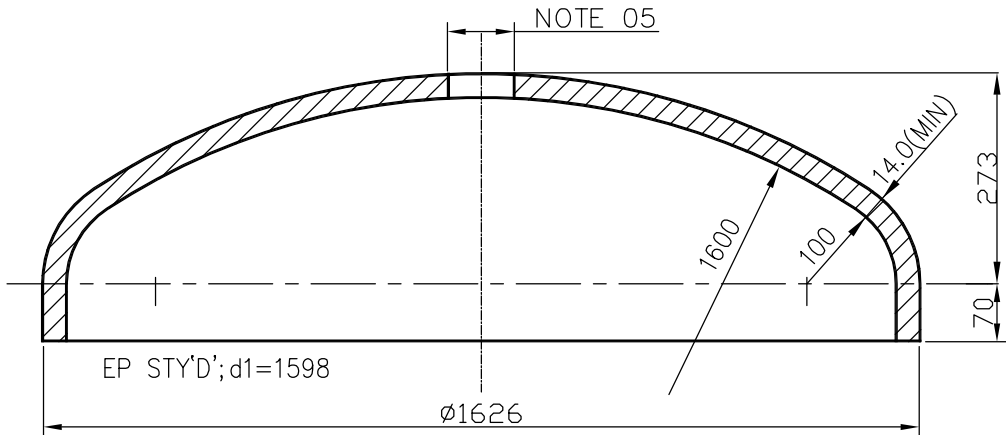


REV	DATE	ALTERED
		APPROVED


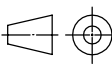
ALL DIMENSIONS ARE IN MILLIMETRES



NOTES: —

01. ALL DIMENSIONS ARE FINISHED DIMENSION; ONE WELD SEAM IS PERMITTED TO BUILD UP BLANK
02. WELD SEAM TO BE EDGE PREPARED AS DOUBLE V
03. RADIOGRAPHY OF WELD SEAM BEFORE HEAT TREATMENT IS TO BE 100%
04. DISHED END IS TO BE DONE BY COLD PROCESS; STRESS RELEIVING IS TO BE DONE AFTER WELDING AND FORMING.
05. THE PILOT HOLE SHALL BE PLUGGED, SEAL WELDED AND RADIOGRAPHED.
06. DESIGN PRESSURE AT 50° C : 5 Kg/Sq.Cm. (g) ; HTP : 7.5 Kg/Sq.Cm. (g)
07. THE STRAIGHT FLANGE WILL BE 70 mm BEFORE MACHINING (INCLUDING APPROX 20 mm FOR MACHINING PURPOSE.)
08. DIMENSION INDICATED IN BRACKET IS FINAL DIMENSION AFTER EDGE PREPARATION.
09. EDGE PREPARATION AS PER STY.D ; d1=1598.0

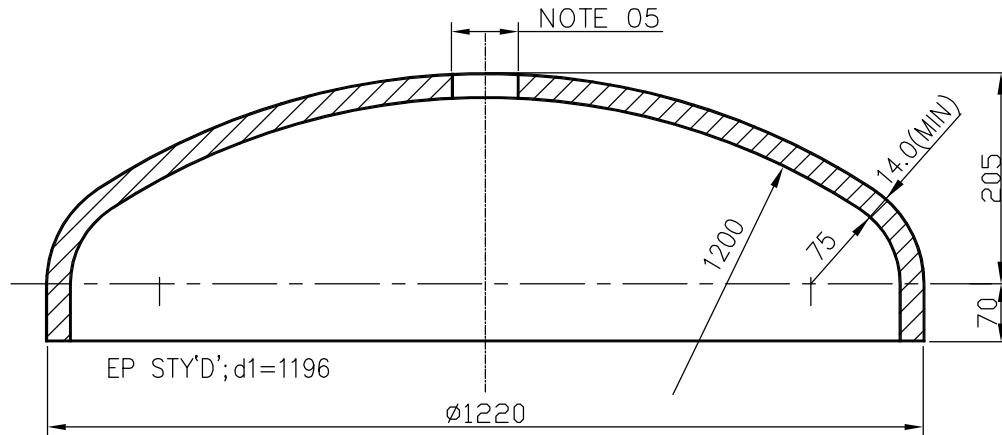
	PLATE 16 x Ø2100	15 011 026 0000	C	435	028
		IS2062 Fe410A			
VAR NO.	DESCRIPTION	MATL. CODE	A/C	UNIT	UNIT.WT.(Kg)
		MATL. SPECN.	DI		QTY.

<div></div> <div>BHARAT HEAVY ELECTRICALS LIMITED</div> <div>PIPING CENTRE</div> <div>CHENNAI 600 017</div>			NAME	SIGN	DATE	NO.OF VAR	
		DRN	K.JUSTIN		10.09.07		
		CHD	S.R.MURTHY		10.09.07		
		APPD	APMK		10.09.07		
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.	ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S	435.028			
TITLE				CARD CODE	DRAWING NO.		REV
TORI SPHERICAL DISHED END ø1626x16				U 01	DISHED END—001		00

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
		APPROVED


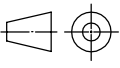
ALL DIMENSIONS ARE IN MILLIMETRES



NOTES: –

01. ALL DIMENSIONS ARE FINISHED DIMENSION; ONE WELD SEAM IS PERMITTED TO BUILD UP BLANK
02. WELD SEAM TO BE EDGE PREPARED AS DOUBLE V
03. RADIOGRAPHY OF WELD SEAM BEFORE HEAT TREATMENT IS TO BE 100%
04. DISHED END IS TO BE DONE BY COLD PROCESS; STRESS RELEIVING IS TO BE DONE AFTER WELDING AND FORMING.
05. THE PILOT HOLE SHALL BE PLUGGED, SEAL WELDED AND RADIOGRAPHED.
06. DESIGN PRESSURE AT 50° C : 5 Kg/Sq.Cm. (g) ; HTP : 7.5 Kg/Sq.Cm. (g)
07. THE STRAIGHT FLANGE WILL BE 70 mm BEFORE MACHINING (INCLUDING APPROX 20 mm FOR MACHINING PURPOSE.)
08. DIMENSION INDICATED IN BRACKET IS FINAL DIMENSION AFTER EDGE PREPARATION.
09. EDGE PREPARATION AS PER STY.D ; d1=1196

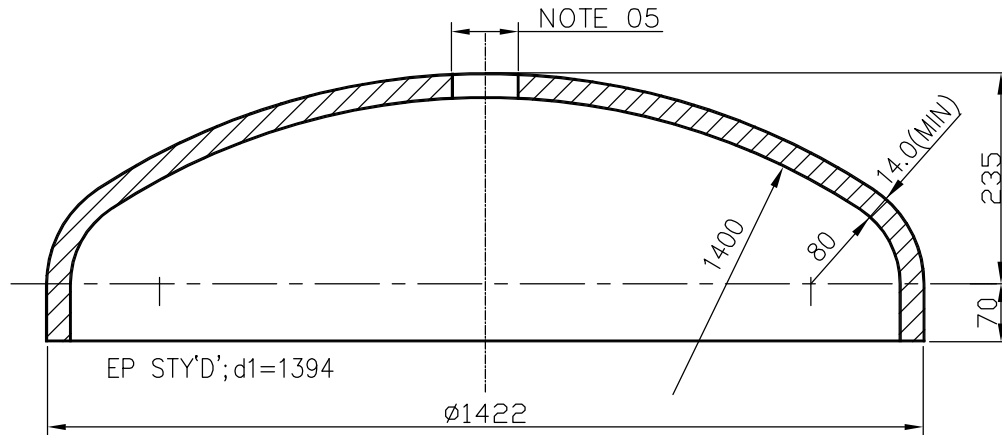
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		IS2062 Fe410A			
VAR NO.	DESCRIPTION	MATL. CODE	A/C	UNIT	UNIT.WT.(Kg)
		MATL. SPECN.	DI		QTY.

		BHARAT HEAVY ELECTRICALS LIMITED		NAME		SIGN	DATE	NO.OF VAR
PIPING CENTRE		CHENNAI 600 017		DRN	K.JUSTIN		10.09.07	
				CHD	S.R.MURTHY		10.09.07	
				APPD	APMK		10.09.07	
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S	435.028				
TITLE				CARD CODE	DRAWING NO.			REV
TORI SPHERICAL DISHED END ø1220x12				U 01	DISHED END-002			00

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REV	DATE	ALTERED
		APPROVED


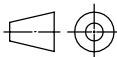
ALL DIMENSIONS ARE IN MILLIMETRES



NOTES: –

01. ALL DIMENSIONS ARE FINISHED DIMENSION; ONE WELD SEAM IS PERMITTED TO BUILD UP BLANK
02. WELD SEAM TO BE EDGE PREPARED AS DOUBLE V
03. RADIOGRAPHY OF WELD SEAM BEFORE HEAT TREATMENT IS TO BE 100%
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07. THE STRAIGHT FLANGE WILL BE 70 mm BEFORE MACHINING (INCLUDING APPROX 20 mm FOR MACHINING PURPOSE.)
08. DIMENSION INDICATED IN BRACKET IS FINAL DIMENSION AFTER EDGE PREPARATION.
09. EDGE PREPARATION AS PER STY.D ; d1=1394

	PLATE 16 x Ø1800	15 011 026 0000	C		319	600
		IS 2062 Fe410A				
VAR NO.	DESCRIPTION	STD	MATL. CODE	A/C	UNIT	UNIT.WT.(Kg)
			MATL. SPECN.	C	DI	QTY.

<div><div>बी एच ई एल</div><div></div></div>		BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017			NAME	SIGN	DATE	NO.OF VAR
				DRN	K.JUSTIN		10.09.07	
				CHD	S.R.MURTHY		10.09.07	
				APPD	APMK		10.09.07	
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S	435.028				
TITLE				CARD CODE	DRAWING NO.			REV
TORI SPHERICAL DISHED END ø1422x14				U 01	DISHED END-003			00