5	W SA213 T91 Ø63.5 TIG	791 663.5 2 716	5/1	2/1			5 V ER90S-B9	E-9015-B91			0	20 % RT &	:		100 % HC
SA213 T91 \$63.5 S.U ARC	SA213 T91 \$63.5 S.U ARC	791 ¢63.5 3.0 ARC	3.0 ARC	ARC		24	2424 NOS 33209 218	\vdash	1036/08 220		760 30	80 % PAUT	*	k	300 HB (MAX)
0-00-027-44972 BP ROOF PANEL S-21 SA21,3 T12 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	SA213 712 Ø44.5 g 71G	ø44.5 gn 71G	DIT 0 8	<i>511</i>		00	8 V ER80S-B2	E-8018-B2	20000			100% PAUT/RT	*	*	
SA213 712 044.5 C.S ARC	BP ROOF PANEL S-21 SA213 712 Ø44.5 S.O. ARC	712 Ø44.5 S.S. ARC	ARC ARC	ARC		4	400 NOS 2960 480	4800	150		I	(\$\$)		:	
0-00-027-44972 BP SIDE PANKEL S-12U SA213 712 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	SA213 712 \ \phi 57.2 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	712 \$57.2 QA TIG	9.7 1.6	2/1			9.4 V ER80S-B2	E-8018-B2	20/0001			100% PAUT/RT	*	*	
SA213 712 Ø57.2 J.T. ARC	BP SIDE PANEL S-12U SA213 712 Ø57.2 ARC	Ø57.2 J. + ARC	ST ARC	ARC		١.,	200 NOS 1900 1000	00	150			(\$\$)	:		
0-00-027-44972 ECO. QUILET HUR SUPPORT SA213 712 Ø57.2 77 TIG	#57.2 127 TIG	#57.2 127 TIG	127 716	911		,	12.7 V ER80S-B2	E-8018-B2	1009/03			100% PAUT/RT	*	*	
US FIELD CUTTING FOR ERECTION ECO. QUITET HDR SUPPORT SA213 712 \ \phi 57.2 \ \dots \dots \	ECO. QUITET HDR SUPPORT SA213 T12 Ø57.2	ø57.2 'E''			ARC	_	80 NOS 664 960	0 560	150			(\$\$)			
0-00-027-44972 ECO. QUIET LINK EF-01 SA106GRC Ø508 71.5	SA106GRC Ø508 71.5	ø508 + 71.5	71.5		2/1		63 W ER70S-A1	E-7018-1	1004/04 150		610 180	100 % RT	*	*	
ø508	SPOOL PIPE SPOOL PIPE SATOGGRC Ø508	ø508)		ARC		2 NOS 270 76	126 1056	to /too!			۱ ۱			
0-00-027-44972 BP REAR PANEL S-20UN SA213 712 Ø44.5 71G	Ø44.5 + 8.0	Ø44.5 + 8.0	0.80		2/1	_	8 V ER80S-B2	E-8018-B2	1009/03 150			100% PAUT/RT	*	*	
044.5	BP REAR FAINEL S-2007 SA213 T12 Ø44.5	ø44.5)		ARC		816 NOS 6038 979	9792	C l con l con l			(\$\$) 62			
12 0 00 027 44022 LTRH ASSY R-04U NEW SA213 T91 Ø63.5 TIC	SA213 T91 Ø63.5 4 0	791 \$63.5	0 4		7/1		4 V ER90S-B9		00 80/ 92/1		730 20	%	*	*	100 % HC ♠ 180 HB (MIV)
U-UU-UZ/-++3/2 LTRH ASSY R-04U SA213 T91 Ø63.5	SA213 T91 \\ \phi 63.5 \\ \tag{7.5}	Ø63.5 T.S) F		0	_	744 NOS 47616		077 00 /0001		760	80 % PAUT			300 HB (MAX)
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	יינים דל עבמימלמם דינד מי דוימיוויסלם מונד וול	11.0 7.40				- 1						THE TIPE AND ADDRESS OF THE STATE OF THE STA	Statistical Successions of Control of Contro	PETITION CONTROL	SEGECTES SEGREC PREST, Con-SANSON ADMIN

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* REFER NDE MANUAL No.PS: CMX: 002 REV.No.01/12-98

(\$\$) - BHEL IS PROPOSING THE EXTRA COST OF CONDUCTING PAUT/RT OVER AND ABOVE 20% PAUT/RT TO BE BORNE BY NIPC AS PER THE DISCUSSION.



FOR TENDER PURPOSE ONL'

Name of Contractor/Subcontractor

PG(S): 06,11,16,17,19

FIELD WELDING SCHEDULE PG NAME : SH, RH,CIRC&ECO(PP)

DOC.NO: 9560-102-TR-QVM-Q-145 REV.NO.: 02 WELDING CODE: IBR/ASME PAGE NO.: 2/2

ĩ	DRG NO FOR	OFSCRIPTION	MATFRIAI	DIMFNS	SNOI	PROCESS	TYPF F	-I FCTRODE	- FILLER St	PFC WF		HFAT	_		RFF		RF-
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0	DENTIFICATION	BE WELDED	<u>y</u>	SIZE	THICK	SIZE THICK WELDING WELD	WELD	11.6	ANC 3720 Q77	, RF	V HEAT	TEMP. H	10LD.	REV HEAT TEMP! HOLD! QUANTUMINO NORM	SPEC	ACC. NORM	7 X X X X
	MARK						-	QTY Ø2	Ø2.5 Ø3.15 Ø4.0 NO.	54.0 NC	TEMP	2	IME			REF	
١	0-06-751-01153	FURN VERT WALL AP-1 SA 213722	SA 213722 +	ø38.1	0.5	716	9.5 V E	ER90S-B3	E-9018-B3	00/ 10801		730		100% PAUT/RT	*	*	
ر ا	0-06-751-01156	FURN VERT WALL(F-19U,F-19UI) SA 213722	SA 213722	ø38.1		ARC	64 NOS		096	+001	707	750	20	₹\$ (\$\$ \$)	:		
l -;	1-11-684-02850	EXT PASS RT-2 & AD-3 OPNG	SA213 723	ø57.2	2 6	11G	7.6 02	D 2CRWV TIG						20 % RT &	k	*	100 % HC ♠
4	x 1-11-684-02852	EXT PASS PNL (S-07) SA213 T23	SA213 723	4 Ø57.2	9./	ARC	40 NOS	432 52	520	1052,	052/06 200	760	9 09	80 % PAUT	k	<	260 HV (MAX)
Ļ		FINISH SH COIL AREA	SA213TP347H Ø44.45	1 Ø44.45	7 1	116	7.1 D	ER347	E347	,				100% PAUT/RT	*	*	
ر ر	15 0-00-027-44972	REDUCTION	SA213TP347H Ø44.45	1 044.45		ARC	SON 808	13708 81	8122	70/0101		ı	ı	<i>₹</i> (\$\$\$)	:	:	
(FINISH SH COIL AREA	SA213TP347H Ø44,45	1 Ø44.45	3 2	11G	7.6 0	ER347	E347	200				.00% PAUT/RT	*	*	
9/	76 0-00-027-44972	REDUCTION	SA213TP347H Ø44.45	1 044.45		ARC	808 NOS 13302		9200	1010/02		I		(\$\$) @S	:	:	
		SH PLATEN NIPPLE	SA213 722	ø38.1	,	5/L	9.1 P E	ER90S-B3	E-9018-B3			089		00% PAUT/RT	k	*	
/	1 / 0-00-027-44971	BLANKING	SA182F22CL3 ø38.1	# #38.1	9.	ARC	86E NOS 398		901	1014,	1014/03 150	720	 ک	(\$\$)	<	:	
(SH PLATEN NIPPLE	SA213 791	ø38.1	,	71.6	9.1 V E	ER90S-B9	E-9015-B91			730		20 % RT &	k	*	100 % HC 🖎
α	18 0-00-027-44971	BLANKING	SA182F91	¢38.1	 	ARC	SON 99	762 15	1501	900/	022 00/001	760	90	80 % PAUT		:	300 HB (MAX)
	PREPARED	CHECKED (DESIGN)		CHECKED () Q.	(W.T.C)	AF	APPROVED	DA	DA TE	DRA	DRAWING NO:	NO:	Digitally signer	edbySANJOY ADHKURY	A	REV.NO.
	SHYJU T	R.SAI KUMAR		L.PRAVEEN KUMAR	EEN K	UMAR	N.N	N.NIRMAL RAJ	01.10	01.10.2021	TNV5	DY AI	浴房	SANJOY ADYDZARY TO STEP COLONIA	<i>‡8</i> {	W.S. UMITED, OU. FOW BR 90 615 5881 0237 1a fo 18 615 70 000 446 0623 (8715 98 61887 01881	SECTOR BATTERN REGION (PSRR). S. D0422
	- NO INTEREST		70,54								(44)	0	F 011000	TO THE CHARGE OF THE CHARGE OF THE THE CHARGE OF THE THE CHARGE OF THE C	VII.00 10 20 10 10 10 10 10 10 10 10 10 10 10 10 10		+4/ +1

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* REFER NDE MANUAL No.PS: CMX: 002 REV.No.01/12-98

(\$\$) - BHEL IS PROPOSING THE EXTRA COST OF CONDUCTING PAUT/RT OVER AND ABOVE 20% PAUT/RT TO BE BORNE BY NTPC AS PER THE DISCUSSION.

ANNEXURE - IV

FORMAT FOR NO DEVIATION CERTIFICATE (To be submitted in the bidder's letter head)

To, Bharat Heavy Electricals Limited, POWER SECTOR – EASTERN REGION 2nd FLOOR, Block-DJ, Plot- 9/1, SECTOR II SALT LAKE CITY, KOLKATA – 700 091 FAX – 033-2321-1960

Job: ERECTION, TESTING & COMMISSIONING OF LTRH PENDENT COILS BANK, LTRH HORIZONTAL COILS BANK, ECONOMISER HORIZONTAL COILS BANK, LIFTING OF ECONOMISER OUTLET HEADER, REPLACEMENT OF 8 NOS. SEPARATOR SAFETY VALVES, SHORTENING OF LENGTH OF FSH REAR COIL ASSY. REMOVAL OF 02 INNERMOST ELEMENTS (ELEMENT NO-23 & 24) FROM EACH PLATEN SUPER HEATER ASSEMBLY, HEADER END PLUGS/BLANKED ARE TO BE INSTALLED, WELDED AT THE END OF HEADER NIPPLES OF PSH ALONG WITH CUP LOCK SCFFOLDING ARRANGEMENT AND ERECTION & DISMANTLING UPTO BOTTOM OF PSH, ASSISTANCE IN SHOT PEENING OF FSH COILS, ALONG WITH CONNECTED ACCESSERIES AND HYDRAULIC TEST OF THESE NEW COILS ALONG WITH OTHER RELATED CIRCUITS OF BOILER, AH SOOT BLOWER PIPING & SUPPORTS, EXTENDED BACK PASS BOTTOM SUPPORTS, ECONOMISER ANTI VIBRATION BAFFLES & CASTABLE REFRACTORY FOR EXTENDED BACK PASS PANEL AT UNIT#01 OF 3X660 MW NPGCL, NABINAGAR, AURANGABAD(BIHAR).

E-Tender No.: PSER:PUR:NPGCL-S476:22 (ENQ:22:PP:0015:PUR:19) Date 23-05-2022 and TCN-01 Date 27-05-2022.

Dear Sir/Madam,

With reference to above, this is to confirm that as per tender conditions, we have visited site before submission of our offer and noted the job content & site conditions etc. We also confirm that we have not changed/modified the tender documents as appeared in the websites and in case of observance at any stage, it shall be treated as null and void.

We hereby confirm that we have not taken any deviation from tender clauses together with other references as enumerated in the above referred NIT and confirm our acceptance to reverse auctioning process and we hereby convey our unqualified acceptance to all terms and conditions as stipulated in the tender and NIT.

In the event of observance of any deviation in any part of our offer at a later date whether implicit or explicit, the deviations shall stand null & void.

We confirm to have submitted offer strictly in accordance with tender instructions.

Thanking you,

Yours faithfully,

(Signature, date & seal of authorized representative of the contractor)