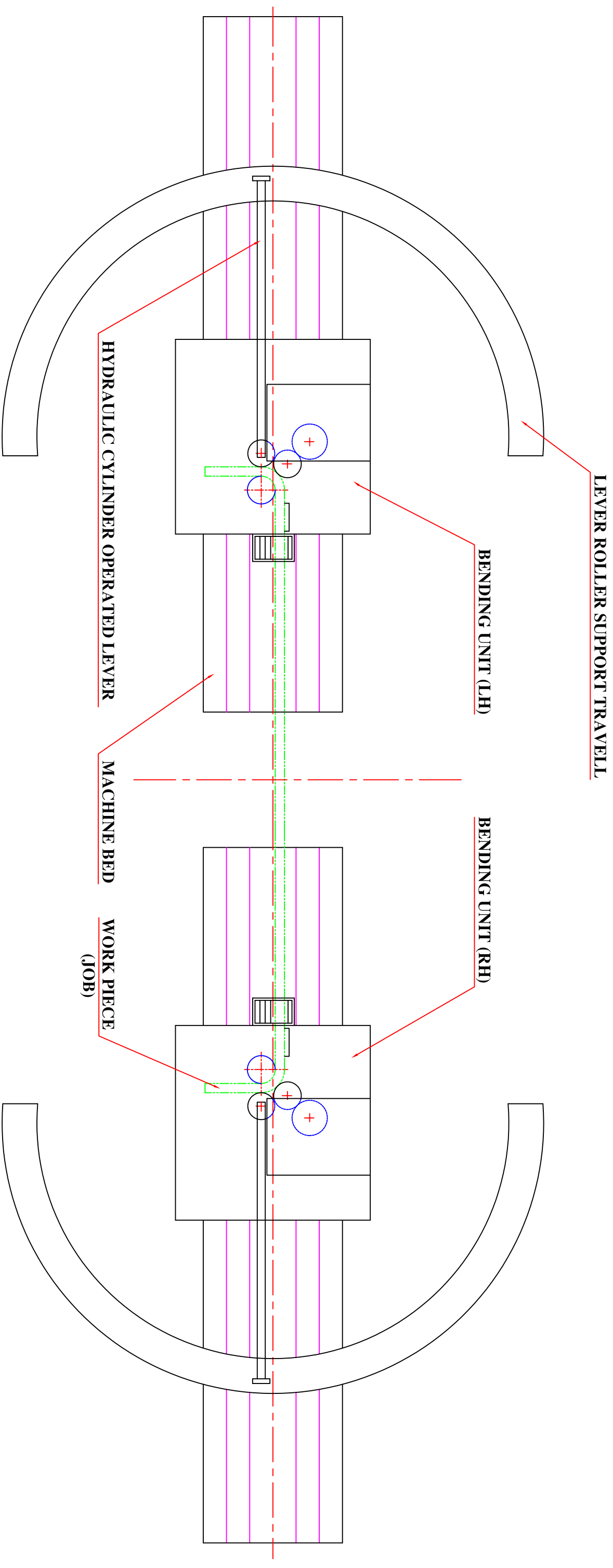




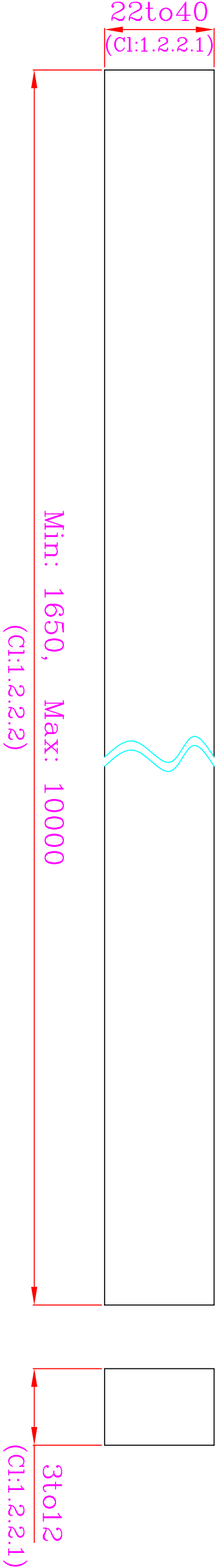
**SCHEMATIC DIAGRAM OF
TWIN HEADED BENDING MACHINE**

DRG.No: 4-EMT-1698

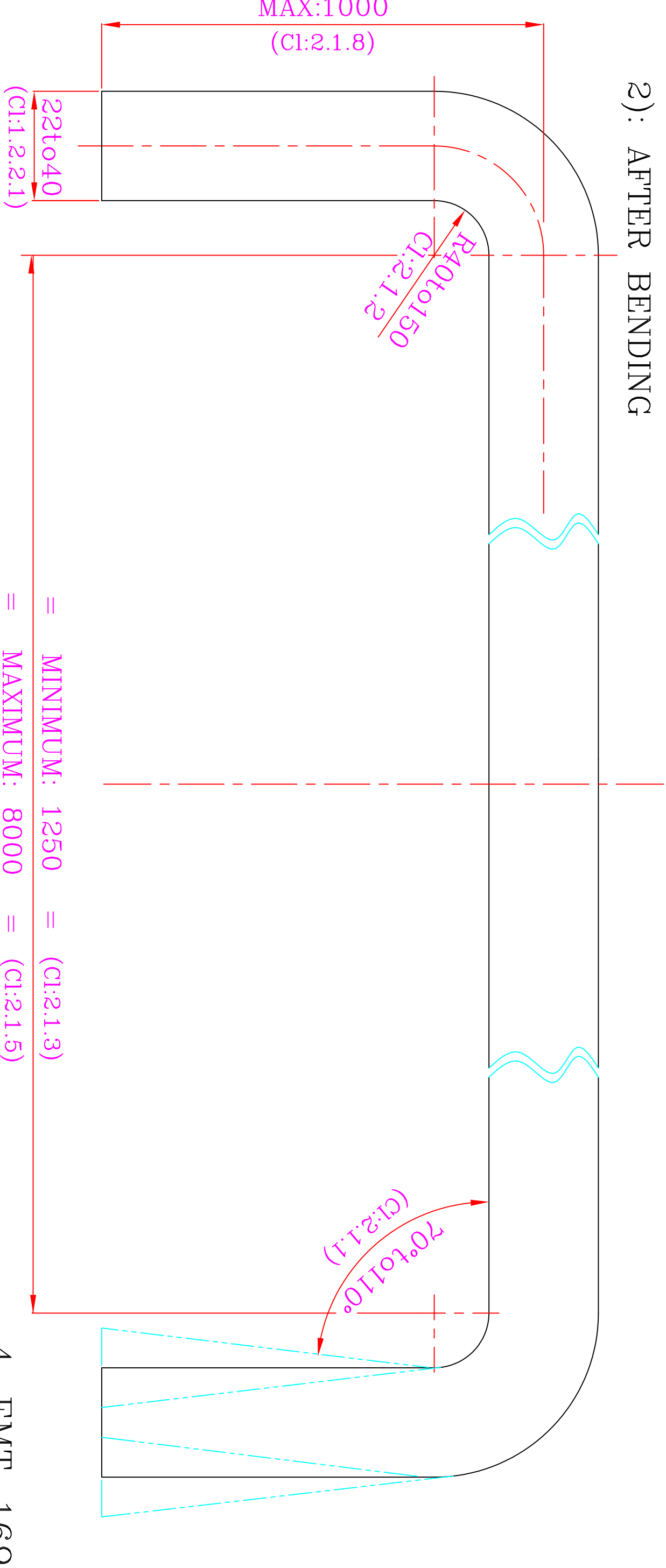
(ENCLOSURE TO: S-EMT-144, Dtd: 23-08-2007)

WORKPIECE DETAILS

1): RAW MATERIAL



2): AFTER BENDING



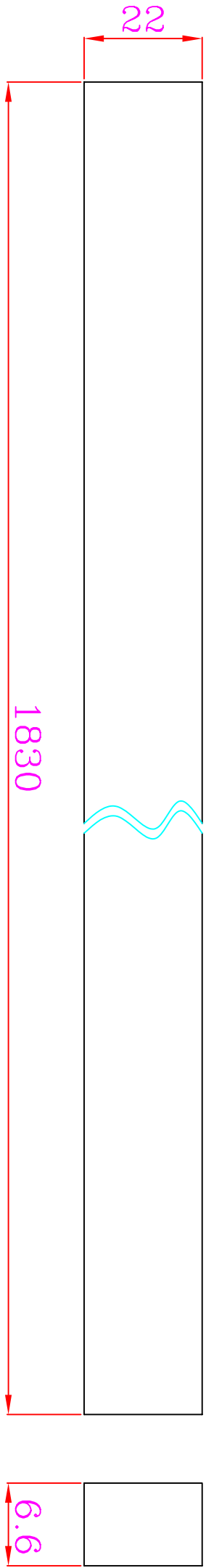
Note: ALL DIMENSIONS ARE IN mm.

(ENCLOSURE TO: S-EMT-144, Dtd: 23-08-2007)

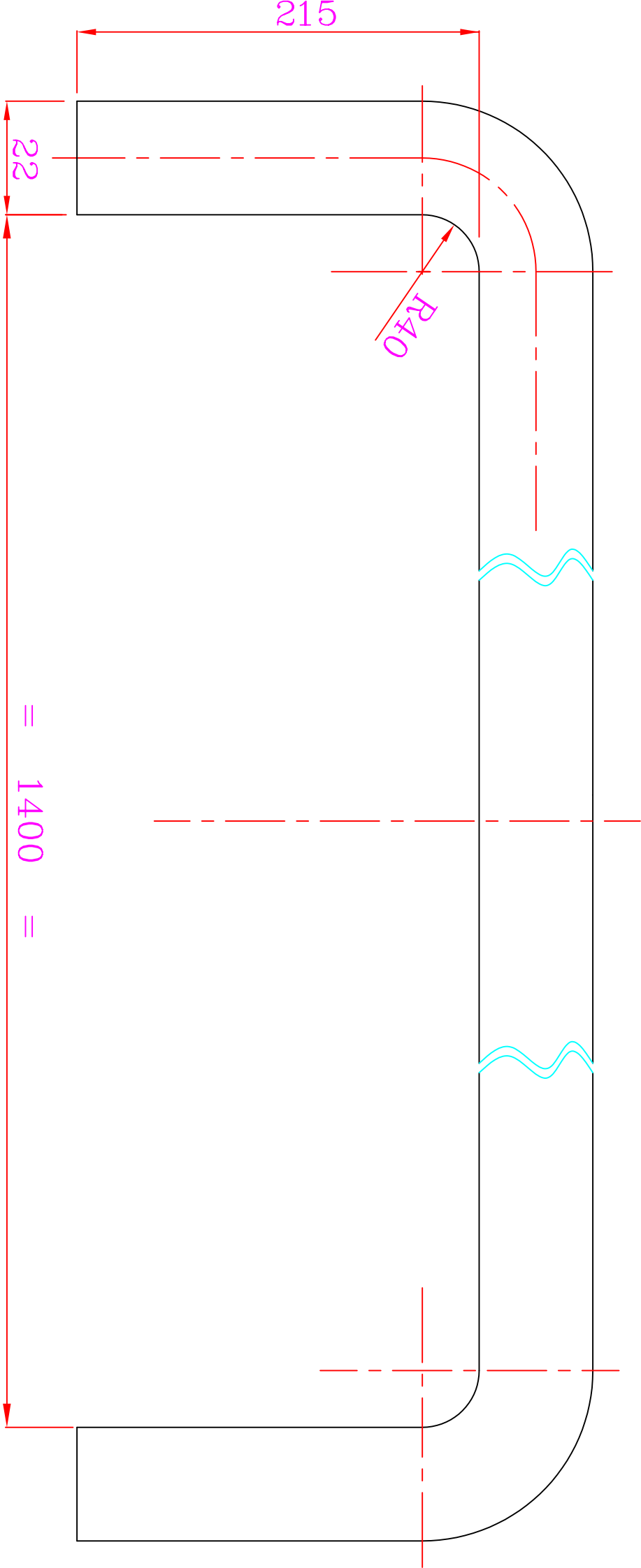
4-EMT-1697

1): RAW MATERIAL

(ENCLOSURE TO: S-EMT-144, Dtd: 23-08-2007)



2): AFTER BENDING



TECHNICAL PERAMETERS

Note: ALL DIMENSIONS ARE IN mm.

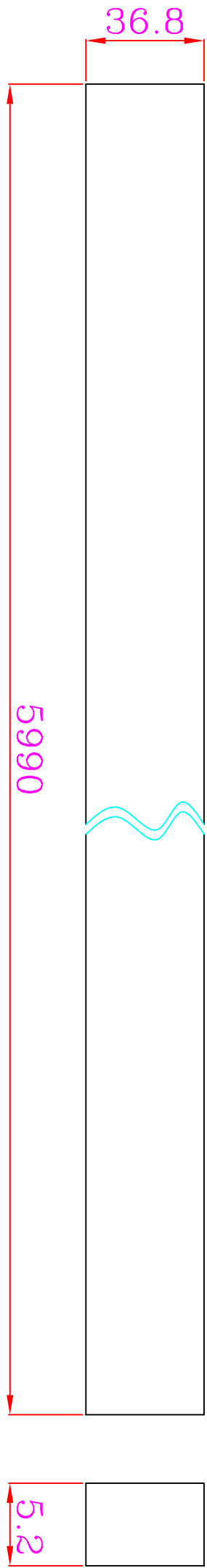
RAW MATERIAL:-0.1% SILVER BEARING COPPER

Thk:6.6, Width:22, Length:1830

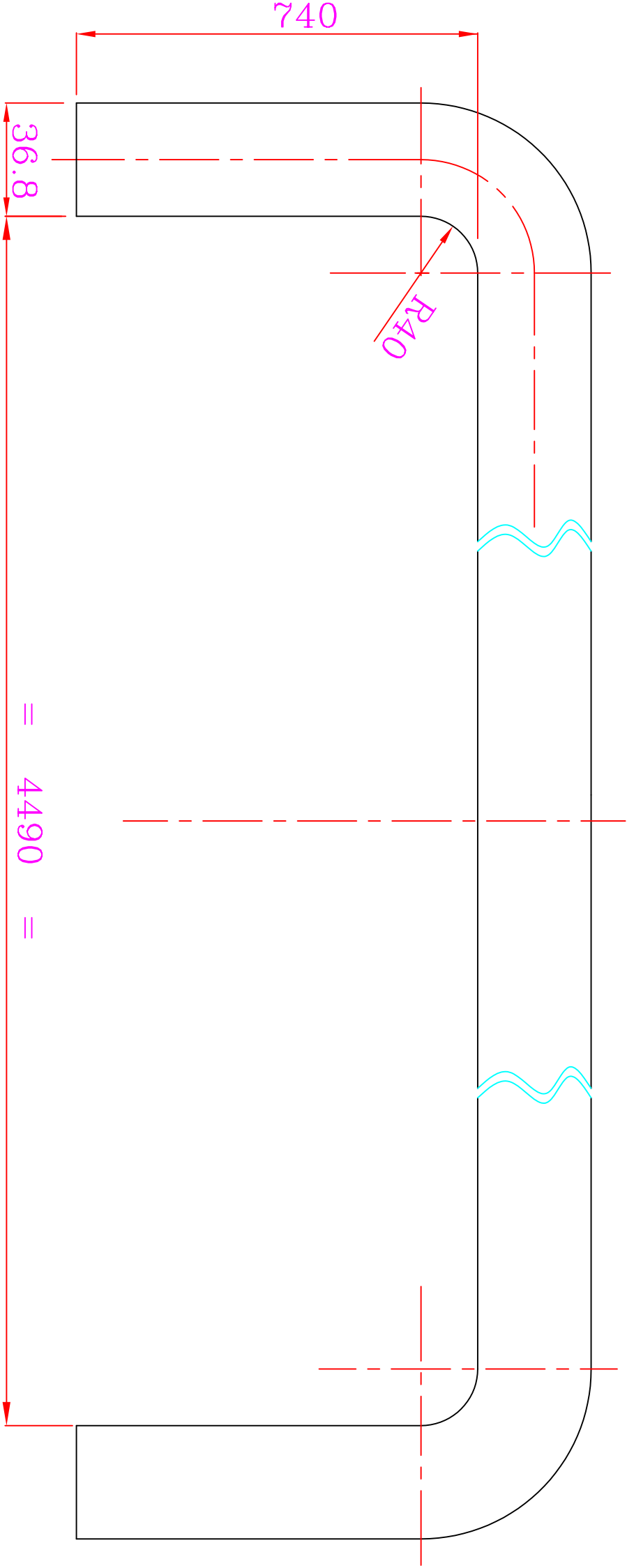
HARDNESS: 80-90 BHN.

1): RAW MATERIAL

(ENCLOSURE TO: S-EMT-144, Dtd: 23-08-2007)



2): AFTER BENDING



Note: ALL DIMENSIONS ARE IN mm.

TECHNICAL PERAMETERS

RAW MATERIAL:-0.1% SILVER BEARING COPPER

Thk:5.2, Width:36.8, Length:5990

HARDNESS: 80-90 BHN.