

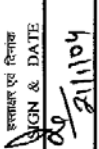
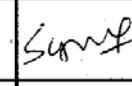


दिनांक एवं हस्ताक्षर SIGN & DATE		उत्पाद क्रय विनिर्देश PRODUCT PURCHASE SPECIFICATION		ST 39019 पृष्ठ का Page 1 of 2	
		<p align="center"> PURCHASE SPECIFICATION FOR CONTROL FLUID PURIFICATION UNIT </p> <p>Control Fluid Purification Unit is required to remove acids, particulate matters, water, alkalies as well as oxidation & decomposition product from control fluid (phosphate ester base).</p> <p>1. SCOPE OF SUPPLY –</p> <p>1.1 Skid mounted Control Fluid Purification Unit consisting of following-</p> <ul style="list-style-type: none"> (i) One No. Dry Filter containing cartridges of 3 micron N ($\beta_{30} = 75$). Water holding capacity of the filter should be more than 14 litres. (ii) One (or two) no. of Fuller's Earth Filter containing fullers earth cartridges containing fuller's earth of gr 30/60 mesh.. Approximate total quantity of earth in the filter/ filters should be more than 150 Kg. The design of the filter housing should be such that it can accommodate cartridges of Selexorb GT or Ion Exchange resin, If required at a later date. (iii) One No. Polishing Filter containing cartridges 0.5 micron N ($\beta_2 = 75$) (iv) Interconnecting pipes, fittings, valves and instruments. (v) One no. differential pressure switch cum indicator across each filter. (vi) <i>One no. Automatic vent valve on each Filter.</i> <p>1.2 One set of special tools and tackles.</p> <p>1.3 Bolts nuts and washers for mounting the skid on the foundation.</p> <p>1.4 Commissioning spares –</p> <ul style="list-style-type: none"> (i) One set of cartridges of Dry Filter. (ii) One set of cartridges of Fuller's Earth for Earth Filters. (iii) One set of cartridges of Polishing Filter. (iv) One set of gaskets/sealing rings, o-rings used in the unit. <p>1.5 Fifteen copies of data sheets, general arrangement drawings, cross sectional drawings with bill of material/part list and operation & maintenance manuals in English language.</p>			
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स्वत्वाधिकार एवं गोपनीय इस प्रलेख में दी गई सूचना भारत भारती इलेक्ट्रिकल्स की सम्पत्ति है इसका प्रचार एवं प्रसारण बना से किसी भी तरह प्रयोग, जो कि कंपनी के हित में हानिकारक हो न किया जाए।					
दिनांक एवं हस्ताक्षर SIGN & DATE 27/10/04	दिनांक एवं हस्ताक्षर SIGN & DATE 27/10/04	दिनांक एवं हस्ताक्षर SIGN & DATE 27/10/04	दिनांक एवं हस्ताक्षर SIGN & DATE 27/10/04	दिनांक एवं हस्ताक्षर SIGN & DATE 27/10/04	दिनांक एवं हस्ताक्षर SIGN & DATE 27/10/04
TSX QAX MEMBER PSC सहमत विभाग AGREED DEPT.	KISHAN LAL S.S. CHAUHAN P.C.B. नाम NAME	26.10.04 26.10.04 26.10.04 दिनांक एवं हस्ताक्षर DATE & SIGNATURE	अनुवादक TRANSLATED BY निर्माणकर्ता WORKED BY जांचकर्ता CHECKED BY पर्यवेक्षणकर्ता SUPERVISED BY	S.C. AGRAWAL V.K. GUPTA B.K. BHALLA	दिनांक एवं हस्ताक्षर SIGNATURE & DATE 26.10.04 26.10.04 26.10.04
INVENTORY NO. P-6277	REV. NO. 03 Dt. 24-04-06	स्वीकृति APPROVED : A. ALI	निर्माण PREPARED : STE	जारी ISSUED : TSX	दिनांक DATE : 27.07.02

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SUPERSEDES INVENTORY NO. सामग्री सूची संख्या को अधिलिखित करता है		<p>2. TECHNICAL DETAILS –</p> <p>2.1 Medium to be purified is fire resistant fluid (phosphate ester base) of FMC, U.K. or Fyrquil, France.</p> <p>2.2 Dry Filter, Earth Filter/Filters and Polishing Filter shall be in series. Pressure of fluid at the inlet to the unit = 3 bar Temperature of fluid at the inlet to the unit = 50 to 60 °C Fluid flow through the unit = 1000 l/hour Gaskets/sealings should be resistant to fire resistant fluid (phosphate ester base). Filters shall be designed and stamped according to latest edition of ASME code Section VIII Div. 1, AD Merkblatter or equivalent. Nameplate should be in English language.</p> <p>2.3 The material of various items used in the skid should be compatible with fire resistant fluid(phosphate ester base)</p> <p>3. DOCUMENTS WITH THE OFFER – Commercial offer. Technical offer. Four sets of General Arrangement drawing., schematic diagram, cross section drg., Bill of Material, functional details, Quality Plan.</p> <p>4. CLEANING AND SURFACE PROTECTION – Painting and conservation of the unit should be suitable for transportation by sea and storage at site in a tropical climate for a long duration. The successful bidder shall furnish the painting schedule or scheme for approval. Min DFT shall be 80 – 120 microns.</p> <p>5. QUALITY ASSURANCE, INSPECTION AND TESTING – The manufacturer shall conduct all tests required in compliance with the requirement of applicable codes and standards. Hydraulic testing on vessel shall be at 1.5 times of working pressure. Complete assembly shall be checked for dimensions, leak tightness and function of all instruments. Spot radiography shall be carried out on all the butt welds. The particulars of the proposed shop tests and procedures for the tests shall be furnished to BHEL for approval along with quality plan. This will include the tests carried out on material during in process and final stage. The equipment shall be despatched after inspection & clearance of material by BHEL and approval of Test Certificates by BHEL. Four copies of Test Certificates, indicating test results of material testing, NDT, hydraulic testing, dimensional report & certificate of compliance for Fuller's Earth etc., shall be supplied unless otherwise stated in the order.</p> <p>6. GUARANTEE– The supplier shall guarantee trouble free and satisfactory operation of the equipment for a period of 18 months after delivery or 12 months after commissioning whichever is earlier. If during commissioning /erection at site any deficiency in a part is detected, BHEL / owner's site representative shall prepare the assessment report & copy shall be forwarded to the supplier. The supplier shall replace / rectify the concerned items free of charge.</p> <p>7. CROSS REFERRED STANDARDS- 7.1 ASME code section VIII 7.2 AD Merkblatter</p>					
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दिनांक SIGN & DATE 		21/11/04					
सामग्री सूची संख्या INVENTORY NO. P-6277		REV.NO. 03		निर्माणकर्ता WORKED BY S.C.AGRAWAL			
				जाँचकर्ता CHECKED BY V.K.GUPTA		