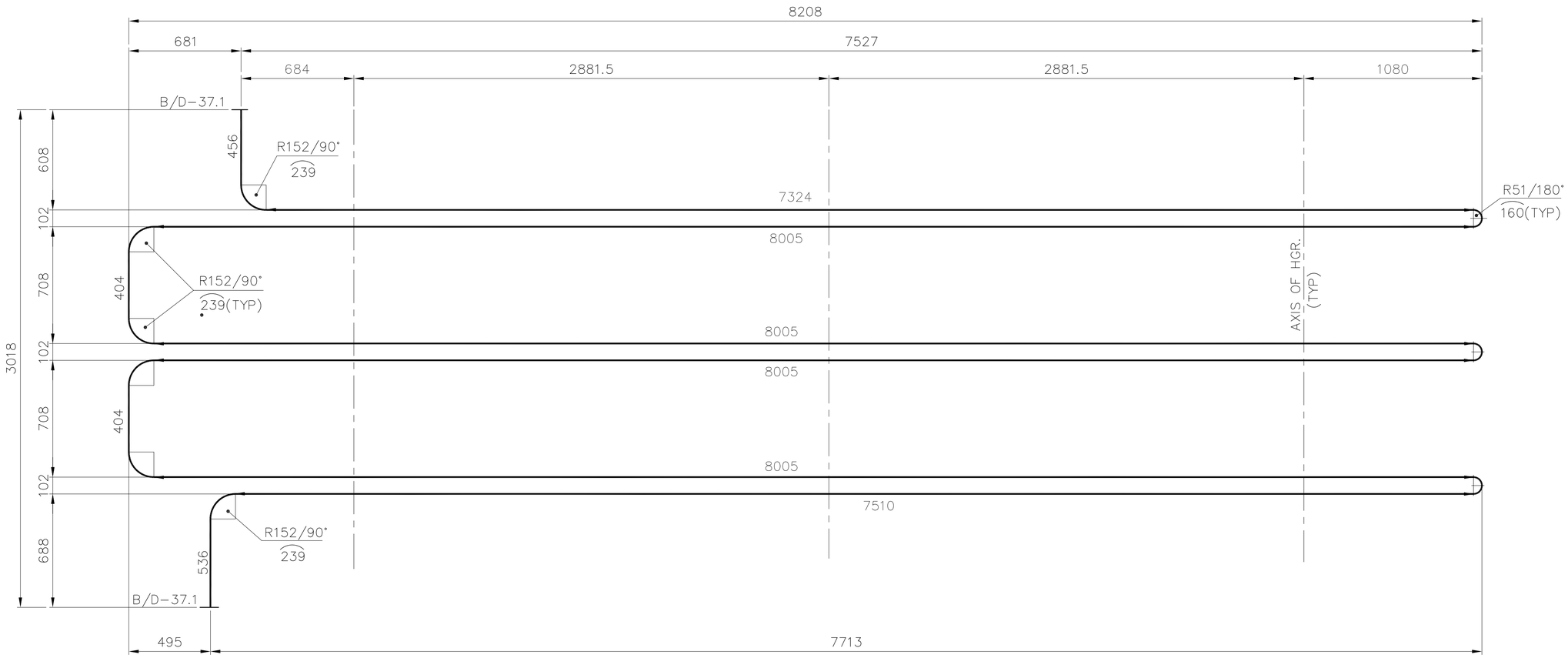
DRAWING NO: 2-11-236-09325

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER PLANT STD. NO TP 023 0299



NOTES:

01.BUTT WELD EDGE PREPN. AS PER BPS TP- 062:05:99.

02. BUTT WELD EDGE PREPN. TO SUIT RELEVANT WELDING PROCESS.

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO / VAR NO	MATERIAL CODE / MATERIAL SPECN	A/C/P	UNIT / DI	UNIT WEIGHT / QUANTITY	GS	ZONE
		TUBE D47.63x5.0; 50568 LONG				15-188-089 / SA213 T11	A		281.700		

REV	DATE	ALTERED :
01		CHD & APPD :
ZONE		

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014
355-054

	NAME	SIGNATURE	DATE
DRN	T.R.K.		18-05-05
CHD	R.NATARAJAN		20-05-05
APPD	R.NATARAJAN		20-05-05

DEPT	CODE	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
PP	121			NTS	281.700	

TITLE: CIRCUIT-04

DRAWING NO : 2-11-236-09325

REV 00