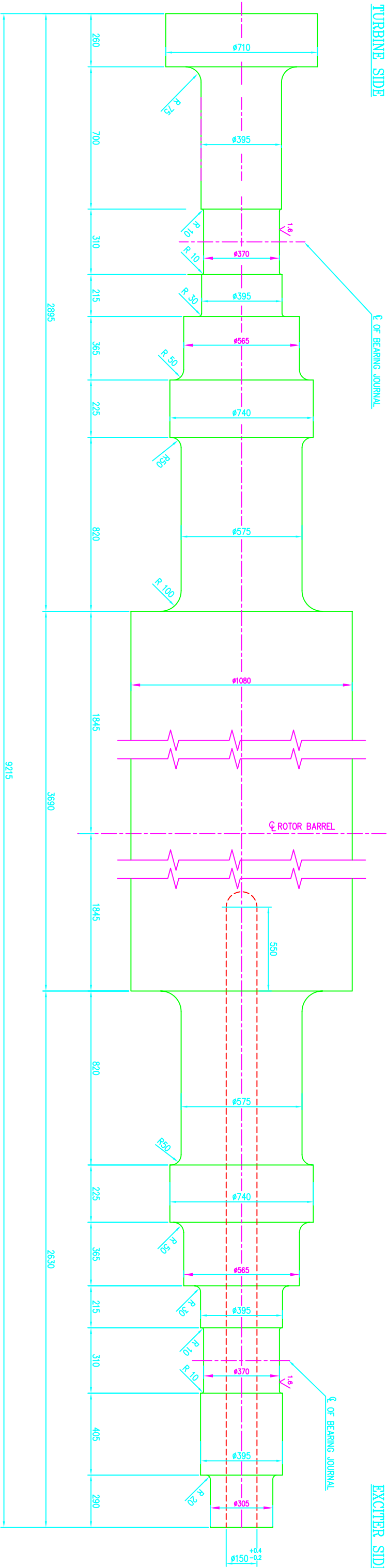


NOTE: – ALL DIMENSIONS ARE IN mm

END DETAILS OF ROTOR FORGING FOR
DESIGNING SUITABLE HEAD STOCK &
TAIL STOCK CENTRES

Drg.No : 3-EMT-0827/00

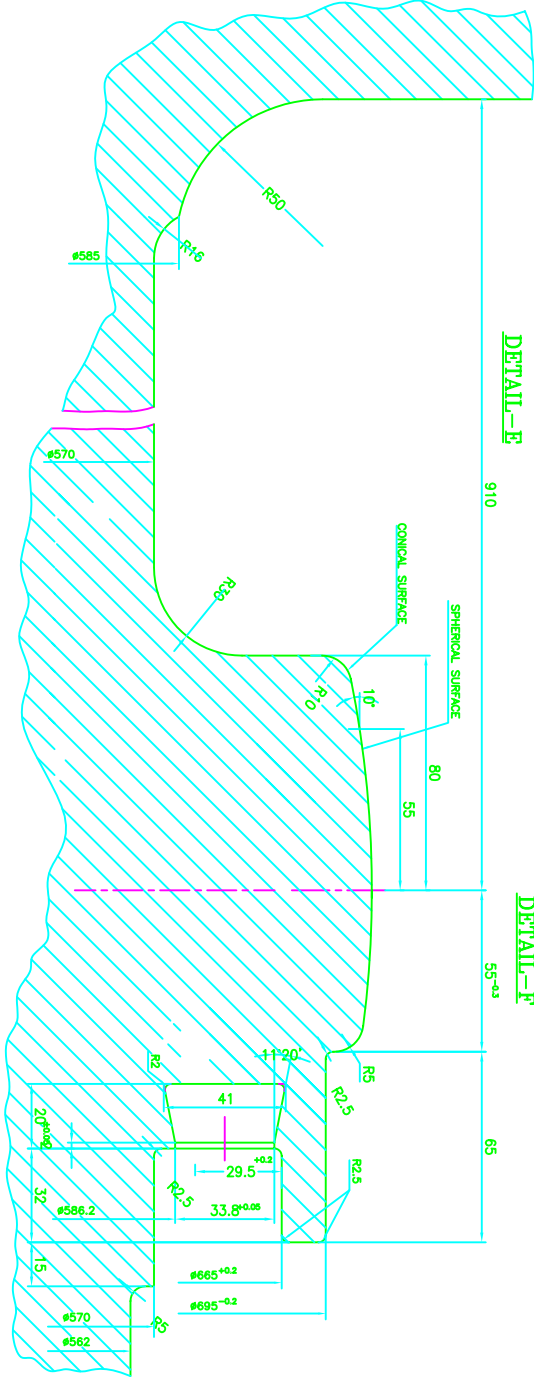
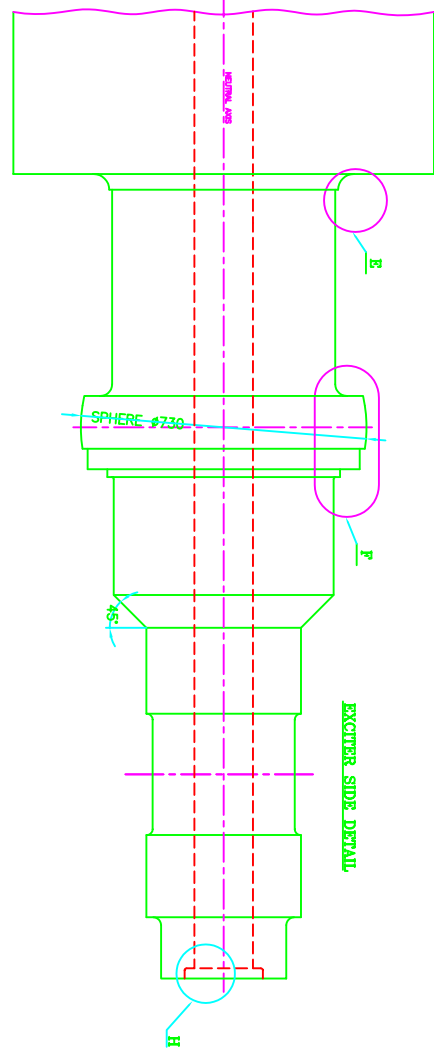
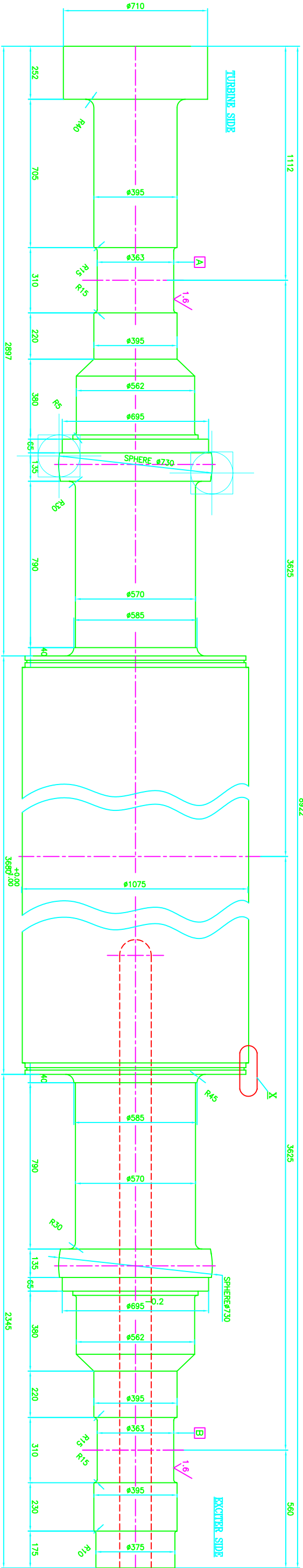


NOTE:- ALL DIMENSIONS ARE IN mm

- COMPONENT PROVE OUT :**
- 1.RAW MATERIAL : ROTOR FORGING AS PER Drg.No. 3-EMT-0828/00 (ANNEXURE-2/1)
 - 2.MAKING CENTRES ONTURBINE SIDE AND EXCITER SIDE
 - 3.COMPLETE TURNING OF ROTOR AS PER DRAWING 3-EMT-0829/00 (ANNEXURE-2/2)
 - 4.FINISH TURNING OF ROTOR AS PER DRAWING 3-EMT-0830 (ANNEXURE-2/3)

ROTOR FORGING (Fr-IX)

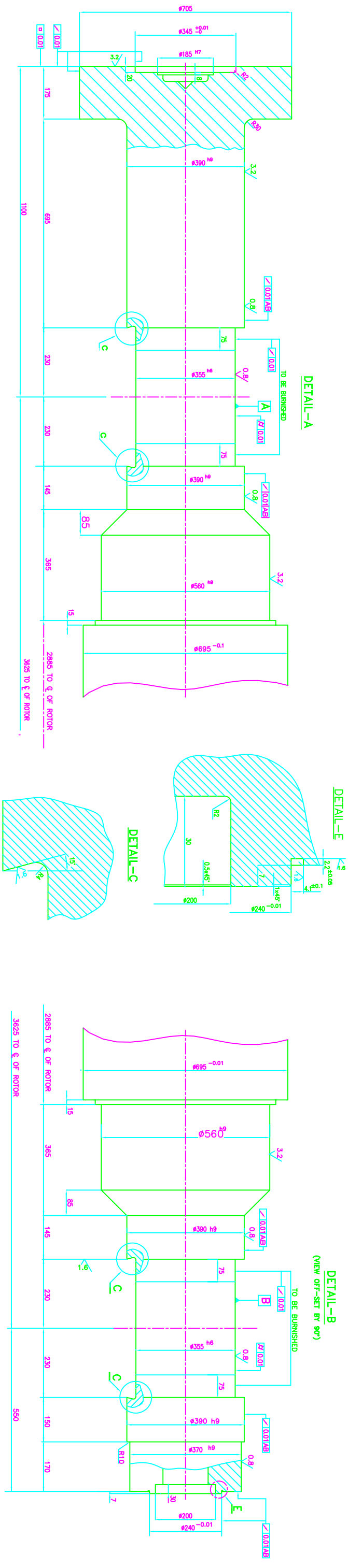
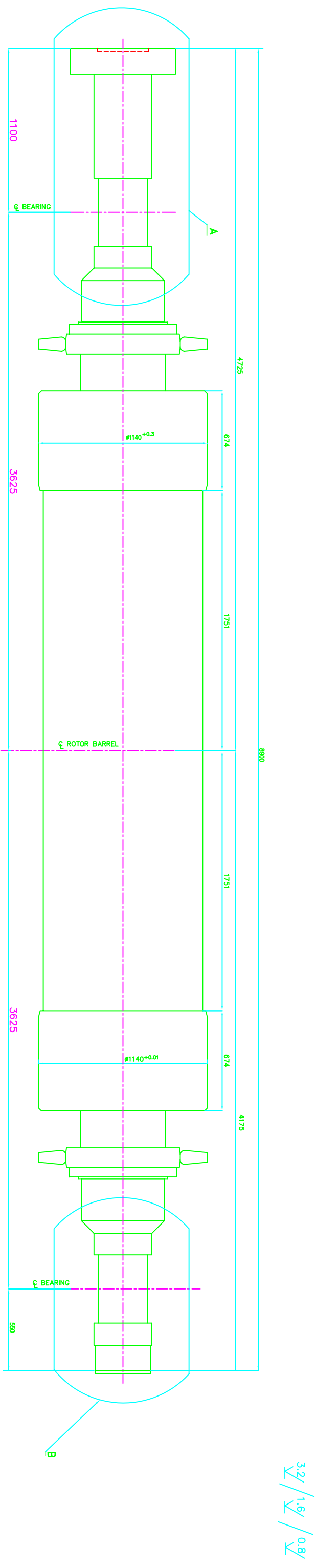
Drg.No : 3-EMT-0828/00



NOTE:- ALL DIMENSIONS ARE IN mm

ROTOR MACHINING (Fr-IX)

Drg.No : 3-EWT-0829/00



NOTE:- ALL DIMENSIONS ARE IN mm

FINISH MACHINING OF ROTOR (Fr-IX)

Drg.No : 3-ENT-0830/00